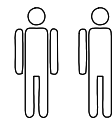
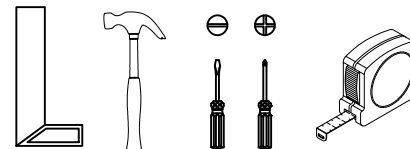


A montagem deve ser efetuada por **DUAS** pessoas.  
El montaje debe ser efectuado por **DOS** personas.  
The assembly must be done by **TWO** people.



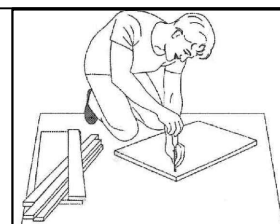
Ferramentas necessárias para montar o móvel  
Herramientas necesarias para armar el mueble.  
Tools needed to assemble the furniture.



Montar o móvel sobre uma superfície limpa e plana

Armar el mueble sobre una superficie limpia y plana

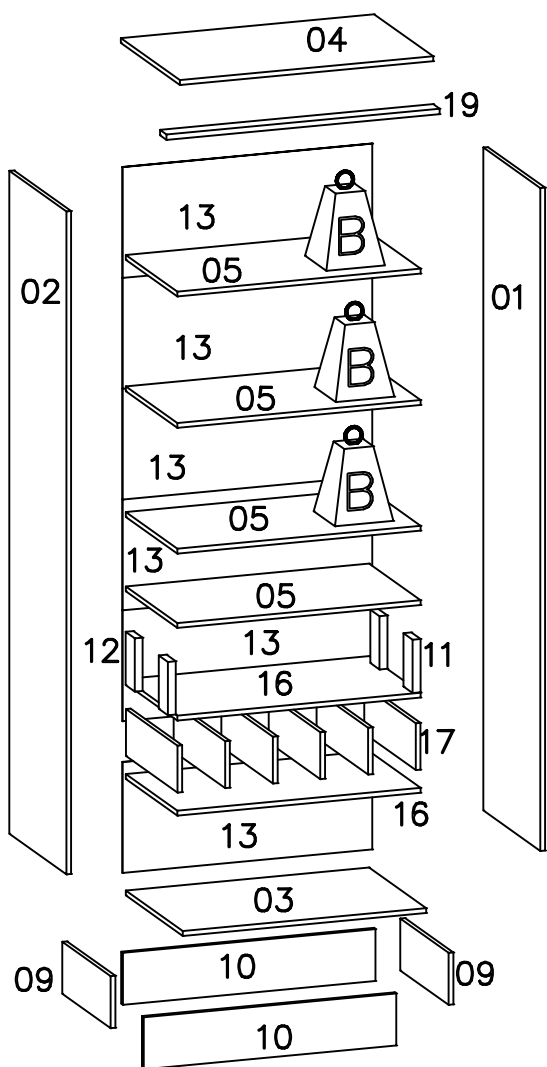
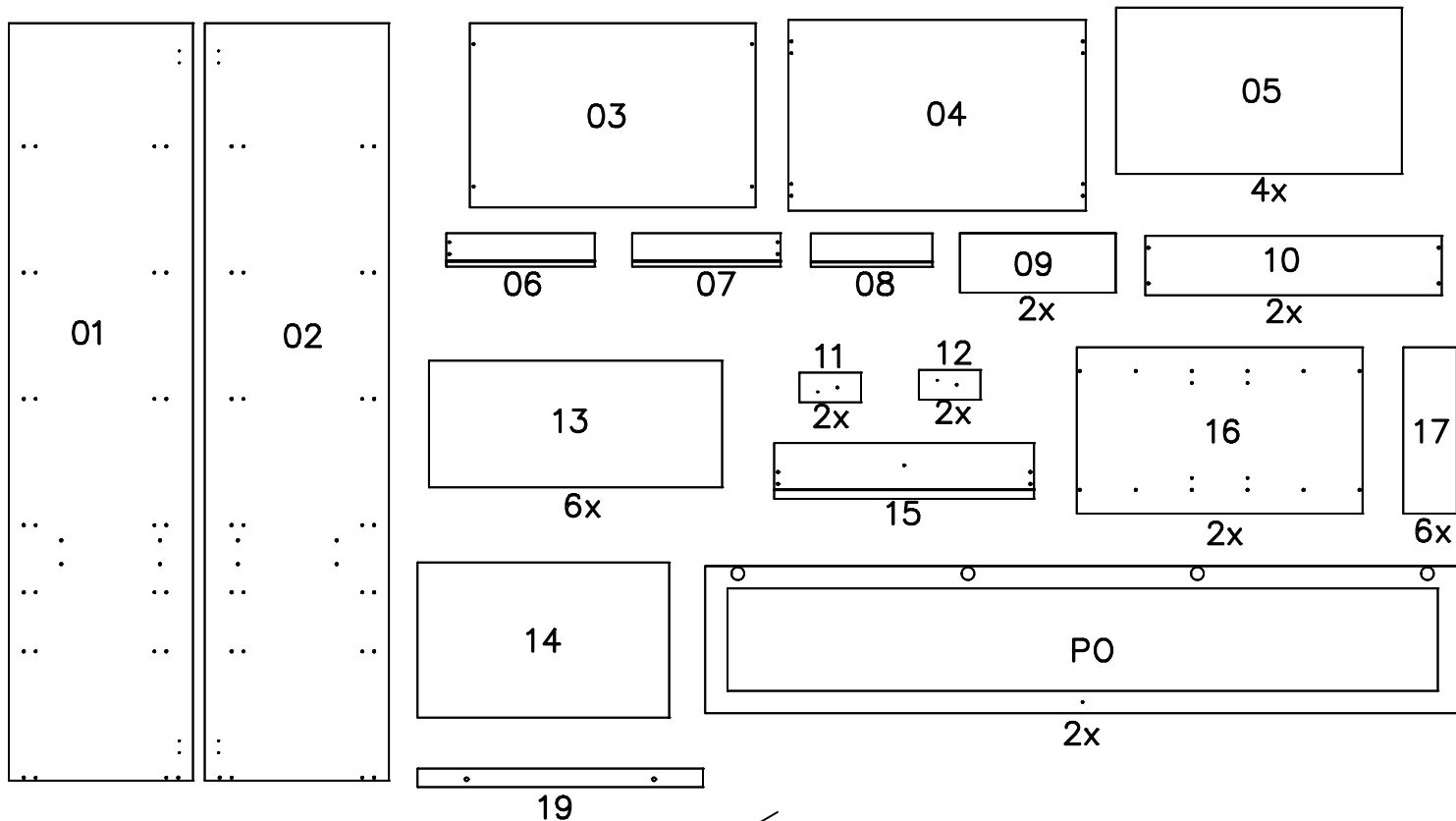
Assemble the furniture on a clean and flat surface



Lista de peças / Lista de piezas / List of pieces

Código / Code	Descrição	Descripción	Description	Quantidade / Cantidad / Amount	Comprimento Longitud / Length (mm)	Comprimento Longitud / Length (in.)	Largura / Ancho / Width (mm)	Largura / Ancho / Width (in.)	Espesura / Espesor / Thickness (mm)	Espesura / Espesor / Thickness (in.)	Caixa / Caja / Box
01	Lateral direita	Lateral derecha	Right side	1	2040	80.31"	496	19.53"	15	.59"	A
02	Lateral esquerda	Lateral izquierda	Left side	1	2040	80.31"	496	19.53"	15	.59"	A
03	Base	Pieza de suelo	Bottom/Base	1	770	30.31"	496	19.53"	15	.59"	A
04	Chapéu	Pieza de techo	Top	1	801	31.54"	514	20.24"	15	.59"	A
05	Prateleiras	Estanterías	Shelf	4	770	30.31"	448	17.64"	15	.59"	B
06	Lateral de gaveta dir.	Lateral de cajón derecha	Right drawer side	1	420	16.54"	100	3.94"	15	.59"	A
07	Lateral de gaveta esq.	Lateral de cajón izquierda	Left drawer side	1	420	16.54"	100	3.94"	15	.59"	A
08	Cabeceira de gaveta	Cabecera de cajón	Back drawer	1	665	26.18"	100	3.94"	15	.59"	A
09	Rodapé lateral	Falda lateral	Side Skirting	2	420	16.54"	160	6.30"	15	.59"	A
10	Rodapé	Zócalo	Baseboard	2	799	31.46"	160	6.30"	25	.98"	A
11	Afastador de gaveta dir.	Separdor de cajón derecha	Right drawer Retractor	2	164	6.46"	80	3.15"	25	.98"	A
12	Afastador de gaveta esq.	Separdor de cajón izquierdo	Left drawer Retractor	2	164	6.46"	80	3.15"	3	.12"	A
13	Costas	Pieza del fondo	Back panel	6	790	31.10"	340	13.39"	3	.12"	B
14	Fundo de gaveta	Fondo de cajón	Bottom drawer	1	678	26.69"	418	16.46"	15	.59"	B
15	Frente de gaveta	Frente de cajón	Front drawer	1	700	27.56"	150	5.91"	15	.59"	A
16	Prateleira do garrafeiro	Estantería del sótano	Cellar Shelf	2	770	30.31"	448	17.64"	15	.59"	B
17	Divisória do garrafeiro	Pared del sótano	Cellar partition	6	144	5.67"	446	17.56"	15	.59"	B
19	Batente da porta	Tope de puerta	Front crossbar	1	769	30.28"	50	1.97"	15	.59"	B

