



ESQUEMA DE MONTAGEM

ASSEMBLY INSTRUCTIONS
INSTRUCCIONES DE MONTAJE

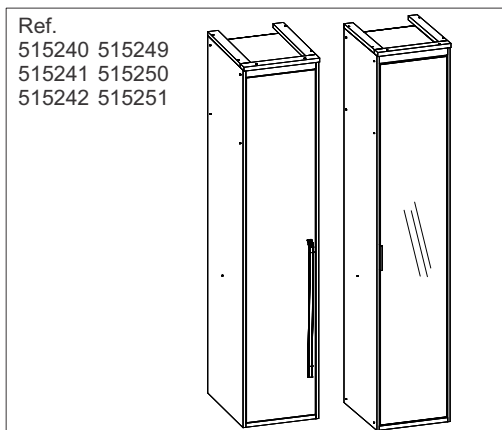
MÓDULO 450 GAVETEIRO

NECESSÁRIO / NECESSARY / NECESIDAD



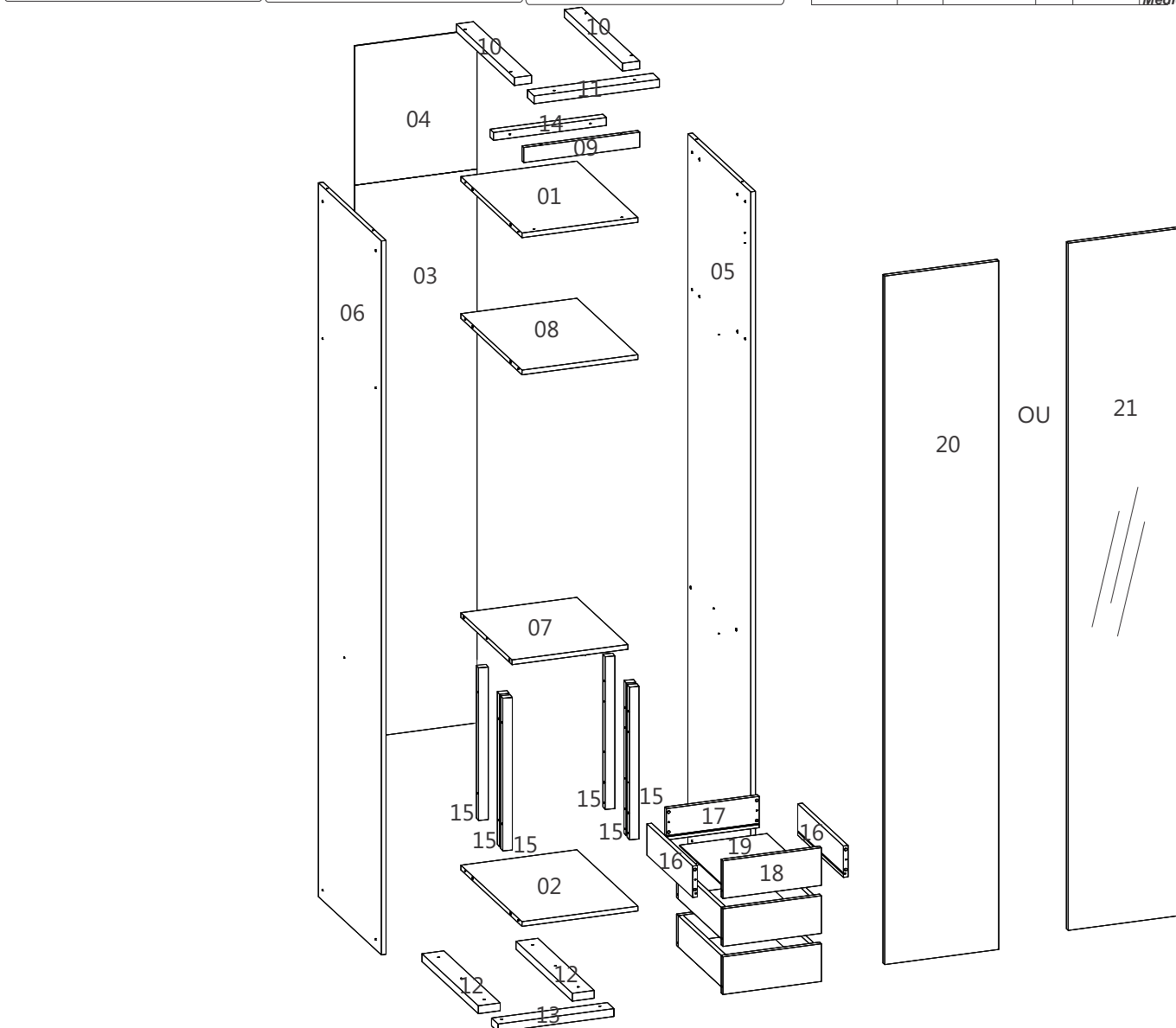
FERRAMENTAS NÃO INCLuíSAS
NO TOOLS INCLUDED
HERRAMIENTAS NO INCLuíSAS

