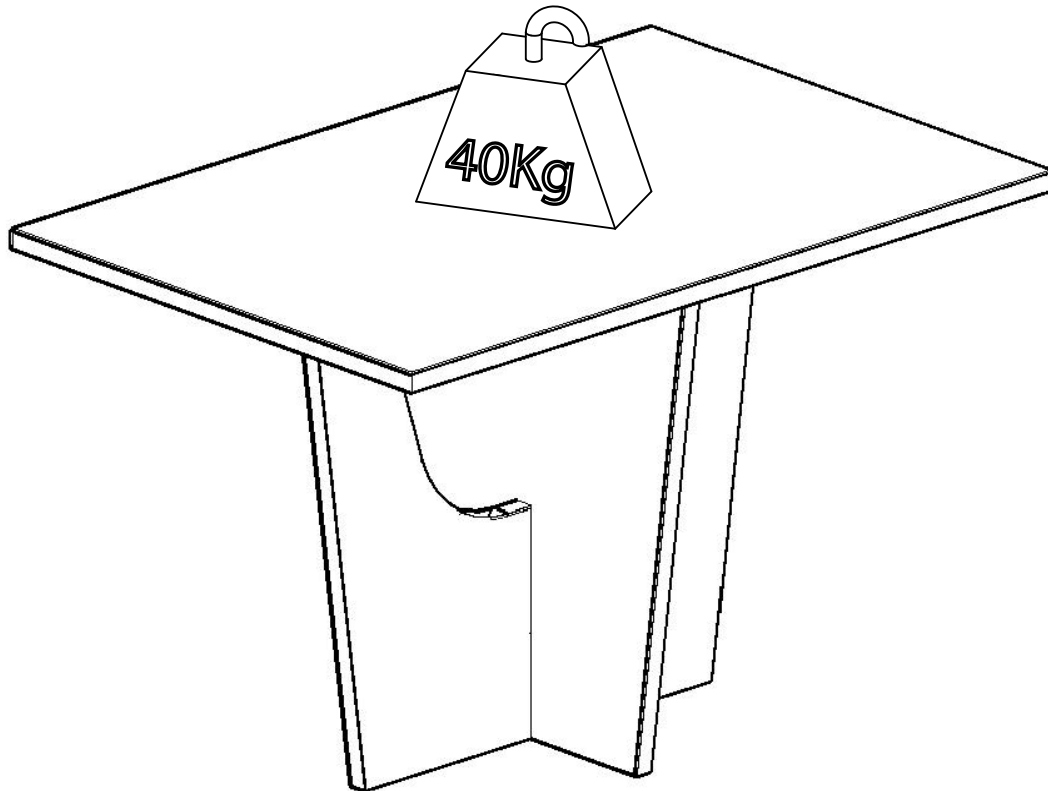


# INSTRUÇÕES DE MONTAGEM

INSTRUCCIONES DE MONTAJE  
ASSEMBLY INSTRUCTIONS

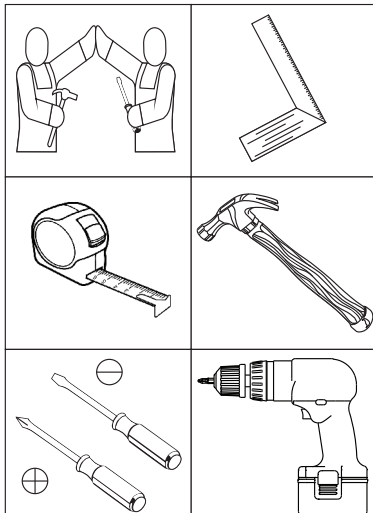
## Conjunto Sala de Jantar 4 cad. Diana | Juego de comedor 4 cad. Diana | Dining Room Set 4 cad. Diana

SE170-507 Nature/OFF White/Linho  
SE170-508 Nature/OFF White/Bege  
SE170-509 Nature/OFF White/Marrom



Pesos máximos recomendados com carga distribuída  
Peso máximo recomendado con la carga distribuida  
Recommended maximum weights with evenly distributed.

### Requisitos para montagem Requisitor para la montaje Assembly Requirements



Imagens meramente ilustrativas  
Imágenes meramente ilustrativas  
Images for illustration only

### AVISO

Para limpeza de seu móvel, use uma flanela seca ou umedecida, e não utilize produtos químicos que possam danificar seu produto.

### SISTEMA DE MONTAGEM

O sistema de montagem dos produtos, funciona de acordo com a ordem crescente dos números indicados no desenho. Ex: 01, 02, 03, 04... até a conclusão da montagem.

### ADVERTENCIA

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### SISTEMA DE MONTAJE

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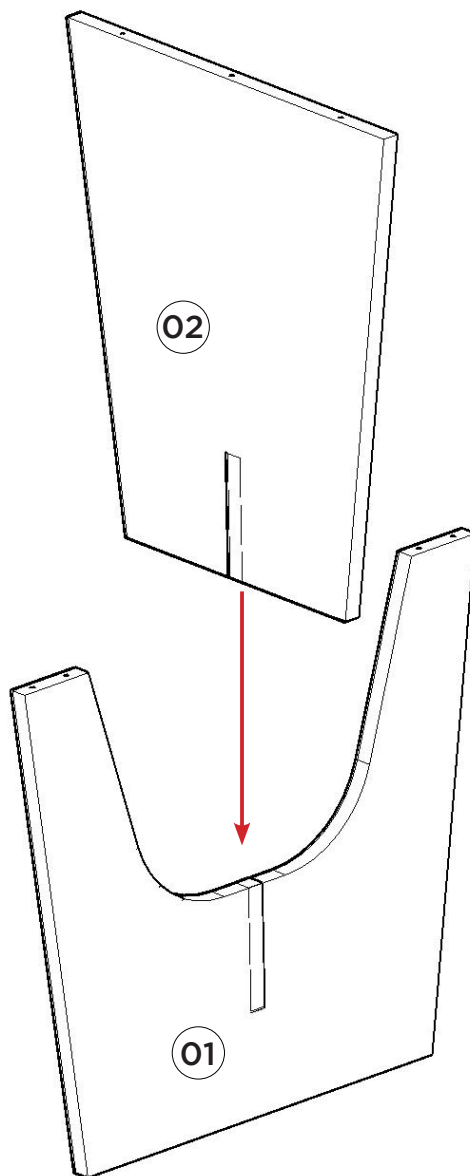
### NOTICE

To clean your furniture, use a dry or wet cloth, and do not use chemicals that may damage your product.

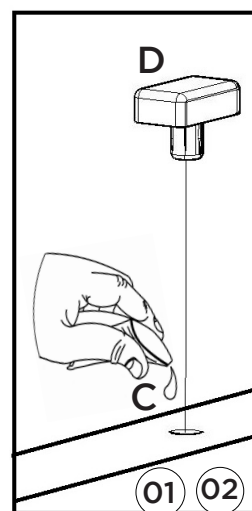
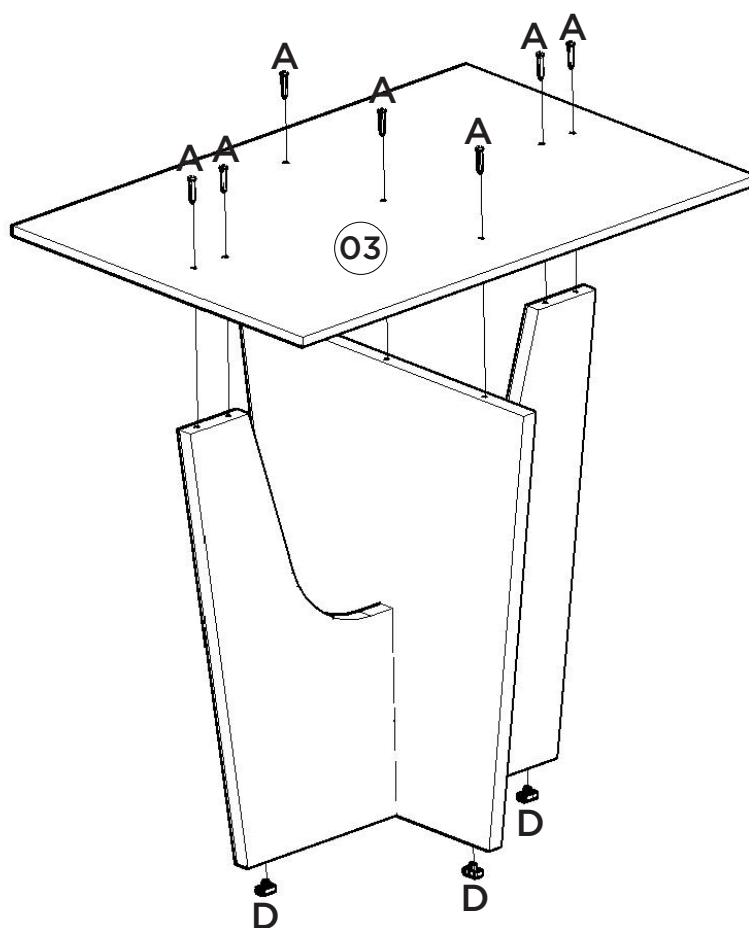
### ASSEMBLY SYSTEM

The products' assembly system works according to the increasing order of the indicated numbers. For example: 01, 02, 03, 04 ... to the end of the assembly.

