

ASSEMBLY INSTRUCTIONS MANUAL DE MONTAGEM / INSTRUCCIONES DE ARMADO

STAR PLUS HIGH BED - TABLE
CAMA ALTA STAR PLUS - MESA
CAMA ALTA STAR PLUS - MESA

Reference
Referência
Referencia

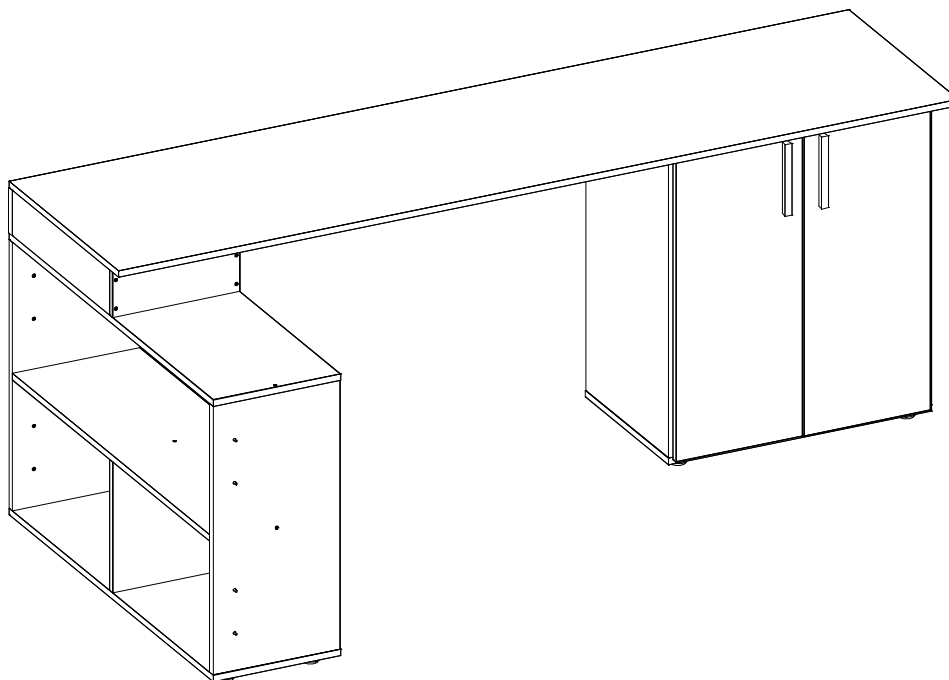
230197

Revised
Revisão
Revisión

00



ENGLISH
PORTUGUÊS
ESPAÑOL



Este produto pode ser montado para a sua esquerda ou direita.
This product can be assembled to left or right.
Este producto se puede armar a la izquierda o derecha.

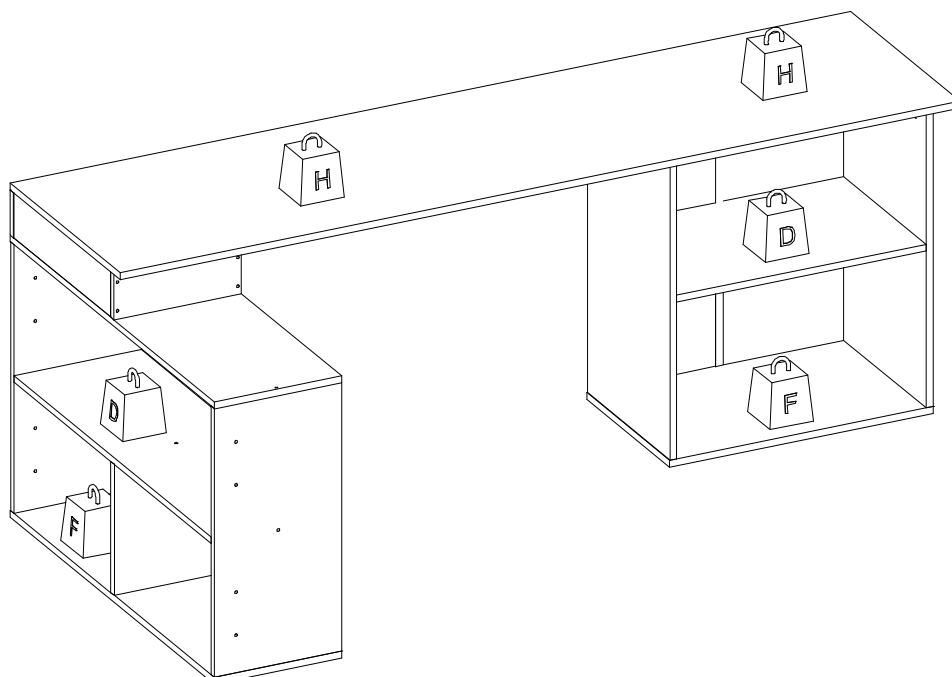


MAXIMUM RECOMMENDED WEIGHT
BEING THIS EVENLY DISTRIBUTED.

PESO MÁXIMO RECOMENDADO SENDO
ESTE DISTRIBUÍDO UNIFORMEMENTE.

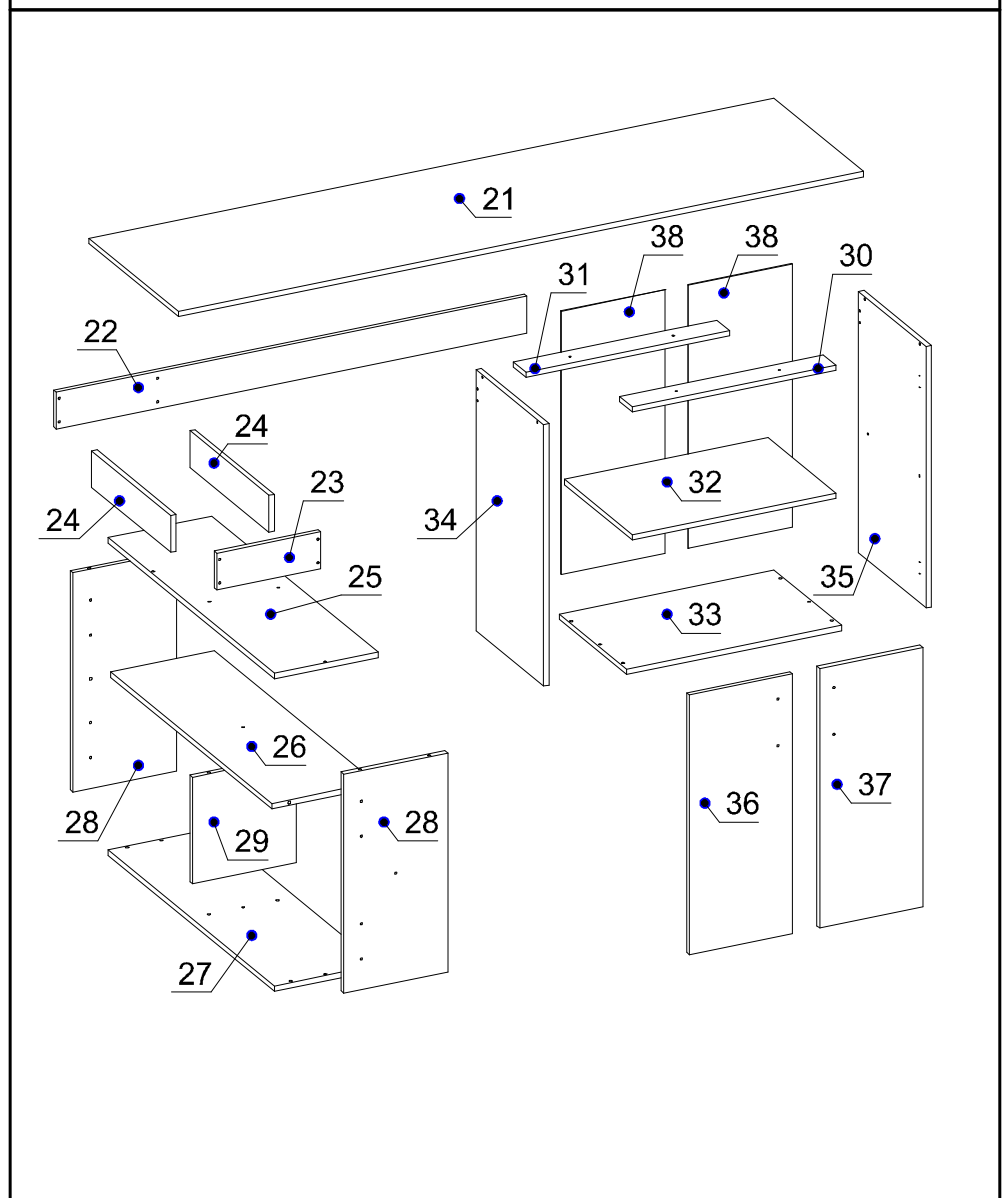
PESO MÁXIMO RECOMENDADO SIENDO
ESTE UNIFORMEMENTE DISTRIBUIDO.

	LB	KG
–		
D	11	5
F	22	10
H	44	20



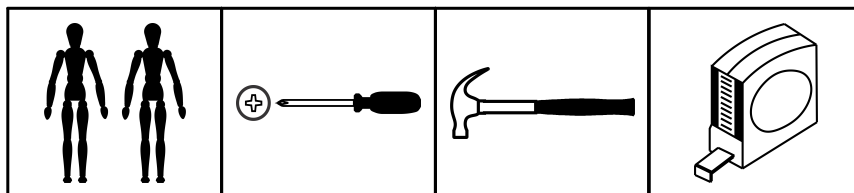
Nº	Measures_Inches	Medidas_cm	Qty./Qtd.
21	75 3/8 x 19 5/8 x 5/8	191.3 x 50.0 x 1.5	1
22	51 3/4 x 4 x 5/8	131.4 x 10.1 x 1.5	1
23	11 3/8 x 4 x 5/8	29.0 x 10.1 x 1.5	1
24	17 3/8 x 4 x 5/8	44.2 x 10.1 x 1.5	2
25	36 5/8 x 11 3/8 x 5/8	93.0 x 29.0 x 1.5	1
26	35 3/8 x 11 3/8 x 5/8	89.9 x 29.0 x 1.5	1
27	36 5/8 x 11 3/8 x 5/8	93.0 x 29.0 x 1.5	1
28	23 5/8 x 11 3/8 x 5/8	59.9 x 29.0 x 1.5	2
29	11 1/2 x 11 3/8 x 5/8	29.2 x 29.0 x 1.5	1
30	22 3/8 x 2 3/4 x 5/8	56.9 x 7.0 x 1.5	1
31	2 3/4 x 22 3/8 x 5/8	7.0 x 56.9 x 1.5	1
32	22 3/8 x 14 7/8 x 5/8	56.9 x 37.7 x 1.5	1
33	23 5/8 x 14 7/8 x 5/8	60.0 x 37.7 x 1.5	1
34	28 1/8 x 14 7/8 x 5/8	71.5 x 37.7 x 1.5	1
35	28 1/8 x 14 7/8 x 5/8	71.5 x 37.7 x 1.5	1
36	28 x 11 3/8 x 5/8	71.0 x 28.8 x 1.5	1
37	28 x 11 3/8 x 5/8	71.0 x 28.8 x 1.5	1
38	28 3/8 x 11 1/2 x 1/8	72.0 x 29.1 x 0.3	2
S17	x x	x x	2

PARTS IDENTIFICATION IDENTIFICAÇÃO DAS PEÇAS / IDENTIFICACIÓN DE LAS PIEZAS



YOU WILL NEED / VOCÊ VAI PRECISAR DE / USTED NECESITARÁ

Tools not supplied / Ferramentas não fornecidas / Herramientas no incluidas



2 People
2 Pessoas
2 Personas

Screwdriver Phillips
Chave Phillips
Destornillador cruz

Hammer
Martelo
Martillo

Measuring tape
Trena
Cinta de medición



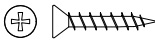
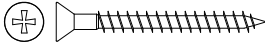

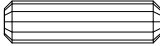




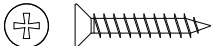
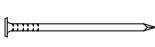




The separation of the accessories before you start the assembly will facilitate the same. In case of doubt on the size of the screws and bolts, use the ruler to bottom of page 3.

A separação dos acessórios antes de iniciar a montagem facilitará a mesma. Em caso de dúvida no tamanho dos parafusos e cavilhas, utilize a régua ao final da página 3.

La separación de los accesorios antes de comenzar el armado facilitará el mismo. En caso de duda sobre el tamaño de los tornillos y taquetes, utilice la regla al pie de página 3.

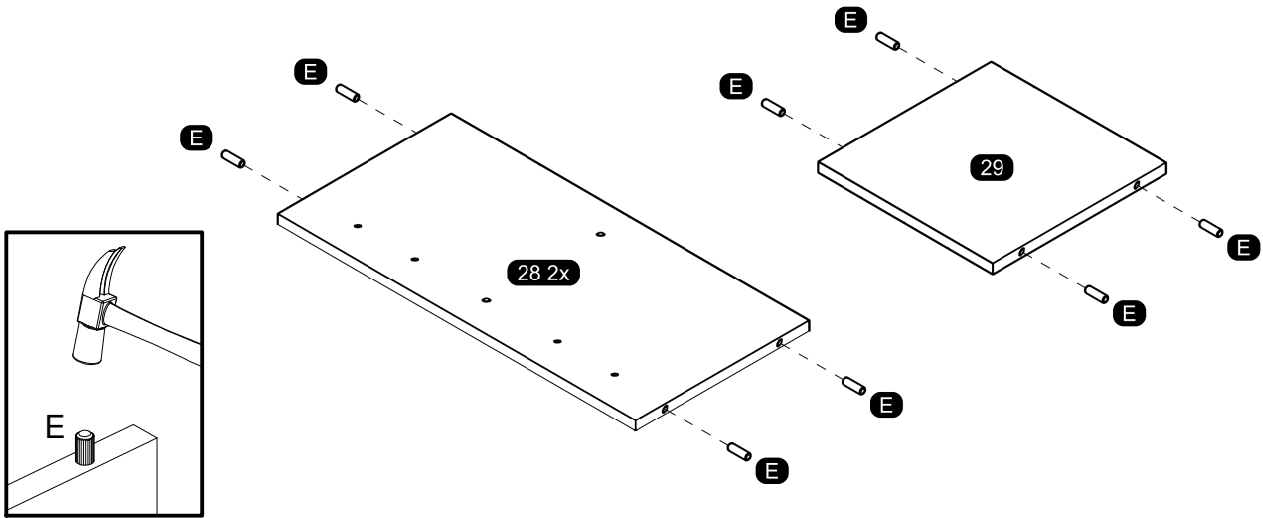
IDENTIFICATION OF ACCESSORIES IDENTIFICAÇÃO DOS ACESSÓRIOS/ IDENTIFICACIÓN DE ACCESORIOS

A4		Metalic bracket / Cantoneira de metal / Suporte de metal	22x22 mm	6
A6		"H" profile / Perfil "H" / Perfil "H"	-	1
A8		Flat head screw / Parafuso chato / Tornillo de cabeza plana	3,5x20 mm	9
D		Flat head screw / Parafuso chato / Tornillo de cabeza plana	4,0x40 mm	28
D5		Hinge shim / Calço dobradiça / Bisagra de calce	-	4
E		Wooden dowel / Cavilha / Taquete	8x30 mm	20
F6		Metal hinge curve / Dobradiça curva / Esquina de bisagra metálica	26 mm	4
H8		Shelf bracket / Suporte de prateleira / Suporte de repisa	6x8 mm	4
L4		Plastic foot / Sapata / Pie plástico	38x17 mm	9
M		Bore patch adhesive / Tapa furo adesivo / Tapones adhesivo	-	20
M1		Flat head screw / Parafuso chato / Tornillo de cabeza plana	3,5x25 mm	18
N		Nail / Prego / Clavo	10x10	28
S		Pan head screw / Parafuso panela / Tornillo de pan	3,5x14 mm	28
S17		Handle / Puxador F14 / Tirador	160 mm	2