Fer. **240895**



Ref.	CÓD.	Nº	PEÇA	QUAN.	CÓD.	Nº	PEÇA	QUAN.
515240 515249	240497	01	Teto 420x514x15	01	241023	18	Frente Gav. 354x120x15	03
515241 515250	240492	02	Base 420x514x15	01	241022	19	Fundo de Gav. 319x398x03	03
515242 515251	240498	03	Costa 1765x440x03	01	240494	20	Porta 2194x414x15	01
	240499	04	Costa 444x440x03	01			OU	
	225137	05	Lateral Dir. 2275x530x15	01	220090	21	Porta Esp. 2194x414x15	01
	225138	06	Lateral Esq. 2275x530x15	01				
	225318	07	Prat. Fixa 420x430x15	01				
	225319	08	Prat. Maleiro 420x514x15	01				
	240496	09	Rodaforo 420x48x15	01				
	225150	10	Rodaforo Lateral. 489x55x25	02				
	240495	11	Rodaforo Frontal. 450x55x25	01				
	225153	12	Rodapé Travessa. 474x70x25	02				
	240493	13	Guia Inferior 420x55x25	01				
	240491	14	Baguete 410x30x25	01				
	241019	15	Montante 482x30x25	06				
	225157	16	Lateral Gav. 385x100x15	06				
	241021	17	Costa Gav. 336x100x15	03				

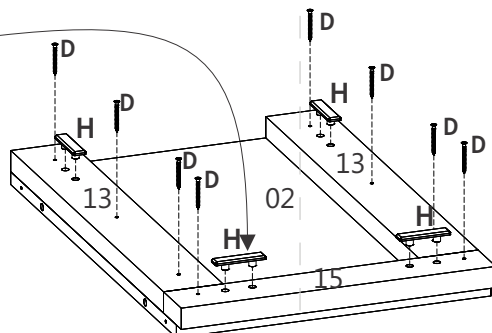
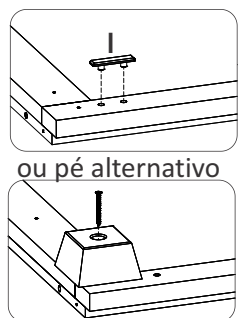
A 40	B 14	C 26	D 08	E 05
F 34	G 30	H 04	I 02	J 06
K 03	L 01	M 01	N 01	O 03
P 22	Q 01	R 06	0 14 20 35 40 50 Medidas de parafusos	