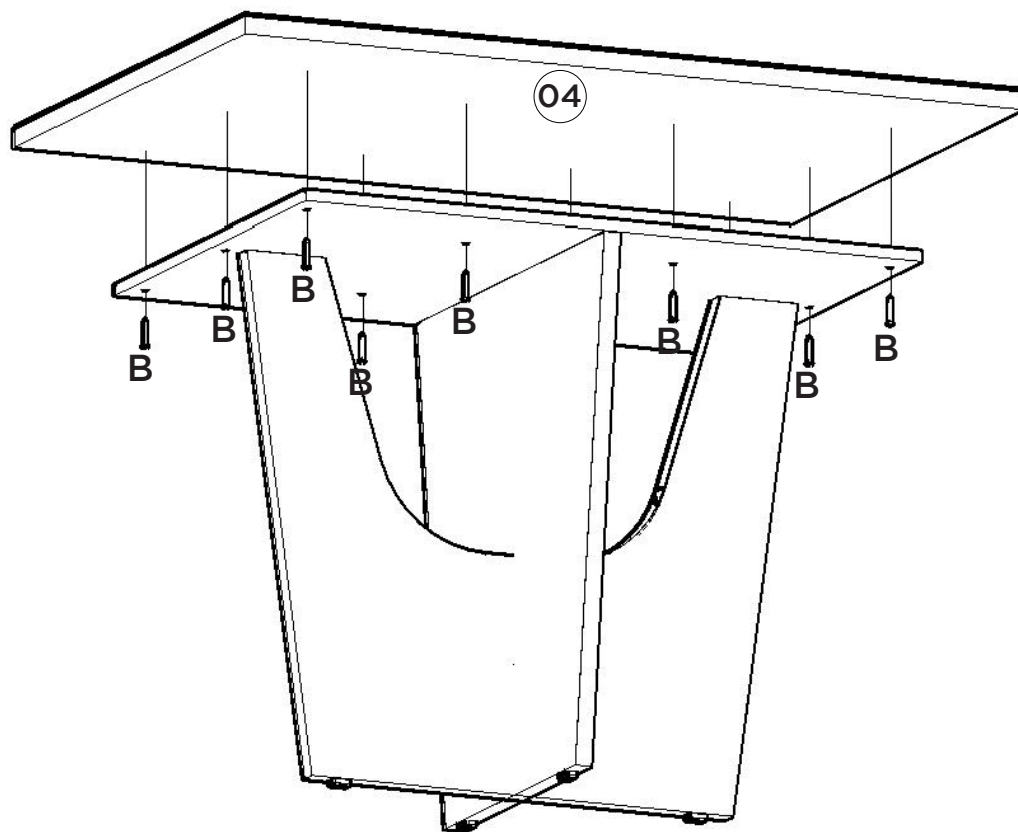
1



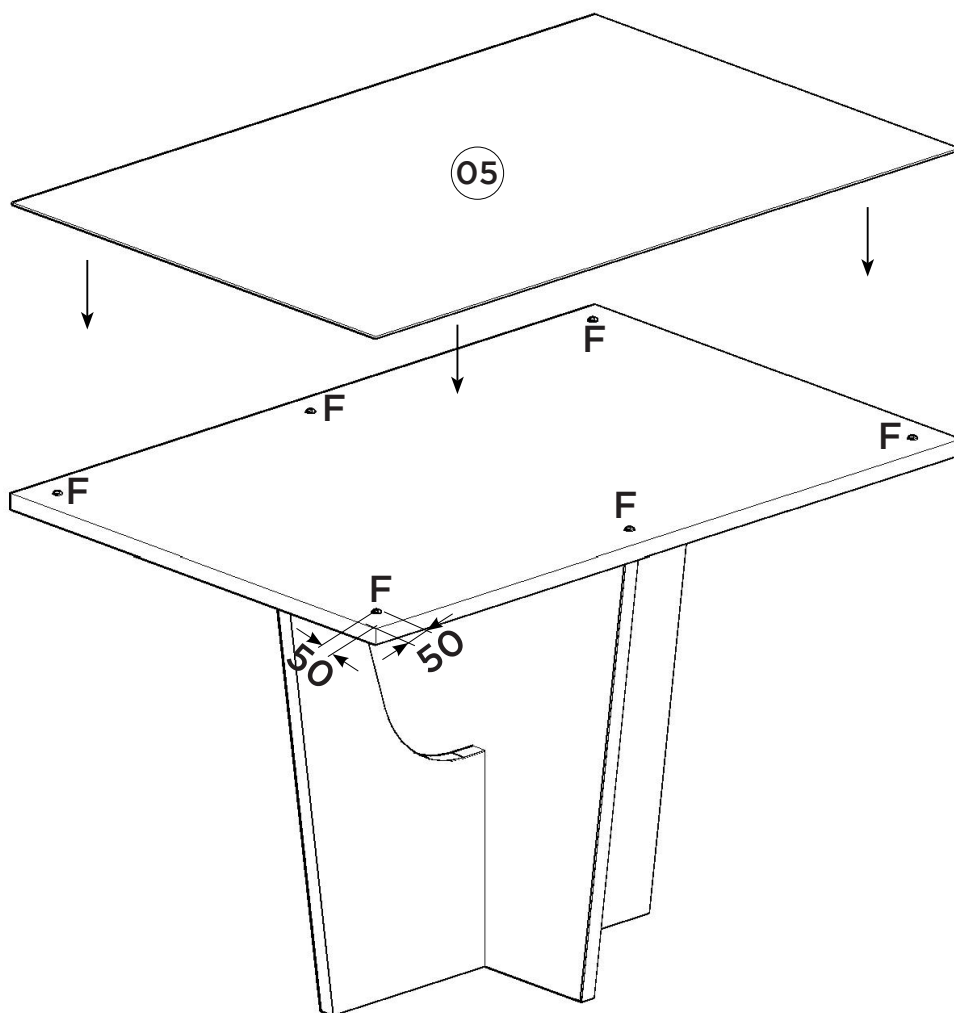
2



3



4



A pintura do Vidro (05) deve ficar virada para baixo, depois ajustá-lo sobre os batentes de silicone (F).

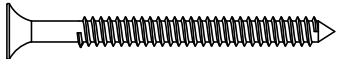
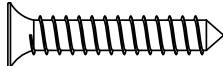
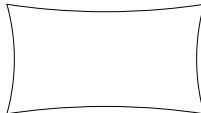
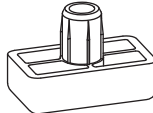
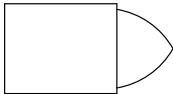
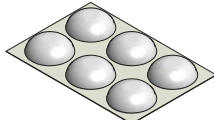
La pintura de vidrio (05) debe mirar hacia abajo, luego ajustarla sobre los topes de silicona (F).

The glass paint (05) should be facing downwards, then adjust it over the silicone stops (F).