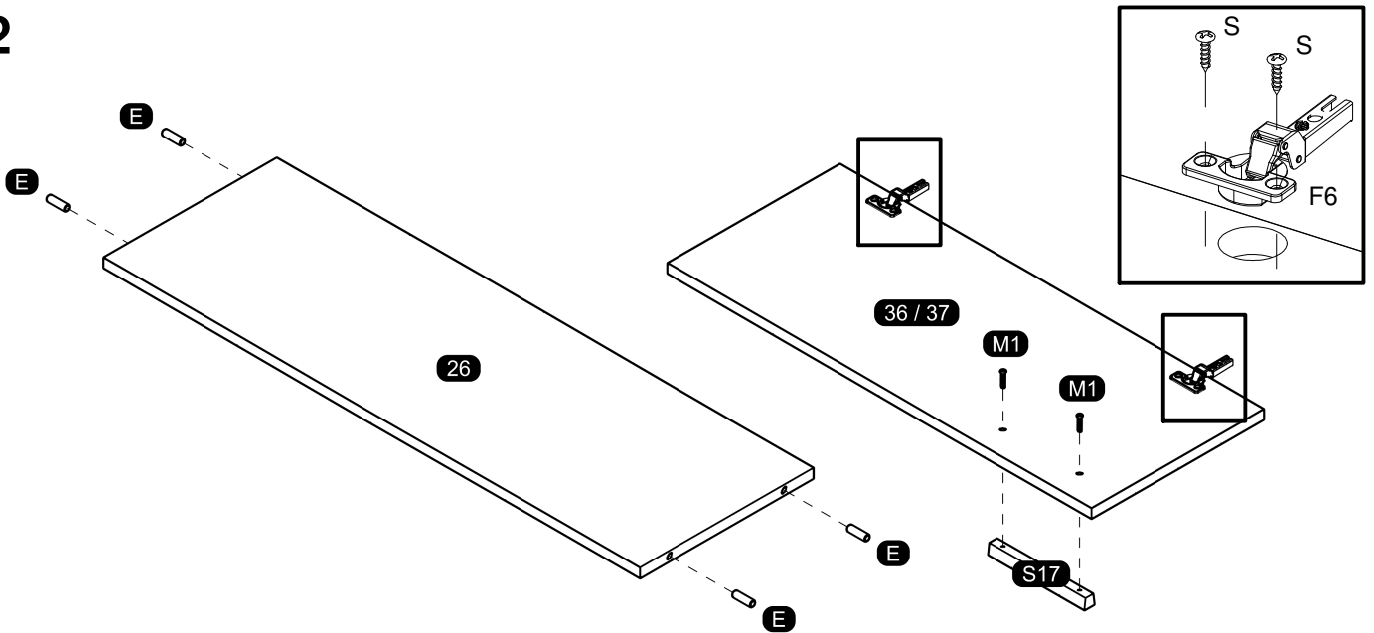


PRE-ASSEMBLE
PRÉ-MONTAGEM / PRE ARMADO

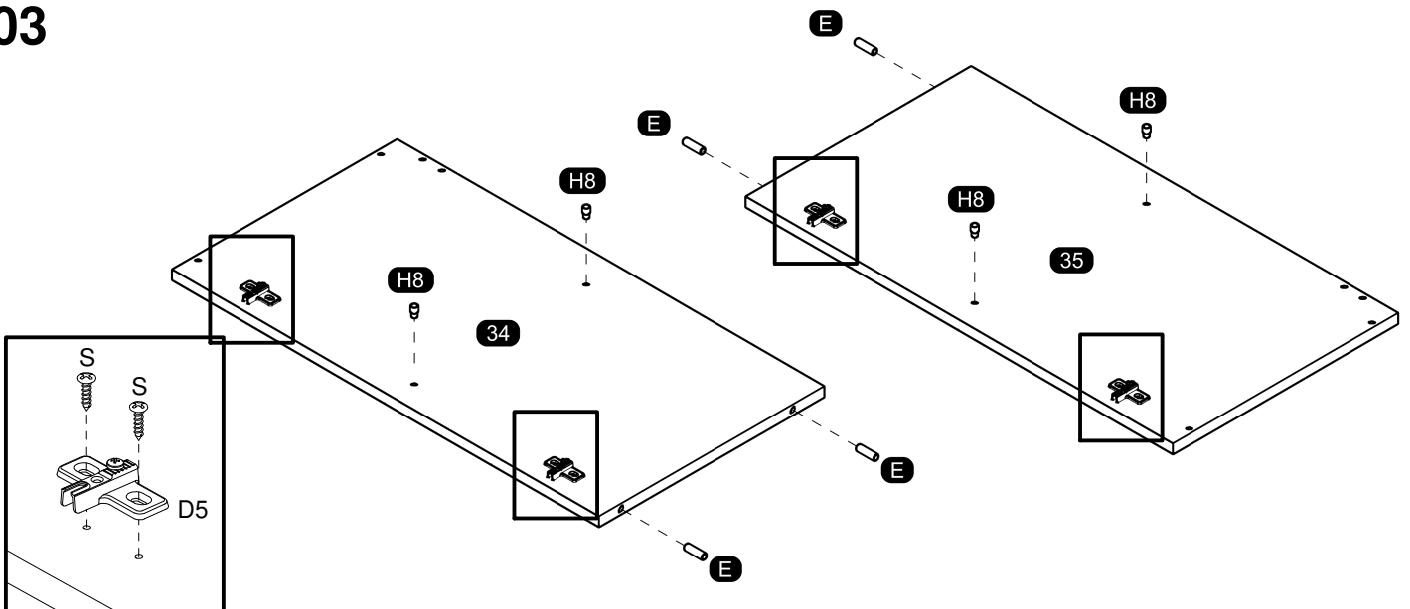
01



02

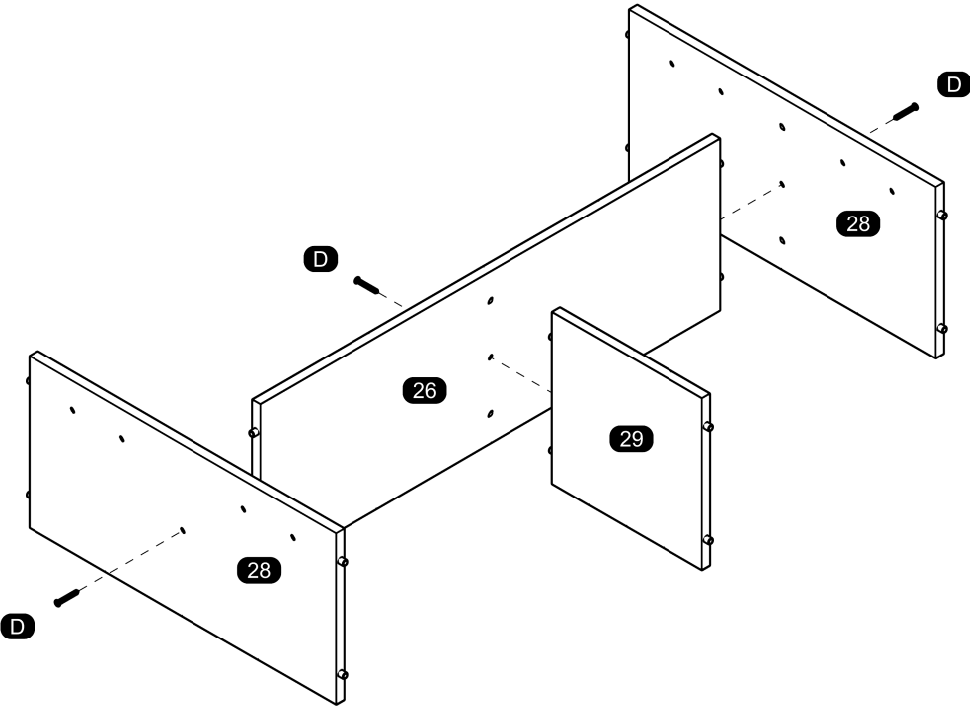


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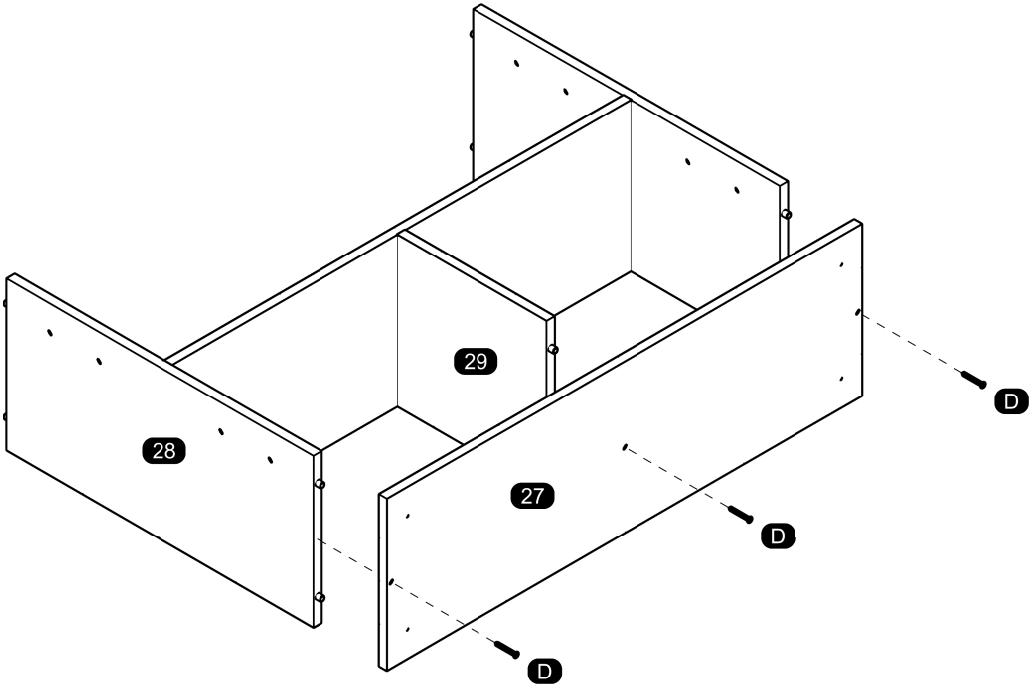


ASSEMBLY
MONTAGEM / ARMADO

04

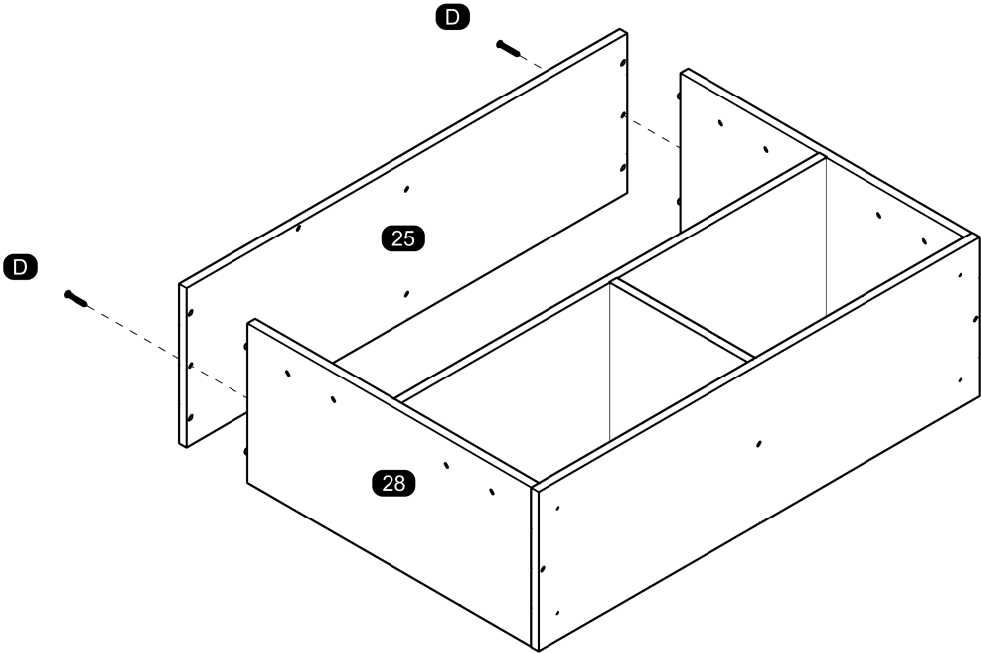


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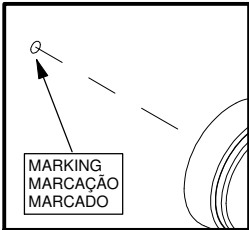
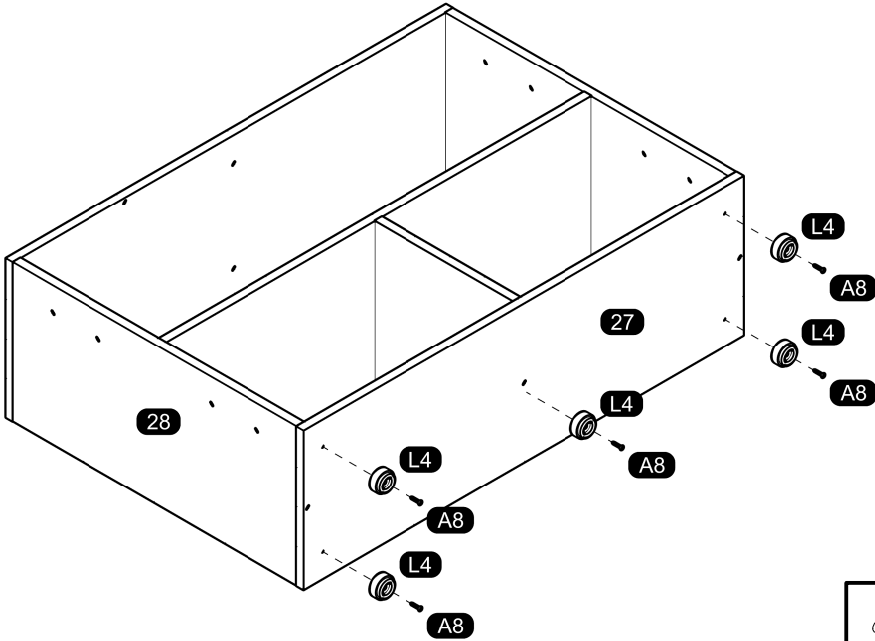


ASSEMBLY
MONTAGEM / ARMADO

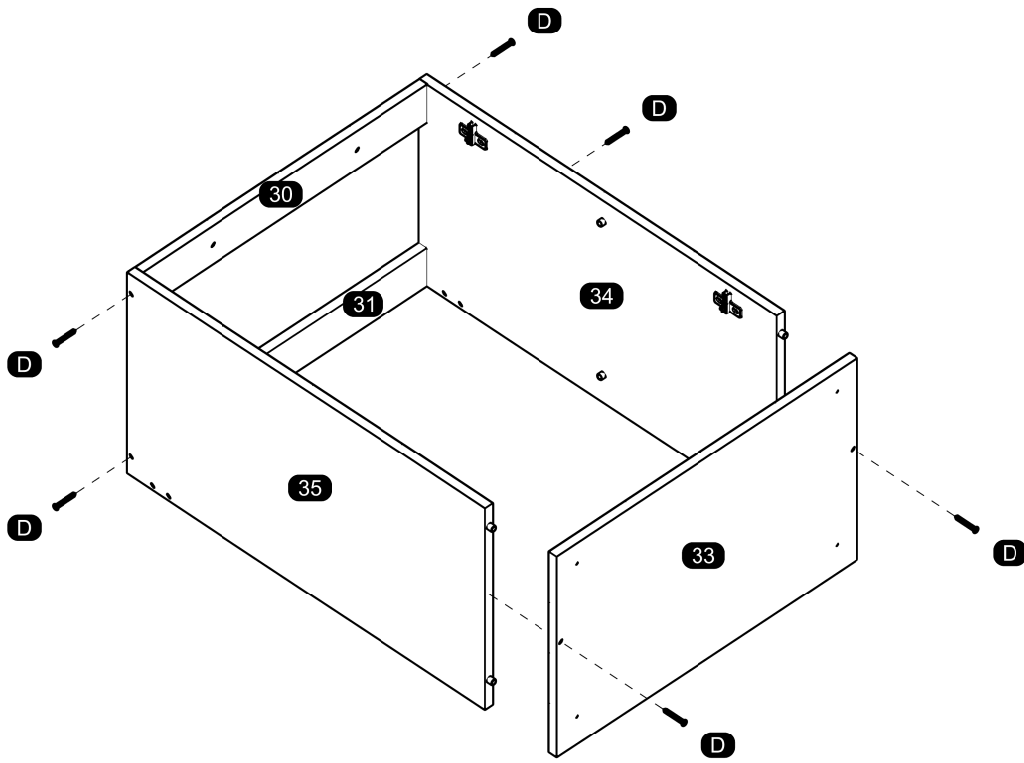
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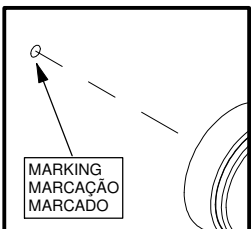
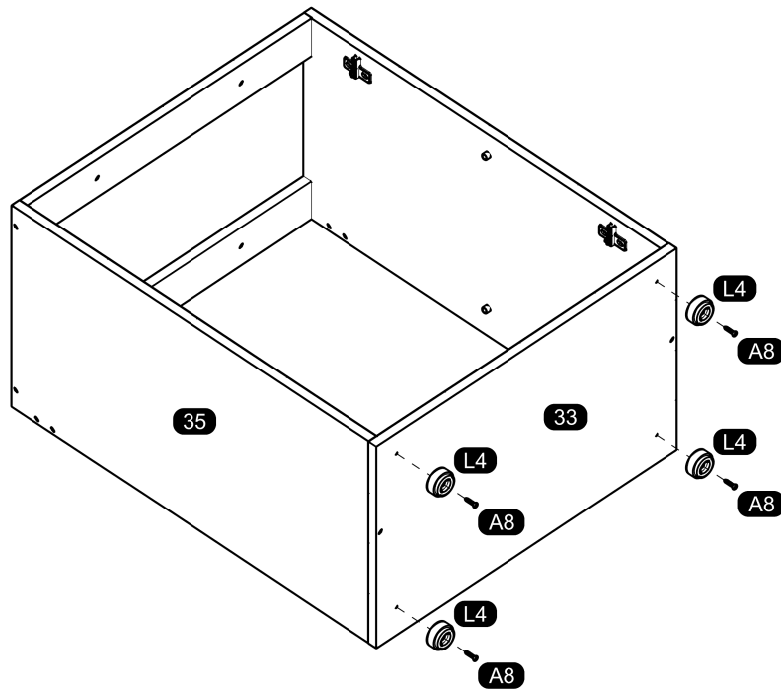
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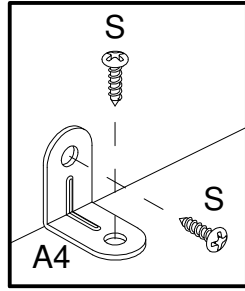
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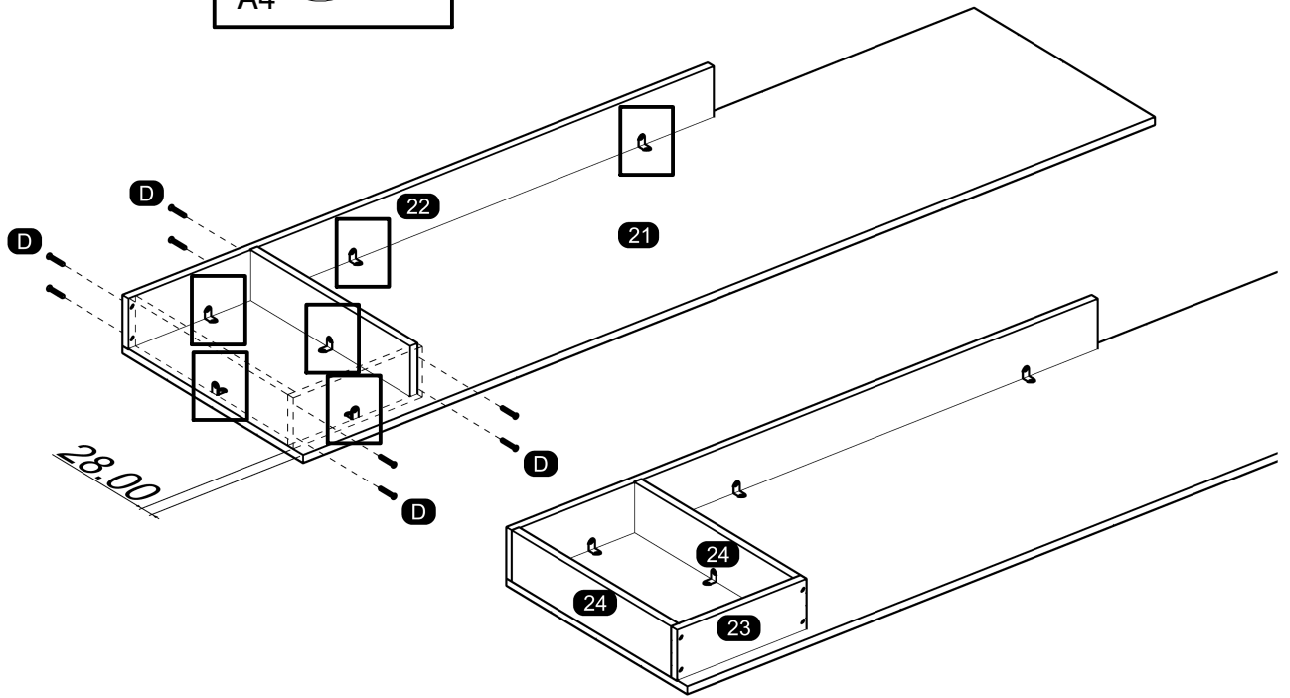
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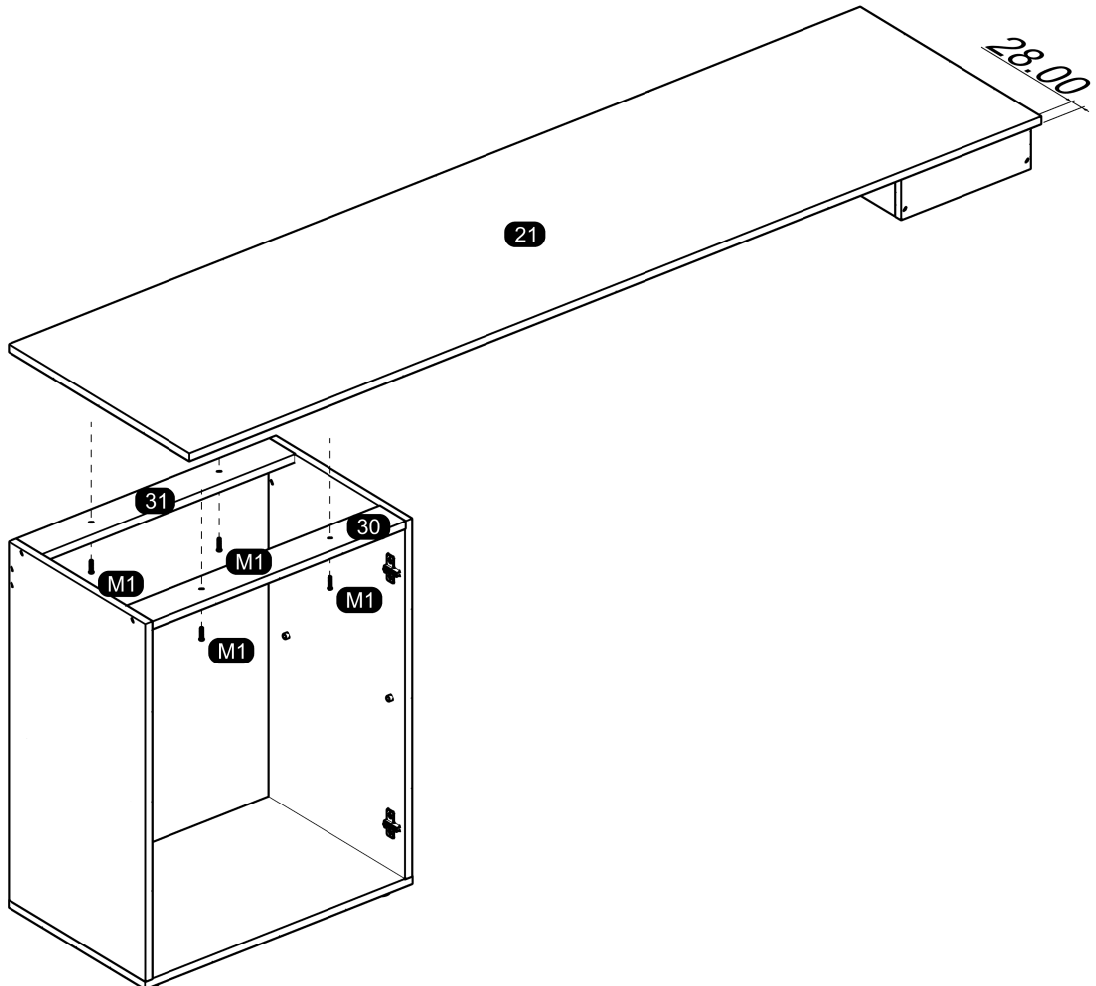
10 (E)