IDENTIFICAÇÃO DAS PEÇAS/ IDENTIFICACIÓN DE LAS PIEZAS/ PARTS IDENTIFICATION

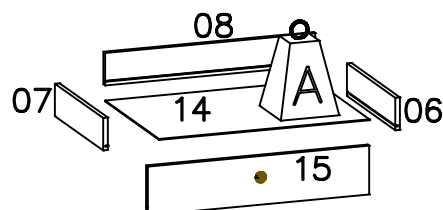
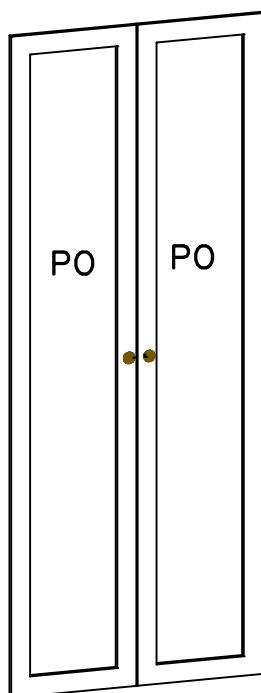


Duvidas? entrar em contato:  
¿Dudas? Ponerse en contacto:  
Doubts? Get in touch:

Fone: (51) 3635-8839  
www.kappesberg.com.br



	Kg	lb
A	6	13.23lb
B	7	15.43lb

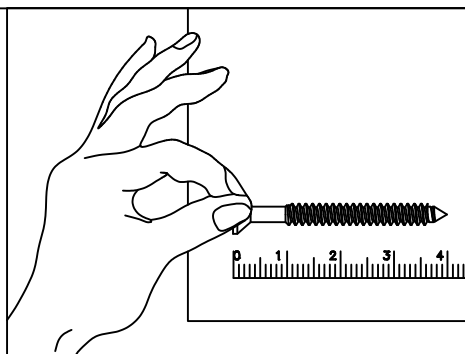


## IDENTIFICAÇÃO DOS ACESSÓRIOS/ IDENTIFICACIÓN DE ACCESORIOS/ IDENTIFICATION OF ACCESSORIES

–NOTAS: A separação dos acessórios antes de iniciar a montagem facilitará a mesma. Os parafusos e cavilhas estão na escala real. Em caso de dúvida na identificação, coloque o acessório sobre a imagem.

–NOTAS:La separación de los accesorios antes de comenzar el armado facilitará el mismo. Los tornillos y taquetes son en escala real. En caso de dudas sobre la identificación, coloque el accesorio en la imagen.

–NOTES:The separation of the accessories before you start the assembly will facilitate the same. The screws and dowels are in real scale. In case of doubts about the identification, place the accessory on the image



Ferragem / Herrajes / Hardware			
	Código/ Código/ Code	Descrição / Descripción / Description	Quan./ Cant./ Amou.
PF9	50311	Parafuso flangeado/ Tornillo de cabeza flangead/ Flanged head screw 5,0x65mm	6
PC8	226	Parafuso chato/ Tornillo de cabeza plana/ Flat head screw 4x40mm	42
PP6	414	Parafuso/ Tornillo/ Screw 4,0X35	4
PC4	54117	Parafuso chato/ Tornillo de cabeza plana/ Flat head screw 3,5x25mm	7
PC5	5256	Parafuso/ Tornillo/ Screw 4X20	2
PC3	4214	Parafuso chato/ Tornillo de cabeza plana/ Flat head screw 3,5x14mm	50
C1	1802	Cavilha/ Pin/ Wooden Dowel 6x30mm	78
PR2	108	Prego/Clavo/Nail 12x12	4
PR1	107	Prego/Clavo/Nail 10x10mm	96
BC	529	Bucha invasora/Adapter sleeve/ Manga del adaptador	6
CB	41	Cola branca em bispnaga/Cola blanca/White glue	2

## Prezado Montador:

– Antes de iniciar a montagem verifique as condições do ambiente de montagem;  
– Confira todas as peças das embalagens com a lista de peças contida neste manual;  
– Separe os acessórios, confira as medidas dos parafusos com a escala;  
– Siga todas as orientações deste manual de montagem para ter o direito à garantia do produto;  
– Descarte as embalagens de forma correta, destinando o plástico e o papel para reciclagem;



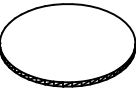










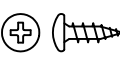


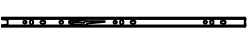
## Estimado Montador:

– Antes de iniciar a montagem verifique as condições do ambiente de montagem;  
– Confira todas as peças das embalagens com a lista de peças contida neste manual;  
– Separe os acessórios, confira as medidas dos parafusos com a escala;  
– Siga todas las orientaciones deste manual de montaje para ter o direito à garantia do produto;  
– Descarte como embalagens de forma correta, destinando o plástico e o papel para reciclagem;

## Dear Fitter:

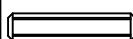
– Before starting montagem check as conditions of the assembly environment;  
– Check out all the packaging com a list of fish contained in this manual;  
– Separate the accessories, check the measures two parafusos com to scale;  
– Follow all the guidelines of this manual montagem for ter or direct to guarantee of the product;  
– Discard the packages correctly, allocating either plastic or paper for recycling;

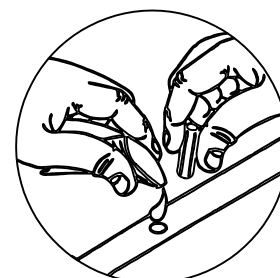
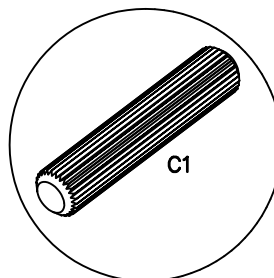
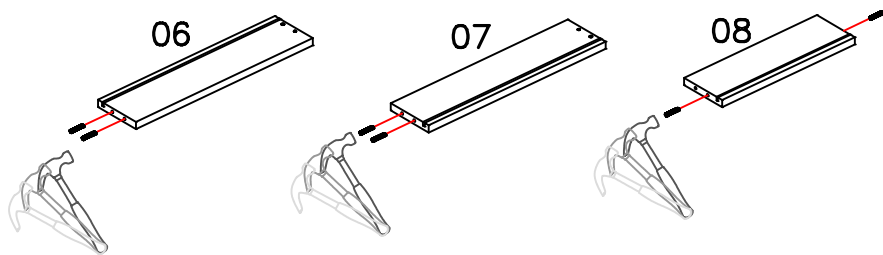


Ferragem / Herrajes / Hardware			
	Código/ Código/ Code	Descrição / Descripción / Description	Quan./ Cant./ Amou.
PX	63109	 Puxador/Asar/Handle	3
EM	58	 Etiqueta marca/Tag label "Kappesberg"	1
TP2	NGVE/NGFE=63102 (Nogueira)	 Tapa furo/Tapa del agujero/Screw cap cover 13mm	40
LM	85	 "L" de metal/Cantón "L" de metal/Metal angle bracket "L"	4
S10	17024	 Suporte aéreo/Soporte de seguridad/Safety bracket	4
CS	6959	 Capa para suporte /Cubierta de soporte/Support cover	4
GS	40534	 Silicone/Silicona/ Selecone	2
S5	18458	 Suporte triangular preto/Soporte triangular negro/Black triangular support	2
SD	1901	 Sapata deslizadora preta/Zapata negra/Shoe black	4
FC	1423	 Fixador de costa/Fijador de costa/Shore Fixer	40
CG	899	 Cantoneira/Cantón /Angle bracket	6
PO	NGFE/NGVE=64422	 Porta/ Puerta/ Door	2
DO11	51322	 Dobradiça reta calço fixo e amortecedor/Bisagra/ Hinge 35mm	8
	61971	 Parafuso da dobradiça/ Tornillo del bisagra/Hinge Screw 4,0x14	48
TT14	64831	 Trilho telescópico light/Corredera de metal/Metal slide 350mm	1
TT14A		 Instalação nos painéis/ deslizante sobre painéis/Sliding installation on panels	
TT14B		 Corrediça da gaveta/Drawer slide/Corredera de cajón	

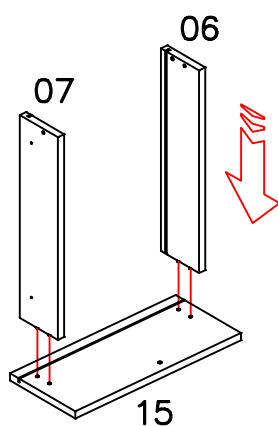


**1A** PASSO/ PASO/ STEP

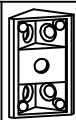

C1		6
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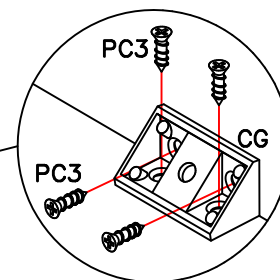
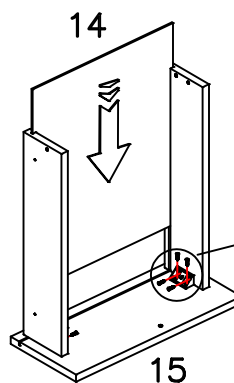