Lista de Peças | Lista de piezas | List of parts

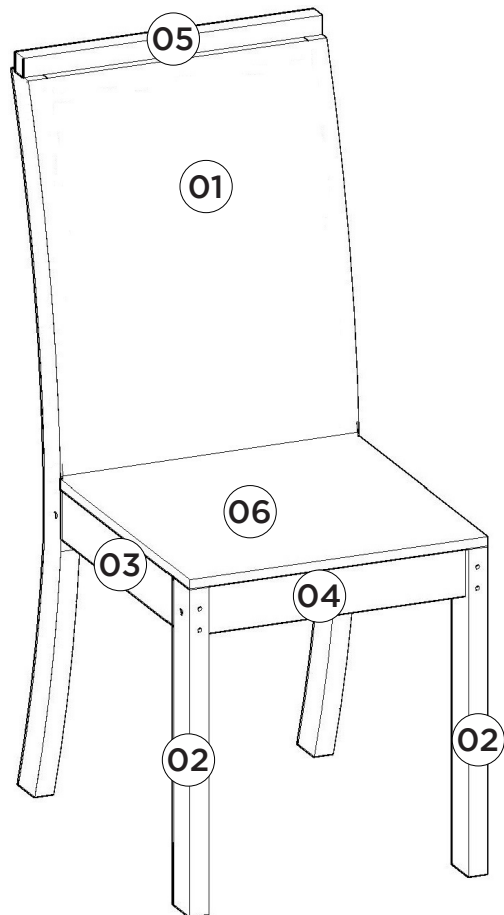
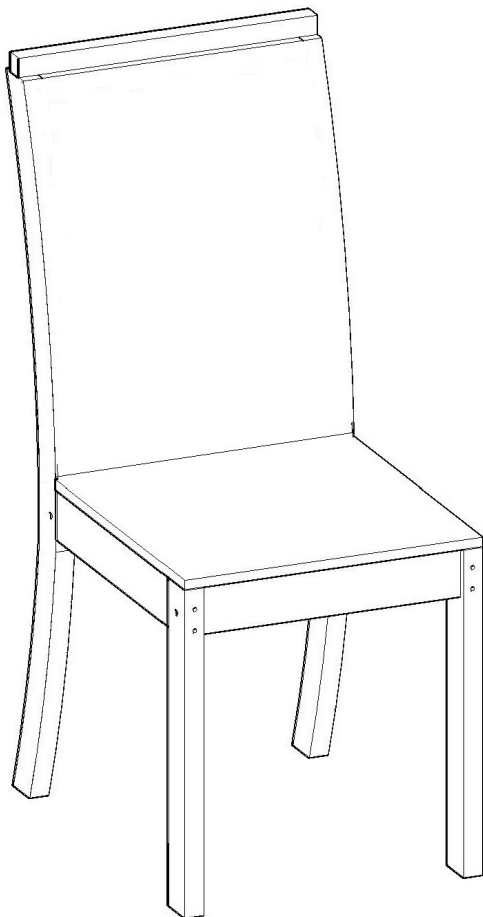
| Item | Caixa<br>Caja<br>Box | Qty<br>Ctd<br>Qty | Descrição  <br>Descripción  <br>Description                  | Medidas (mm)  <br>Dimensions (mm)  <br>Size (measurements)<br>(mm) |
|------|----------------------|-------------------|--------------------------------------------------------------|--------------------------------------------------------------------|
| 01   | 2/2                  | 01                | Lateral Maior   Lateral mayor   Greater lateral              | 850x751x25                                                         |
| 02   | 2/2                  | 01                | Lateral Menor   Lado menor   Minor Side                      | 751x650x25                                                         |
| 03   | 2/2                  | 01                | Tampo Estrutural   Tapa estructural   Structural Top         | 950x660x15                                                         |
| 04   | 1/2                  | 01                | Tampo   Tapa   Top                                           | 1200x800x25                                                        |
| 05   | 1/2                  | 01                | Vidro com Pintura   Vidrio con pintura   Glass with Painting | 1198x798x4                                                         |

Ferragens | Herrajes | Hardware

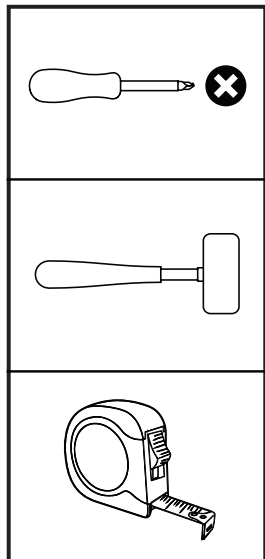
|                                                                                                                                                                           |            |                                                                                                                                                                                                              |            |                                                                                                                                                     |            |                                                                                                                                                                                           |            |
|---------------------------------------------------------------------------------------------------------------------------------------------------------------------------|------------|--------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------|------------|-----------------------------------------------------------------------------------------------------------------------------------------------------|------------|-------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------|------------|
| <b>A</b><br><br>Parafuso 3,5x40mm CHT.<br>Tornillo 3,5x40mm CHT.<br>Screw 3,5x40mm CHT. | <b>07x</b> | <b>B</b><br><br>Parafuso 4,0x25mm CHT.<br>Tornillo 4,0x25mm CHT.<br>Screw 4,0x25mm CHT.                                   | <b>10x</b> | <b>C</b><br><br>Sachê de cola<br>Bolsa de pegamento<br>Glue bag | <b>01x</b> | <b>D</b><br><br>Sapata Deslizante 15x26x8mm<br>Zapato deslizante 15x26x8mm<br>Sliding Shoe 15x26x8mm | <b>04x</b> |
| <b>E</b><br><br>Giz de correção<br>Tiza de corrección<br>Chalk of correction           | <b>02x</b> | <b>F</b><br><br>Kit Batente silicone (6 unidades)<br>tapón de silicona Kit (6 unidades)<br>Kit silicone stopper (6 units) | <b>01x</b> |                                                                                                                                                     |            |                                                                                                                                                                                           |            |

# INSTRUÇÕES DE MONTAGEM

INSTRUCCIONES DE MONTAJE  
ASSEMBLY INSTRUCTIONS



## Requisitos para montagem Requisitor para la montaje Assembly Requirements



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# 1 Pré Montagem Preasamblea | Pre-assembly

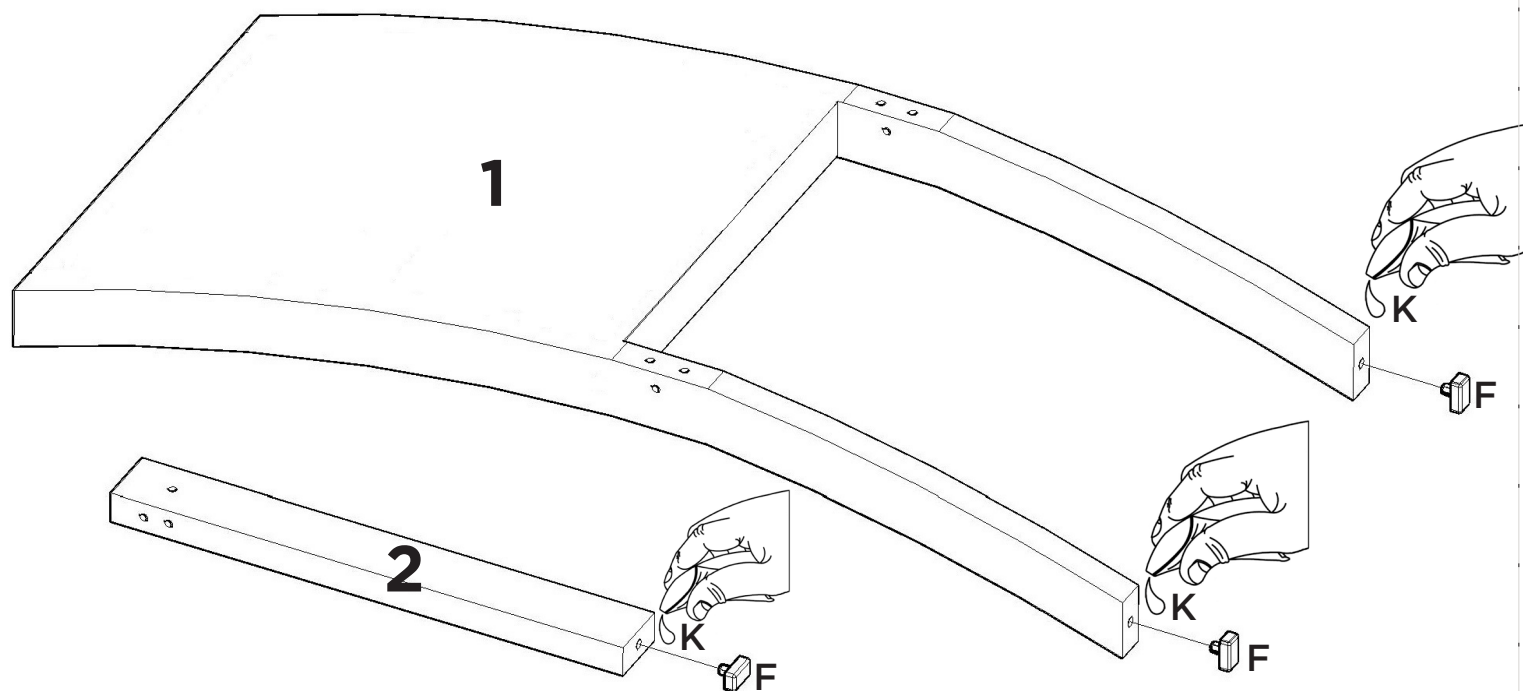
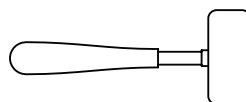
## Peças Necessárias | Partes requeridas | Required Parts:

|   |                                         |    |
|---|-----------------------------------------|----|
| 1 | Encosto   Respaldo   Backrest           | x4 |
| 2 | Pé Frontal   Pie delantero   Front foot | x8 |