Montagem Esquerda
Left Assembly
Montaje Izquierda

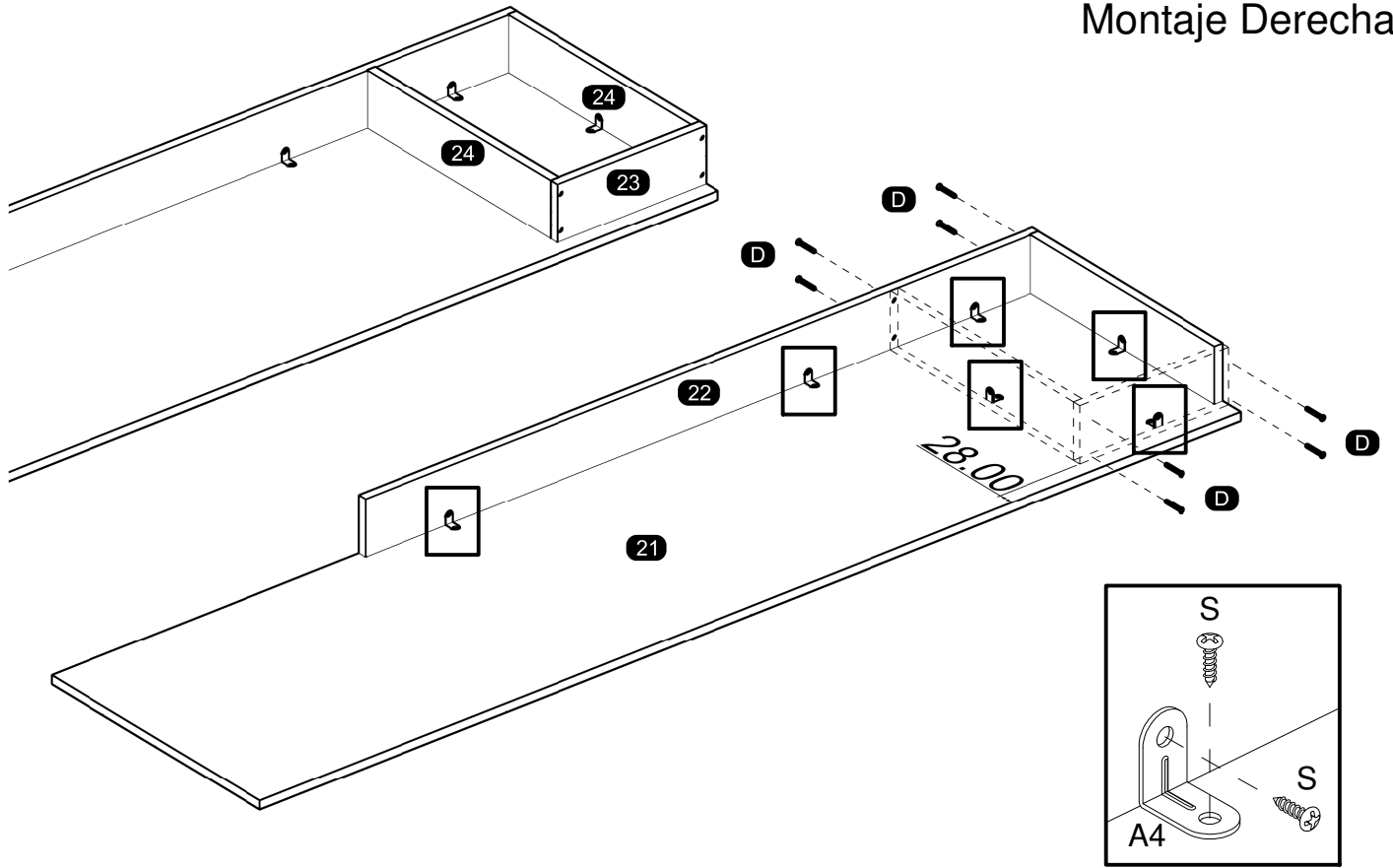


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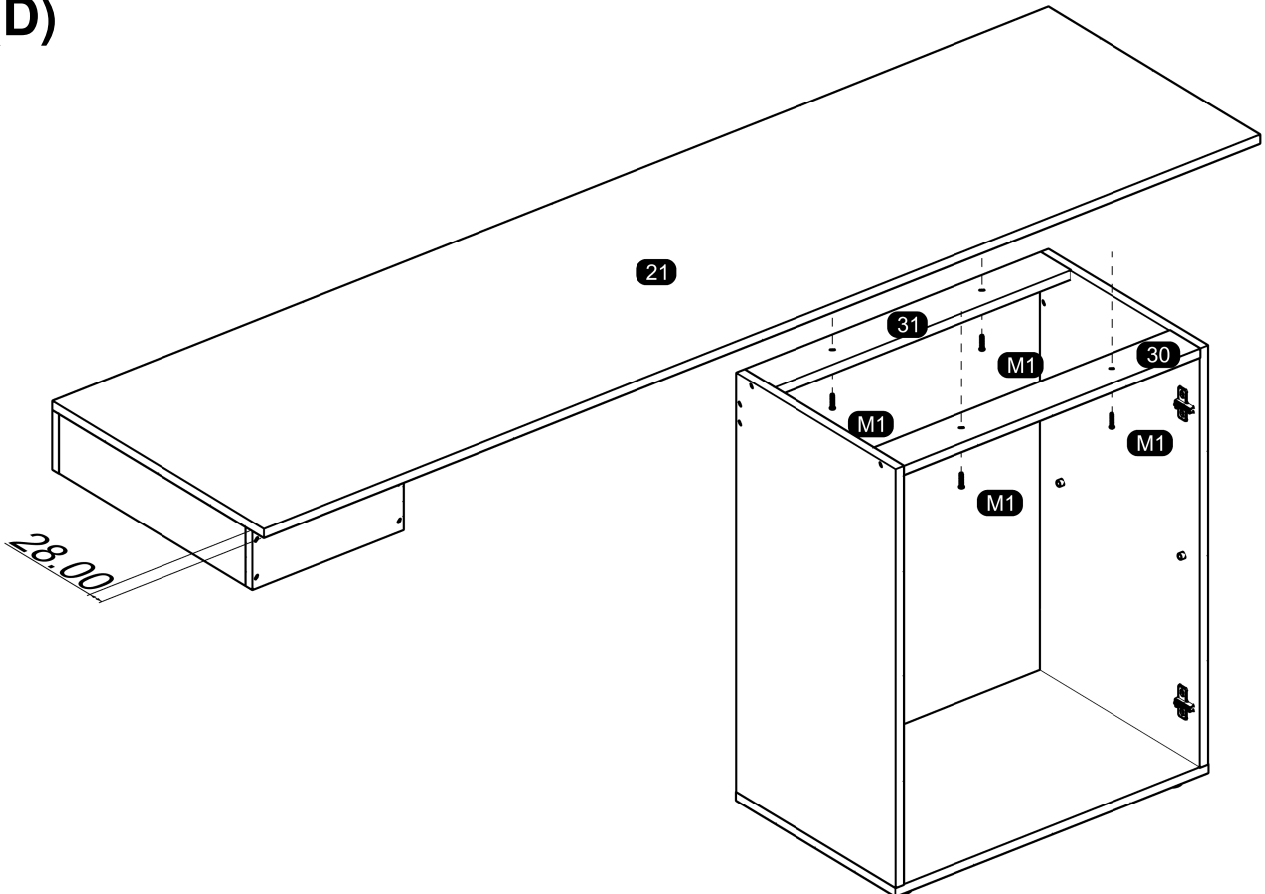


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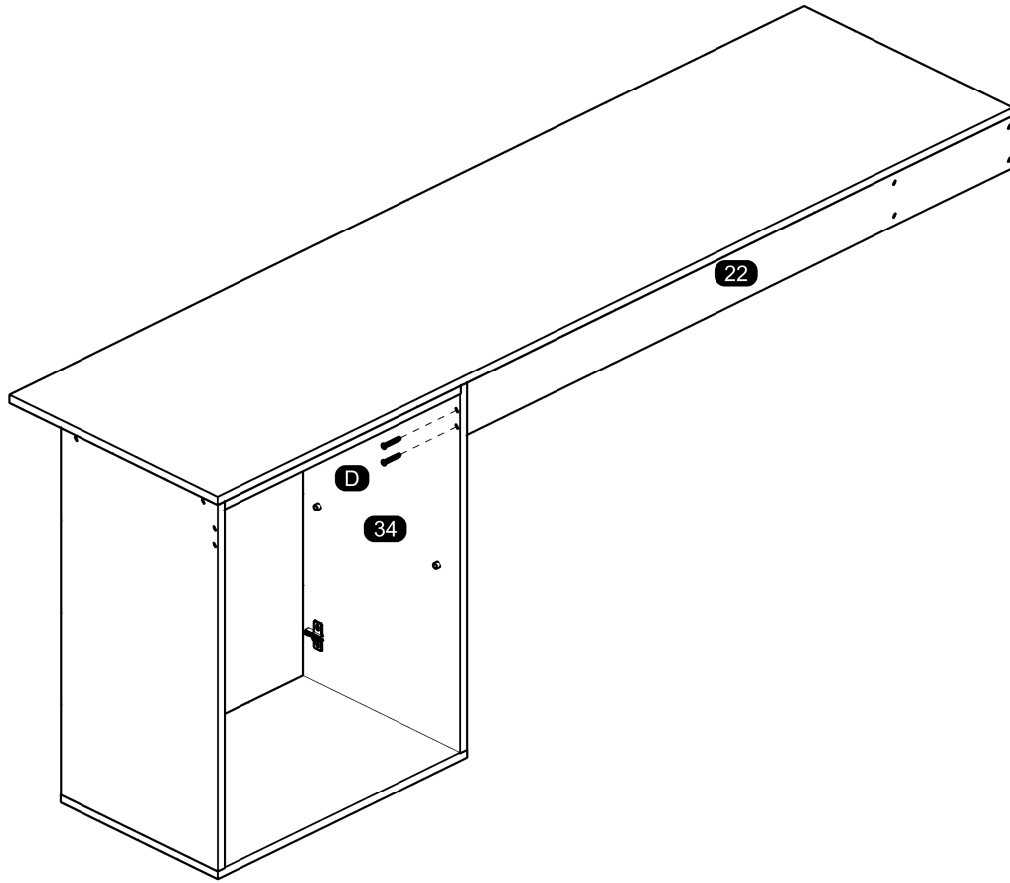
Montagem Direita
Right Assembly
Montaje Derecha



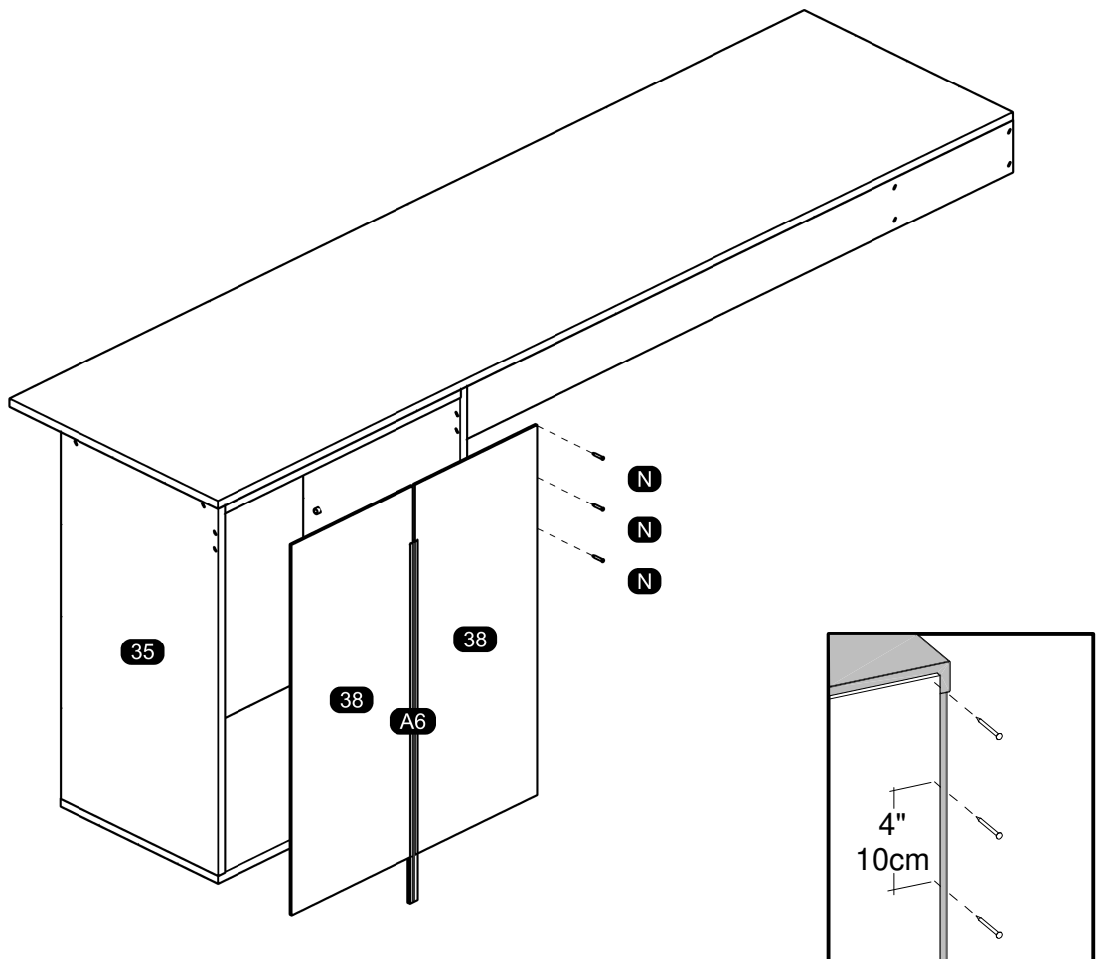
13 (D)



14

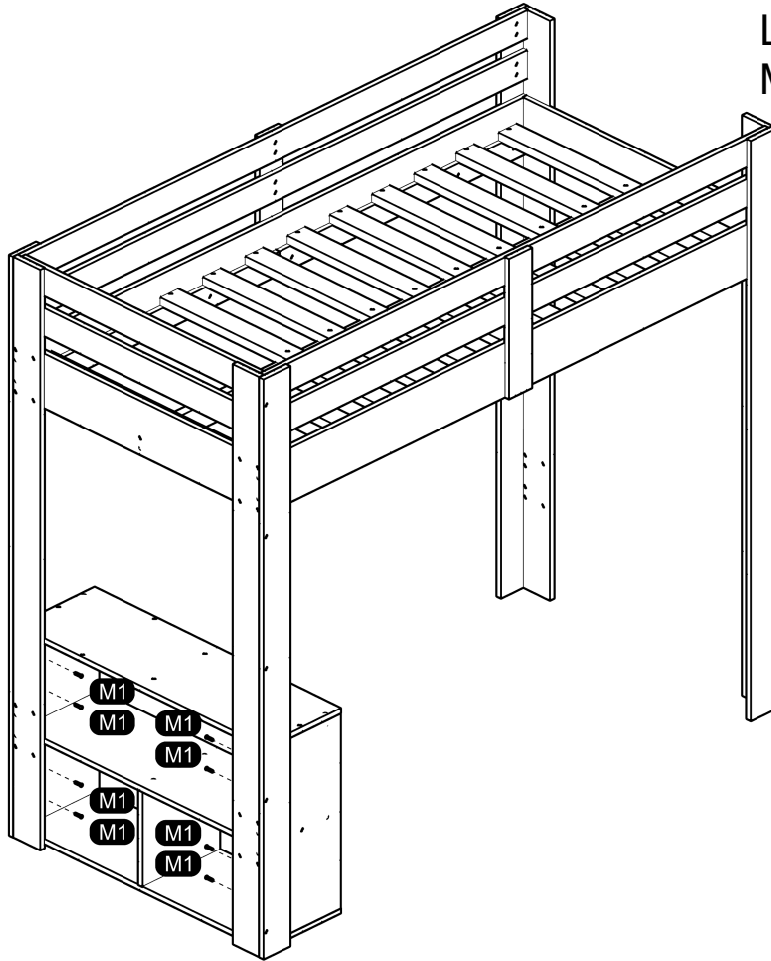


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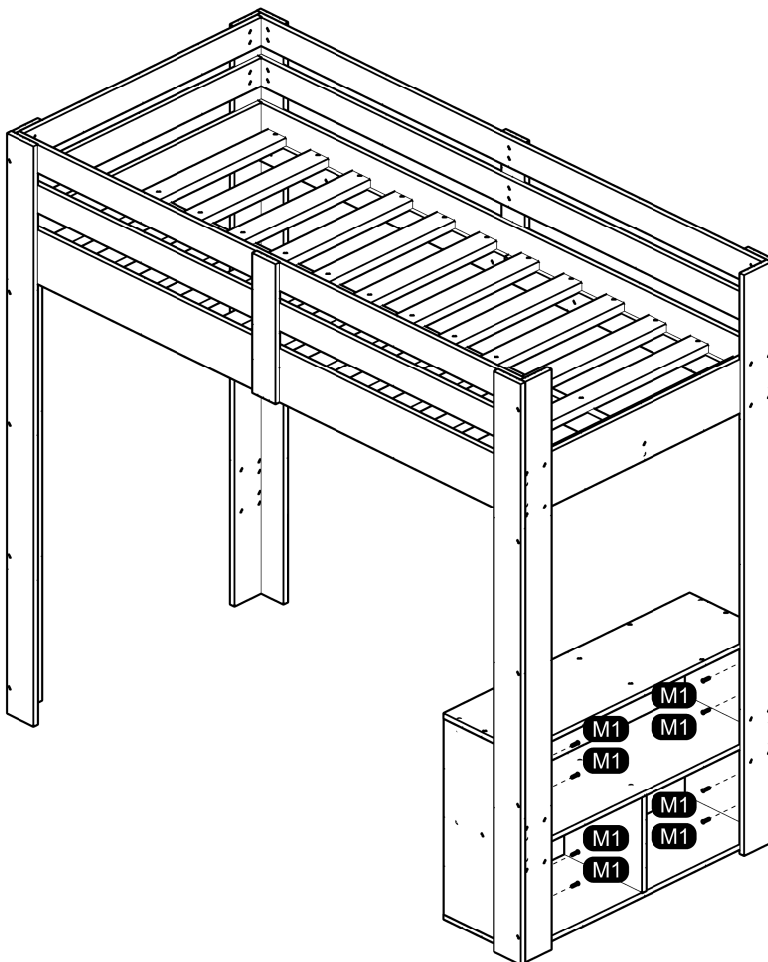
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Montagem Esquerda
Left Assembly
Montaje Izquierda



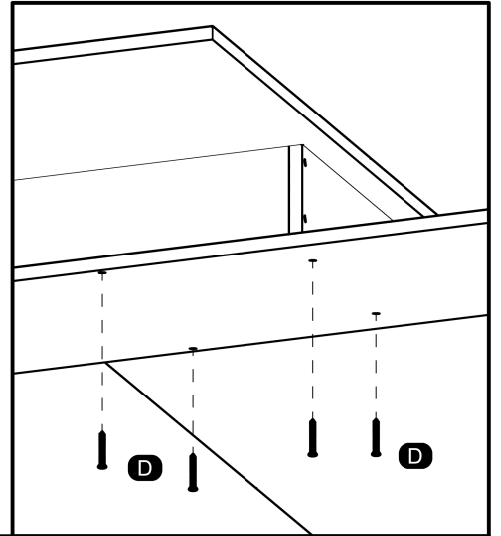
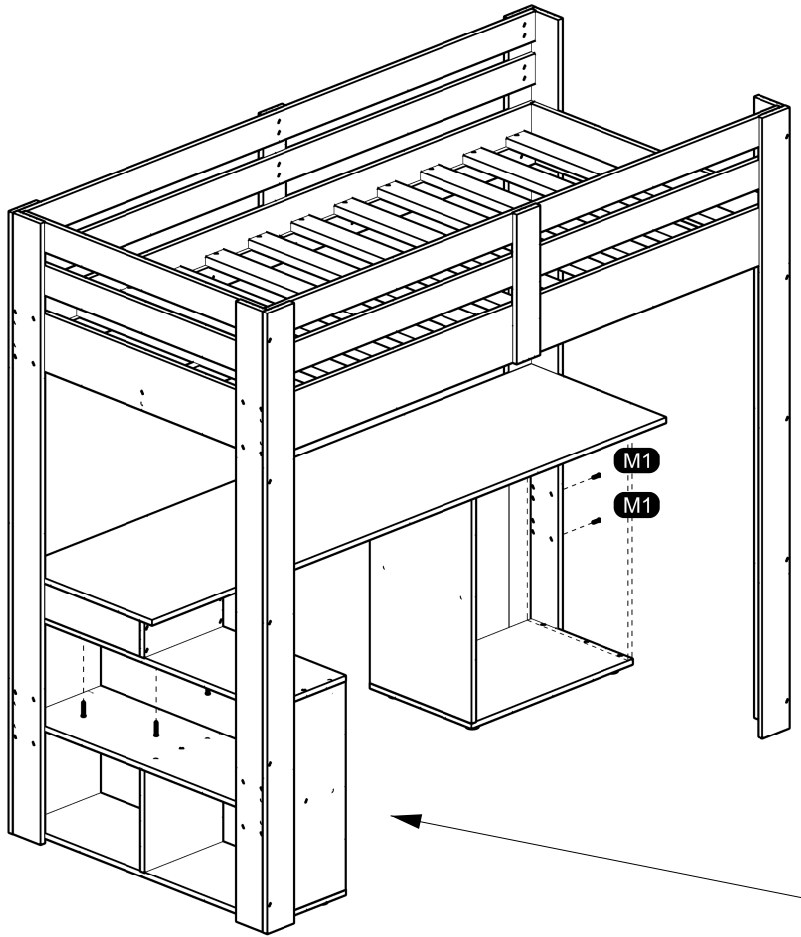
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Montagem Direita
Right Assembly
Montaje Derecha

