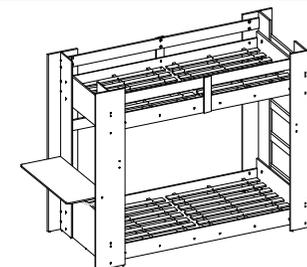


ASSEMBLY INSTRUCTIONS MANUAL DE MONTAGEM / INSTRUCCIONES DE ARMADO

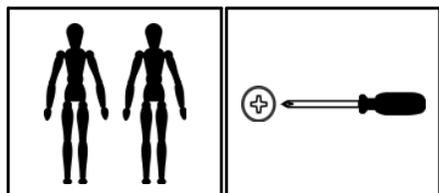
ESTRELA BUNKBED
BELICHE ESTRELA
LITERA ESTRELA

Reference
Referência
Referencia **250310** | Revise
| Revisão
| Revisión **00**



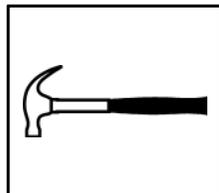
YOU WILL NEED VOCÊ VAI PRECISAR DE / USTED NECESITARÁ

Tools not supplied
Ferramentas não fornecidas / Herramientas no incluidas



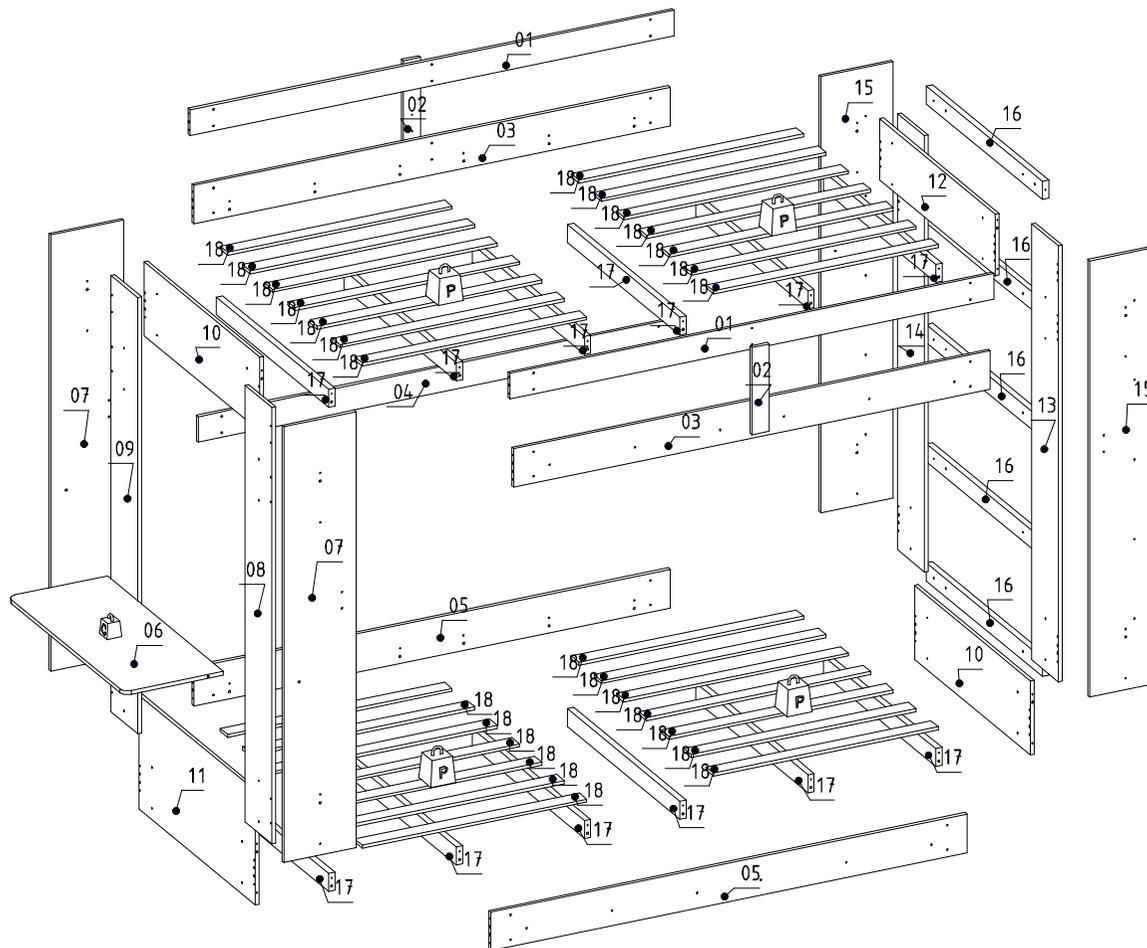
2 People
2 Pessoas
2 Personas

Screwdriver Phillips
Chave Phillips
Destornillador cruz



Hammer
Martelo
Martillo

PARTS IDENTIFICATION IDENTIFICAÇÃO DAS PEÇAS / IDENTIFICACIÓN DE LAS PIEZAS



Nº	Measures_Inches	Medidas_cm	Qty./Qtd.
01	76 3/8 x 3 7/8 x 5/8	194.0 x 10.0 x 1.5	2
02	13 3/8 x 2 3/4 x 5/8	34.0 x 7.0 x 1.5	2
03	75 1/4 x 5 7/8 x 5/8	191.0 x 15.0 x 1.5	2
04	76 3/8 x 3 7/8 x 5/8	194.0 x 10.0 x 1.5	1
05	75 1/4 x 5 7/8 x 5/8	191.0 x 15.0 x 1.5	2
06	36 5/8 x 15 3/4 x 5/8	93.0 x 40.0 x 1.5	1
07	66 7/8 x 11 3/8 x 5/8	170.0 x 29.0 x 1.5	2
08	66 7/8 x 8 1/2 x 5/8	170.0 x 21.5 x 1.5	1
09	66 7/8 x 8 1/2 x 5/8	170.0 x 21.5 x 1.5	1
10	36 5/8 x 11 3/8 x 5/8	93.0 x 29.0 x 1.5	2
11	36 5/8 x 17 1/2 x 5/8	93.0 x 44.5 x 1.5	1
12	36 5/8 x 9 1/2 x 5/8	93.0 x 24.0 x 1.5	1
13	66 7/8 x 8 1/2 x 5/8	170.0 x 21.5 x 1.5	1
14	66 7/8 x 8 1/2 x 5/8	170.0 x 21.5 x 1.5	1
15	66 7/8 x 11 3/8 x 5/8	170.0 x 29.0 x 1.5	2
16	36 5/8 x 2 3/4 x 1	93.0 x 7.0 x 2.5	5
17	35 3/8 x 2 3/4 x 1	90.0 x 7.0 x 2.5	12
18	35 3/8 x 2 3/8 x 1/2	90.0 x 6.0 x 1.2	28



MAXIMUM RECOMMENDED WEIGHT
BEING THIS EVENLY DISTRIBUTED.