## Ferragens | Herrajes | Hardware:

|   |                                                                                     |     |
|---|-------------------------------------------------------------------------------------|-----|
| F |  | x16 |
| K |  |     |

## Ferramentas | Instrumentos | Tools:



# 2 Pré Montagem Preasamblea | Pre-assembly

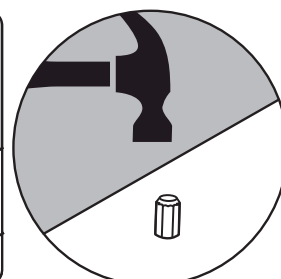
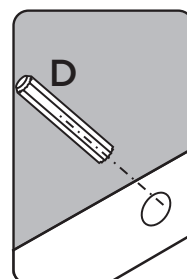
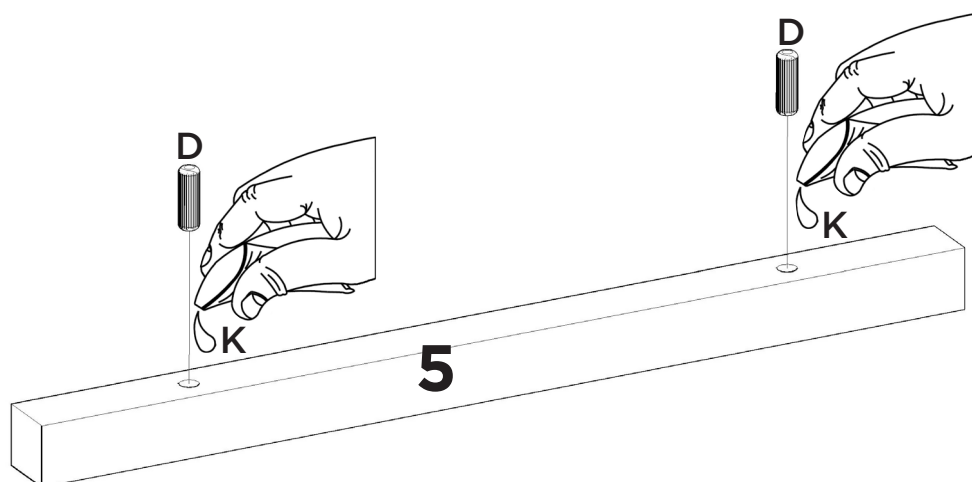
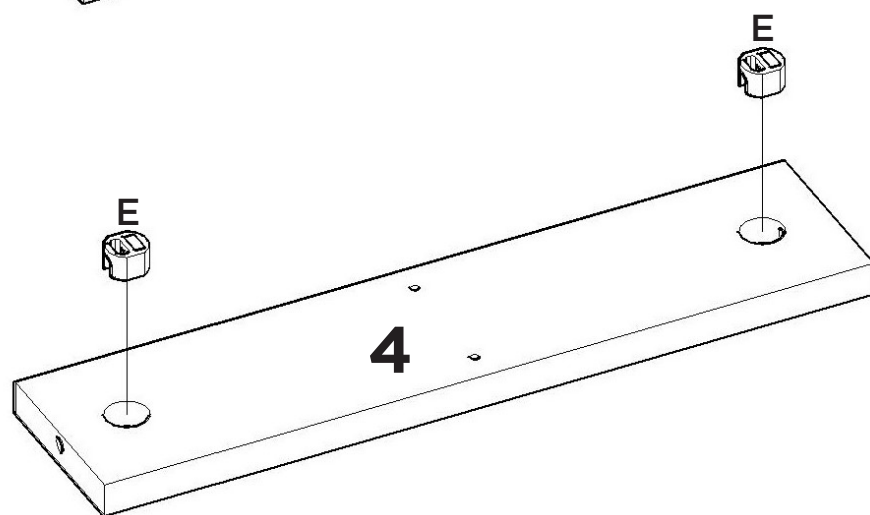
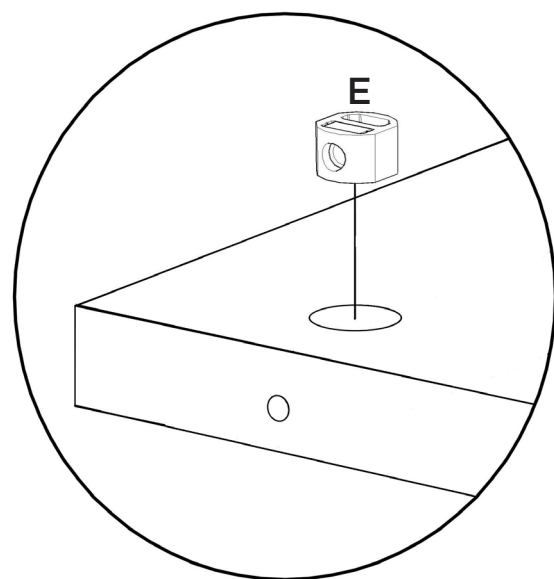
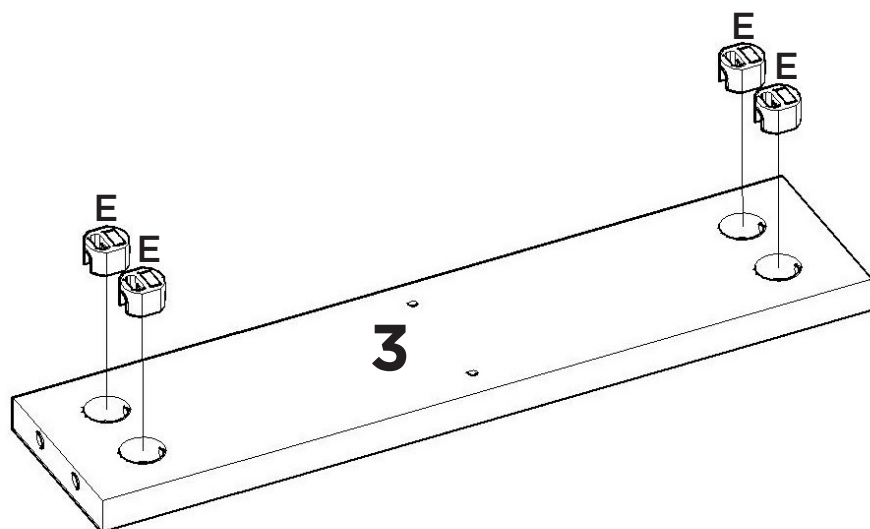
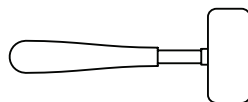
Peças Necessárias | Partes requeridas | Required Parts:

|   |                                                    |    |
|---|----------------------------------------------------|----|
| 3 | Travessa Lateral   Plato lateral   Side Platter    | x8 |
| 4 | Travessa Frontal   Plato delantero   Front Platter | x8 |
| 5 | Moldura Superior   Marco superior   Top Frame      | x4 |

Ferragens | Herrajes | Hardware:

|   |                                                                                     |     |
|---|-------------------------------------------------------------------------------------|-----|
| D |  | x8  |
| E |  | x48 |
| K |  |     |

Ferramentas | Instrumentos | Tools:



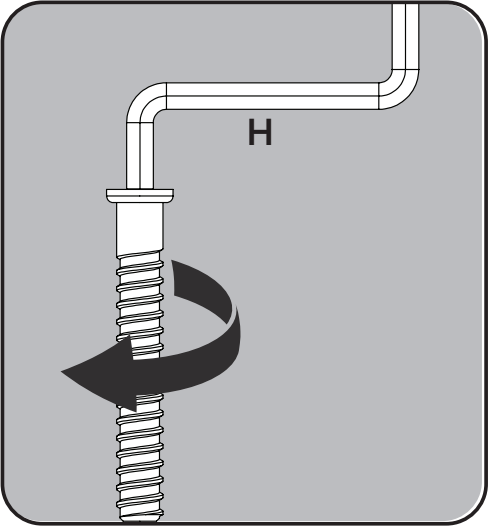
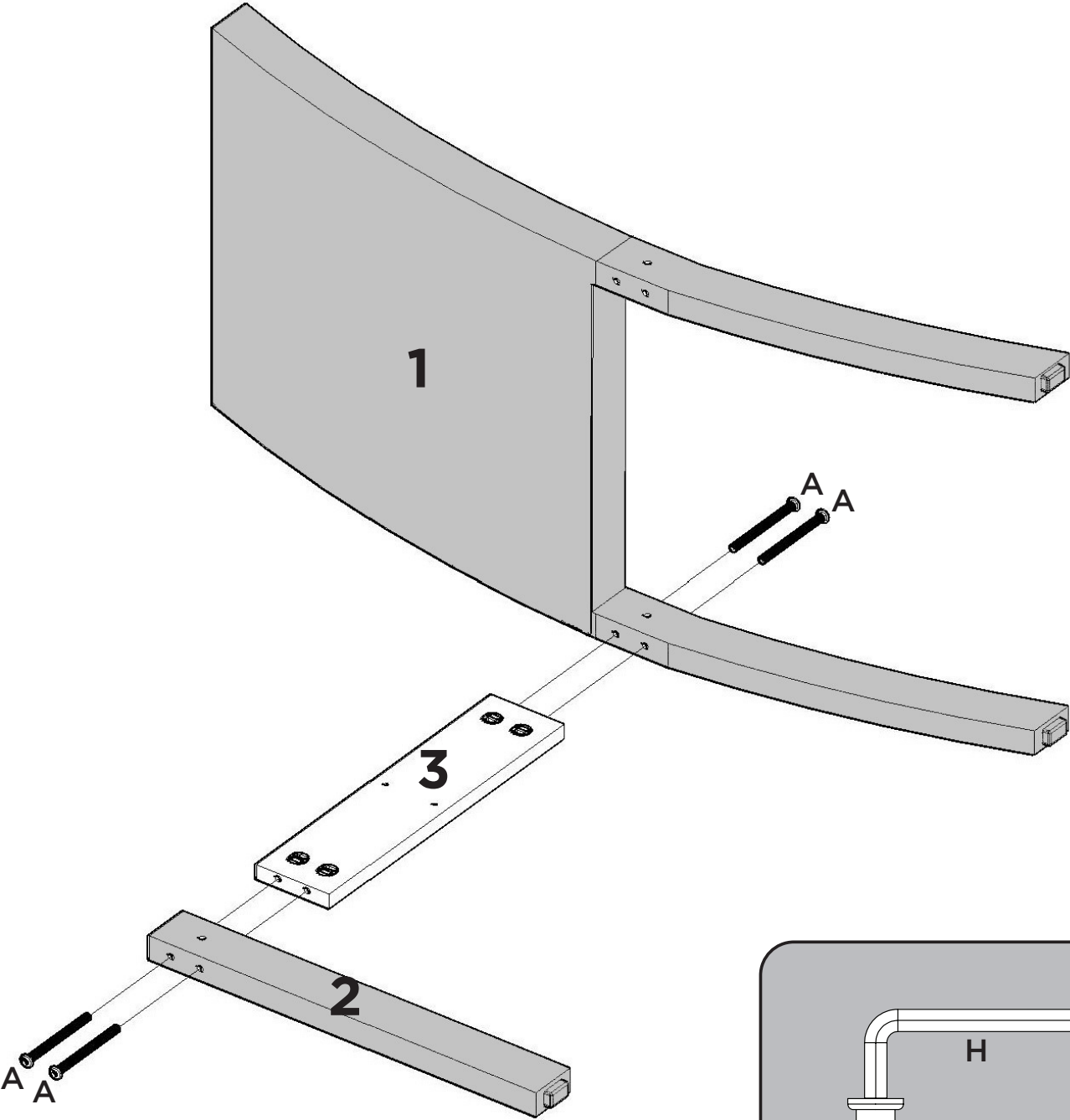
# 3

Peças Necessárias | Partes requeridas | Required Parts:

|   |                                                 |    |
|---|-------------------------------------------------|----|
| 1 | Encosto   Respaldo   Backrest                   | x4 |
| 2 | Pé Frontal   Pie delantero   Front foot         | x4 |
| 3 | Travessa Lateral   Plato lateral   Side Platter | x4 |

Ferragens | Herrajes | Hardware:

|   |                                                                                     |     |
|---|-------------------------------------------------------------------------------------|-----|
| A |  | x16 |
| H |  |     |



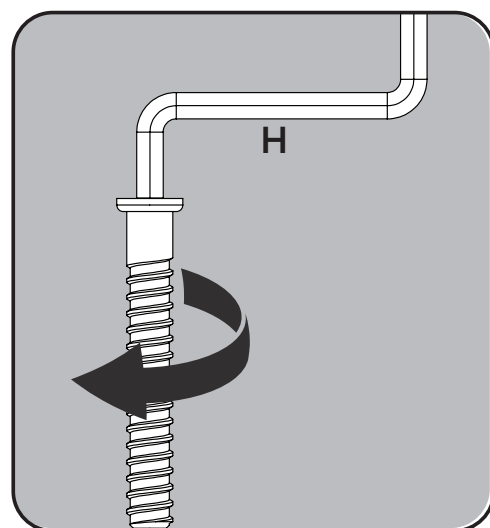
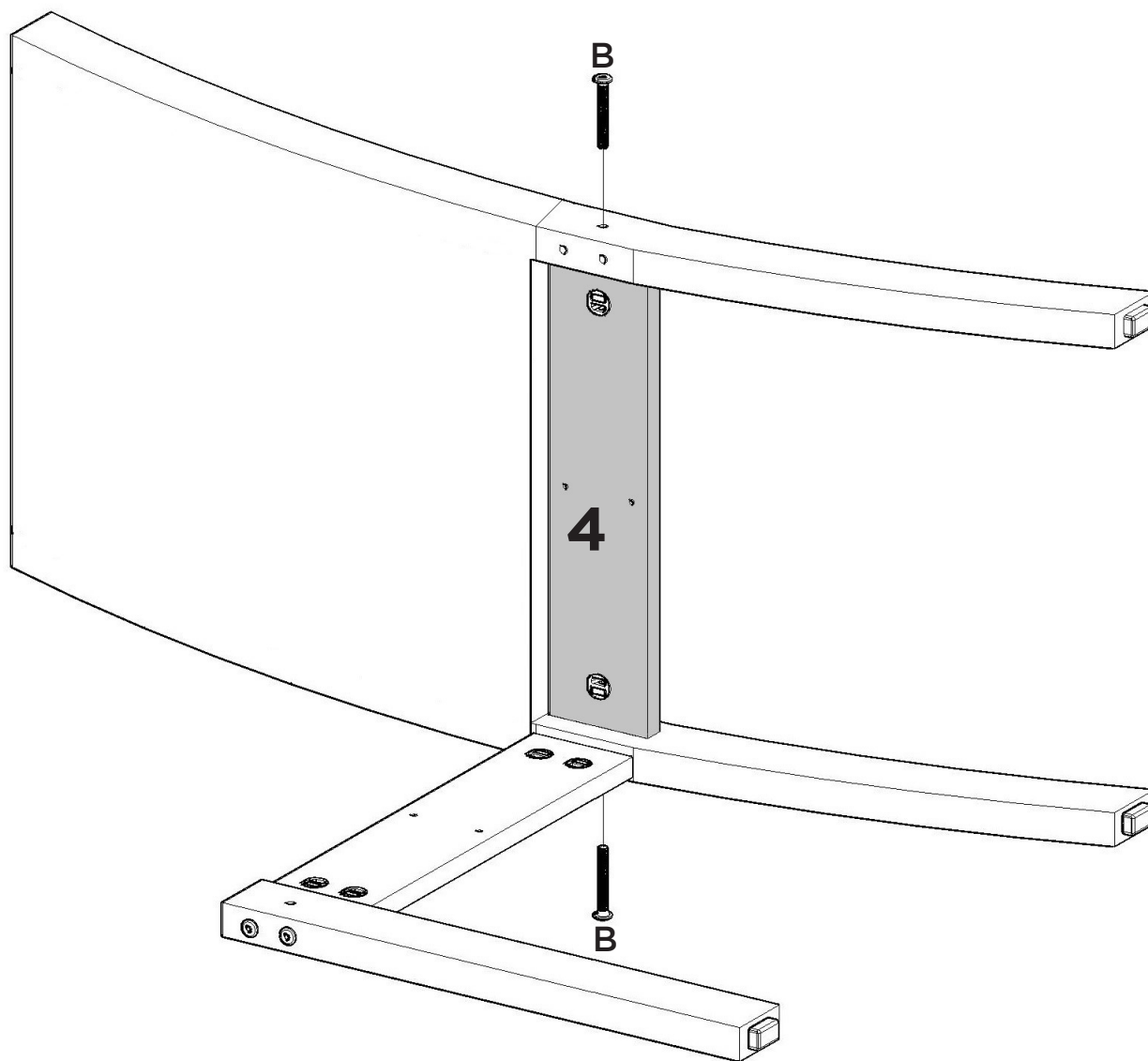
# 4