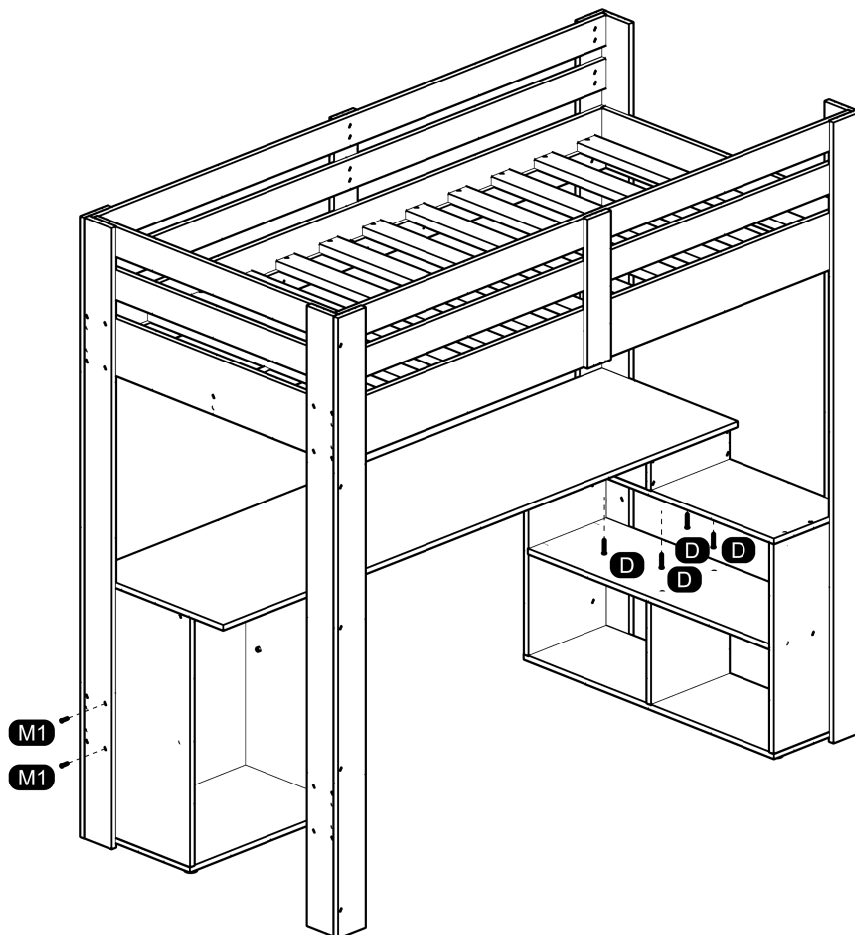


18

Montagem Esquerda
Left Assembly
Montaje Izquierda

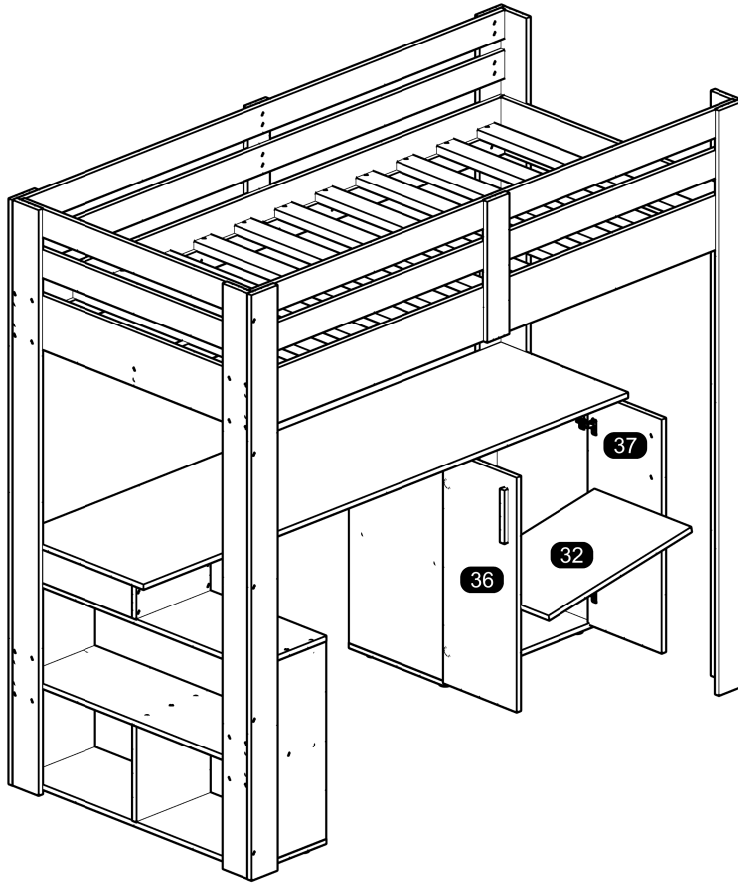


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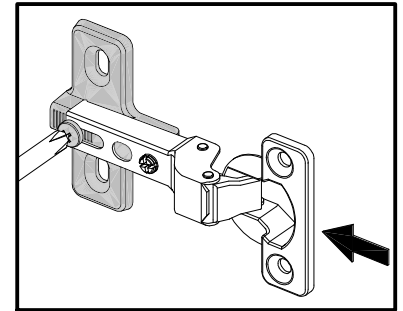


Montagem Direita
Right Assembly
Montaje Derecha

20



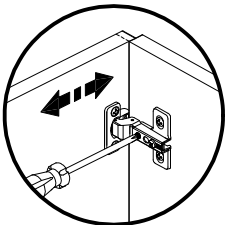
Montagem Esquerda
Left Assembly
Montaje Izquierda



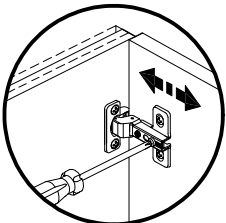
At the end of the assembly, insert the screw cover / hole plugs in the apparent holes.
Ao final da montagem, insira a(s) tampa(s) de parafuso / tapa furos nos furos que ficarem aparentes.
Al final del conjunto, coloque la tapa tornillo / tapón plástico en los agujeros que se hagan evidentes.

21

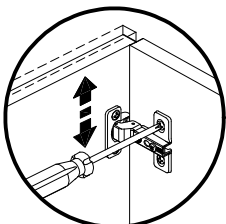
Montagem Direita
Right Assembly
Montaje Derecha



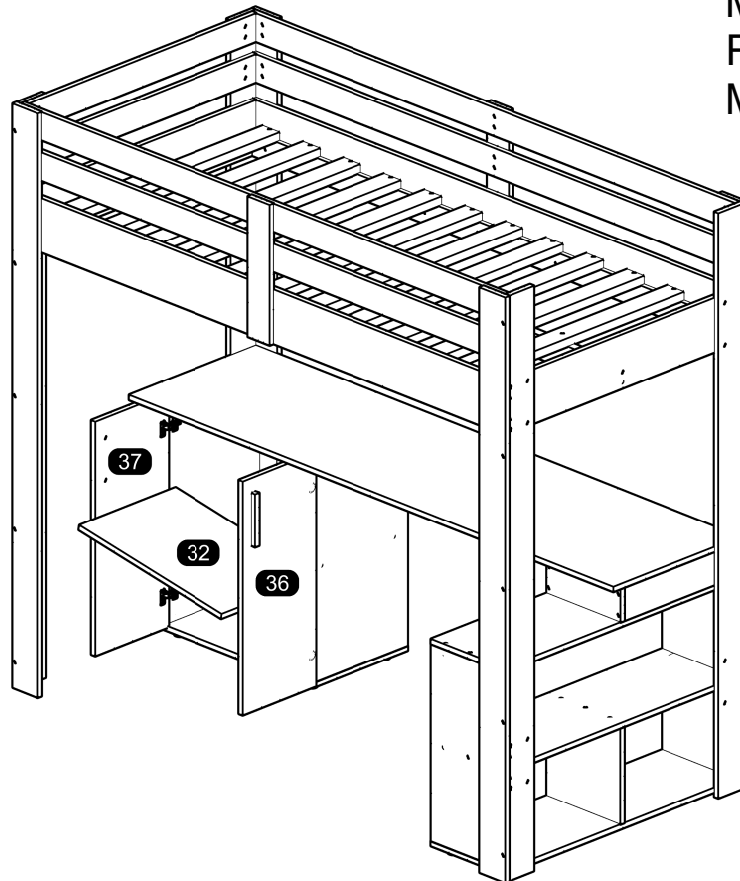
Horizontal Adjustment
Regulagem Horizontal
Ajuste Horizontal



Depth Adjustment
Regulagem Profundidade
Ajuste Profundidad



Vertical Adjustment
Regulagem Vertical
Ajuste Vertical



ASSEMBLY INSTRUCTIONS MANUAL DE MONTAGEM / INSTRUCCIONES DE ARMADO

STAR PLUS HIGH BED - LADDER
CAMA ALTA STAR PLUS - ESCADA
CAMA ALTA STAR PLUS - ESCALERA

Reference
Referência
Referencia

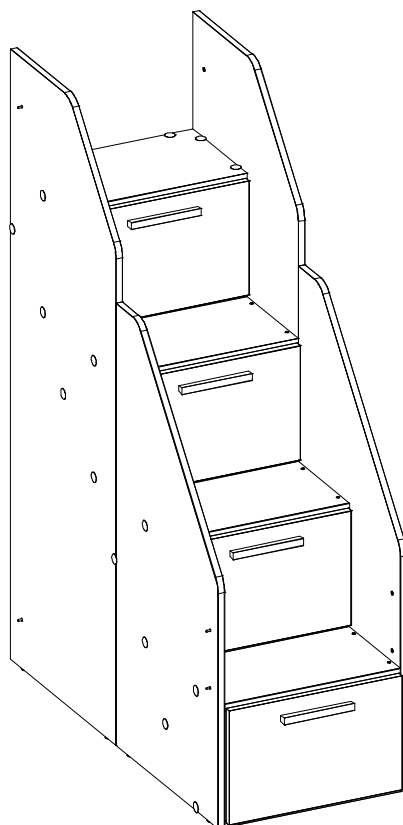
230197

Revised
Revisão
Revisión

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ENGLISH
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ESPAÑOL

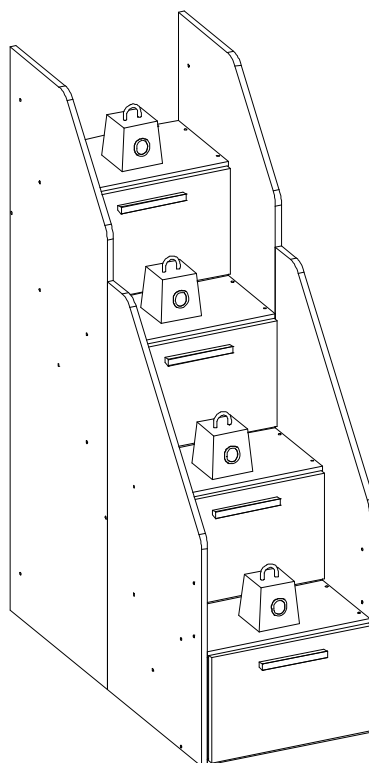


MAXIMUM RECOMMENDED WEIGHT
BEING THIS EVENLY DISTRIBUTED.

PESO MÁXIMO RECOMENDADO SENDO
ESTE DISTRIBUÍDO UNIFORMEMENTE.

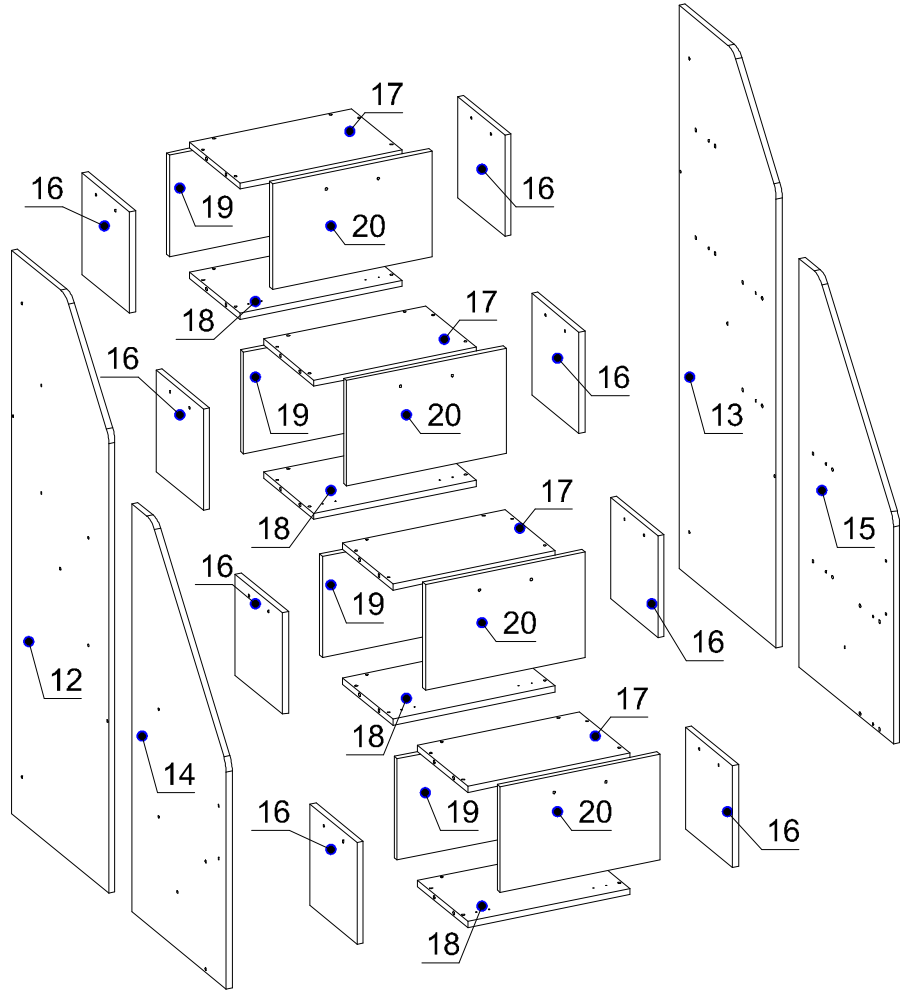
PESO MÁXIMO RECOMENDADO SIENDO
ESTE UNIFORMEMENTE DISTRIBUIDO.

	LB	KG
—		
0	176	80



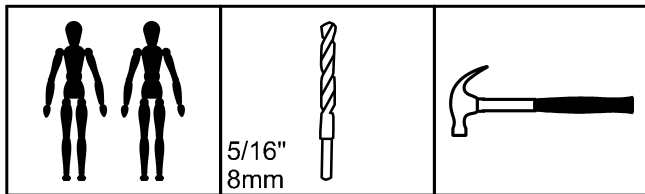
Nº	Measures_Inches	Medidas_cm	Qty./Qtd.
12	53 5/8 x 18 7/8 x 5/8	136.1 x 48.0 x 1.5	1
13	53 5/8 x 18 7/8 x 5/8	136.1 x 48.0 x 1.5	1
14	38 7/8 x 18 1/4 x 5/8	98.6 x 46.5 x 1.5	1
15	38 7/8 x 18 1/4 x 5/8	98.6 x 46.5 x 1.5	1
16	9 5/8 x 9 1/8 x 5/8	24.5 x 23.3 x 1.5	8
17	15 3/4 x 9 3/4 x 5/8	40.0 x 24.8 x 1.5	4
18	15 3/4 x 9 3/4 x 5/8	40.0 x 24.8 x 1.5	4
19	15 3/4 x 9 5/8 x 5/8	40.0 x 24.5 x 1.5	4
20	15 1/2 x 10 x 5/8	39.4 x 25.5 x 1.5	4

PARTS IDENTIFICATION
IDENTIFICAÇÃO DAS PEÇAS / IDENTIFICACIÓN DE LAS PIEZAS



YOU WILL NEED / VOCÊ VAI PRECISAR DE / USTED NECESITARÁ

Tools not supplied / Ferramentas não fornecidas / Herramientas no incluidas



2 People
2 Pessoas
2 Personas

Drill bit
Broca
Taladro

Hammer
Martelo
Martillo



The separation of the accessories before you start the assembly will facilitate the same. In case of doubt on the size of the screws and bolts, use the ruler to bottom of page 3.

A separação dos acessórios antes de iniciar a montagem facilitará a mesma. Em caso de dúvida no tamanho dos parafusos e cavilhas, utilize a régua ao final da página 3.

La separación de los accesorios antes de comenzar el armado facilitará el mismo. En caso de duda sobre el tamaño de los tornillos y taquetes, utilice la regla al pie de página 3.

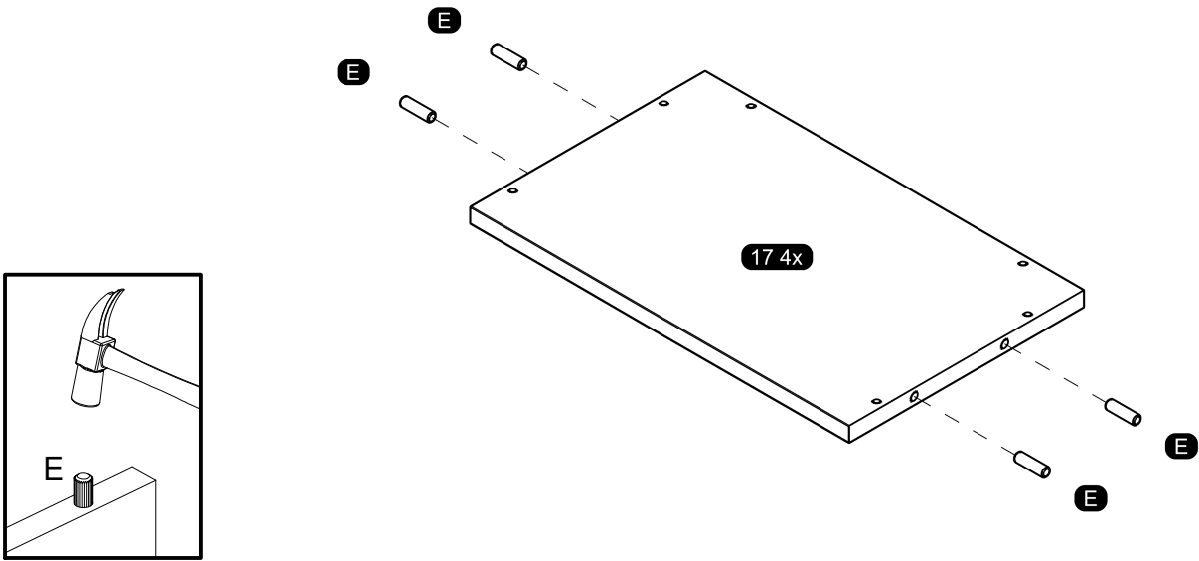
IDENTIFICATION OF ACCESSORIES IDENTIFICAÇÃO DOS ACESSÓRIOS/ IDENTIFICACIÓN DE ACCESORIOS

A2		Small plastic foot / Sapata redonda / Pie plástico	14 mm	8
D		Flat head screw / Parafuso chato / Tornillo de cabeza plana	4,0x40 mm	72
D5		Hinge shim / Calço dobradiça / Bisagra de calce	-	8
E		Wooden dowel / Cavilha / Taquete	8x30 mm	32
F6		Metal hinge curve / Dobradiça curva / Esquina de bisagra metálica	26 mm	8
M		Bore patch adhesive / Tapa furo adesivo / Tapones adhesivo	-	34
M1		Flat head screw / Parafuso chato / Tornillo de cabeza plana	3,5x25 mm	28
N		Nail / Pregó / Clavo	10x10	8
S		Pan head screw / Parafuso panela / Tornillo de pan	3,5x14 mm	32
S9		Plastic hole plugs / Tapa furo plástico / Tapones plásticos	6 mm	8
S17		Handle / Puxador F14 / Tirador	160 mm	4