PESO MÁXIMO RECOMENDADO SENDO
ESTE DISTRIBUÍDO UNIFORMEMENTE.

PESO MÁXIMO RECOMENDADO SIENDO
ESTE UNIFORMEMENTE DISTRIBUIDO.

	LB	KG
C	6	3
P	264	120

IDENTIFICATION OF ACCESSORIES IDENTIFICAÇÃO DOS ACESSÓRIOS/ IDENTIFICACIÓN DE ACCESORIOS



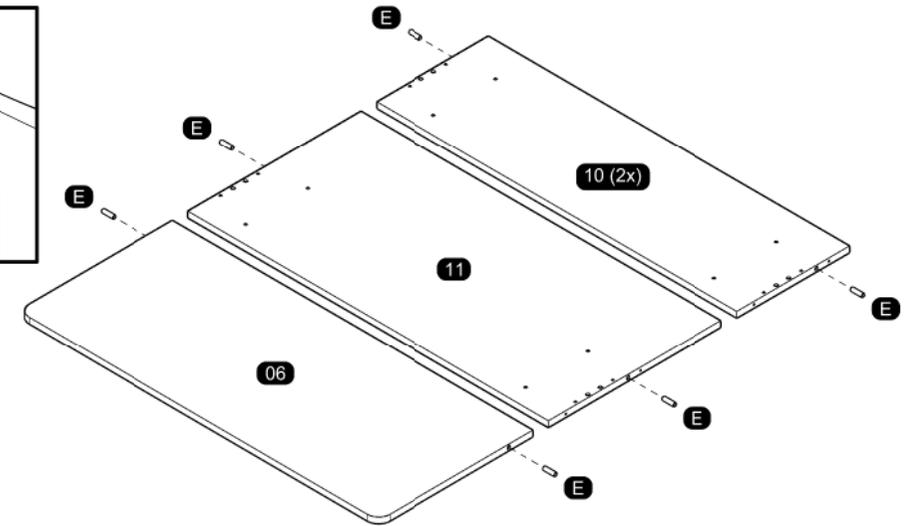
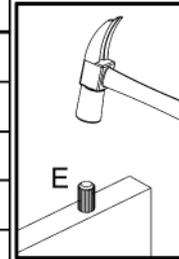
The separation of the accessories before you start the assembly will facilitate the same. In case of doubt on the size of the screws and bolts, use the ruler at the bottom of the page.
 A separação dos acessórios antes de iniciar a montagem facilitará a mesma. Em caso de dúvida no tamanho dos parafusos e cavilhas, utilize a régua ao final da página.
 La separación de los accesorios antes de comenzar el armado facilitará el mismo. En caso de duda sobre el tamaño de los tornillos y taquetes, utilice la regla al pie de página.

A2		Small plastic foot Sapata redonda / Pie plástico	14 mm	22
C15		Wooden dowel Cavilha / Taquete	8x40 mm	16
C16		Structural Parafuso estrutural / Tornillo estructural	5,0x60 mm	16
D16		Pan head screw Parafuso panela / Tornillo de pan	4,5x35 mm	20
E		Wooden dowel Cavilha / Taquete	8x30 mm	38
E1A		Union flanged head screw Parafuso união flangeado / Tornillo unión flangeado	4,0x10 mm	20
E1B		Union flanged head screw Parafuso união flangeado / Tornillo unión flangeado	30 mm	20
G		Structural screw Parafuso estrutural / Tornillo estructural	5,0x50	58
H		Allen key Chave allen / Llave allen	3 mm	3
I		Structural screw cover Tapa parafuso estrutural / Tapa tornillo estructural	-	74
M		Bore patch adhesive Tapa furo adesivo / Tapones adhesivo	-	12
N		Nail Prego / Clavo	10x10	22
N9		Flat head screw Parafuso chato / Tornillo de cabeça plana	4,5x25 mm	32
P2		Nail Prego / Clavo	12 x 12	84
S9		Plastic hole plugs Tapa furo plástico / Tapones plásticos	6 mm	4
V7		Pan head screw Parafuso panela / Tornillo de pan	3,5x16 mm	8
Z		Plastic hole plugs Tapa furo plástico / Tapones plásticos	8 mm	10

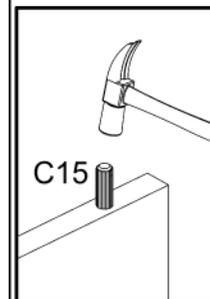
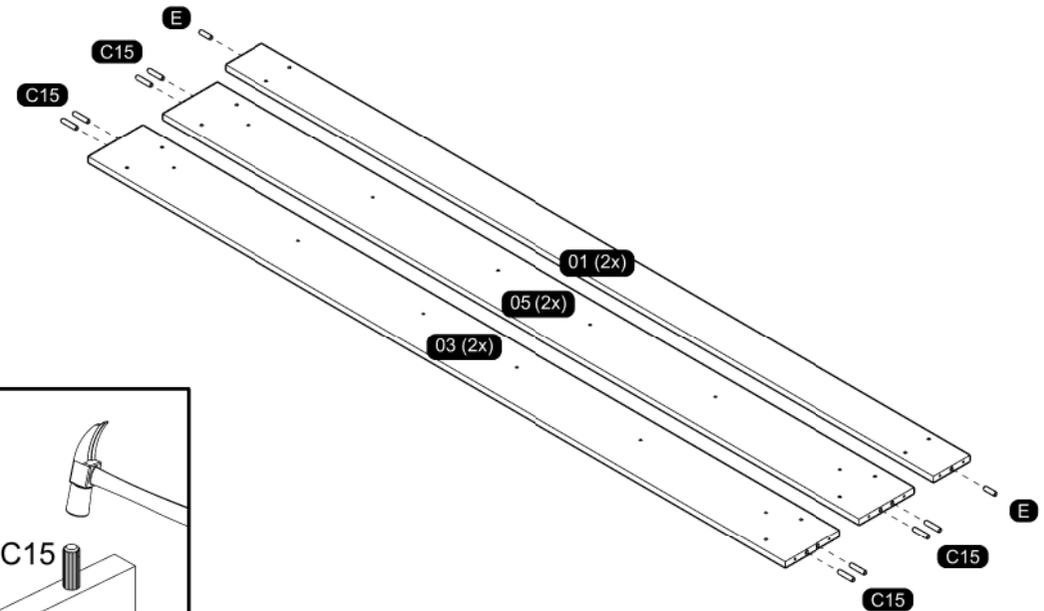