**02** PASSO/ PASO/ STEP

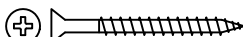


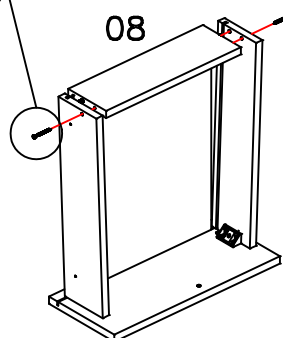
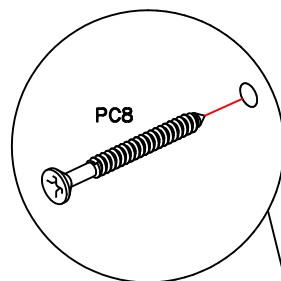
**03** PASSO/ PASO/ STEP

CG		2
PC3		8





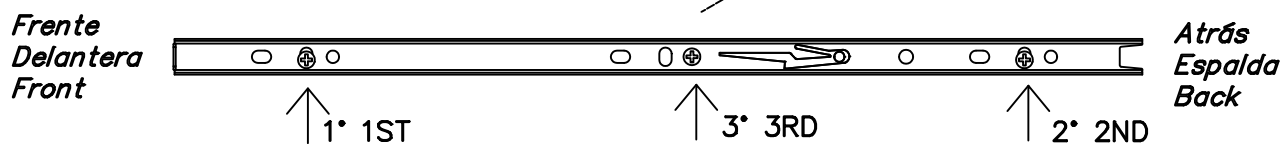
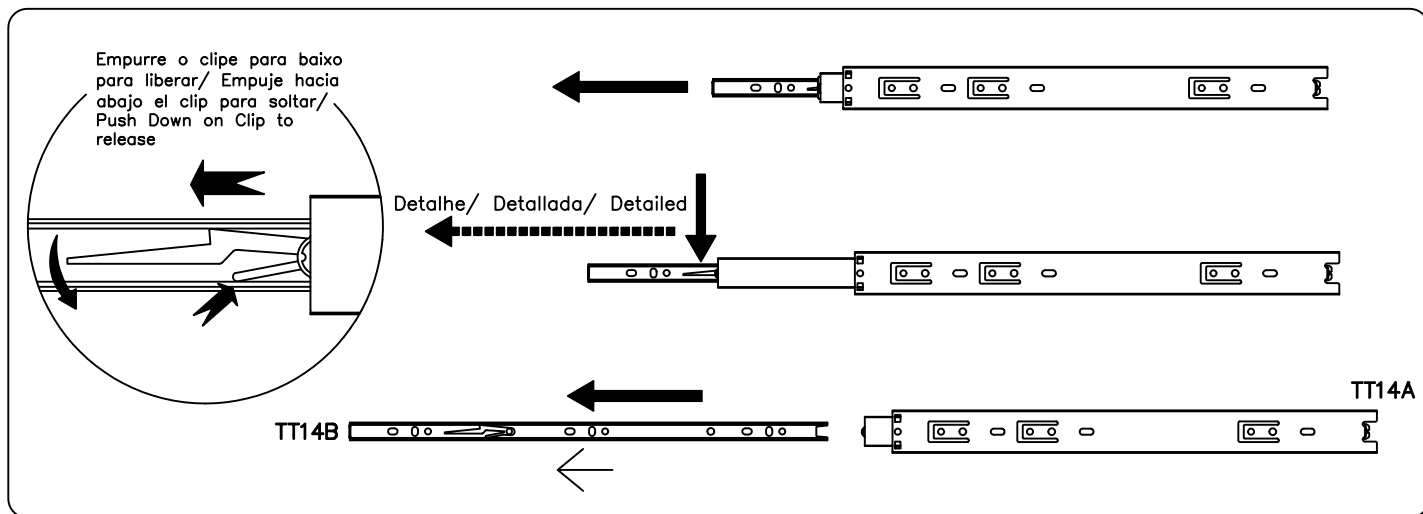
**04** PASSO/ PASO/ STEP

PC8		2
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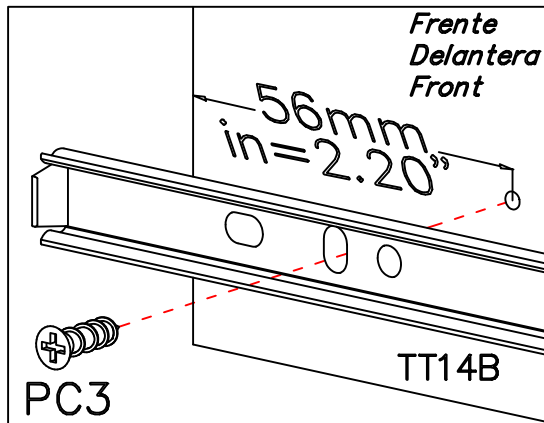


05 PASSO/ PASO/ STEP

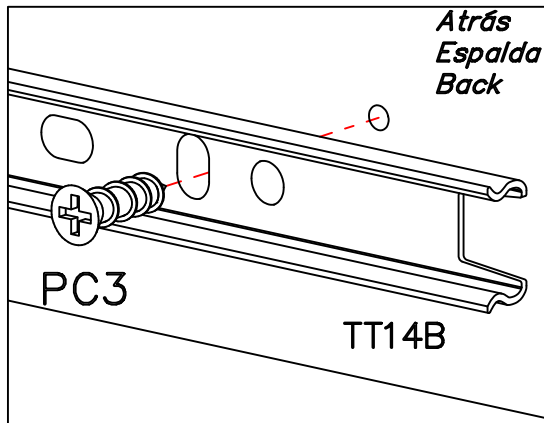
TT14B		2
PC3		6



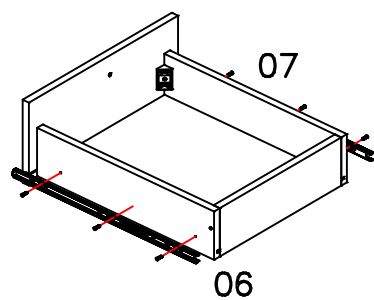
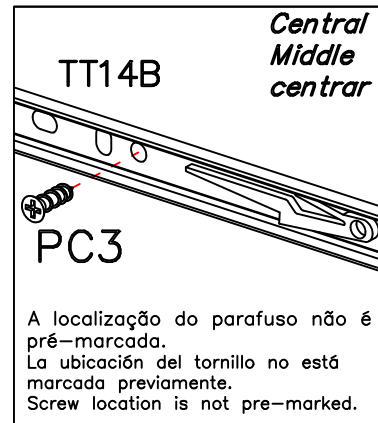
! 1°/ 1ST




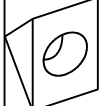
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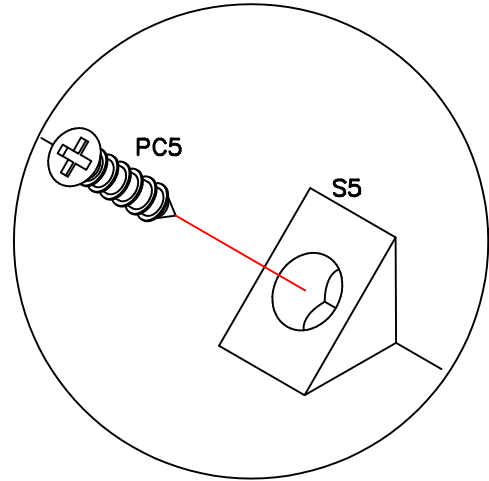
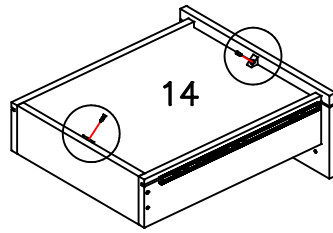