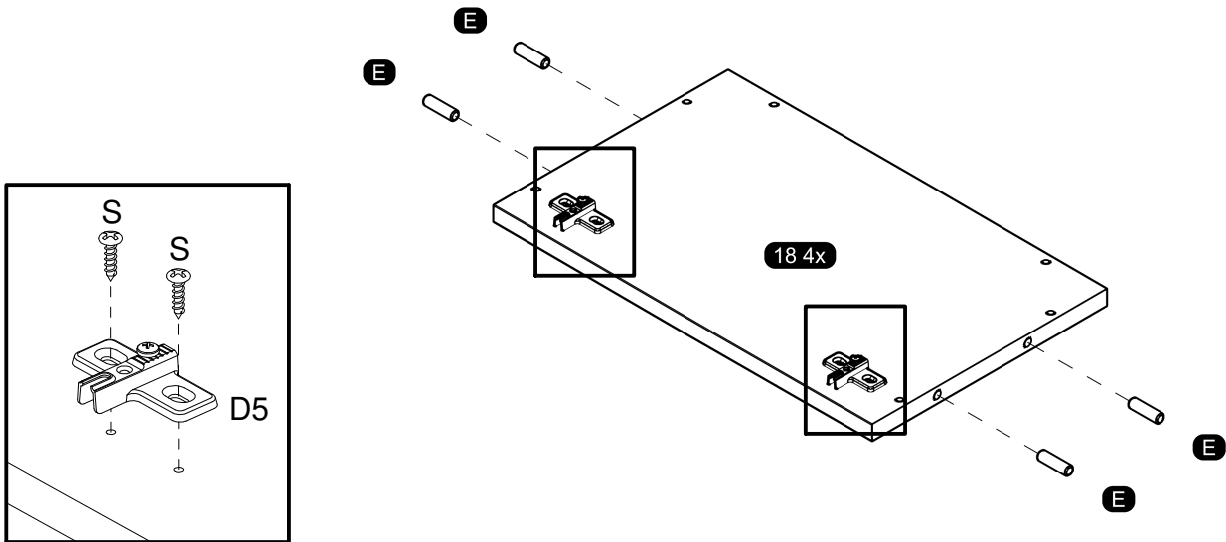


PRE-ASSEMBLE
PRÉ-MONTAGEM / PRE ARMADO

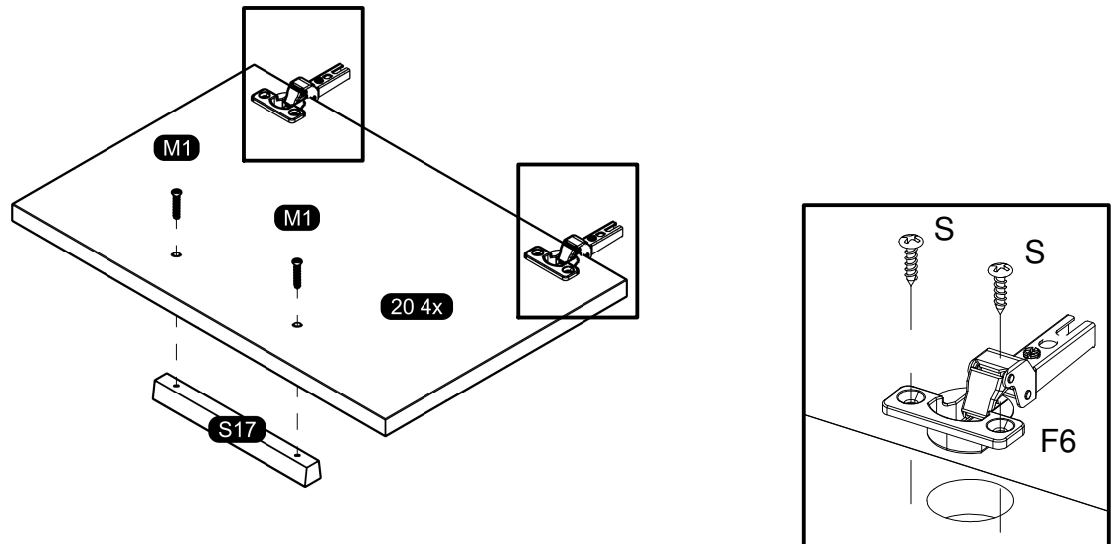
01



02

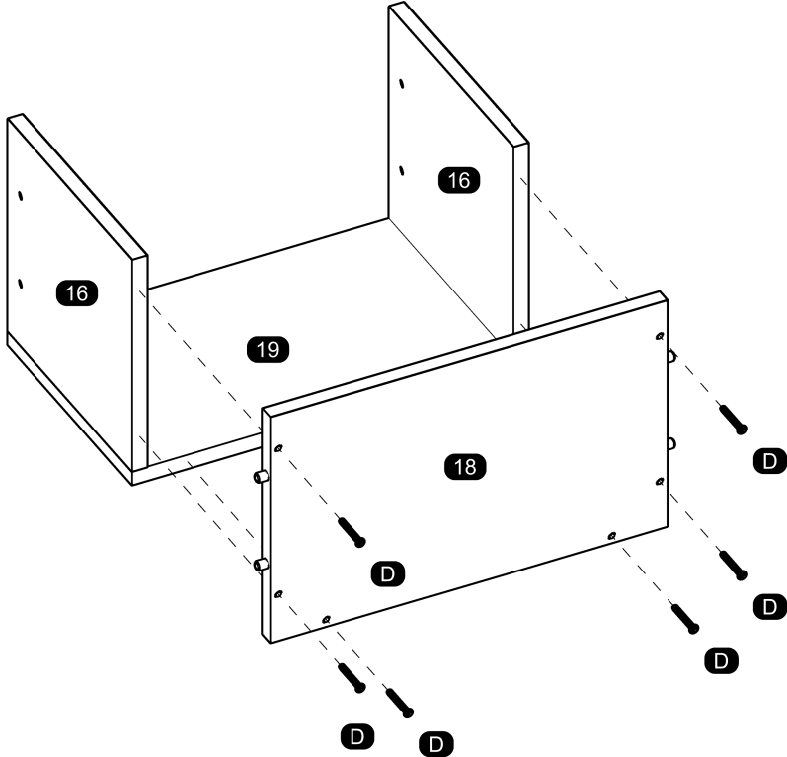


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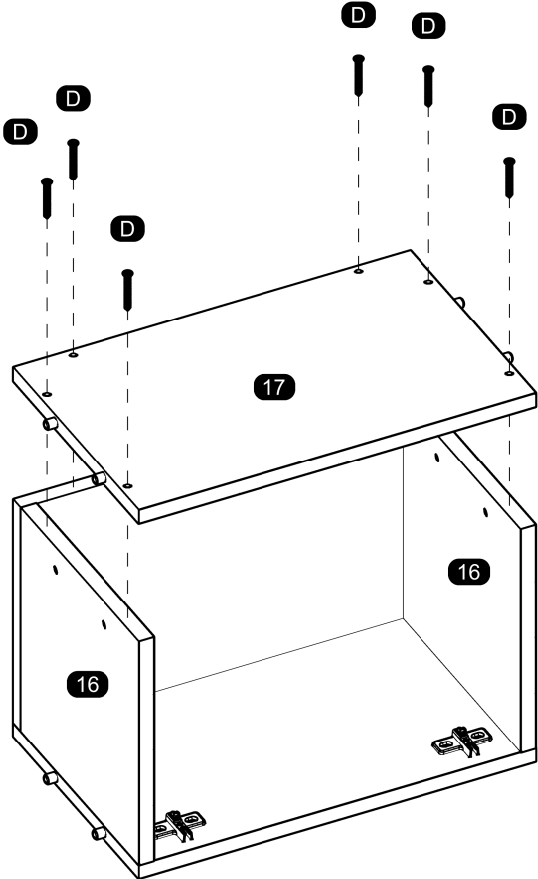


ASSEMBLY
MONTAGEM / ARMADO

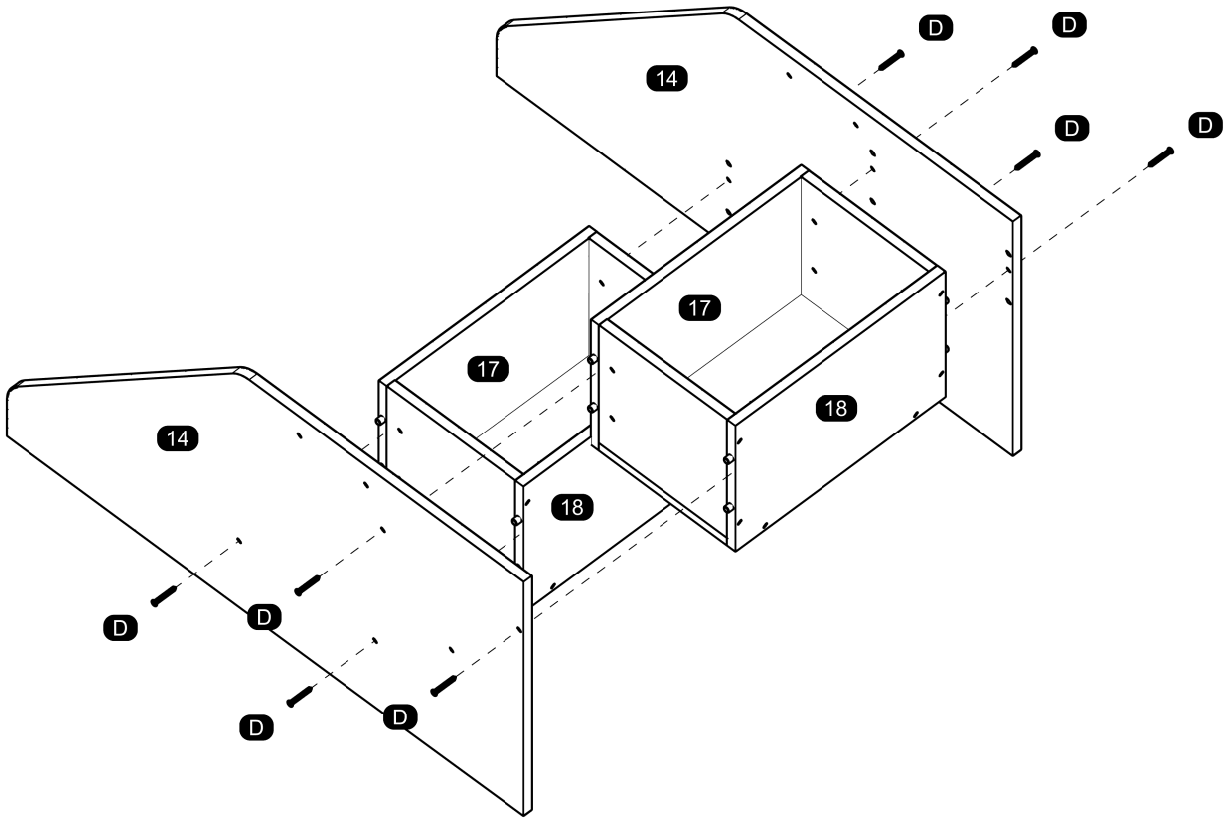
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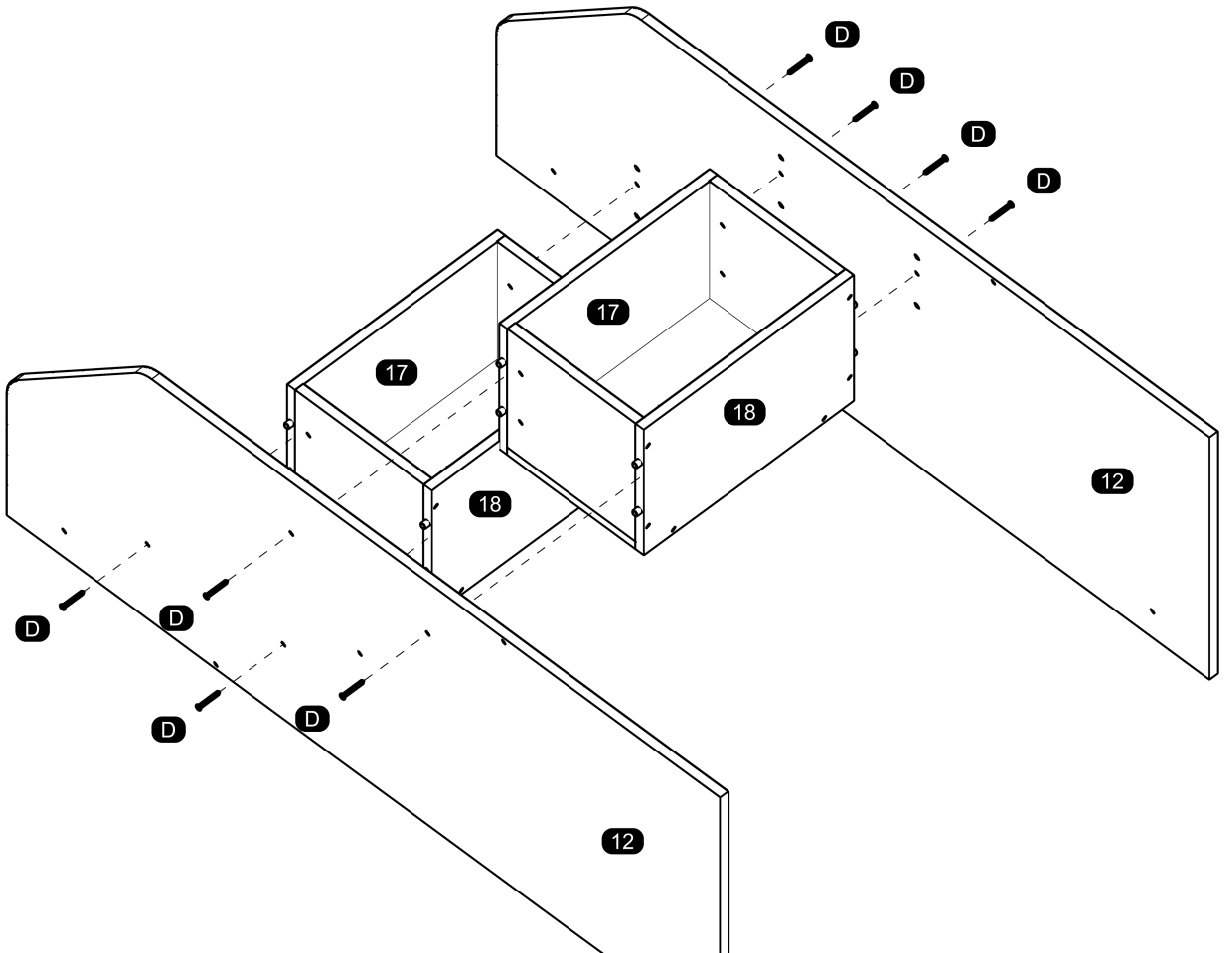
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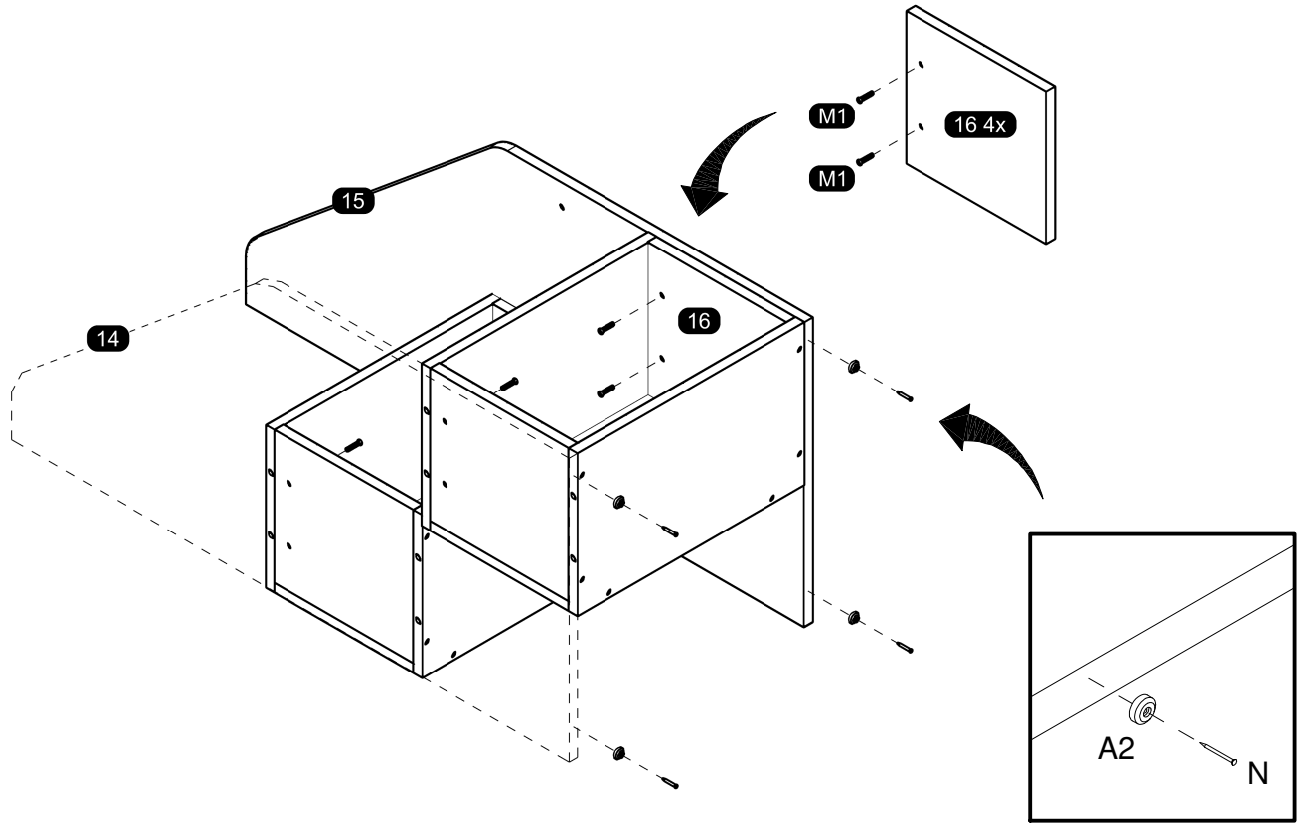
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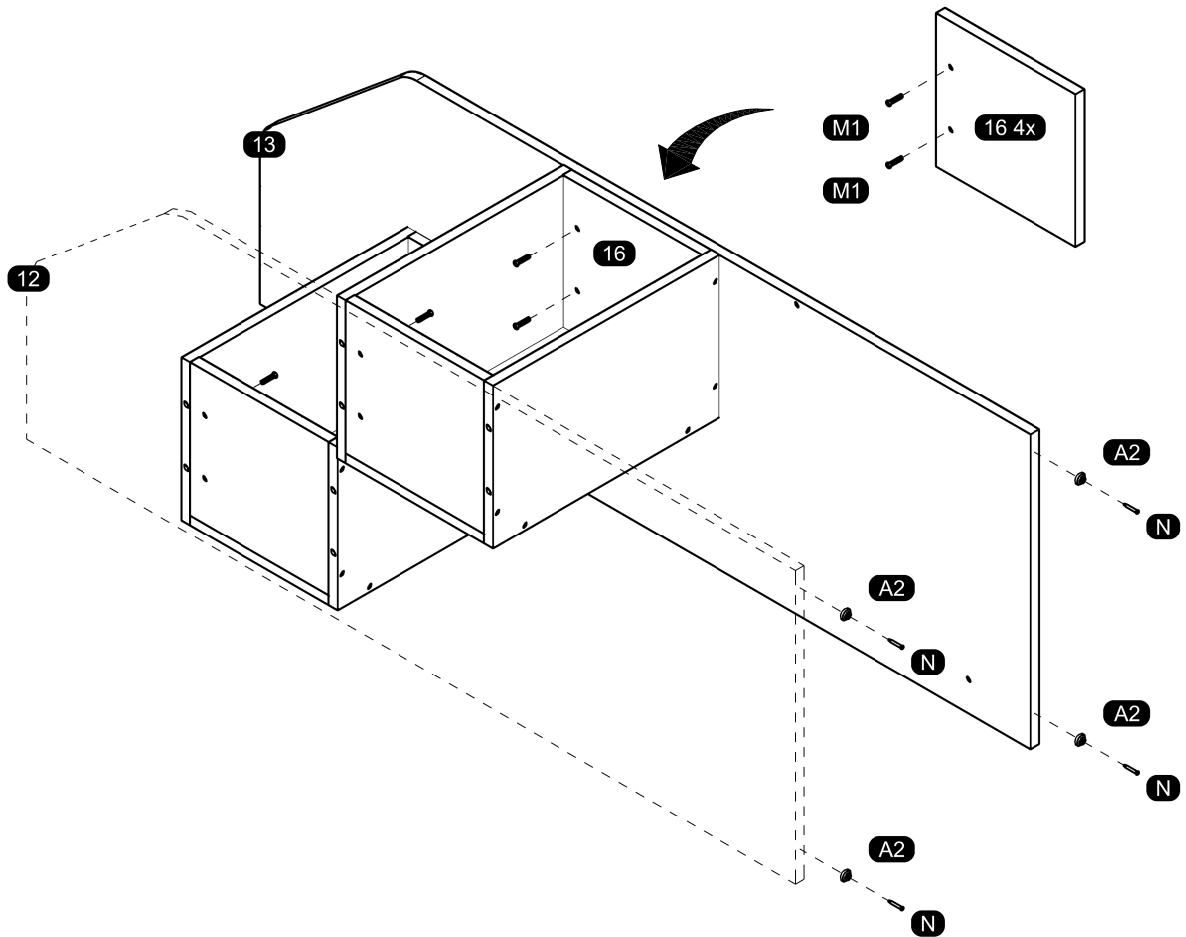
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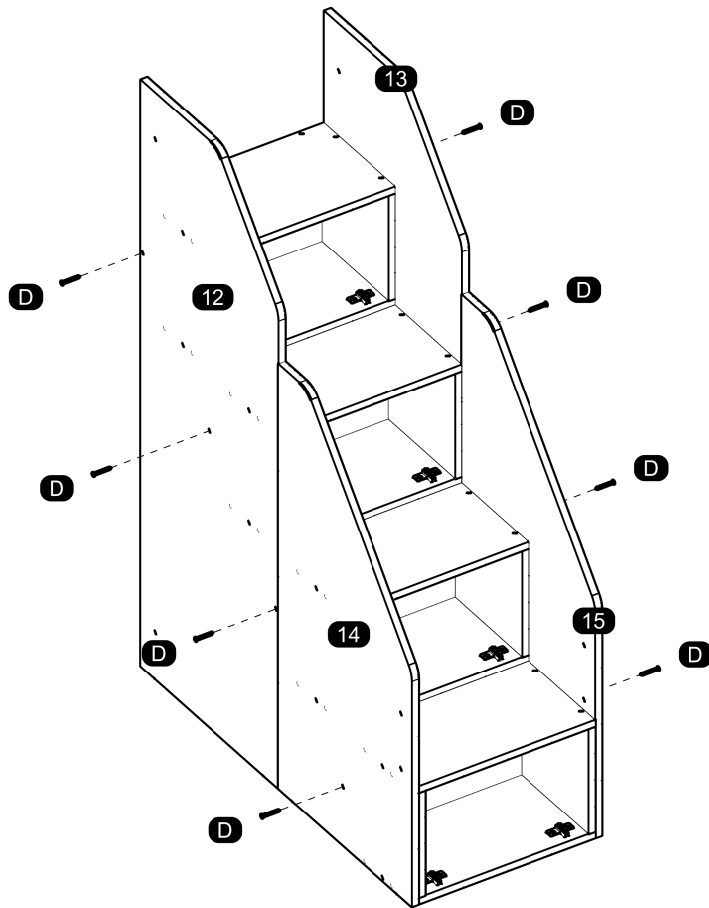
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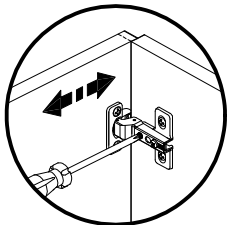
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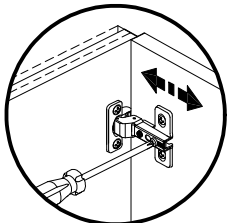
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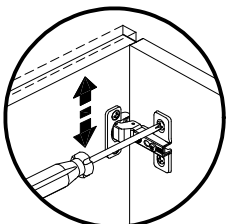
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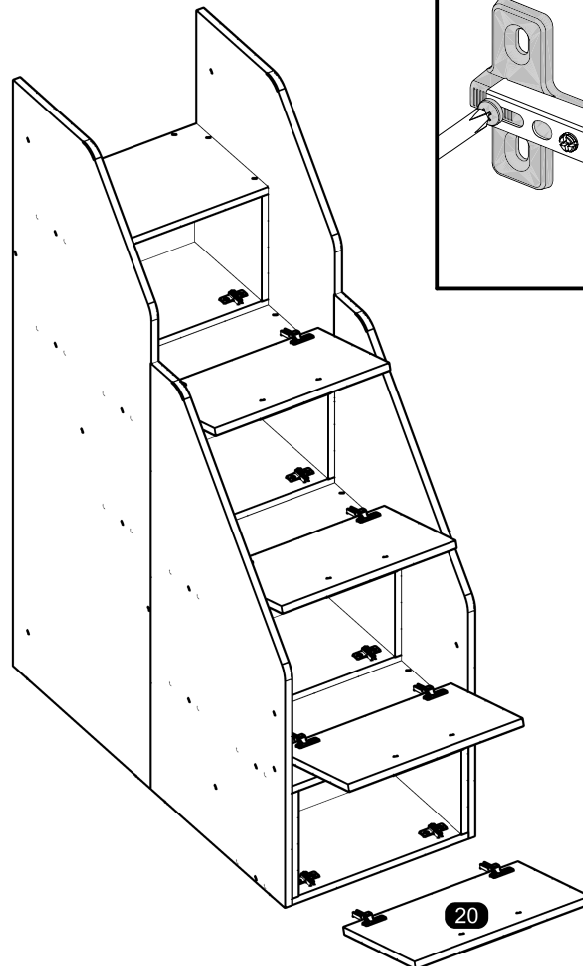
Horizontal Adjustment
Regulagem Horizontal
Ajuste Horizontal