PRE-ASSEMBLE PRÉ-MONTAGEM / PRE ARMADO

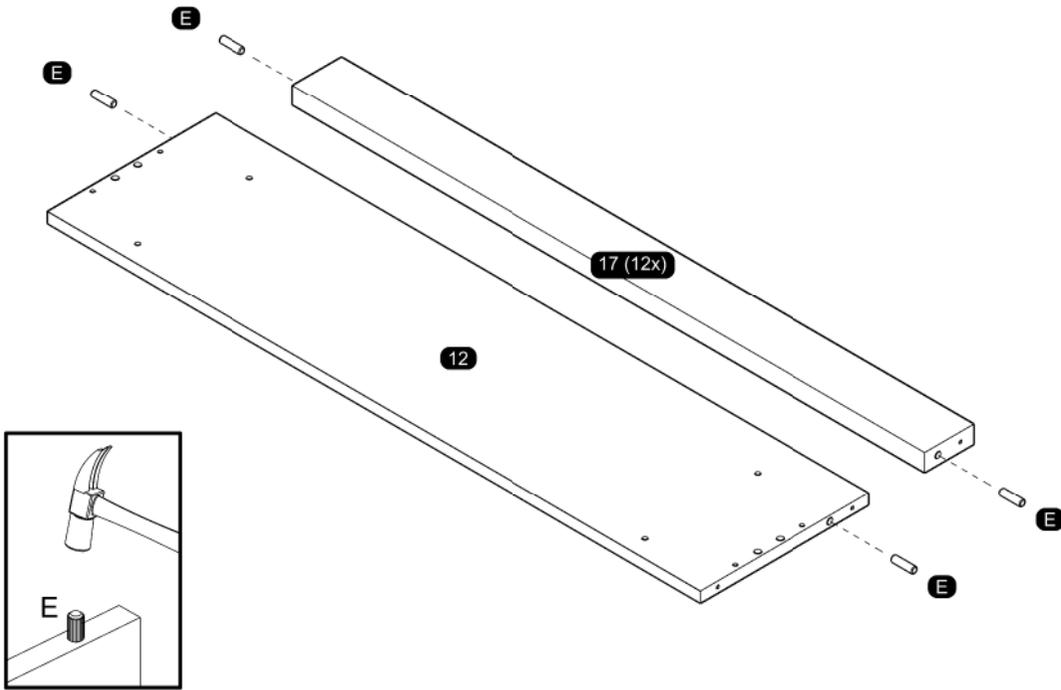
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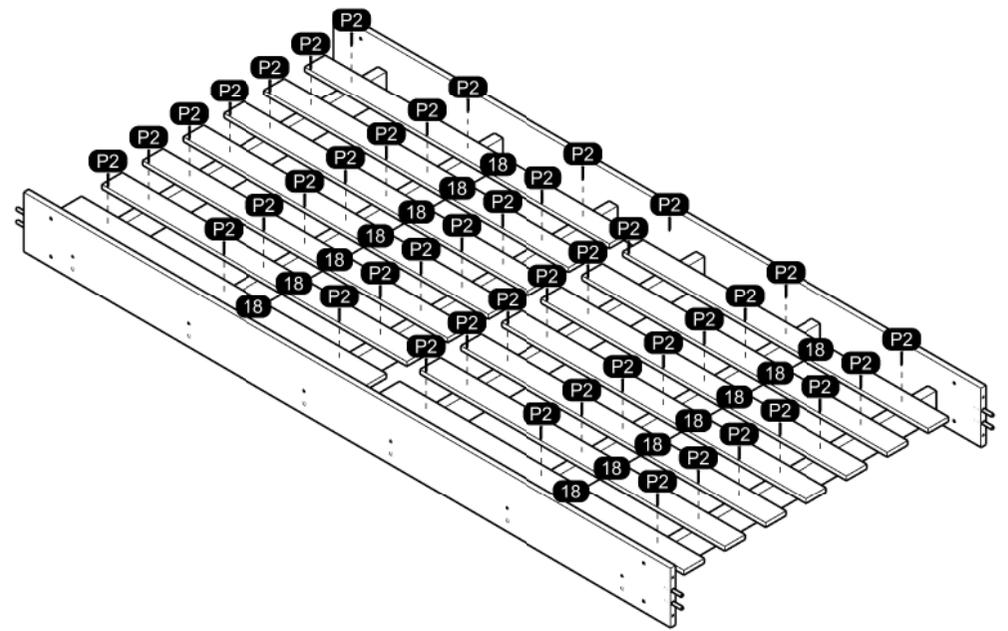
02