! 3°/ 3RD


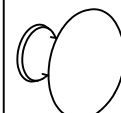


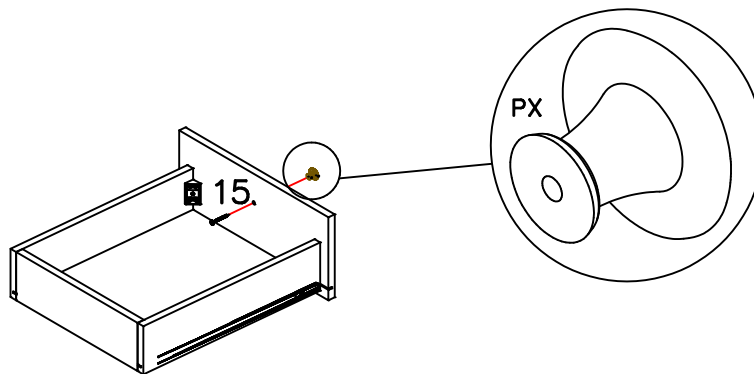
**06** PASSO/ PASO/ STEP

PC5		2
S5		2

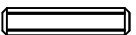


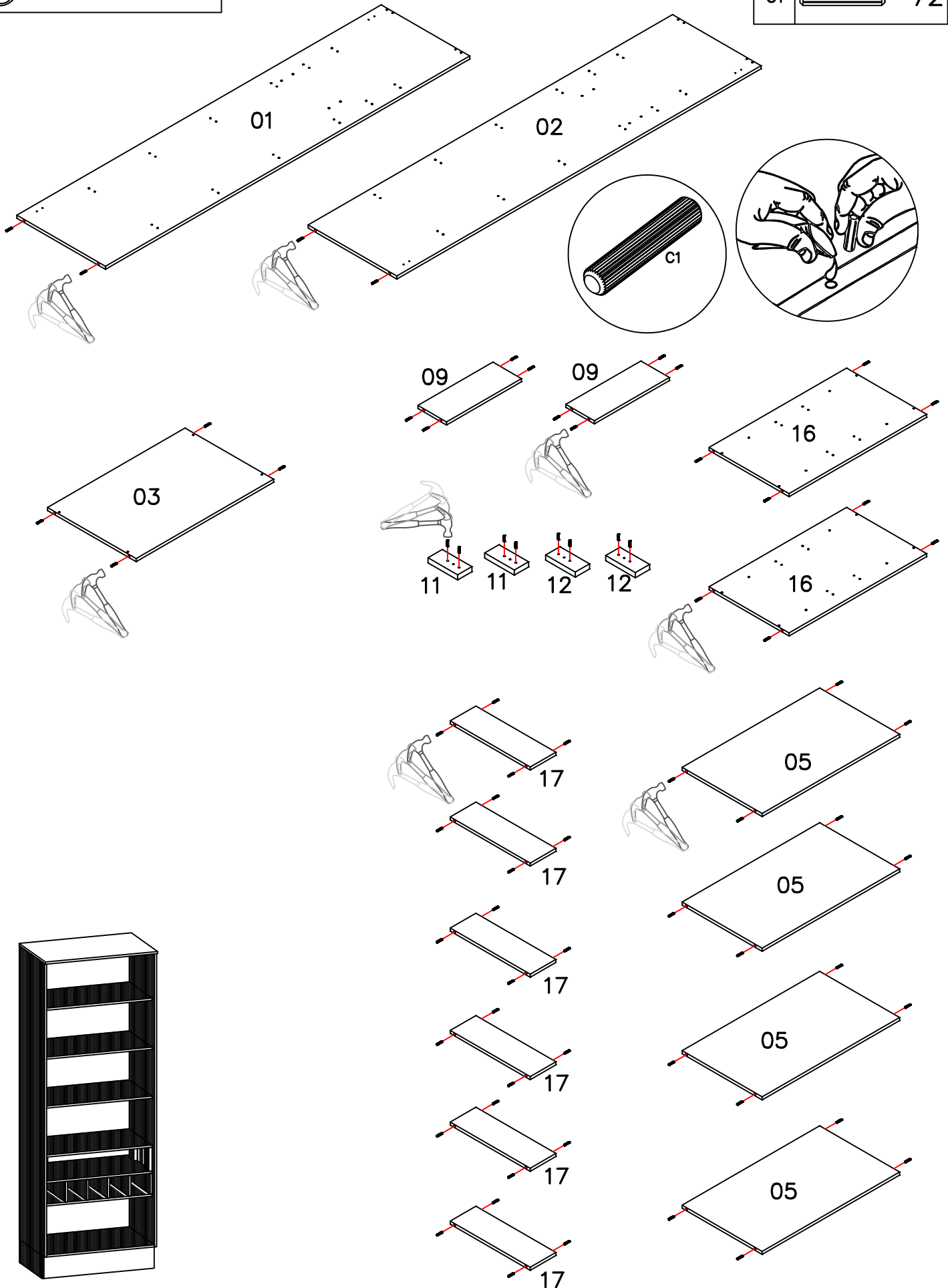
**07** PASSO/ PASO/ STEP

PC4		1
PX		1



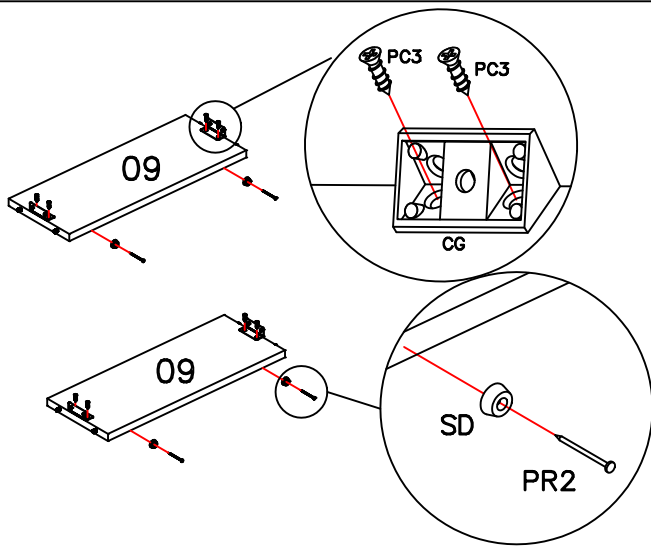
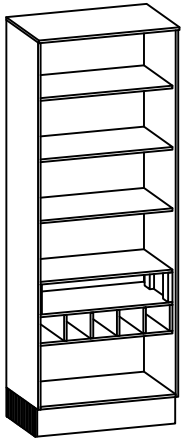
08 PASSO/ PASO/ STEP

C1		72
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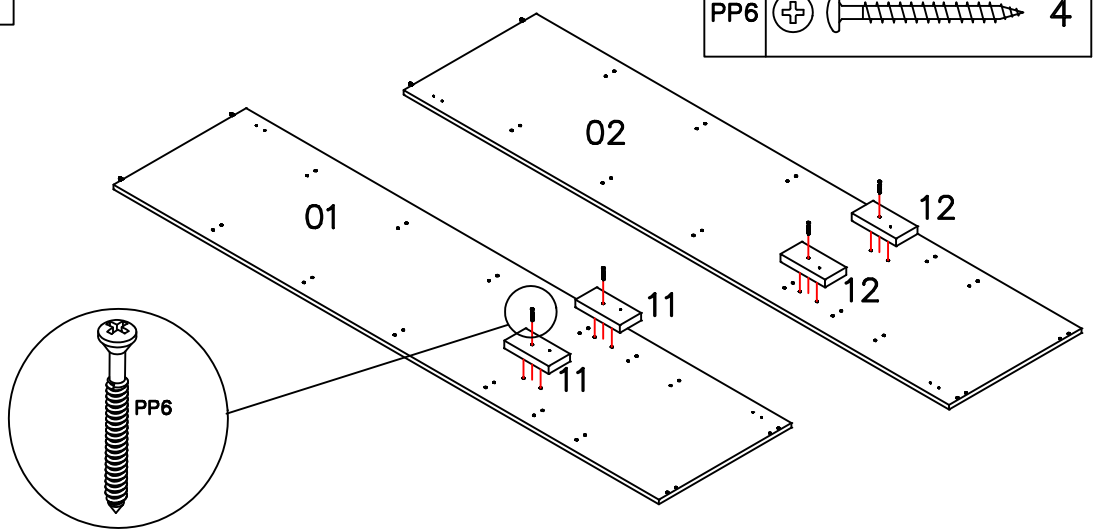
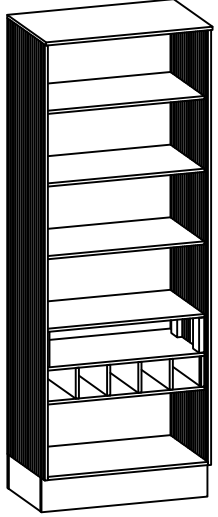


**09** PASSO/ PASO/ STEP



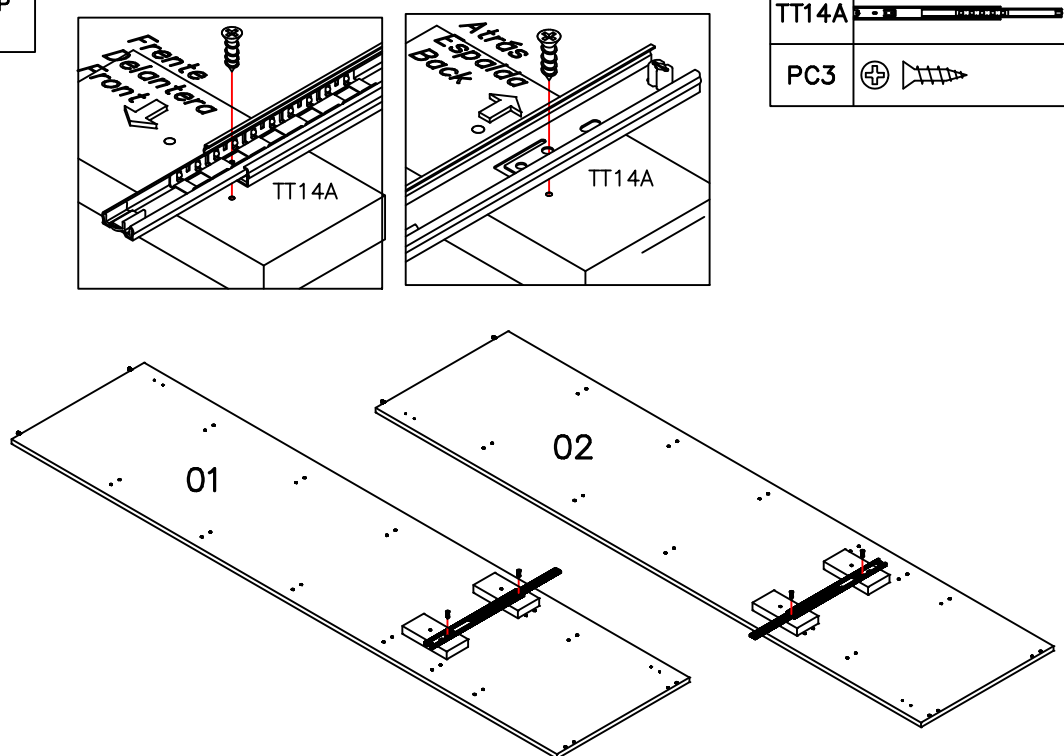
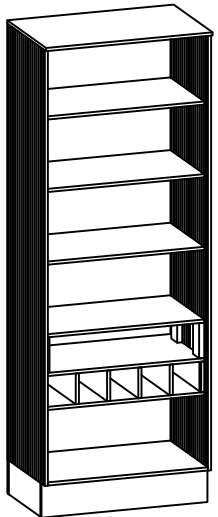
PR2		4
SD		4
CG		4
PC3		8