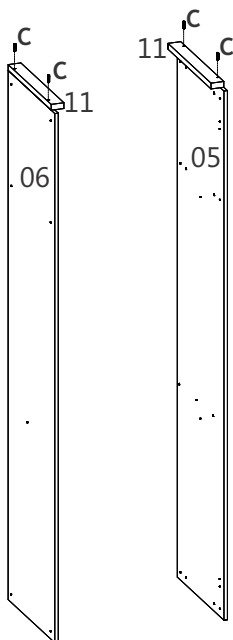


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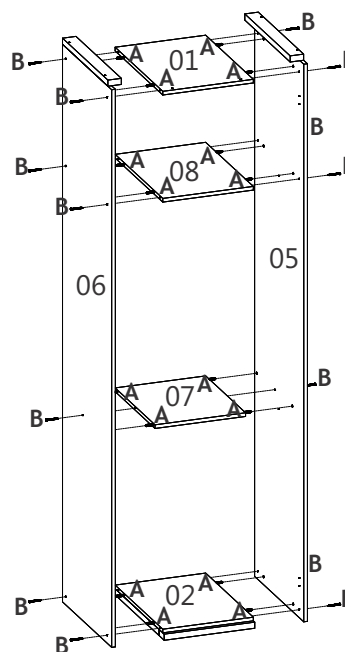
- 01** Fixar as travessas (12) alinhando-as com as costas da base (02). Prender o guia frontal (13) na base encostando nas travessas, encaixar as sapatas deslizantes (H) ou pé de apoio.



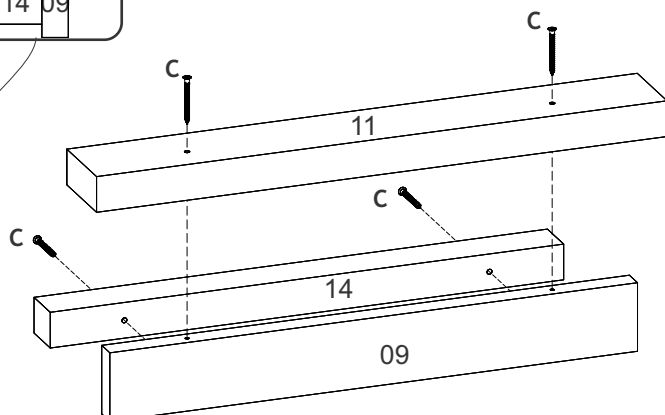
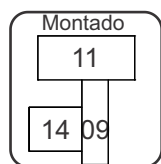
- 02** Fixar o rodaforno lateral (11) no topo das laterais direita (05) e esquerda (06).



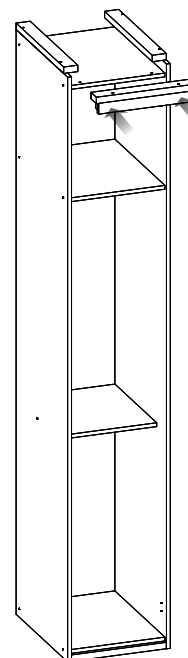
- 03** Fixar laterais esquerda (06) e direita (05) no teto (01), base (02), maleiro (08) e calceiro (07).



- 04** Montar rodaforno superior (11) e baguete (14) com rodaforno (09).



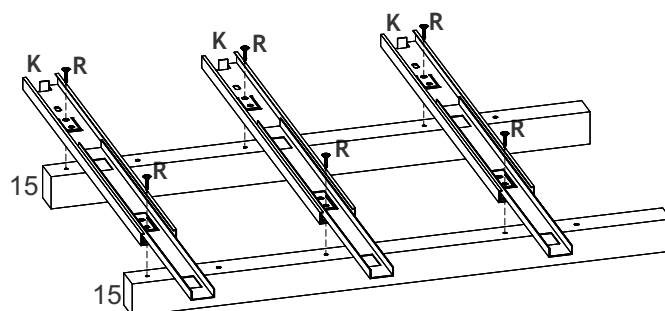
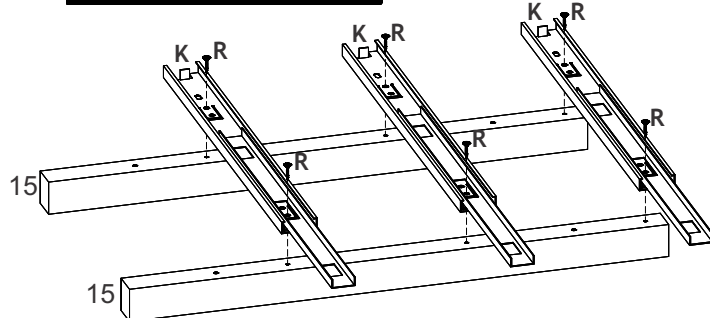
- 05** Encaixar o rodaforno montado (passo 04) no teto do módulo.