03

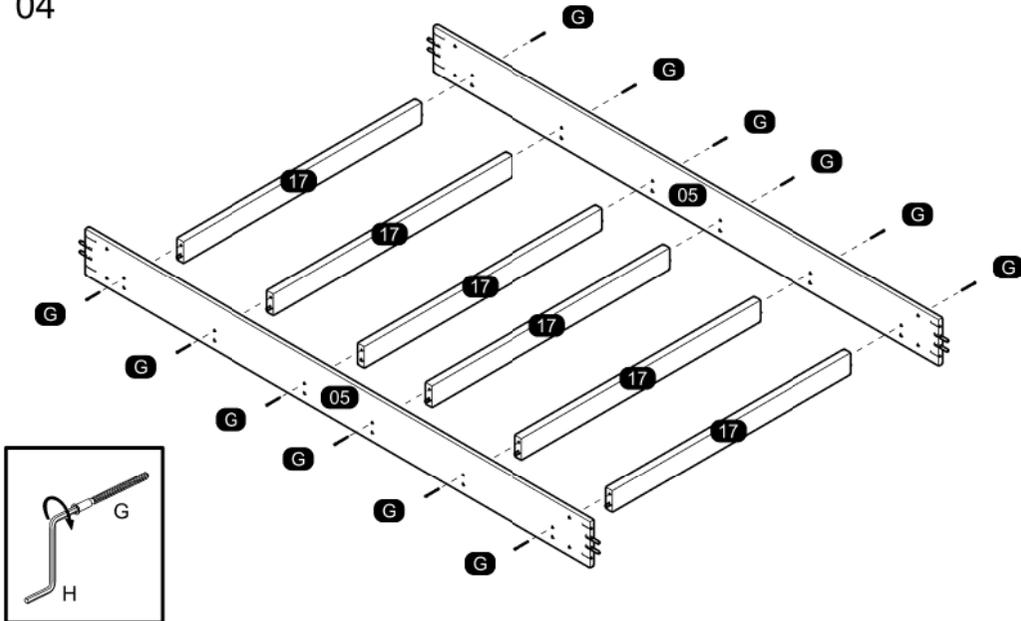


05

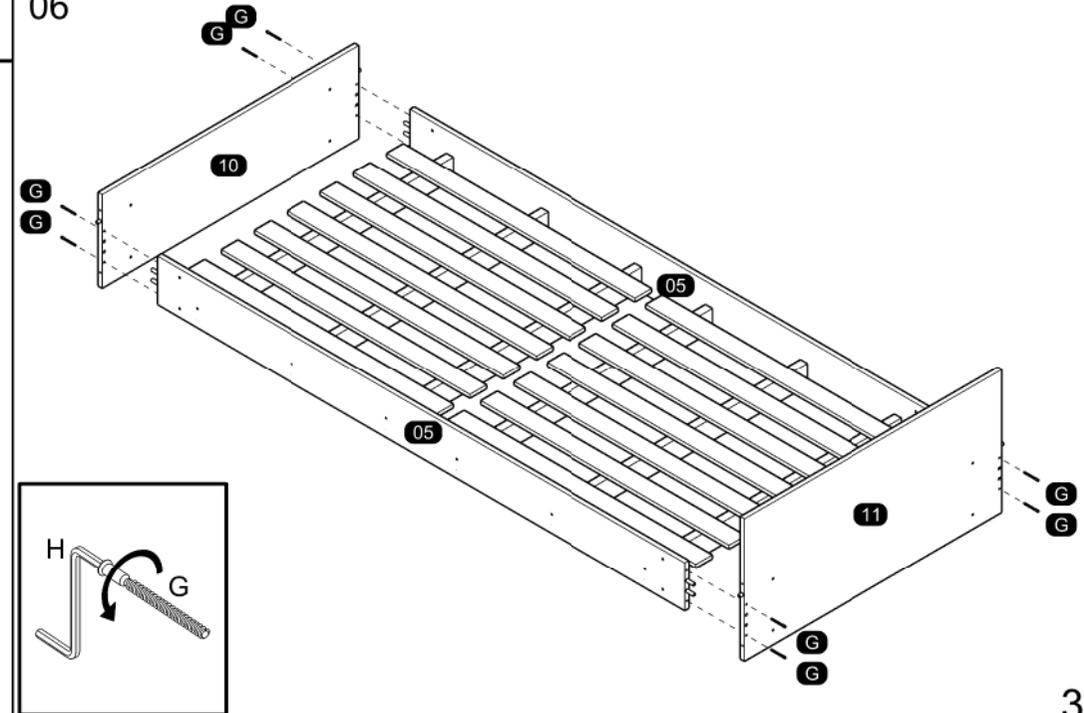


**ASSEMBLY
MONTAGEM / ARMADO**

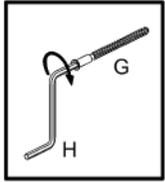
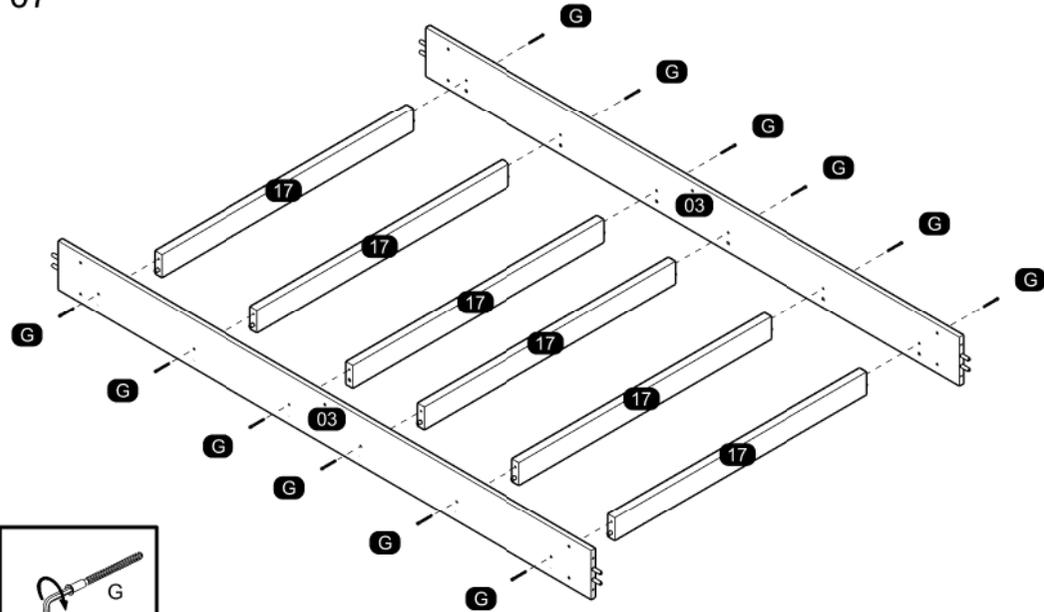
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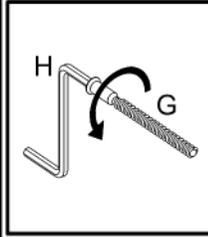
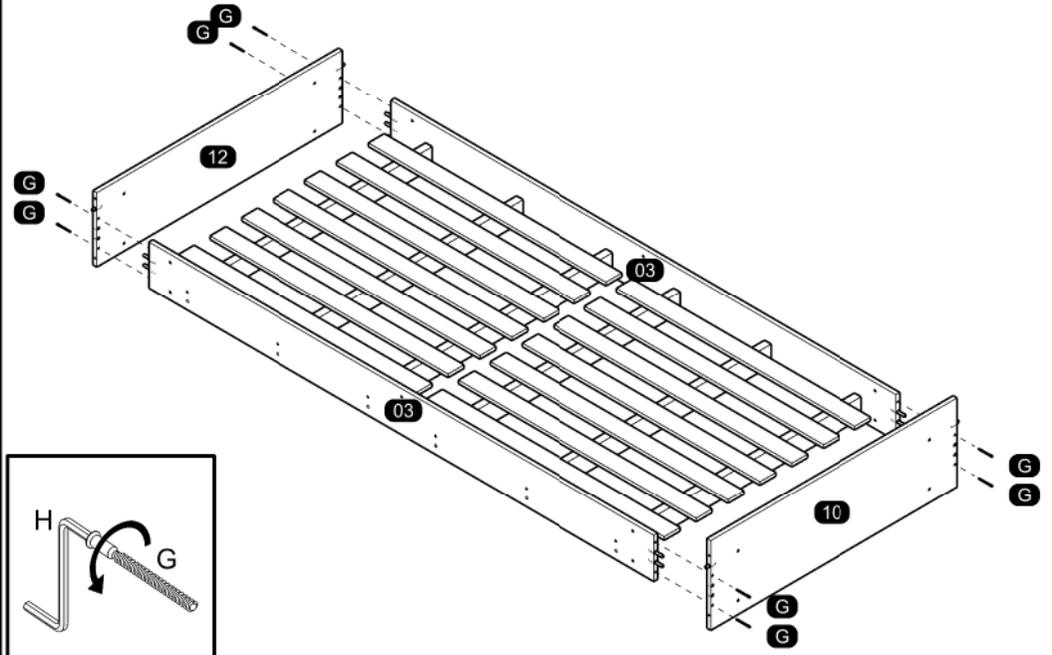
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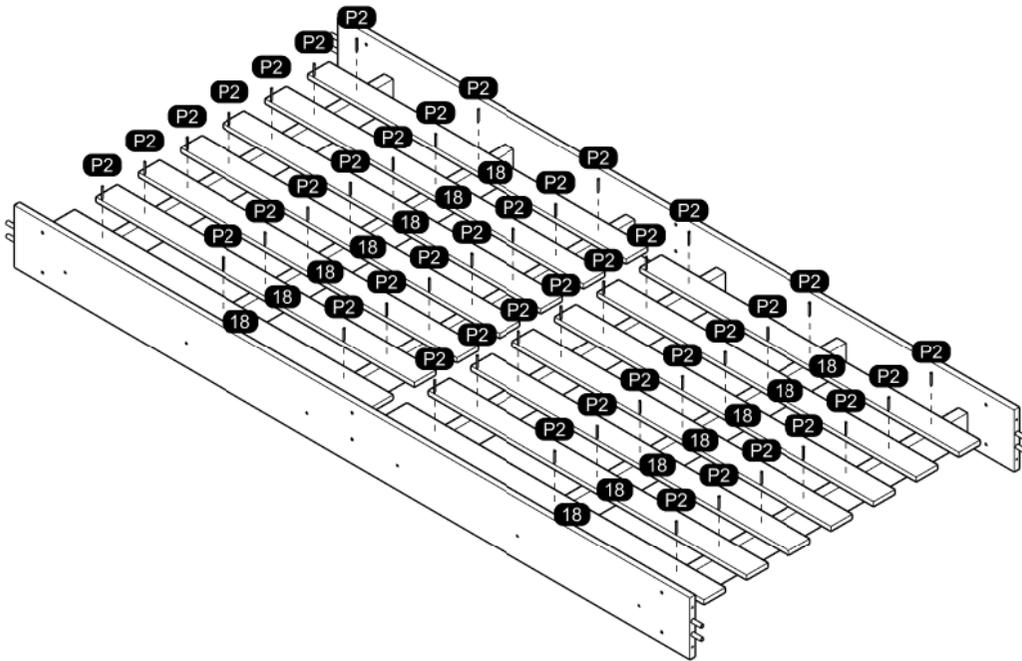