**10** PASSO/ PASO/ STEP



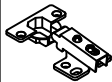

PP6		4
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**11** PASSO/ PASO/ STEP



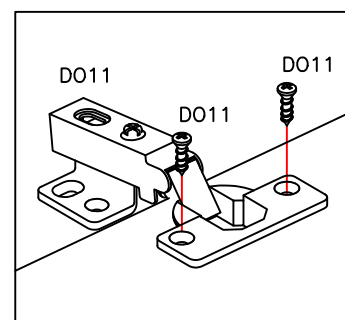
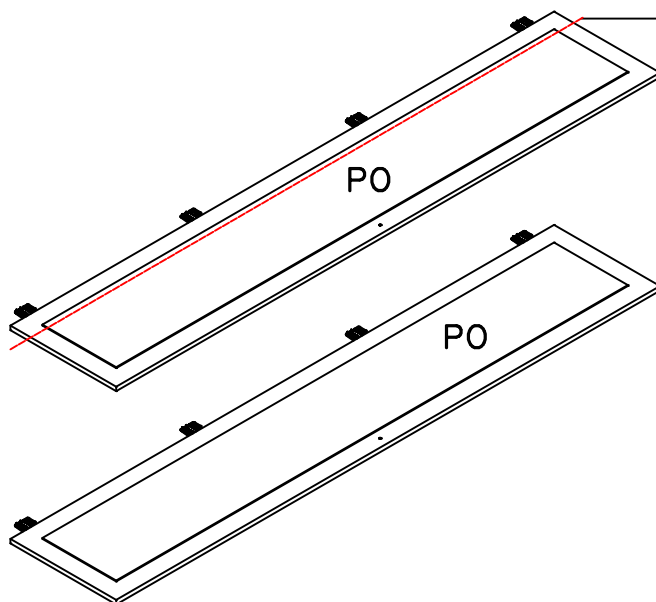
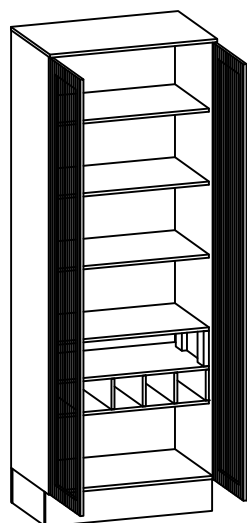
TT14A		2
PC3		4

12 PASSO/ PASO/ STEP

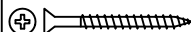

D011		8
D011		16

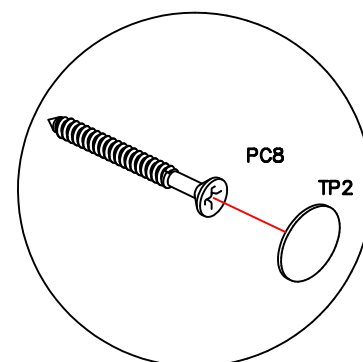
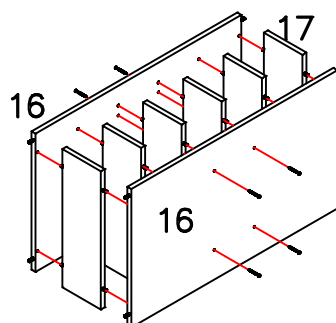
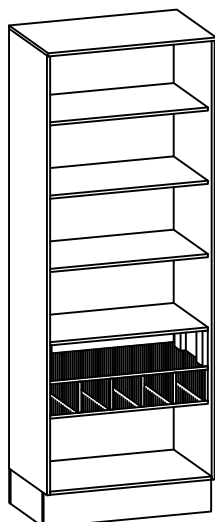


-ATENÇÃO PARA O ALINHAMENTO DAS DOBRADIÇAS  
-ATENCIÓN PARA ALINEAR LAS BISAGRAS  
-ATTENTION TO THE ALIGNMENT OF THE HINGES

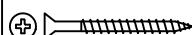



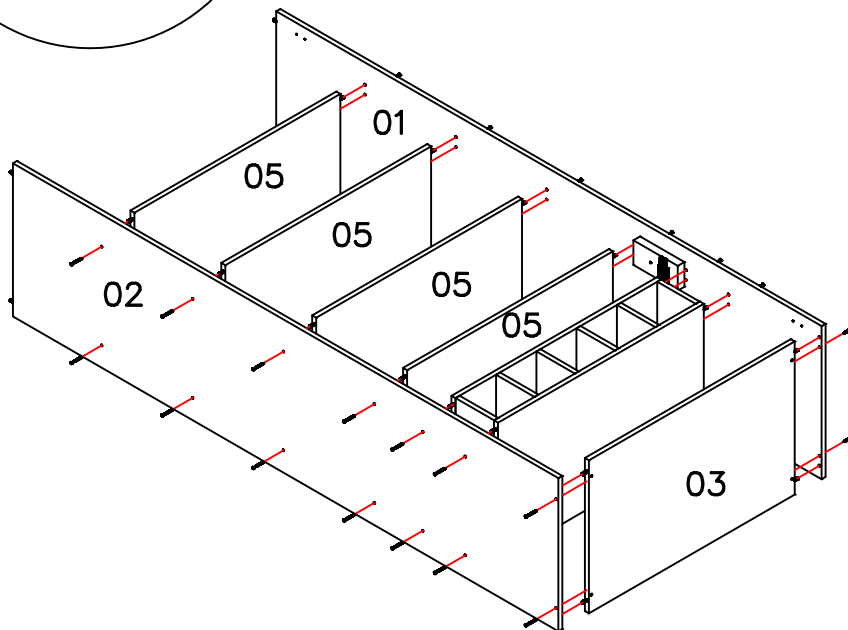
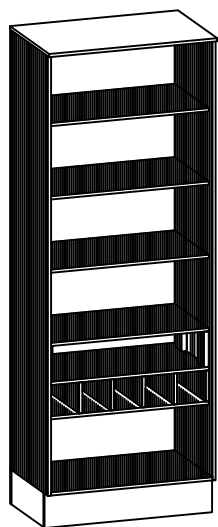
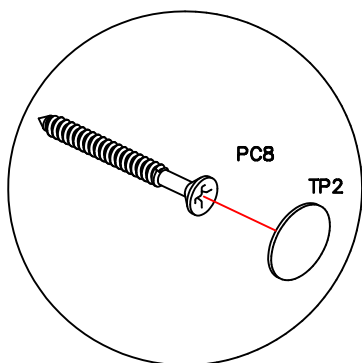
13 PASSO/ PASO/ STEP

PC8		8
TP2		8

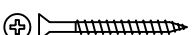


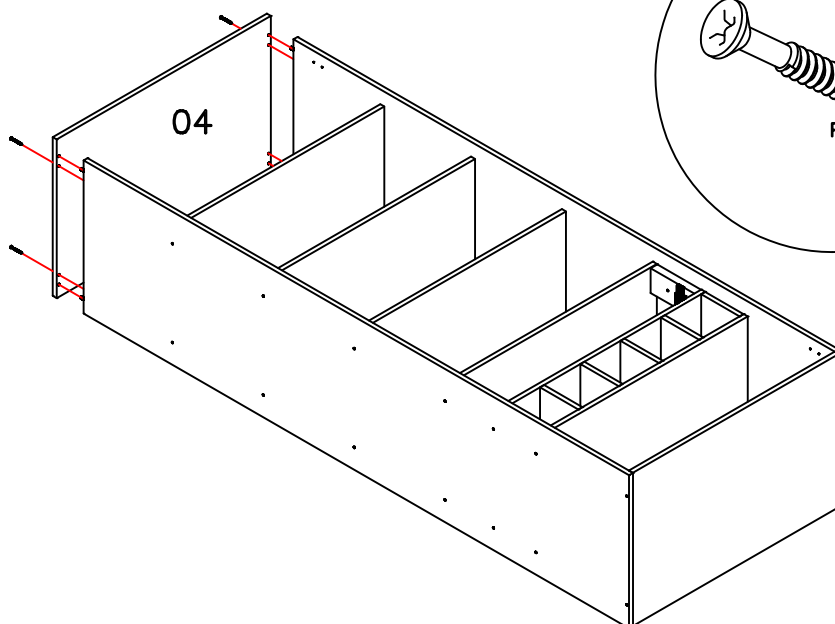
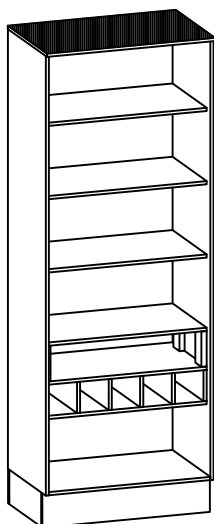
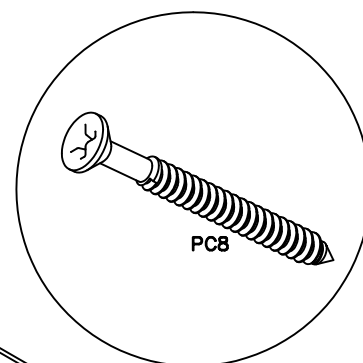
14 PASSO/ PASO/ STEP