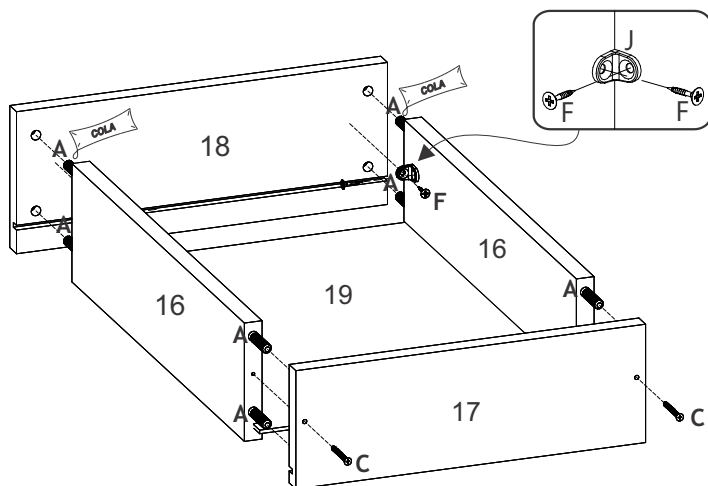


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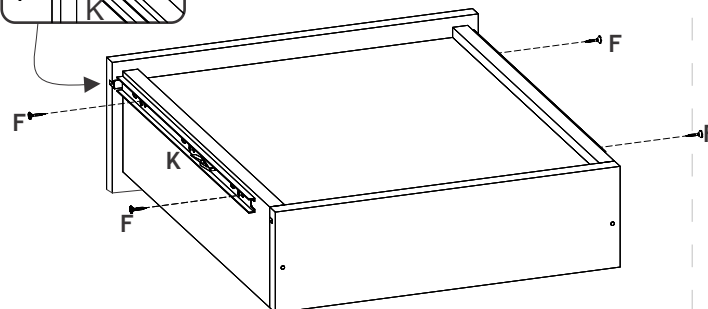
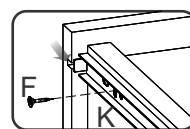
- 06** Desmontar as corrediças e prender nos montantes (15) de forma que se tenha torre direita e esquerda. Para desmontar destrave e puxe o trilho para fora.



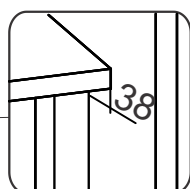
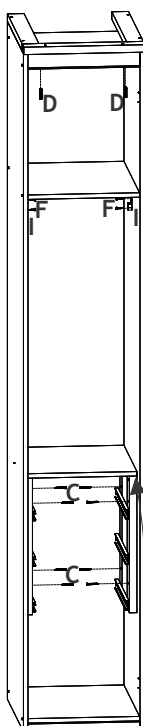
- 07** Montar a frente de gaveta (18) com às laterais (16) fixando com cantoneira (J) e cola, encaixar o fundo (19) e fixar a costa de gaveta (17).