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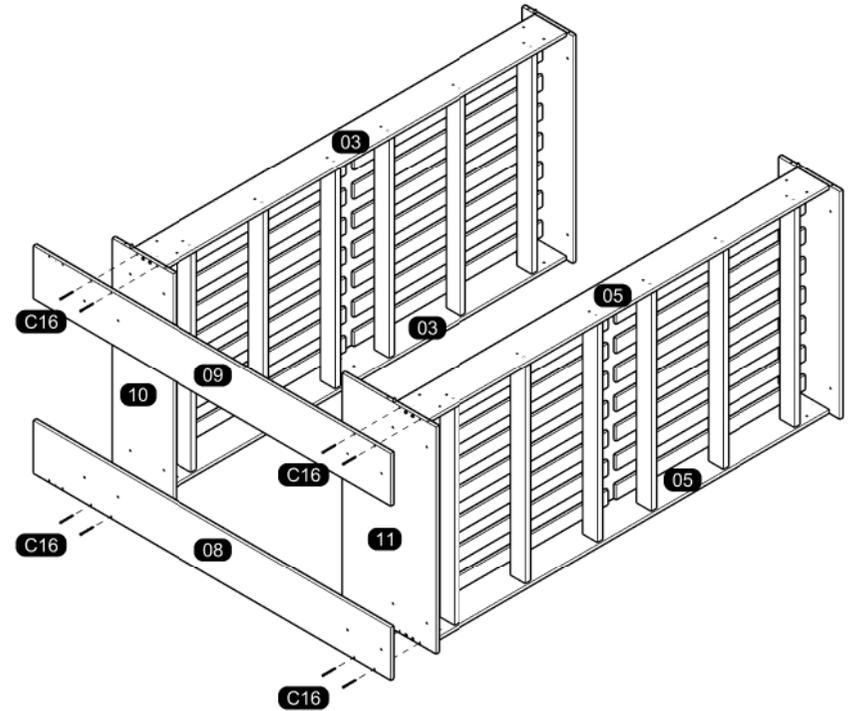
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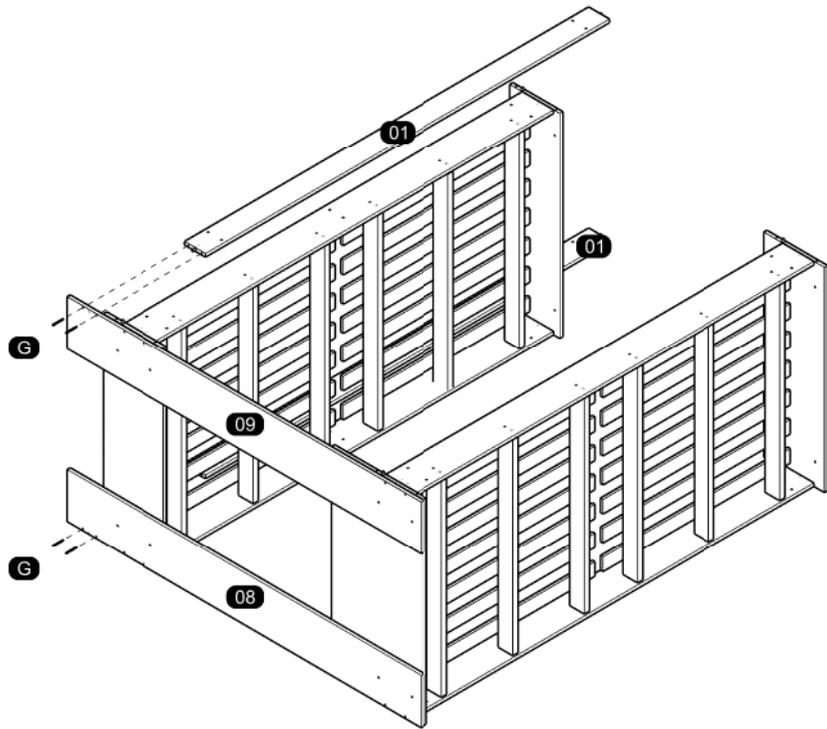
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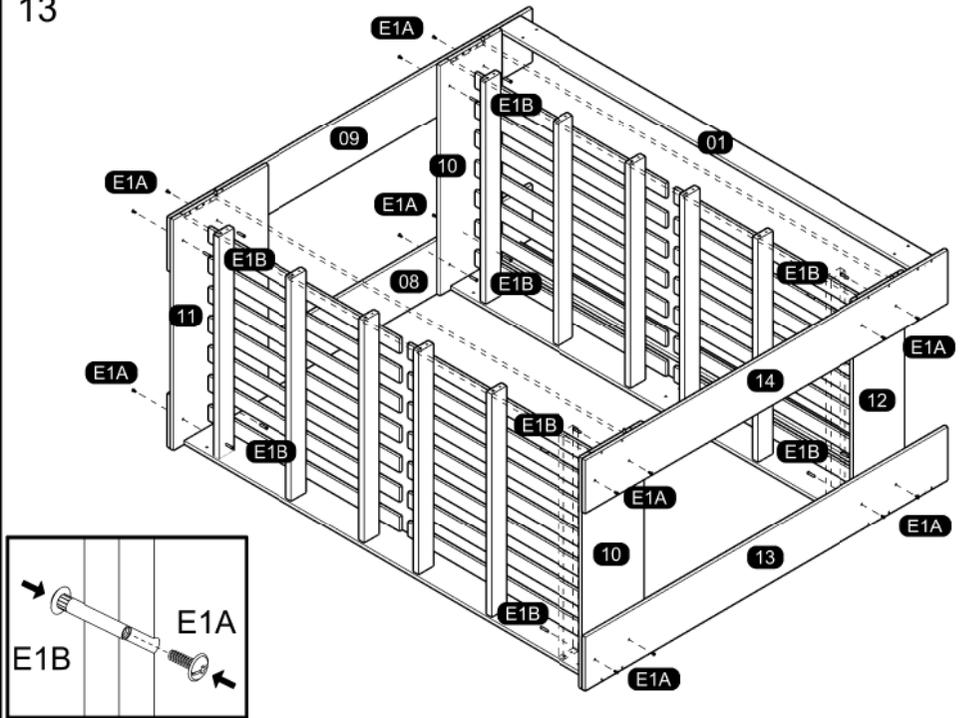
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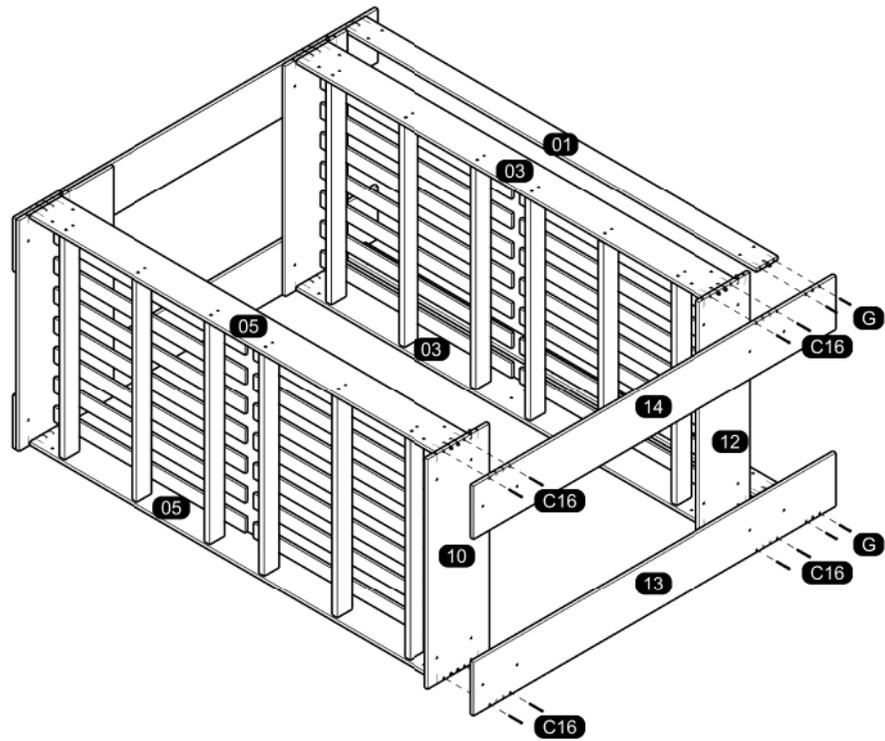