Depth Adjustment
Regulagem Profundidade
Ajuste Profundidade

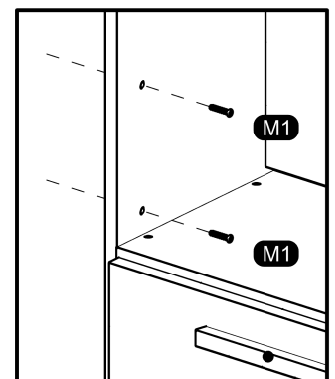
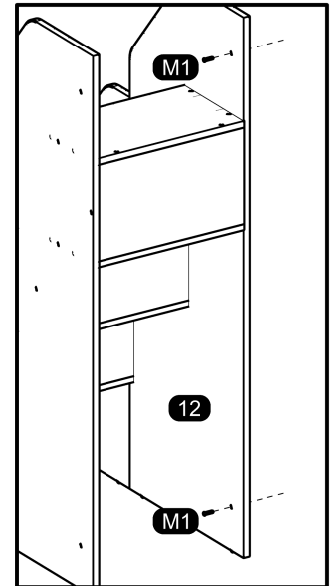
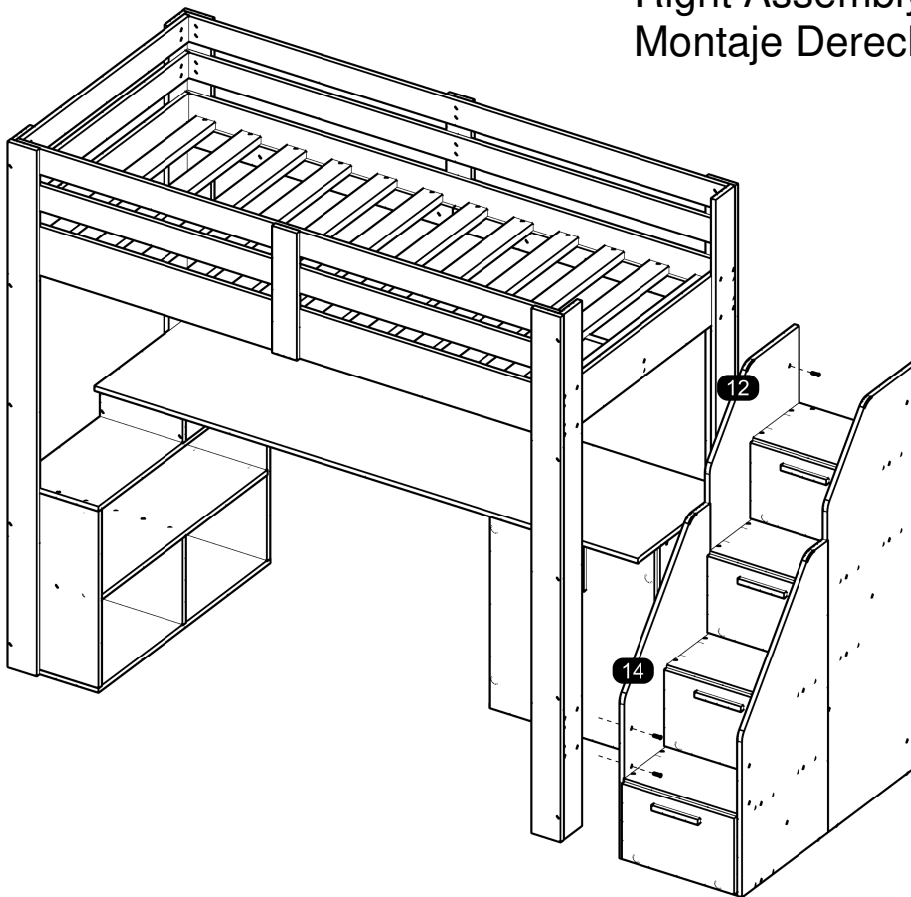


Vertical Adjustment
Regulagem Vertical
Ajuste Vertical



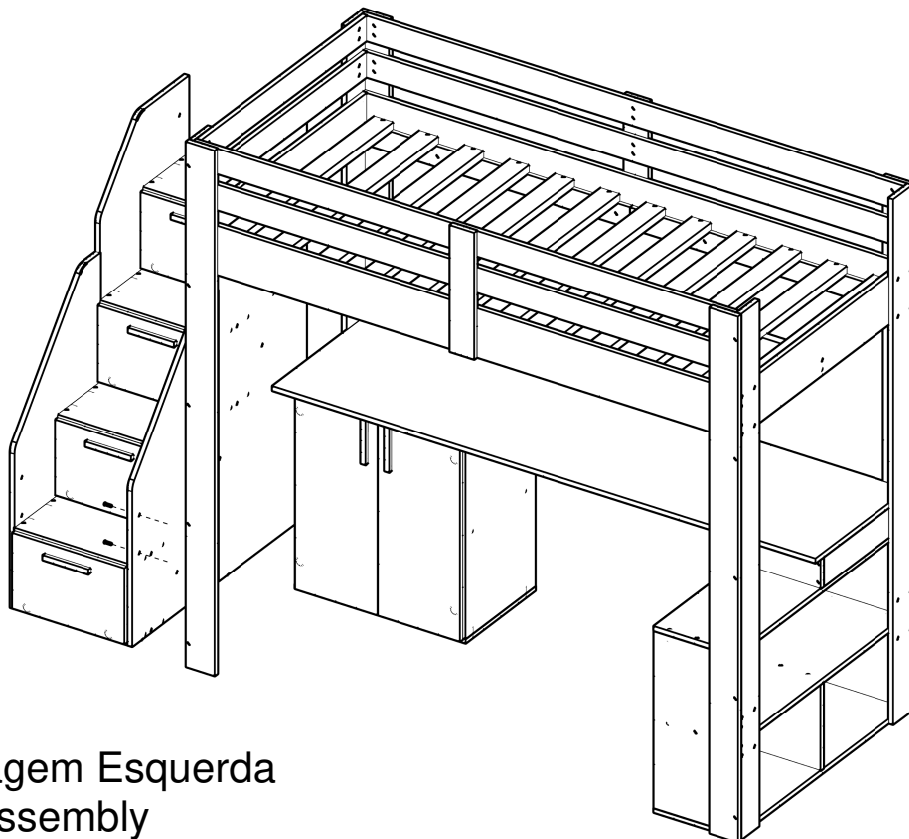
12 (D)

Montagem Direita
Right Assembly
Montaje Derecha



13 (E)

At the end of the assembly, insert the screw cover / hole plugs in the apparent holes.
Ao final da montagem, insira a(s) tampa(s) de parafuso / tapa furos nos furos que ficarem aparentes.
Al final del conjunto, coloque la tapa tornillo / tapón plástico en los agujeros que se hagan evidentes.



Montagem Esquerda
Left Assembly
Montaje Izquierda

ASSEMBLY INSTRUCTIONS MANUAL DE MONTAGEM / INSTRUCCIONES DE ARMADO

STAR PLUS HIGH BED
CAMA ALTA STAR PLUS
CAMA ALTA STAR PLUS

Reference
Referência
Referencia

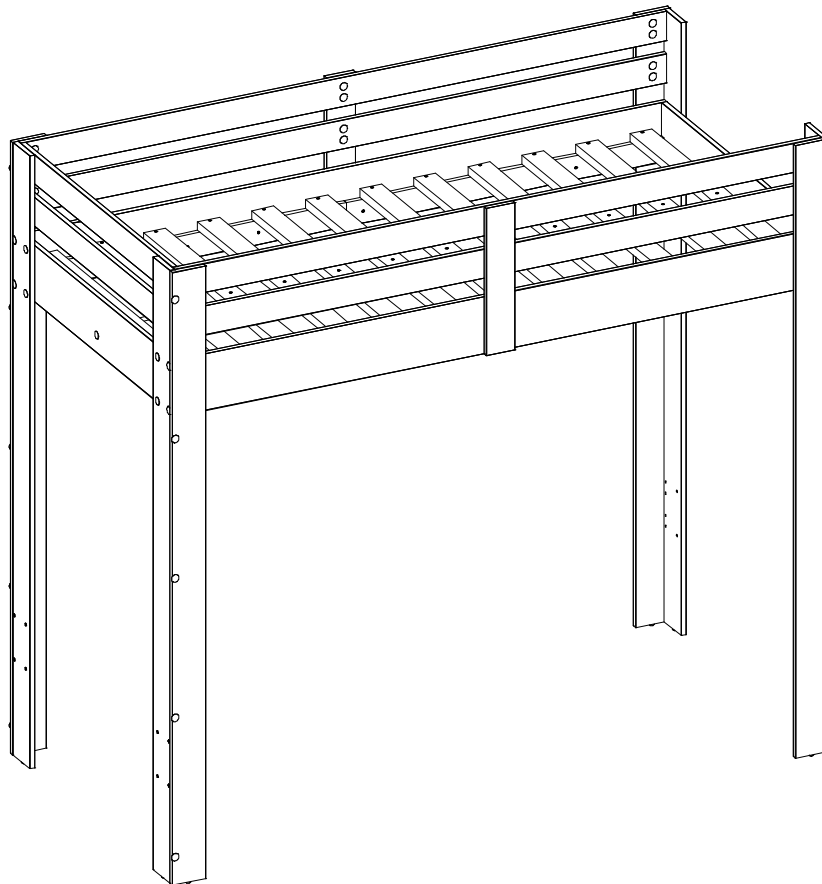
230197

Revised
Revisão
Revisión

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ENGLISH
PORTUGUÊS
ESPAÑOL

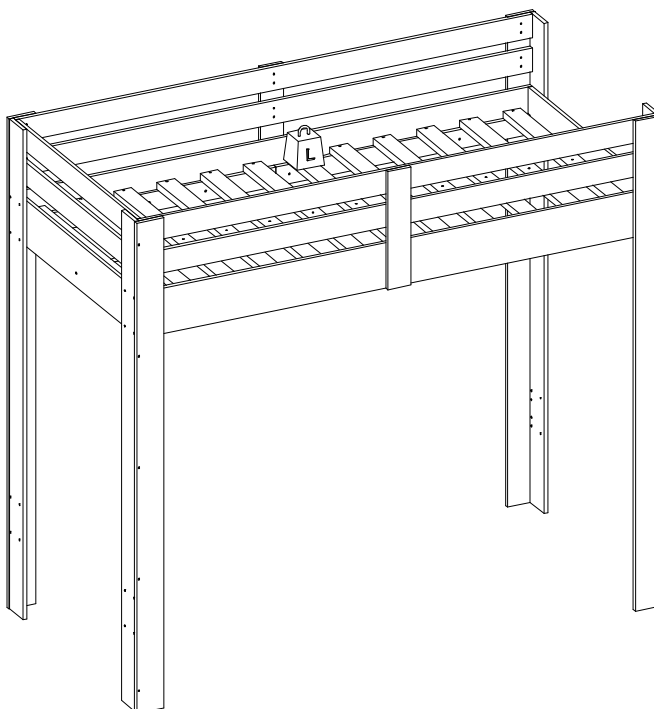


MAXIMUM RECOMMENDED WEIGHT
BEING THIS EVENLY DISTRIBUTED.

PESO MÁXIMO RECOMENDADO SENDO
ESTE DISTRIBUÍDO UNIFORMEMENTE.

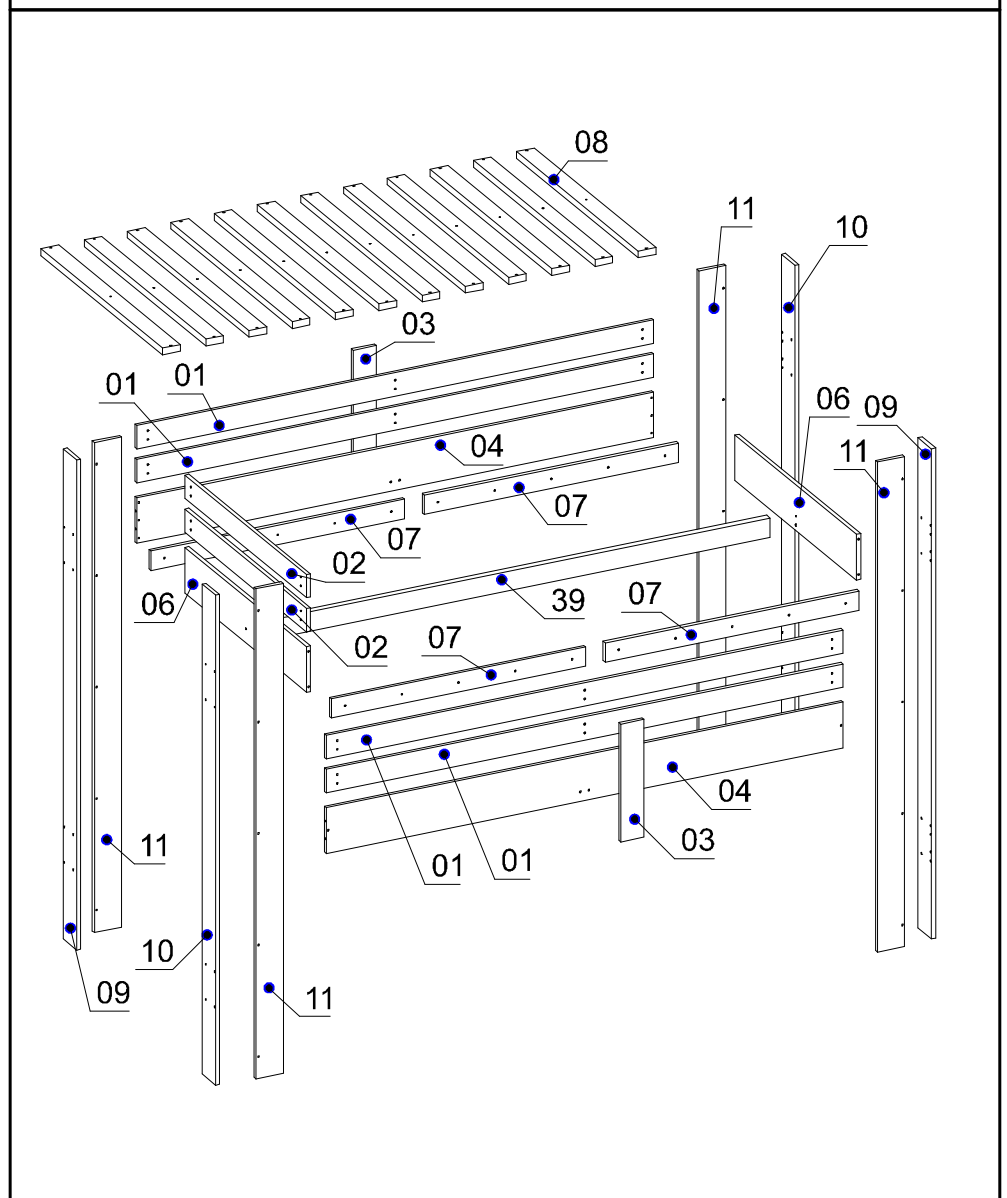
PESO MÁXIMO RECOMENDADO SIENDO
ESTE UNIFORMEMENTE DISTRIBUIDO.