PC8		28
TP2		28



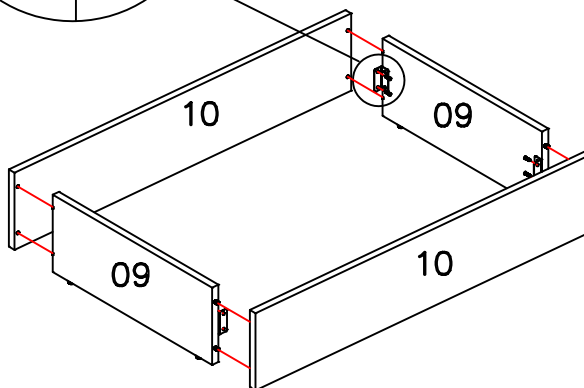
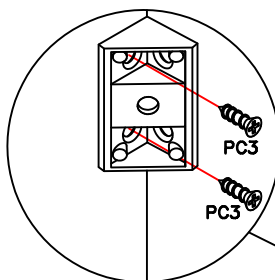
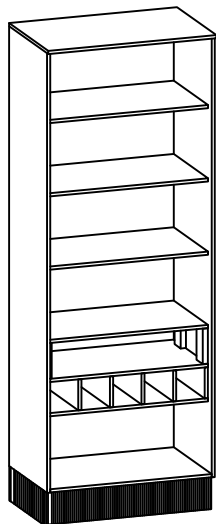
15 PASSO/ PASO/ STEP

PC8		4
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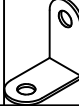

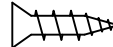





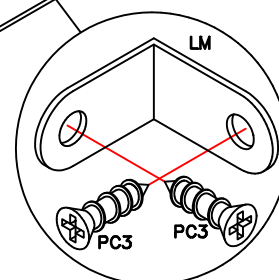
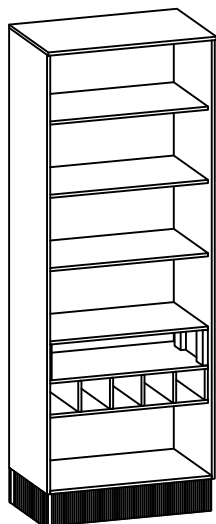
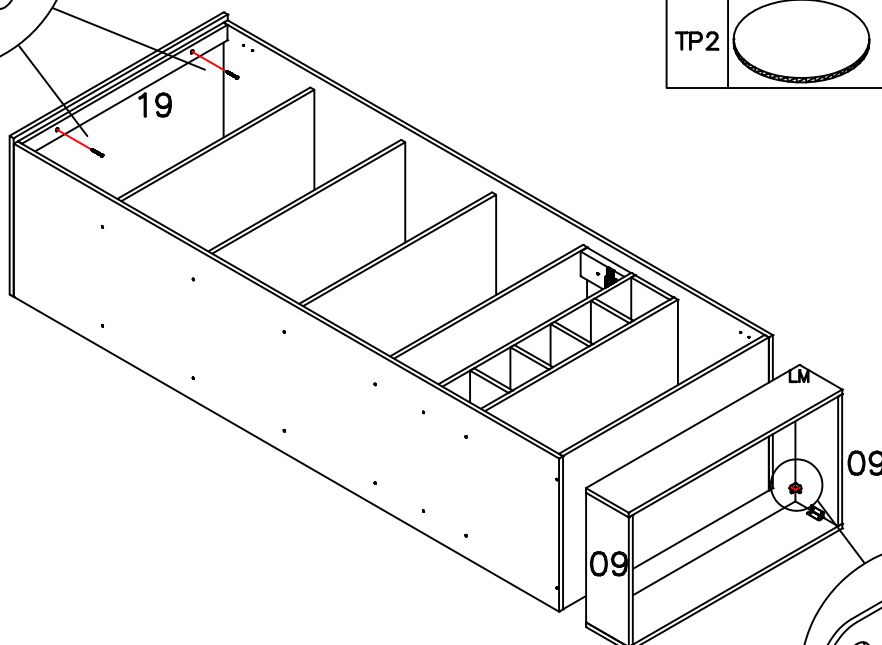
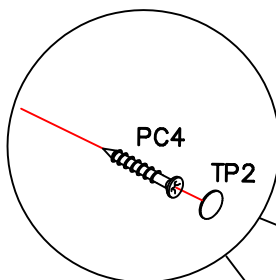
16 PASSO/ PASO/ STEP

PC3			8
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



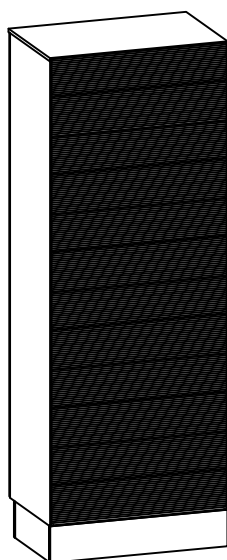
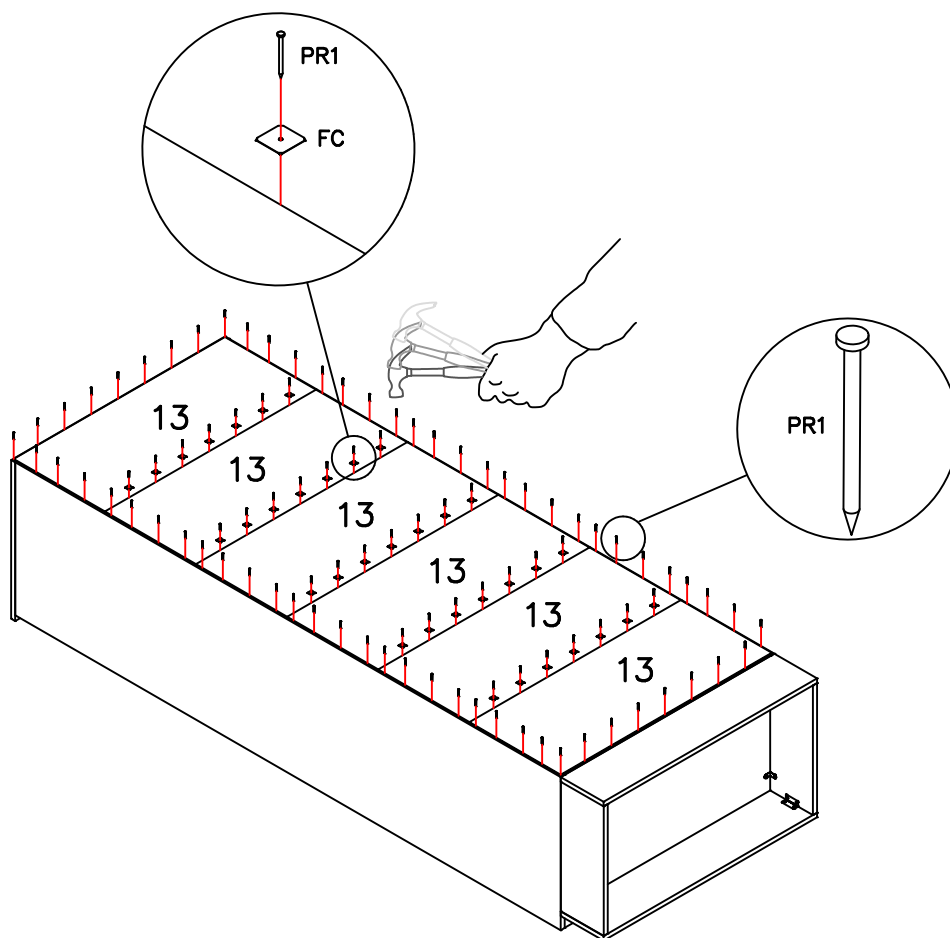
17 PASSO/ PASO/ STEP