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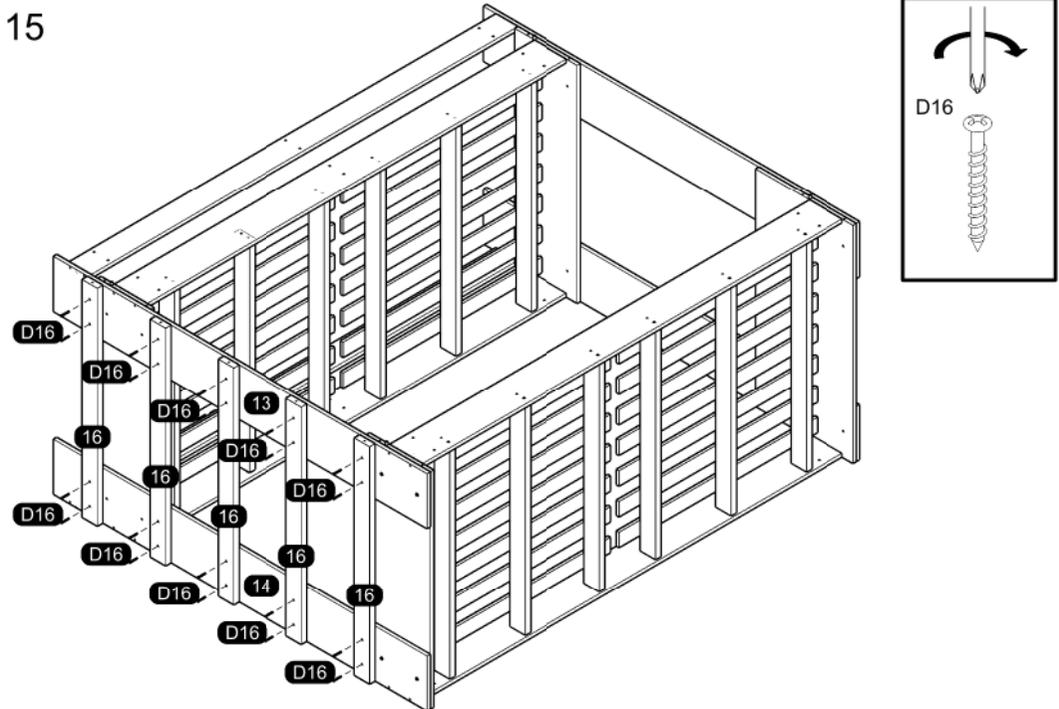
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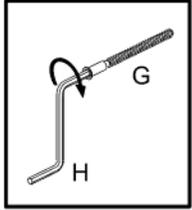
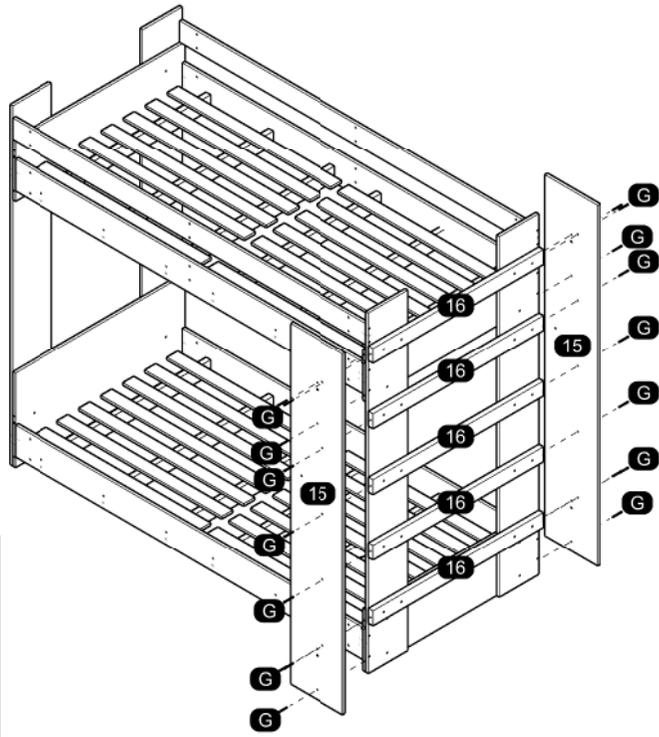
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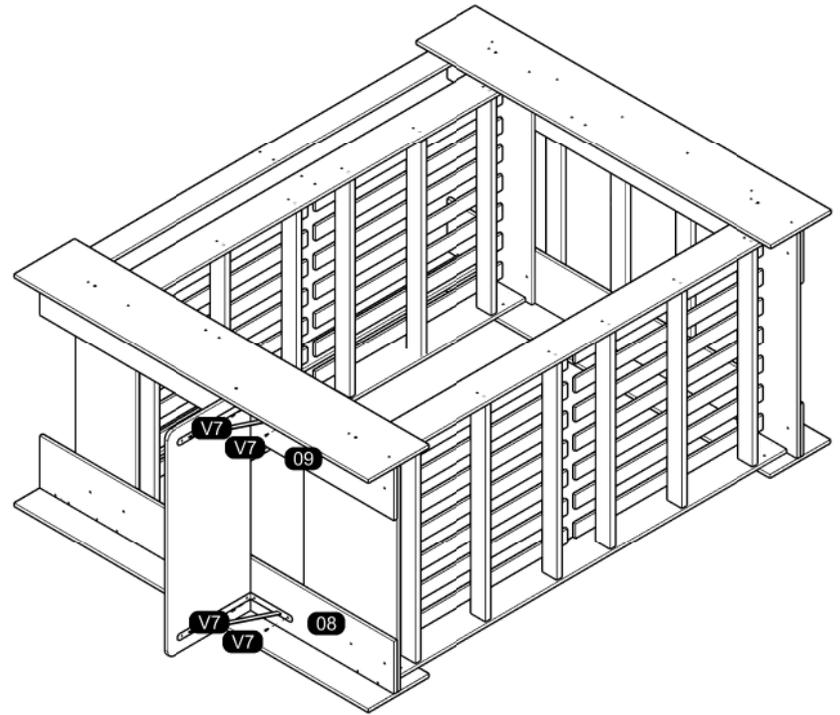
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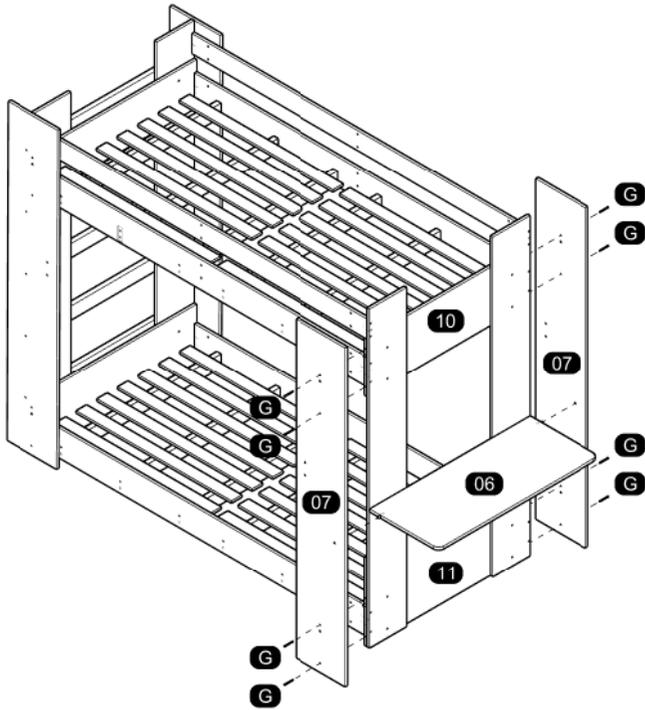