Peças Necessárias | Partes requeridas | Required Parts:

|   |                                                    |    |
|---|----------------------------------------------------|----|
| 4 | Travessa Frontal   Plato delantero   Front Platter | x4 |
|---|----------------------------------------------------|----|

Ferragens | Herrajes | Hardware:

|   |                                                                                     |    |
|---|-------------------------------------------------------------------------------------|----|
| B |  | x8 |
| H |  |    |



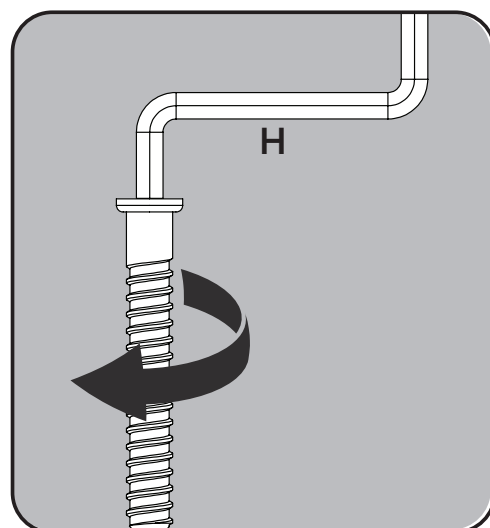
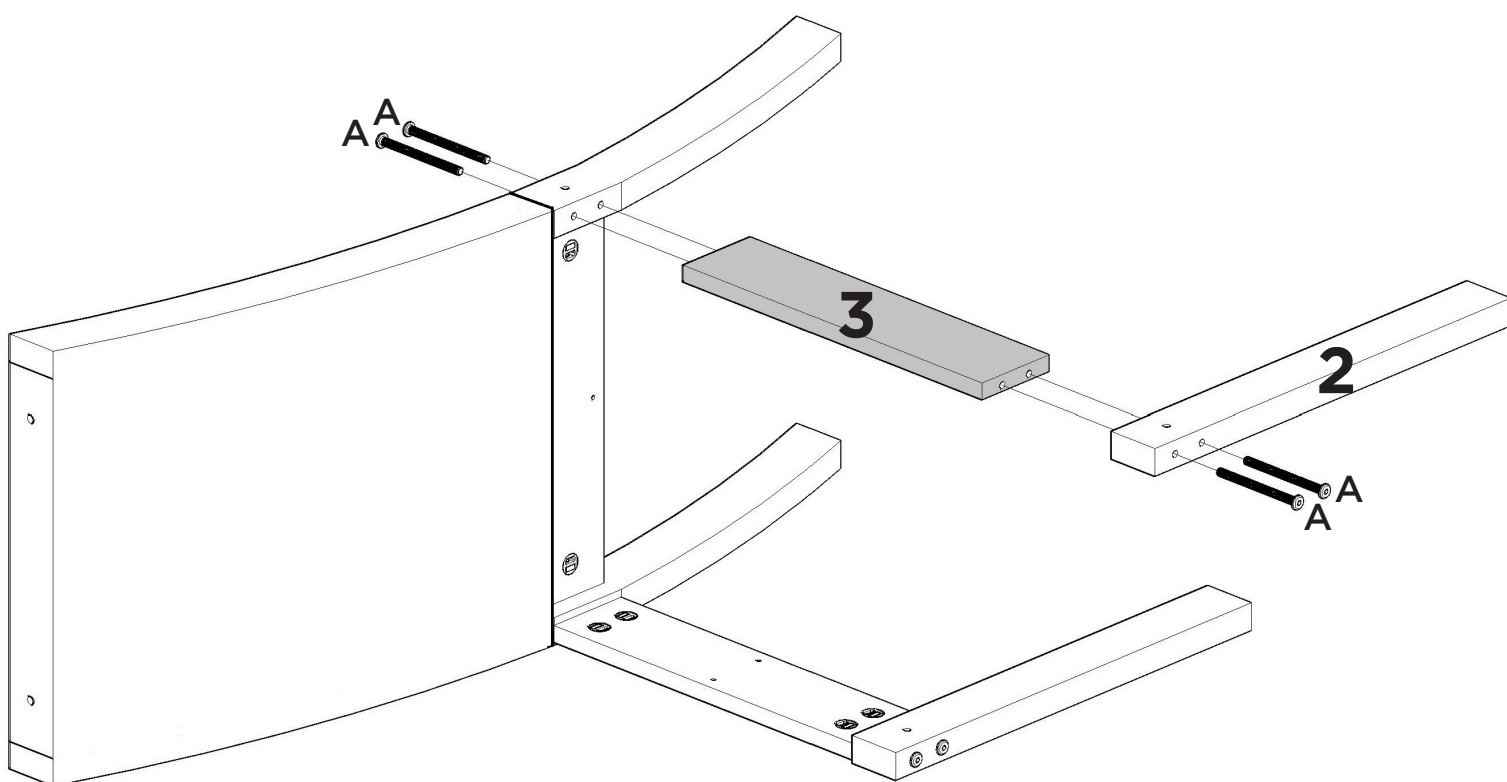
# 5

## Peças Necessárias | Partes requeridas | Required Parts:

|   |                                                 |    |
|---|-------------------------------------------------|----|
| 2 | Pé Frontal   Pie delantero   Front foot         | x4 |
| 3 | Travessa Lateral   Plato lateral   Side Platter | x4 |

## Ferragens | Herrajes | Hardware:

|   |                                                                                     |     |
|---|-------------------------------------------------------------------------------------|-----|
| A |  | x16 |
| H |  |     |



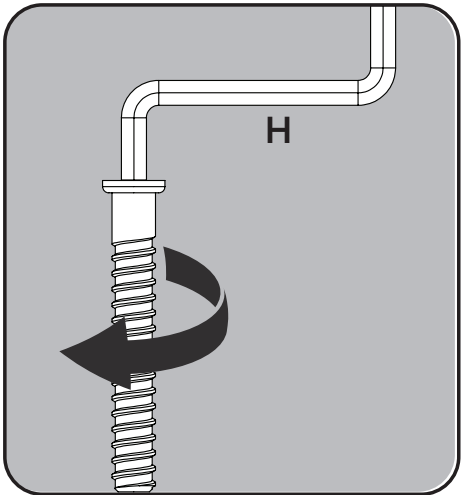
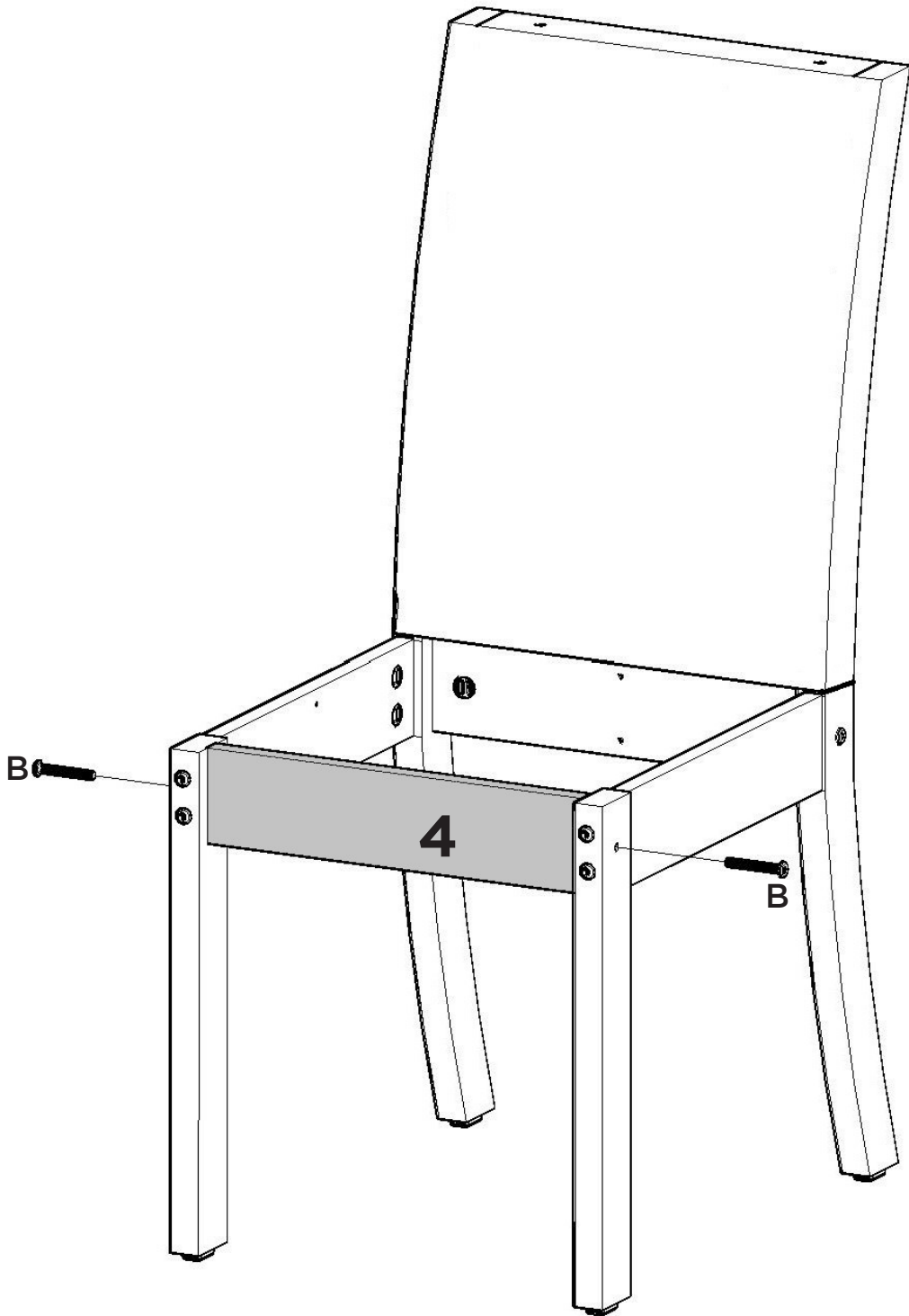
# 6