LM			4
PC3			8
PC4			2
TP2			2

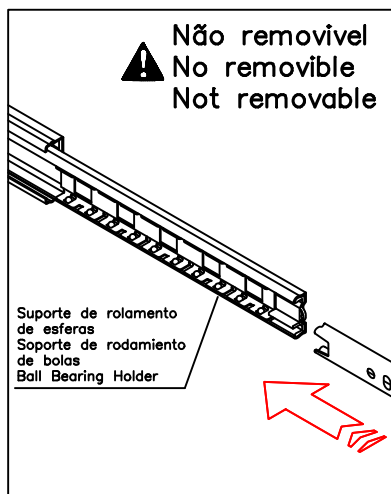
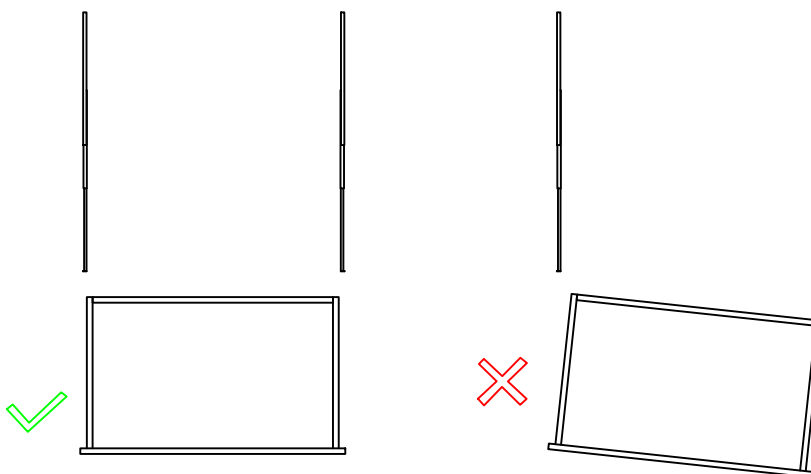
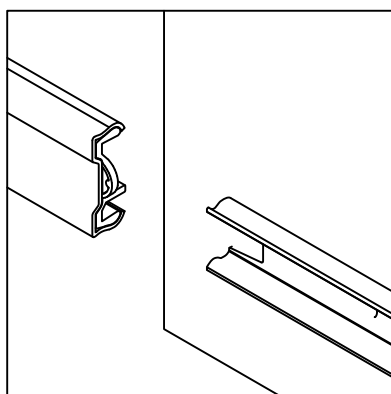
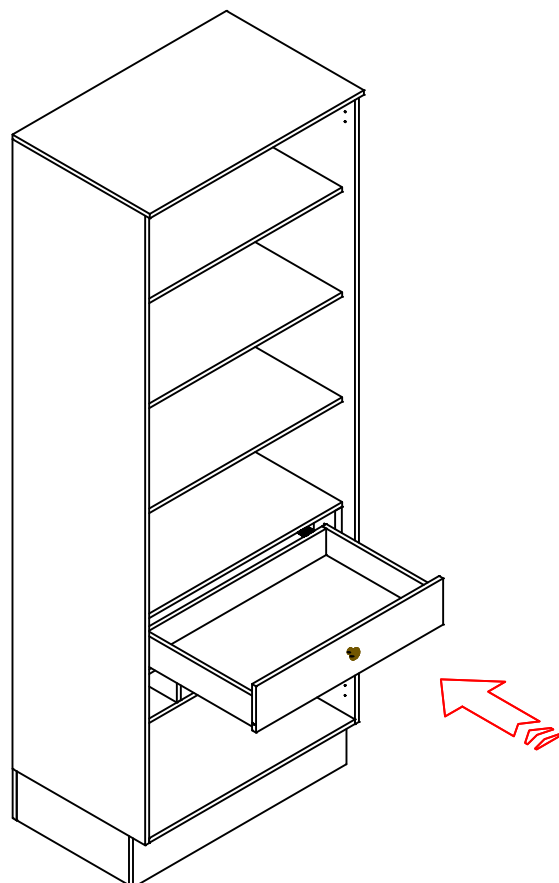
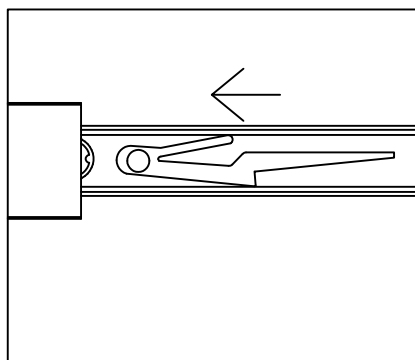
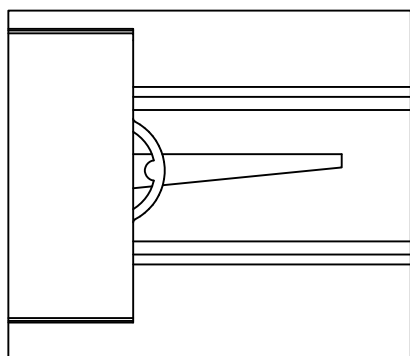


**18** PASSO/ PASO/ STEP

PR1		96
FC		40



19 PASSO/ PASO/ STEP

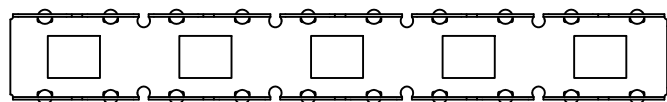


Para que a corrediça telescópica funcione corretamente, é extremamente importante que o suporte do rolamento de esferas (no Diagrama) seja puxado para frente na seção em que se encontra. Desta forma, a gaveta deslizará corretamente para o lugar.


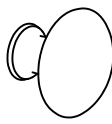

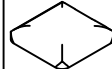

Para que la guía telescópica funcione correctamente, es extremadamente importante que el soporte del rodamiento de bolas (en el diagrama) se tire hacia adelante en la sección que se encuentra. De esta manera, el cajón se deslizará correctamente en su lugar.

For the Telescopic slide to work properly, is the extremely important that the Ball Bearing holder (in Diagram) is pulled forward in the section it is found. This way the drawer will properly slide into place.

**⚠ Ilustração da peça**  
**⚠ Ilustración de pieza**  
**⚠ Piece Illustration**



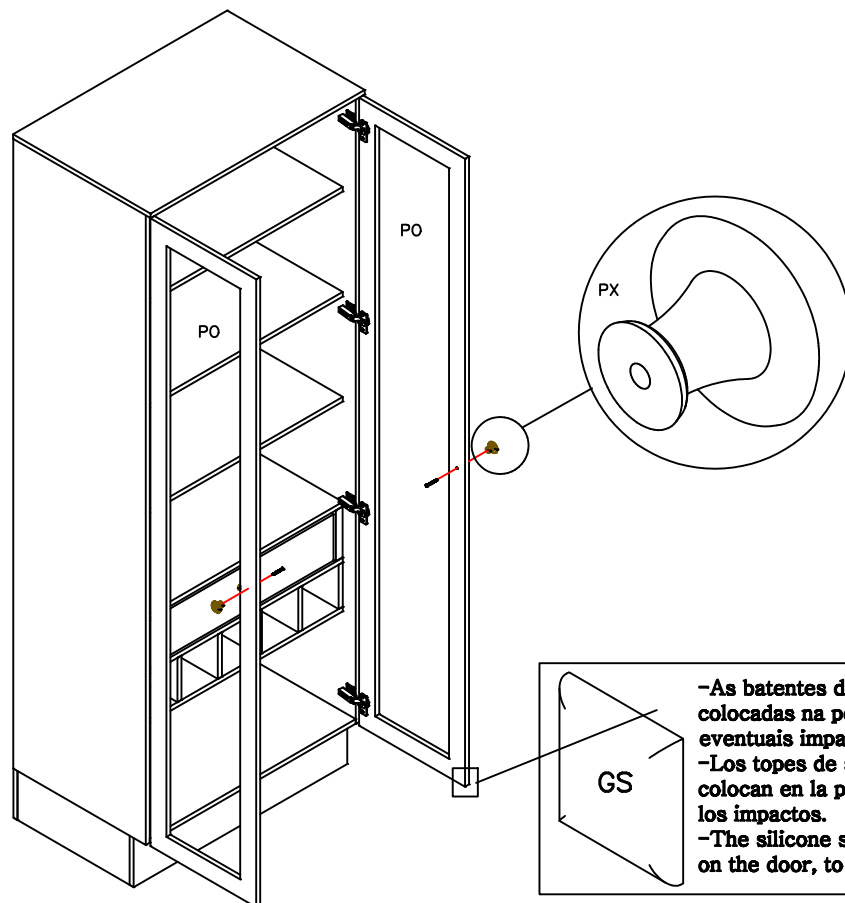
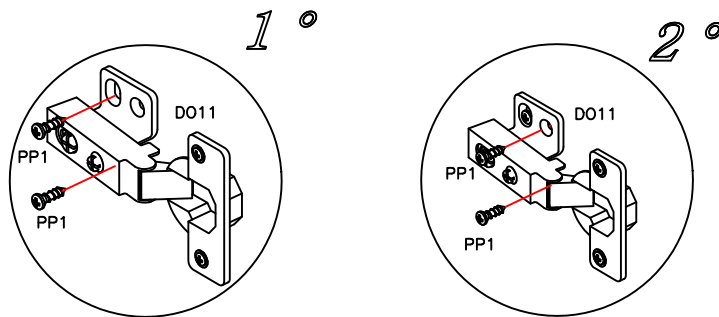
20 PASSO/ PASO/ STEP

PP1		32	PX		2
PC4		2			
GS		2	PO		2

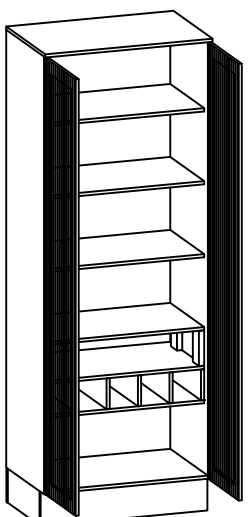
NOTA: Utilize o furo oblongo para posicionar a altura da dobradiça. E por fim quando a porta estiver posicionada de maneira correta utilize o furo circular para garantir que a mesma não se desloque.