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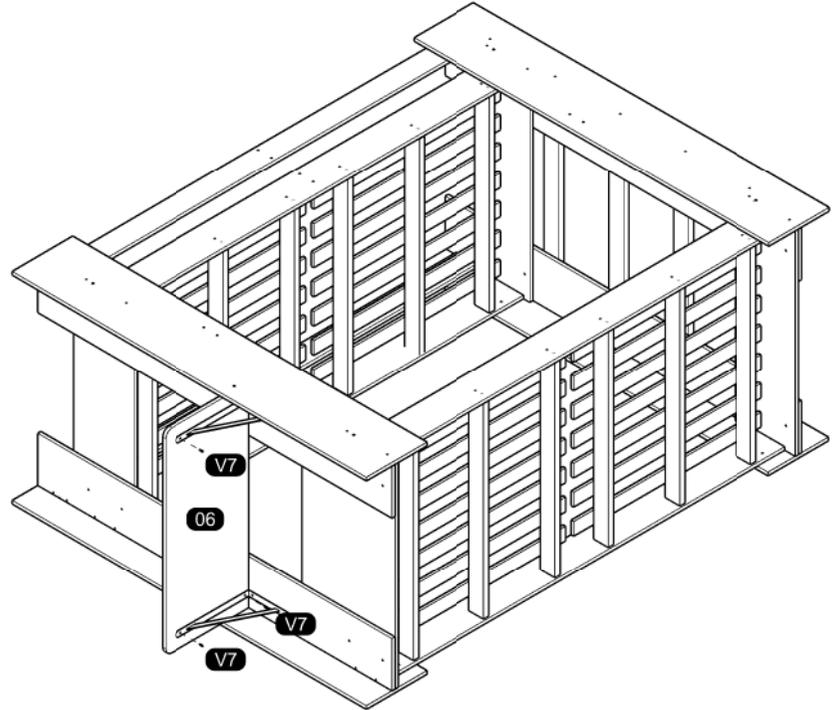
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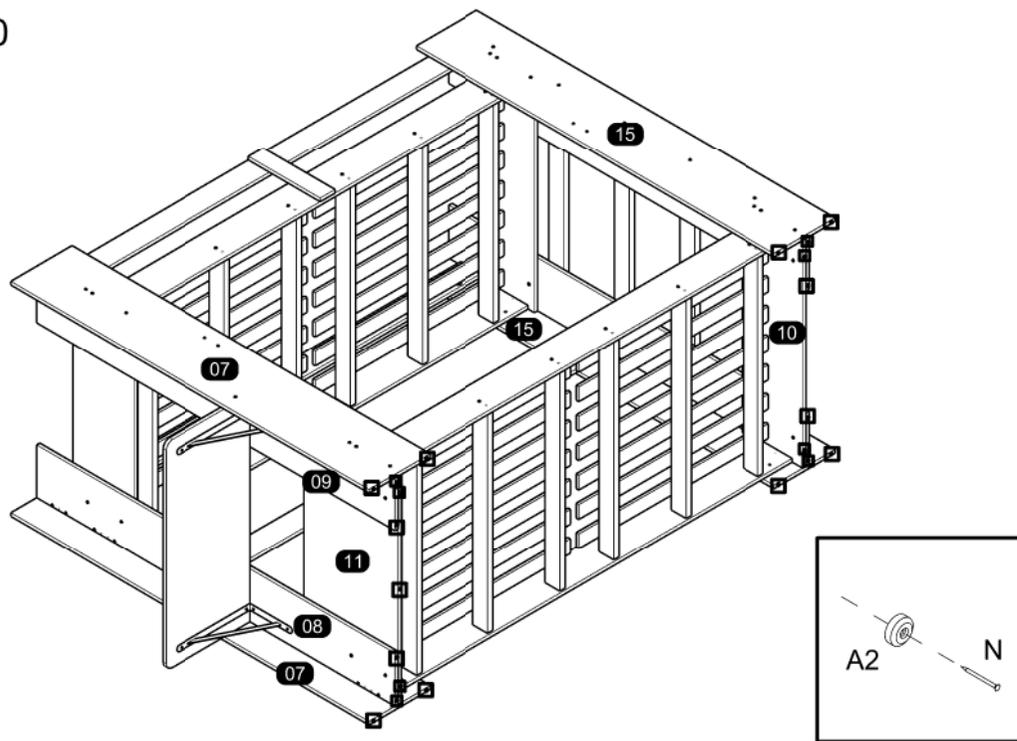
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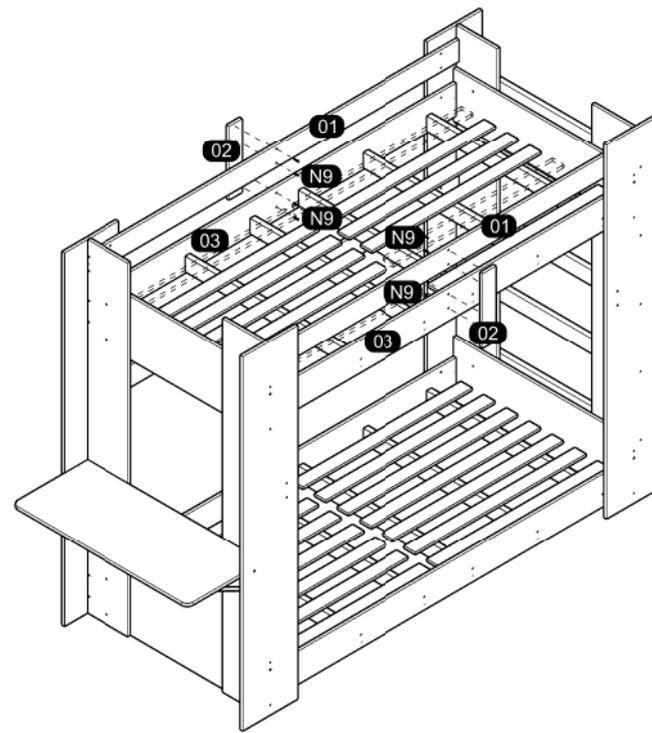
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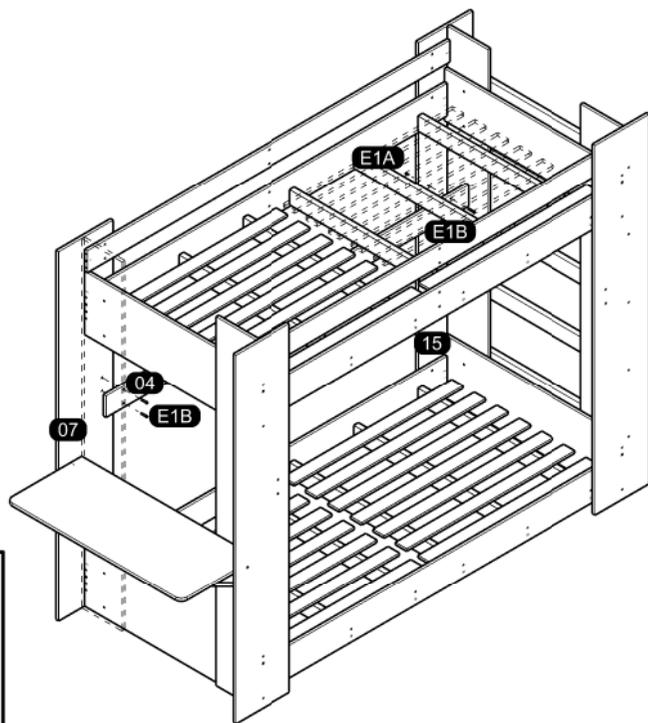