	LB	KG
—		
L	220	100



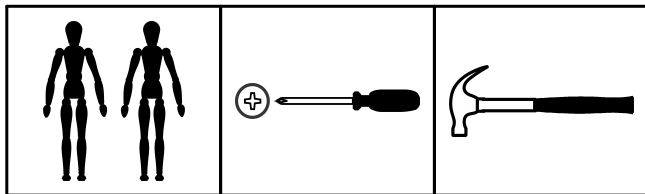
Nº	Measures_Inches	Medidas_cm	Qty./Qtd.
01	75 3/8 x 3 3/8 x 5/8	191.3 x 8.5 x 1.5	4
02	35 3/8 x 3 3/8 x 5/8	90.0 x 8.5 x 1.5	2
03	16 3/4 x 3 3/8 x 5/8	42.7 x 8.5 x 1.5	2
04	75 3/8 x 6 1/2 x 5/8	191.3 x 16.5 x 1.5	2
06	35 3/8 x 6 1/2 x 5/8	90.0 x 16.5 x 1.5	2
07	37 x 2 3/4 x 5/8	94.0 x 7.0 x 1.5	4
08	35 3/8 x 2 1/2 x 1	90.0 x 6.5 x 2.5	12
09	69 7/8 x 3 7/8 x 5/8	177.6 x 10.0 x 1.5	2
10	69 7/8 x 3 7/8 x 5/8	177.6 x 10.0 x 1.5	2
11	69 7/8 x 3 7/8 x 5/8	177.6 x 10.0 x 1.5	4
39	74 1/8 x 2 3/4 x 1	188.3 x 7.0 x 2.5	1

PARTS IDENTIFICATION IDENTIFICAÇÃO DAS PEÇAS / IDENTIFICACIÓN DE LAS PIEZAS



YOU WILL NEED / VOCÊ VAI PRECISAR DE / USTED NECESITARÁ

Tools not supplied / Ferramentas não fornecidas / Herramientas no incluidas



2 People
2 Pessoas
2 Personas

Screwdriver Phillips
Chave Phillips
Destornillador cruz

Hammer
Martelo
Martillo


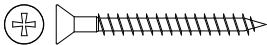
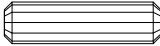

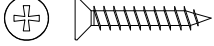
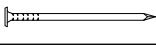



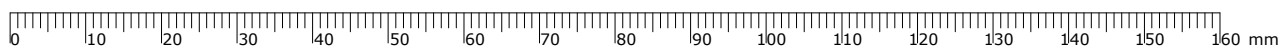
The separation of the accessories before you start the assembly will facilitate the same. In case of doubt on the size of the screws and bolts, use the ruler to bottom of page 3.

A separação dos acessórios antes de iniciar a montagem facilitará a mesma. Em caso de dúvida no tamanho dos parafusos e cavilhas, utilize a régua ao final da página 3.

La separación de los accesorios antes de comenzar el armado facilitará el mismo. En caso de duda sobre el tamaño de los tornillos y taquetes, utilice la regla al pie de página 3.

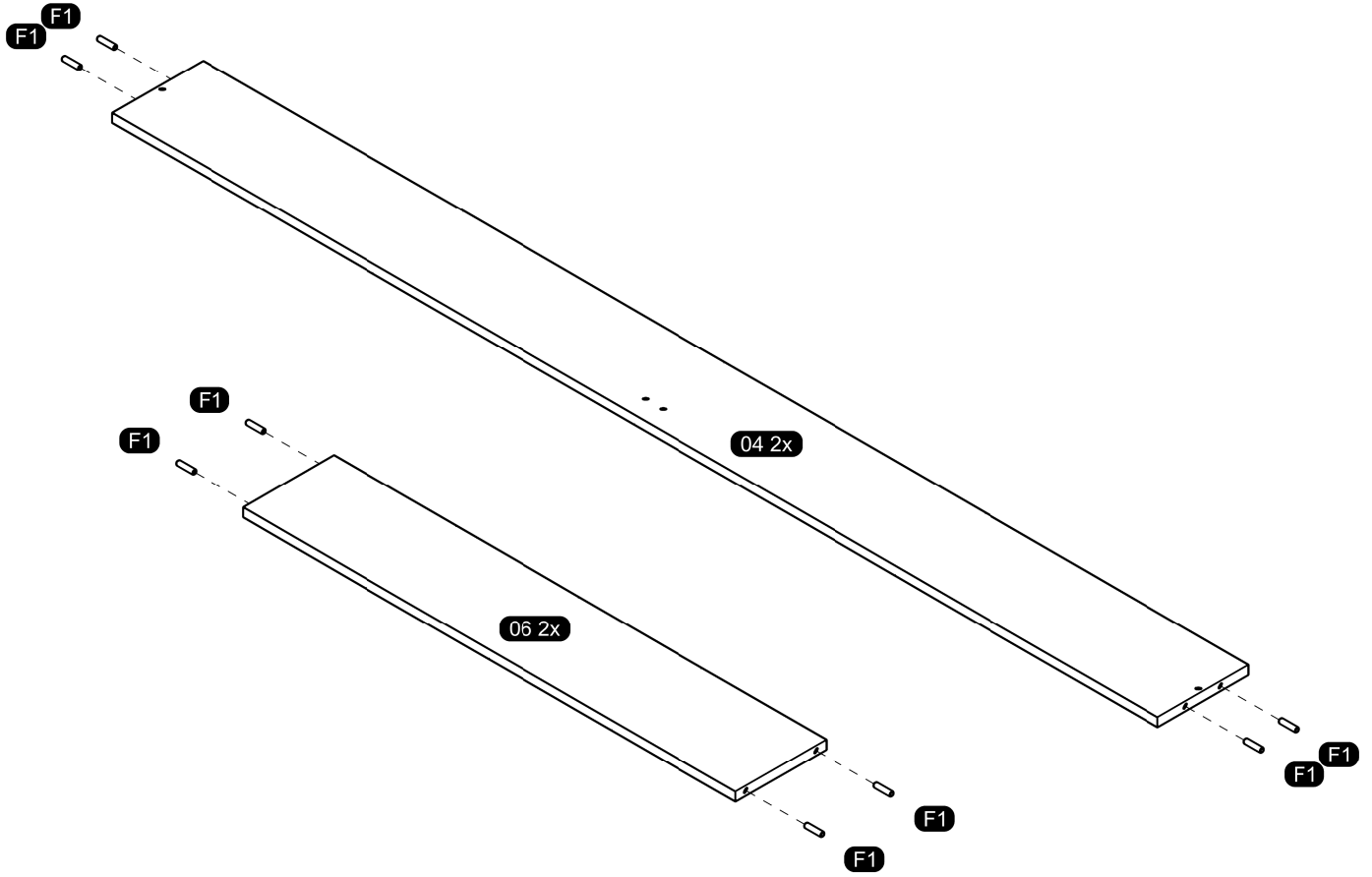
IDENTIFICATION OF ACCESSORIES IDENTIFICAÇÃO DOS ACESSÓRIOS/ IDENTIFICACIÓN DE ACCESORIOS

A2		Small plastic foot / Sapata redonda / Pie plástico	14 mm	8
D		Flat head screw / Parafuso chato / Tornillo de cabeza plana	4,0x40 mm	70
E		Wooden dowel / Cavilha / Taquete	8x30 mm	2
F1		Wooden dowel / Cavilha / Taquete	6x30 mm	16
M		Bore patch adhesive / Tapa furo adesivo / Tapones adhesivo	-	66
M1		Flat head screw / Parafuso chato / Tornillo de cabeza plana	3,5x25 mm	64
N		Nail / Prego / Clavo	10x10	8
S9		Plastic hole plugs / Tapa furo plástico / Tapones plásticos	6 mm	18