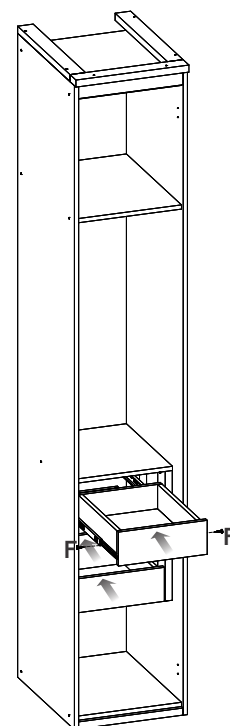
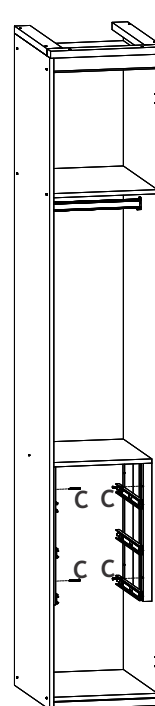
- 08** Prender as corrediças (K) nas laterais de gaveta (16) centralizando com a ranhura.



- 09** Encaixar o rodaforo montado (passo 04) no teto do módulo. Prender os montantes com as corrediças nas laterais recuando 58mm da prateleira. Fixar suporte cabideiro



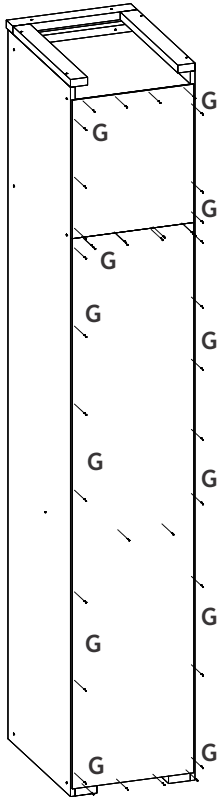
- 10** Fixar montante (15) alinhado com a prateleira. Encaixar as gavetas nas corrediças, regular e travá-las (F).



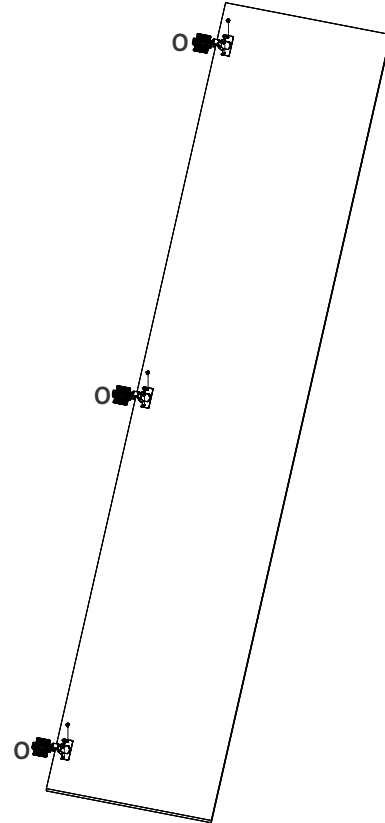


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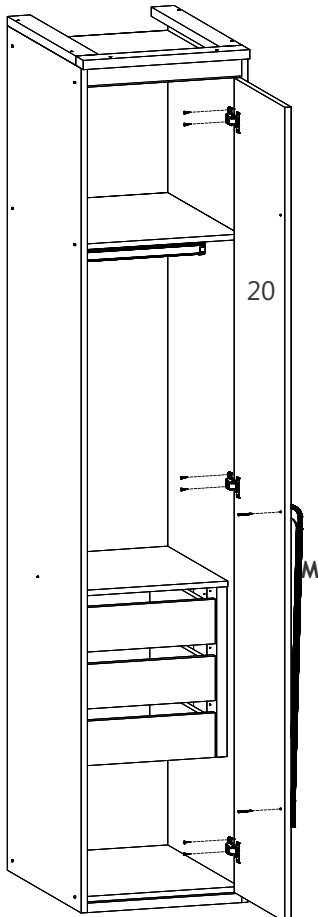
- 11** Pregar (G) costas do módulo (03,04). Colar tapa-furos (Q) em todos os parafusos aparentes.



- 12** Prender dobradiça calço super alto (O) na porta.



- 13** Fixar a porta (20) ou porta espelho (21) no módulo conforme marcação na lateral. Fixar o puxador (M) na pré-furação da porta (20) ou puxador (N) na porta espelho (21).



OU