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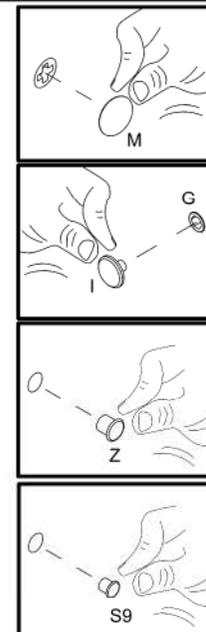
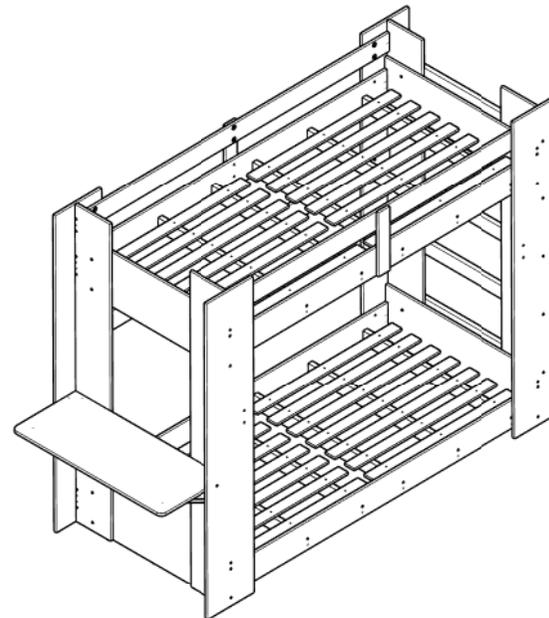
22



21



23



At the end of the assembly, insert the screw cover / hole plugs in the apparent holes.
 Ao final da montagem, insira a(s) tampa(s) de parafuso / tapa furos nos furos que ficarem aparentes.
 Al final del conjunto, coloque la tapa tornillo / tapón plástico en los agujeros que se hagan evidentes.