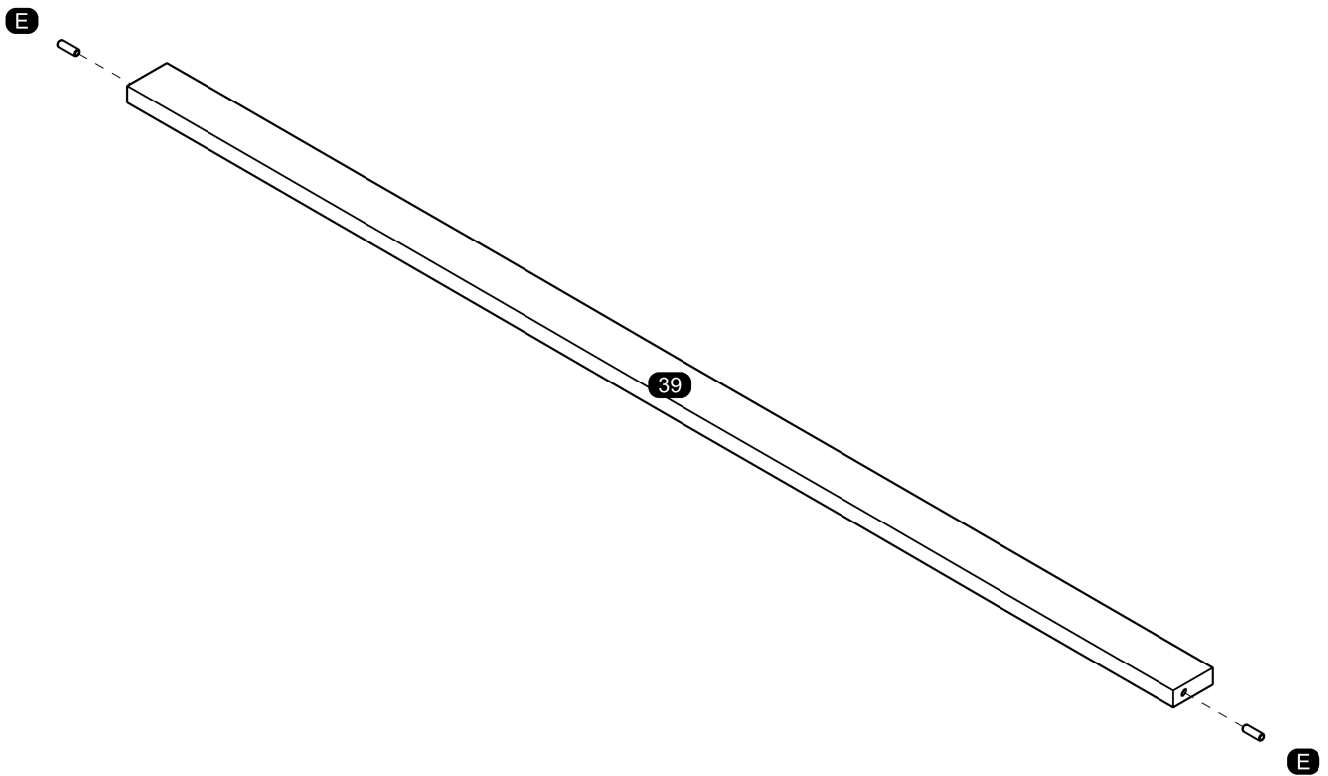


PRE-ASSEMBLE
PRÉ-MONTAGEM / PRE ARMADO

01

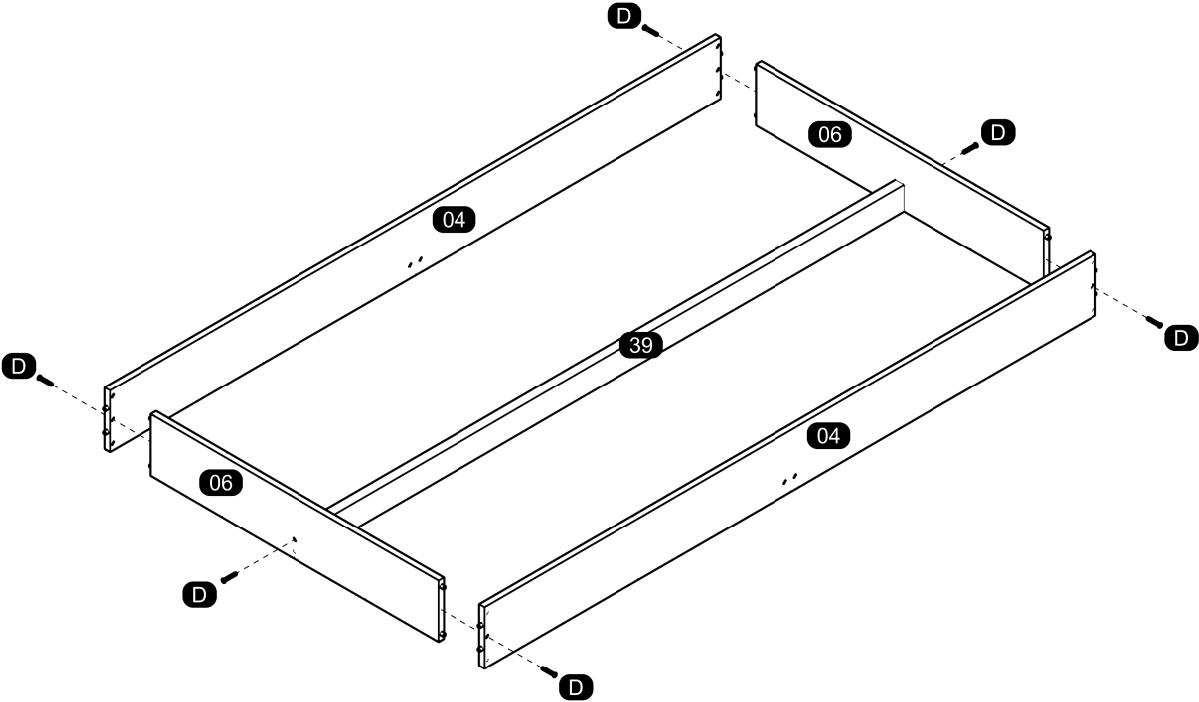


02

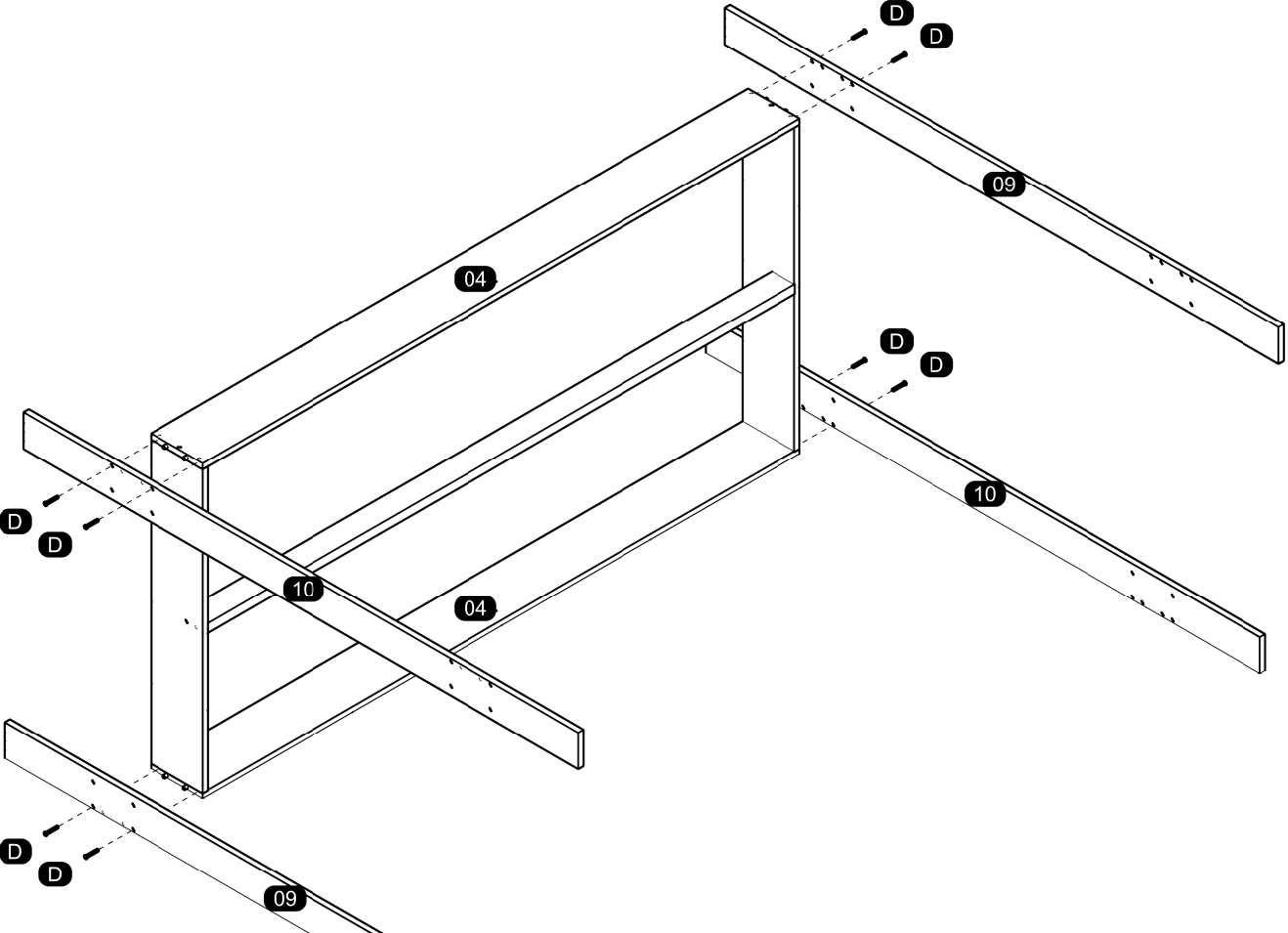


ASSEMBLY
MONTAGEM / ARMADO

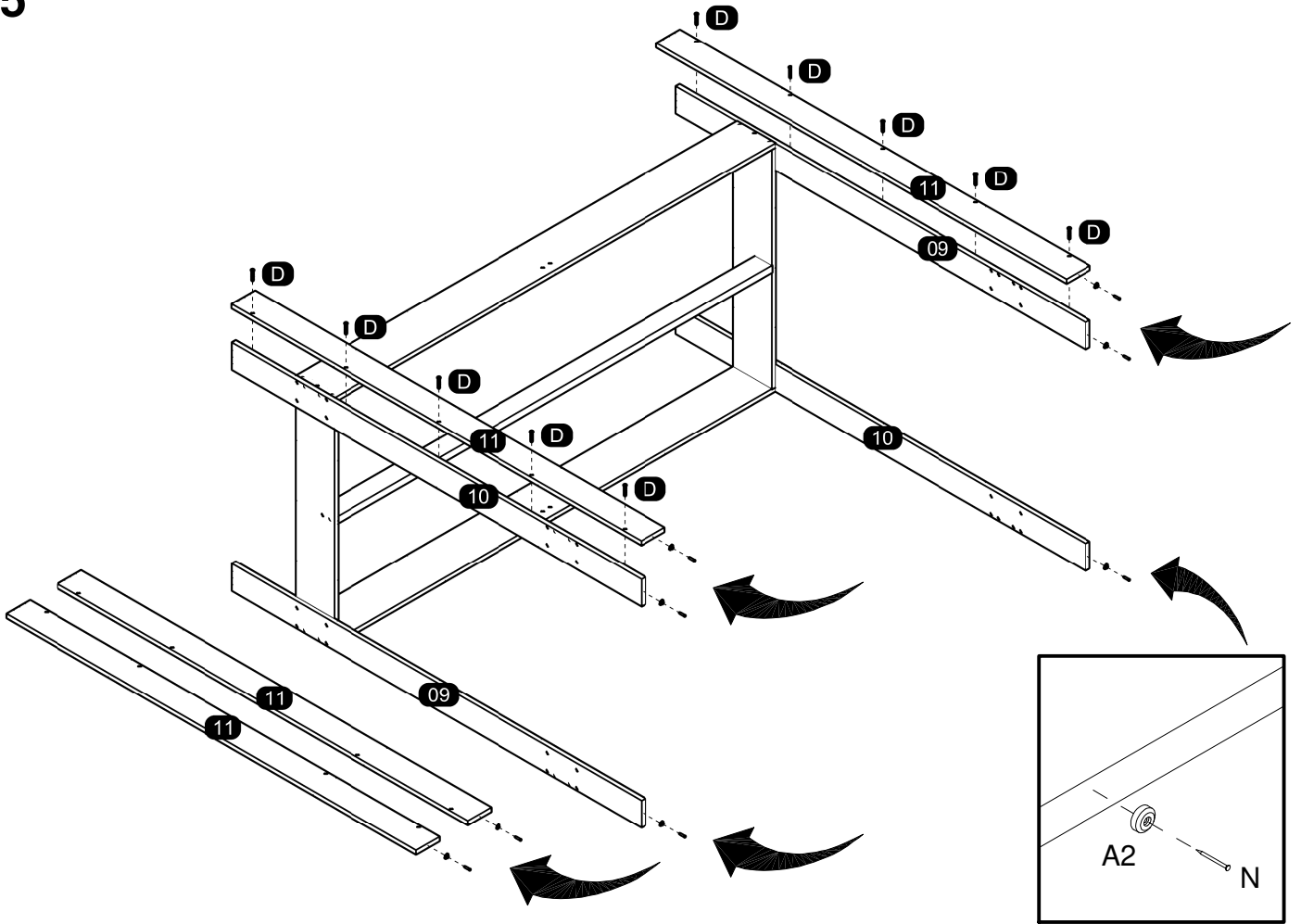
03



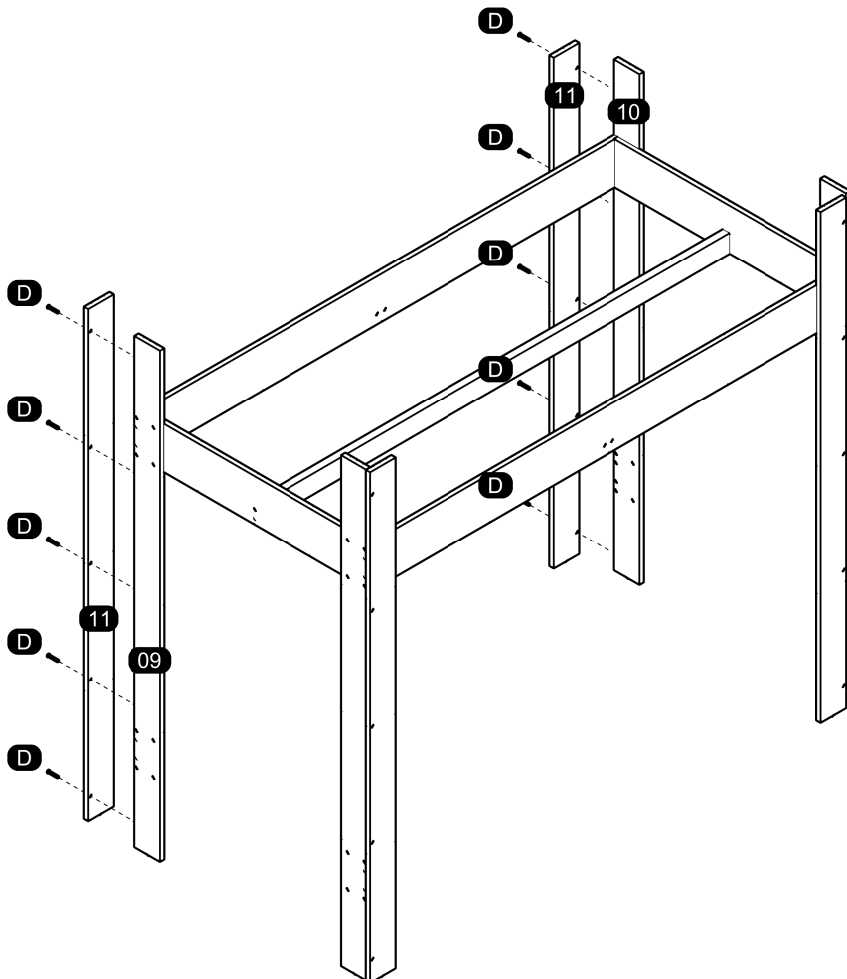
04



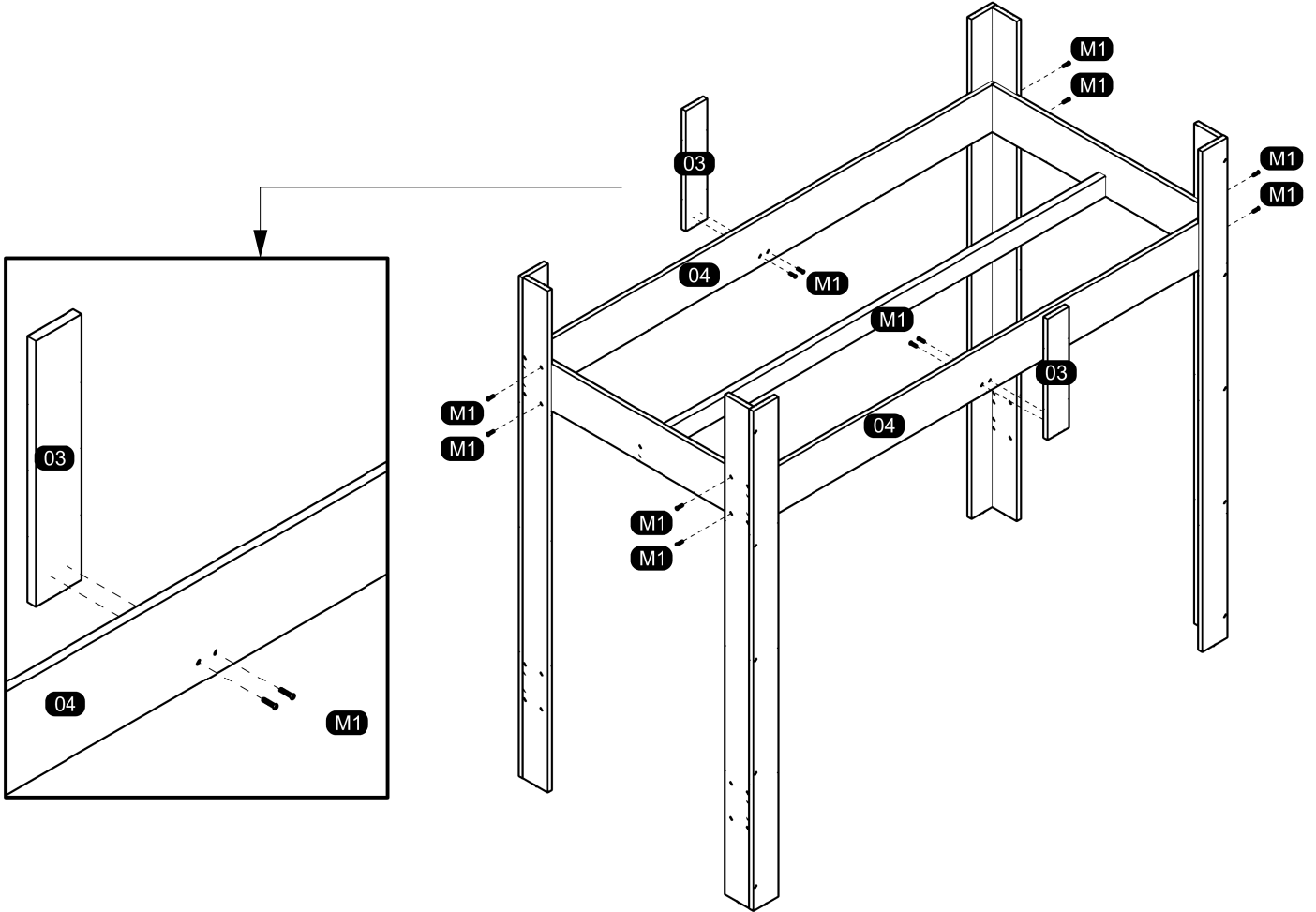
05



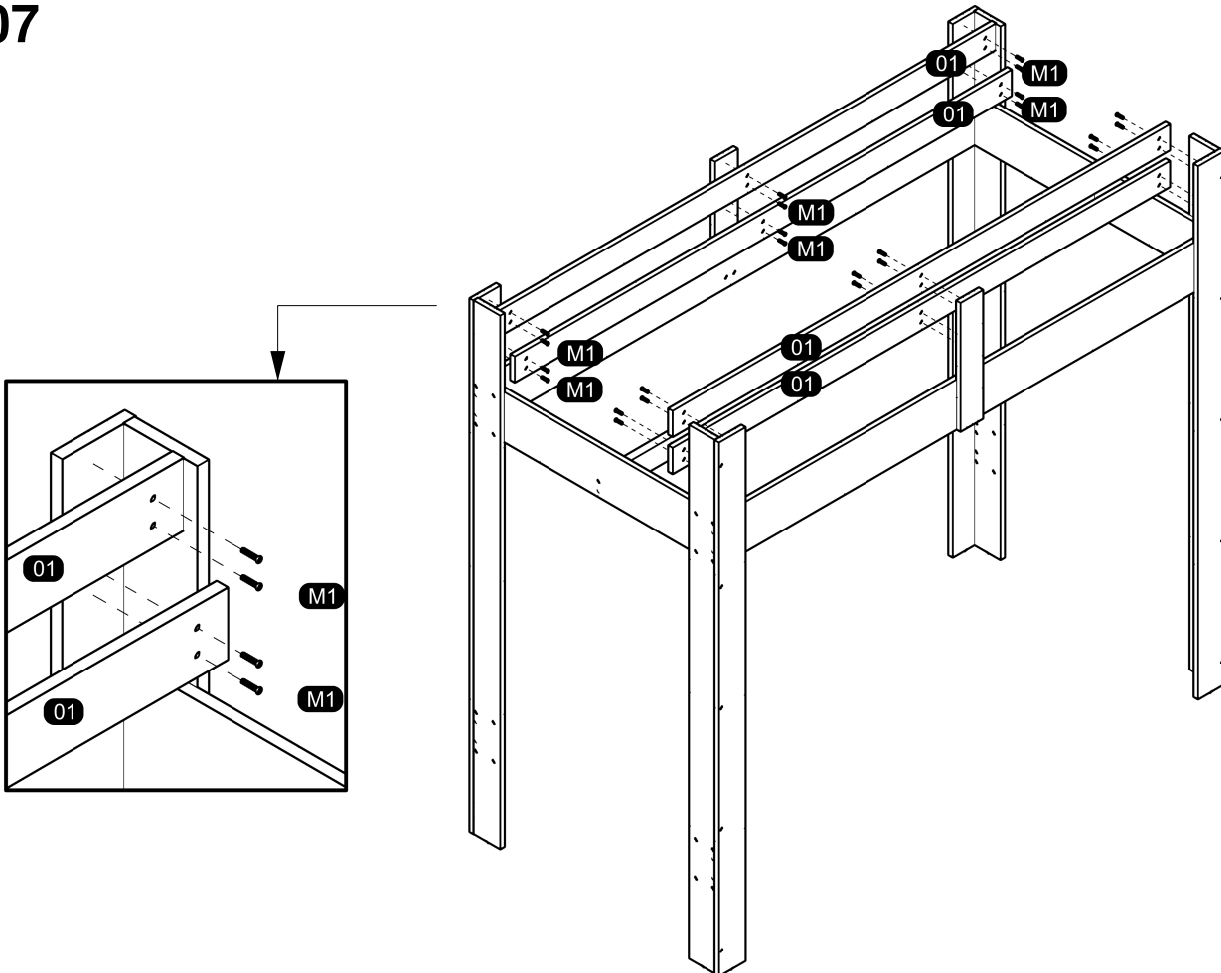
06



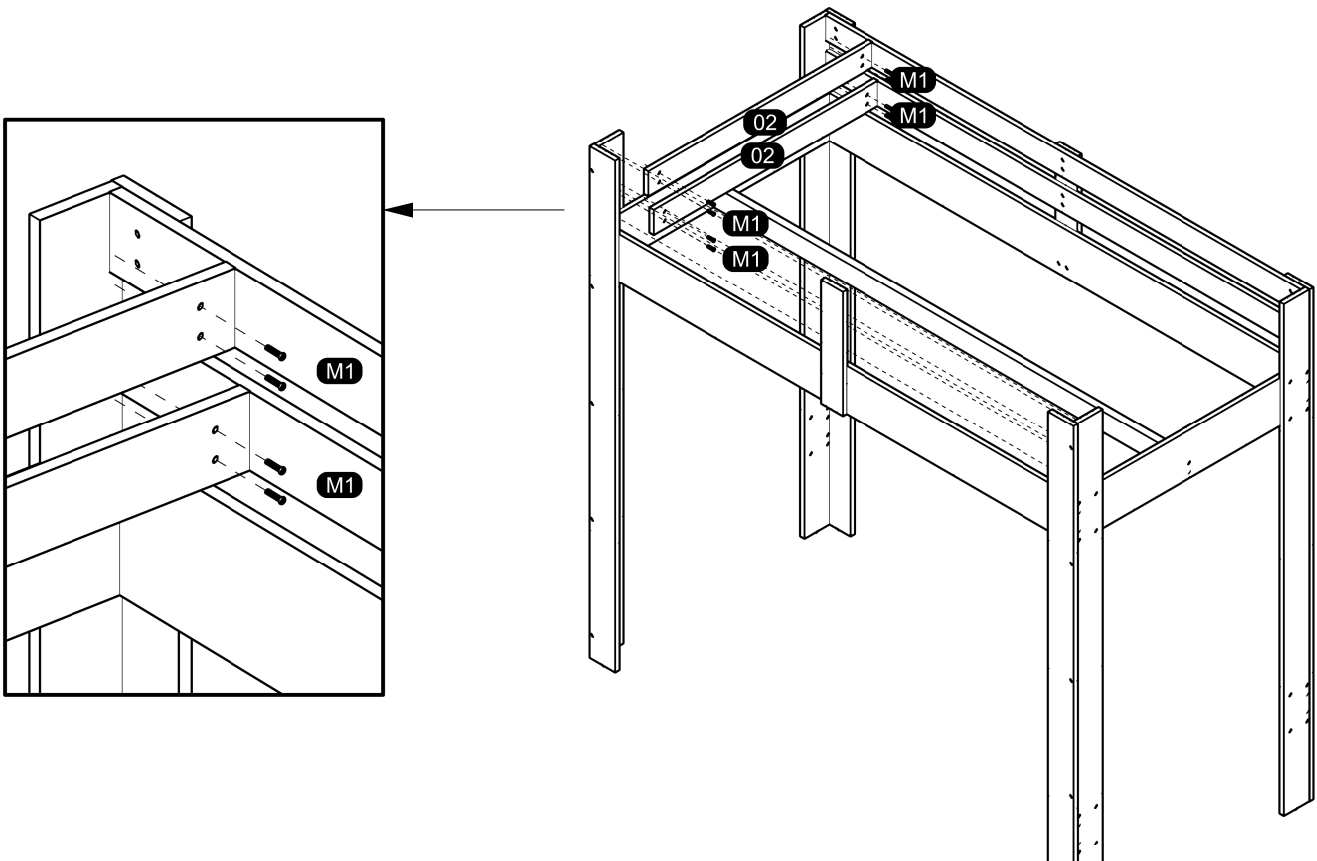
08



07

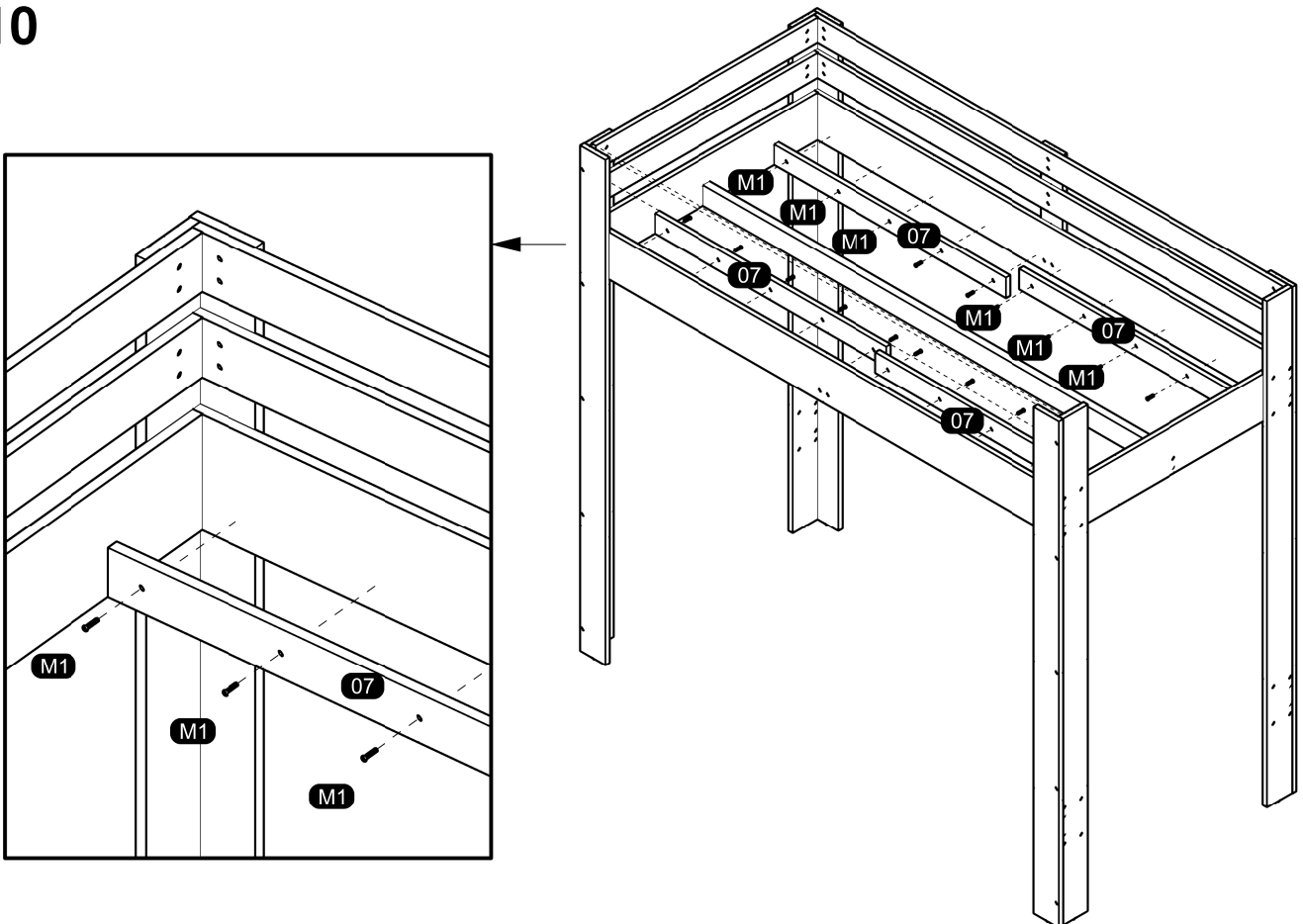


09

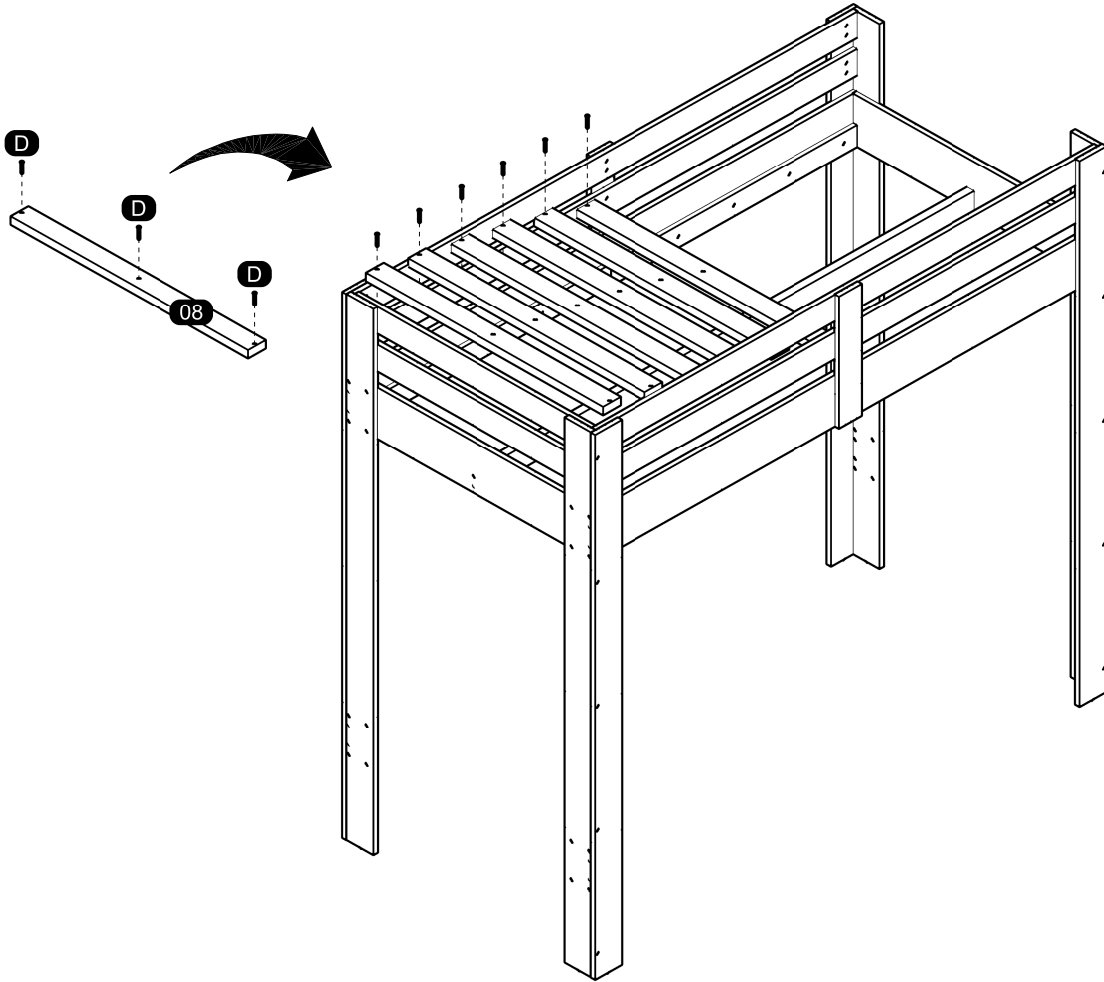


At the end of the assembly, insert the screw cover / hole plugs in the apparent holes.
Ao final da montagem, insira a(s) tampa(s) de parafuso / tampa furos nos furos que ficarem aparentes.
Al final del conjunto, coloque la tapa tornillo / tapón plástico en los agujeros que se hagan evidentes.

10



11



12