NOTAS: Utilice o furo oblongo para posicionar a altura da dobradiça. E por fim quando a porta estiver posicionada de maneira correta utiliza o furo circular para garantir que a mesma não se desloque.

NOTE: Use the oblong edge to position at the height of the dobradiça. And for this reason, when the estiver holder is positioned in a correct way, use a circular hole to ensure that it does not loosen at the same time.

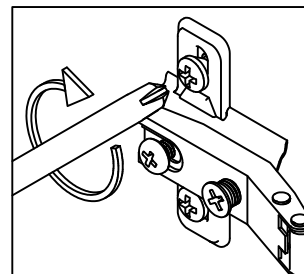
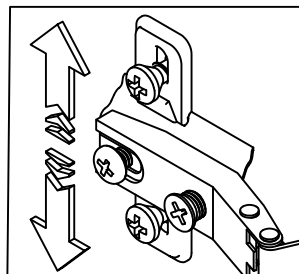
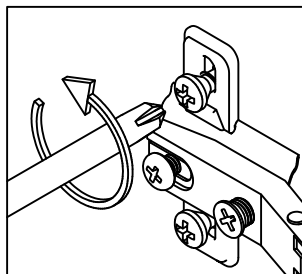
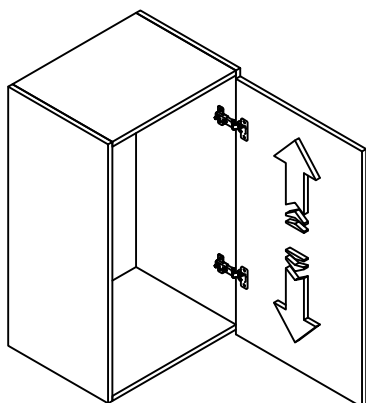


-As batentes de silicone "GS" são colocadas na porta, para suavizar eventuais impactos.  
-Los topes de silicona "GS" se colocan en la puerta, para suavizar los impactos.  
-The silicone stops "GS" are placed on the door, to soften any impacts.

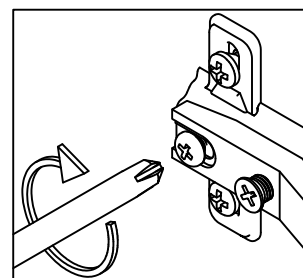
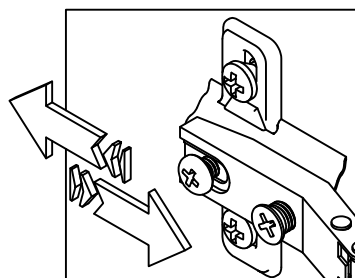
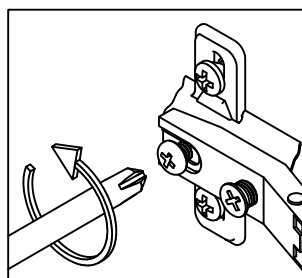
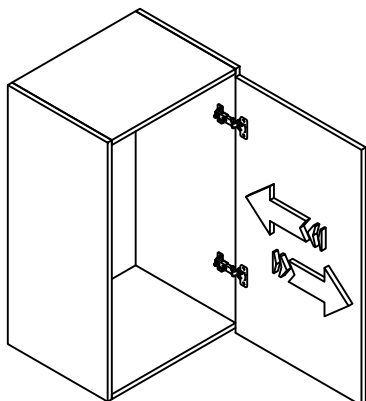


**21** AJUSTE DE PORTAS/ AJUSTE DE PUERTA/ DOORS ADJUSTMENT

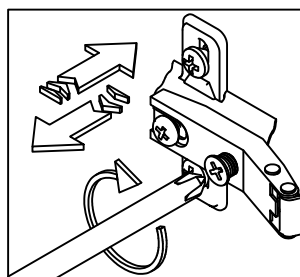
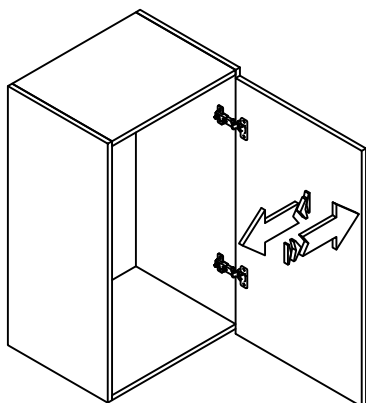
**REGULAGEM VERTICAL/ AJUSTE VERTICAL/ VERTICAL ADJUSTMENT**



**REGULAGEM PROFUNDIDADE/ AJUSTE PROFUNDIDAD/ DEPTH ADJUSTMENT**

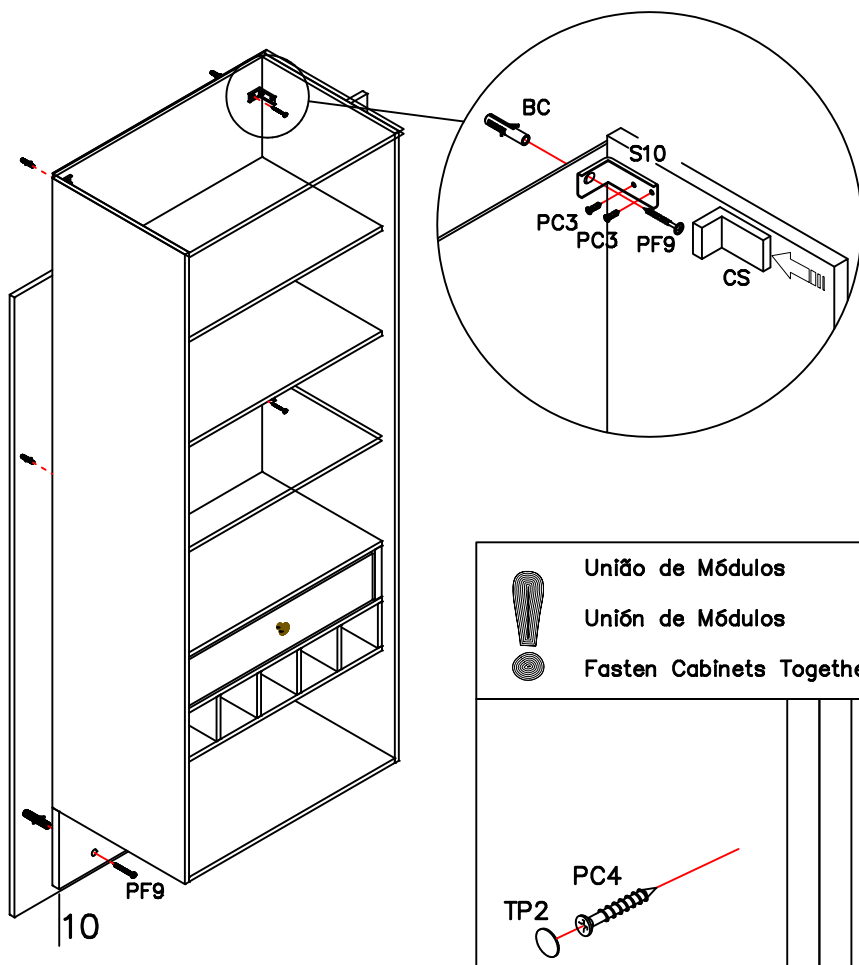


**REGULAGEM HORIZONTAL/ AJUSTE HORIZONTAL/ HORIZONTAL ADJUSTMENT**





## 22 PASSO/ PASO/ STEP



PC3		8
PC4		2
PF9		6
S10		4
CS		4
BC		6
TP2		2

União de Módulos

Unión de Módulos

Fasten Cabinets Together

Para montar a cozinha suspensa:

- Utilize o sarrafo de apoio "10" que acompanha o móvel como apoio para sua fixação na parede, utilizando a bucha "BC" e o parafuso "PF9".
- Em cada lateral fixe um suporte aéreo metalizado "S10" com o parafuso "PC3" e na parede com o parafuso "PF9" e com a bucha "BC".
- Coloque uma capa "CS" em cada suporte "S10".

Para montar la cocina suspendida:

- Utilizar el rodapié frontal "10" que viene con el mueble como soporte para fijarlo a la pared, mediante el casquillo "BC" y el tornillo "PF9".
- En cada lado, fijar un soporte aéreo metalizado "S10" con el tornillo "PC3" y en la pared con el tornillo "PF9" y con el casquillo "BC".
- Colocar una funda "CS" en cada soporte "S10".

To assemble the suspended kitchen:

- Use the front skirting board "10" that comes with the furniture as a support for fixing it on the wall, using the "BC" bushing and the "PF9" screw.
- On each side, fix a metalized aerial support "S10" with the screw "PC3" and on the wall with the screw "PF9" and the bushing "BC".
- Place a cover "CS" on each support "S10".