Peças Necessárias | Partes requeridas | Required Parts:

|   |                                                    |    |
|---|----------------------------------------------------|----|
| 4 | Travessa Frontal   Plato delantero   Front Platter | x4 |
|---|----------------------------------------------------|----|

Ferragens | Herrajes | Hardware:

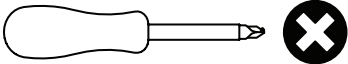
|   |                                                                                     |    |
|---|-------------------------------------------------------------------------------------|----|
| B |  | x8 |
| H |  |    |



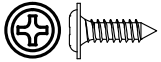
Peças Necessárias | Partes requeridas | Required Parts:

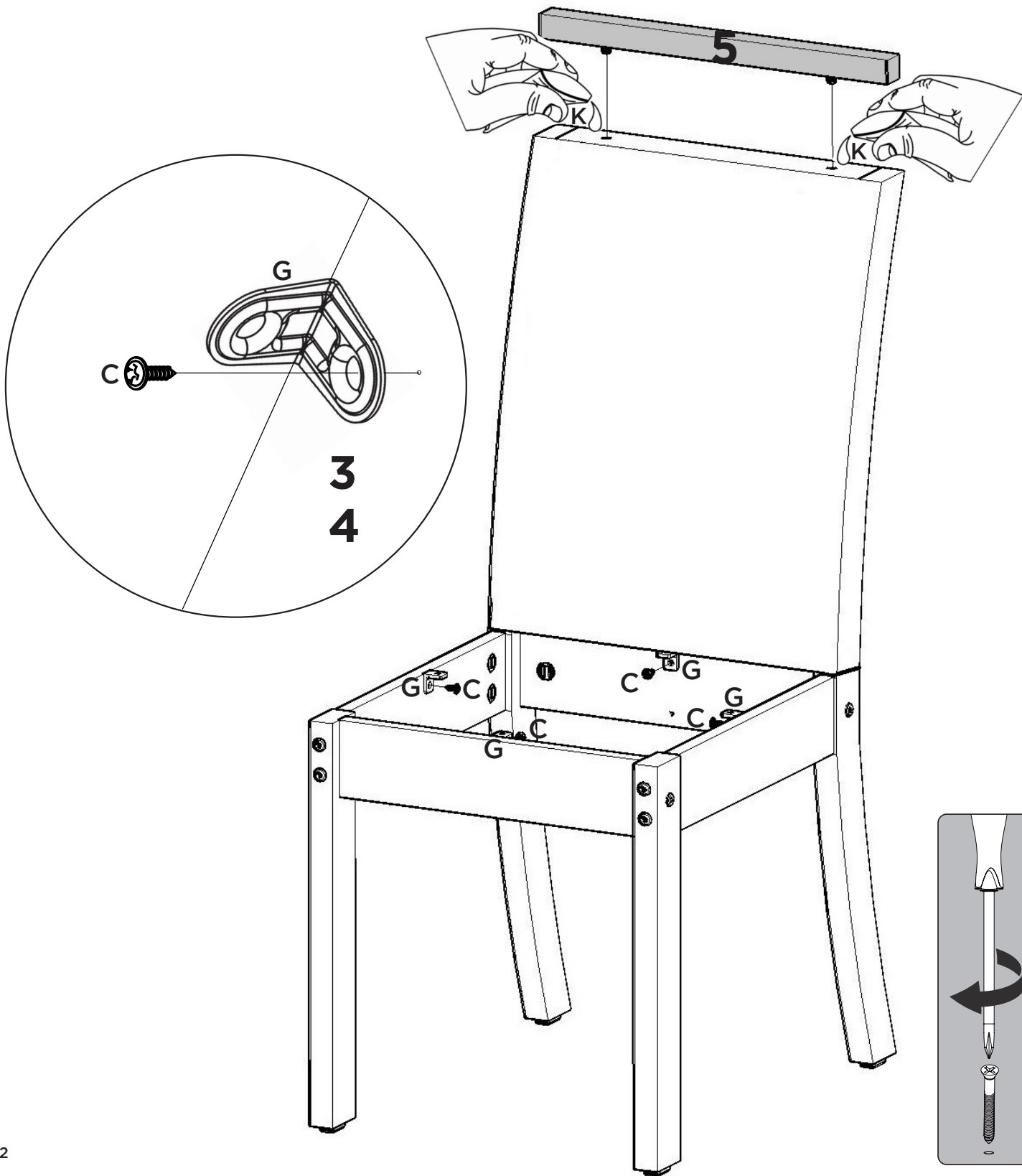
|   |                                               |    |
|---|-----------------------------------------------|----|
| 5 | Moldura Superior   Marco superior   Top Frame | x4 |
|---|-----------------------------------------------|----|

Ferramentas | Instrumentos | Tools:



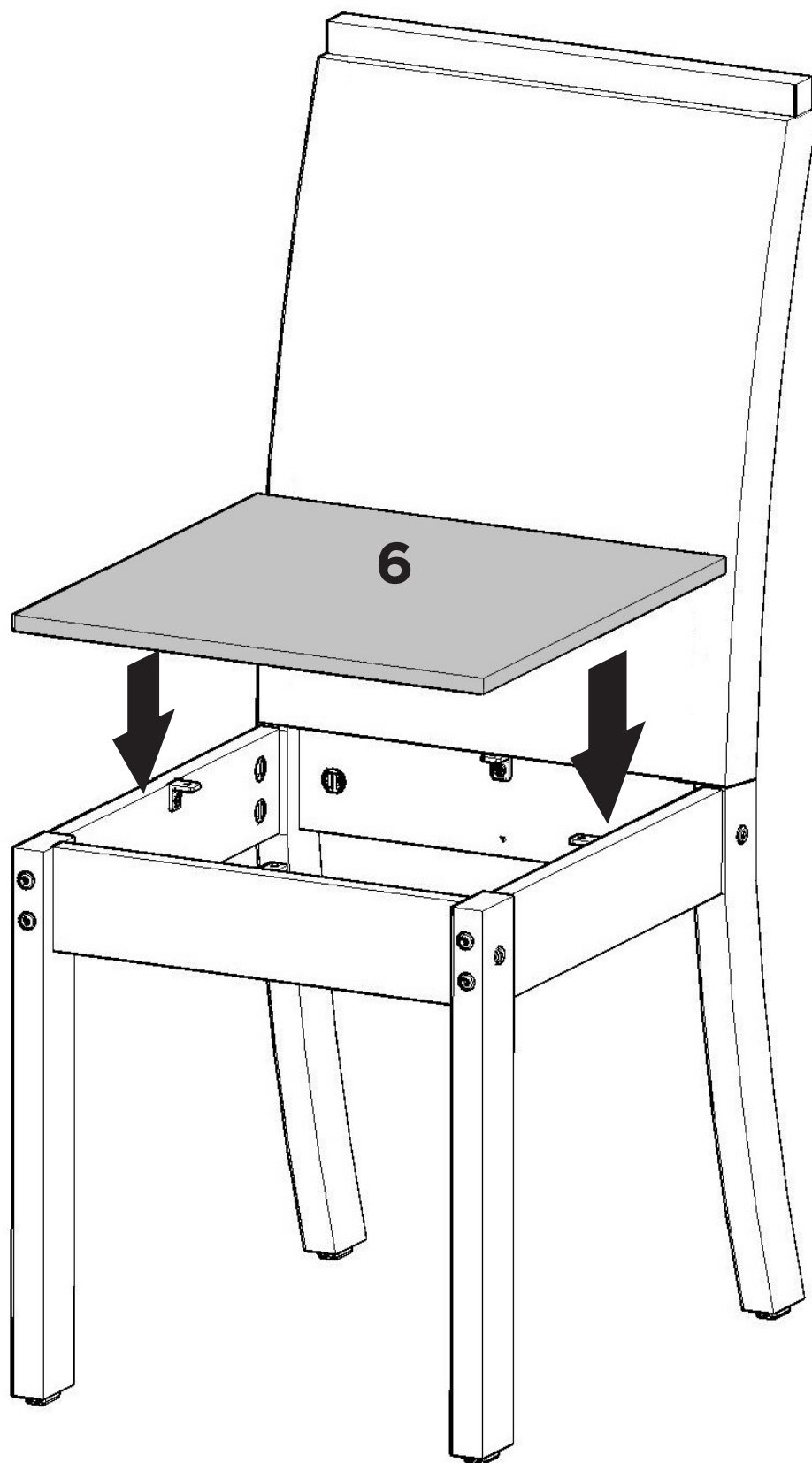
Ferragens | Herrajes | Hardware:

|   |                                                                                     |     |
|---|-------------------------------------------------------------------------------------|-----|
| C |  | x16 |
| G |  | x16 |
| K |  |     |



## Peças Necessárias | Partes requeridas | Required Parts:

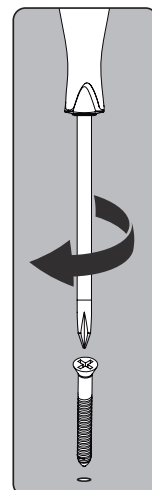
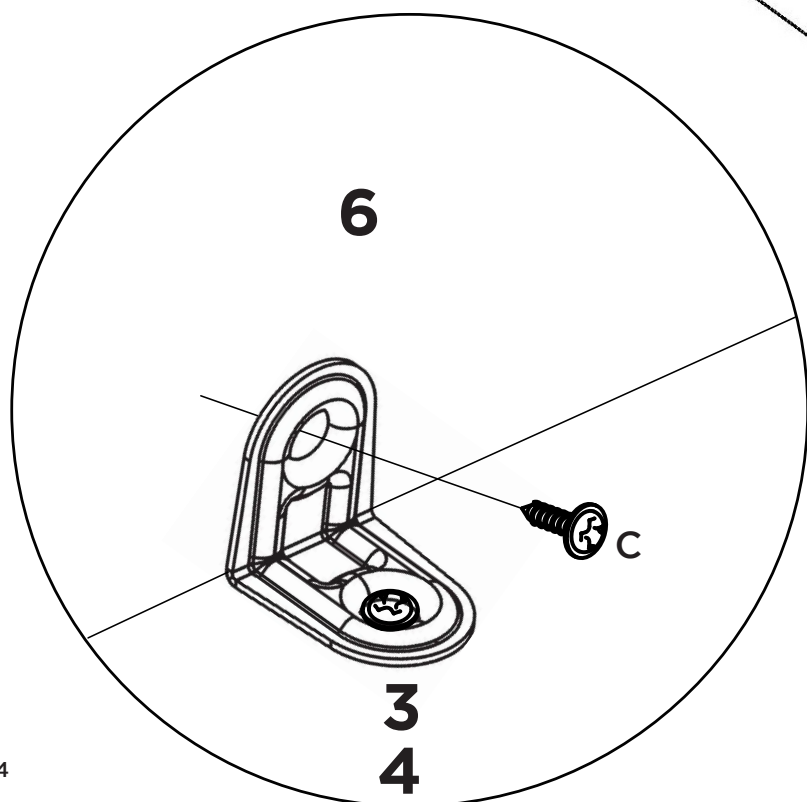
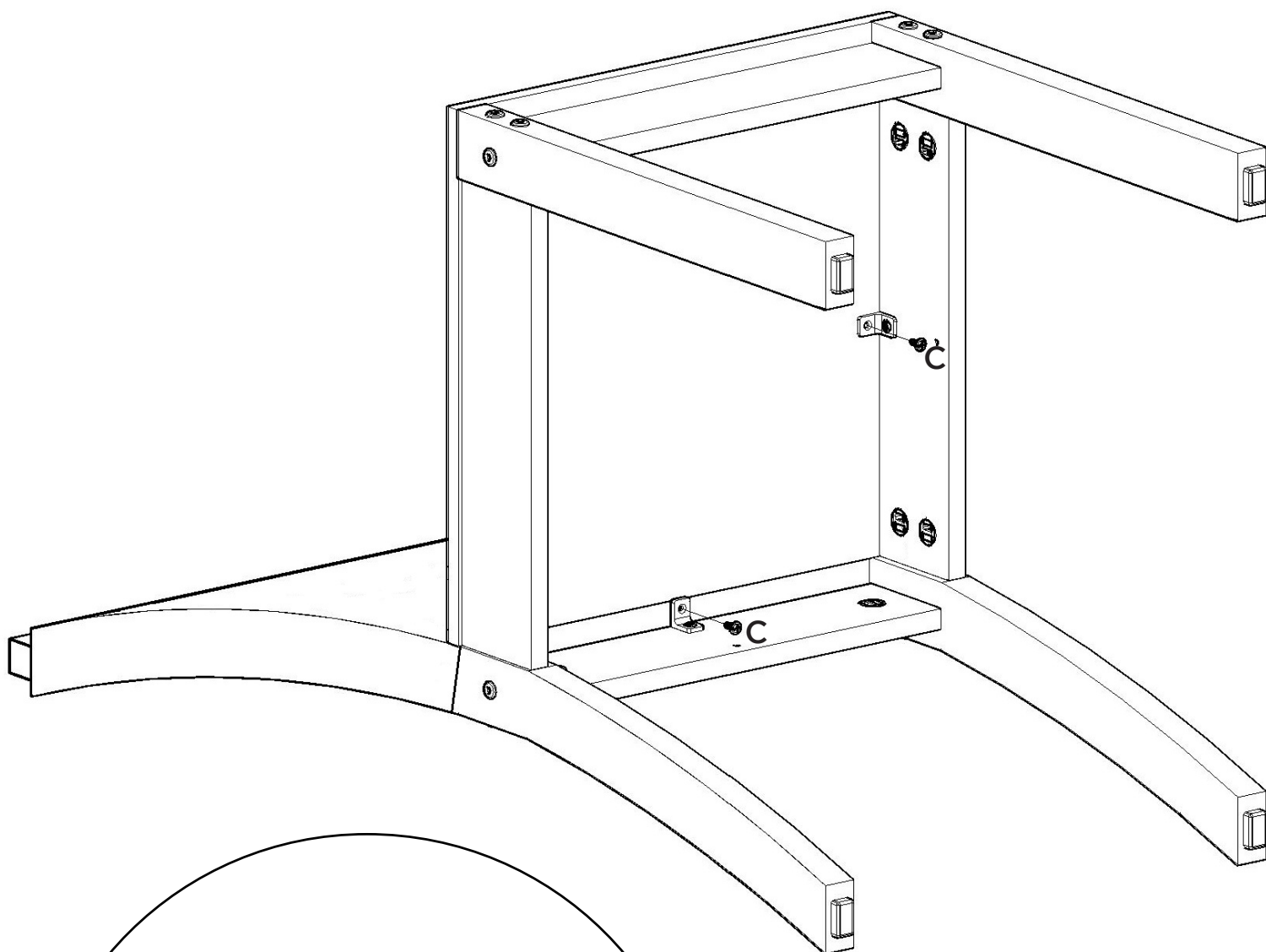
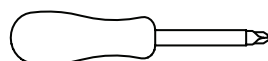
|   |                          |    |
|---|--------------------------|----|
| 6 | Assento   Asiento   Seat | x4 |
|---|--------------------------|----|



Ferragens | Herrajes | Hardware:

|   |                                                                                   |     |
|---|-----------------------------------------------------------------------------------|-----|
| C |  | x16 |
|---|-----------------------------------------------------------------------------------|-----|

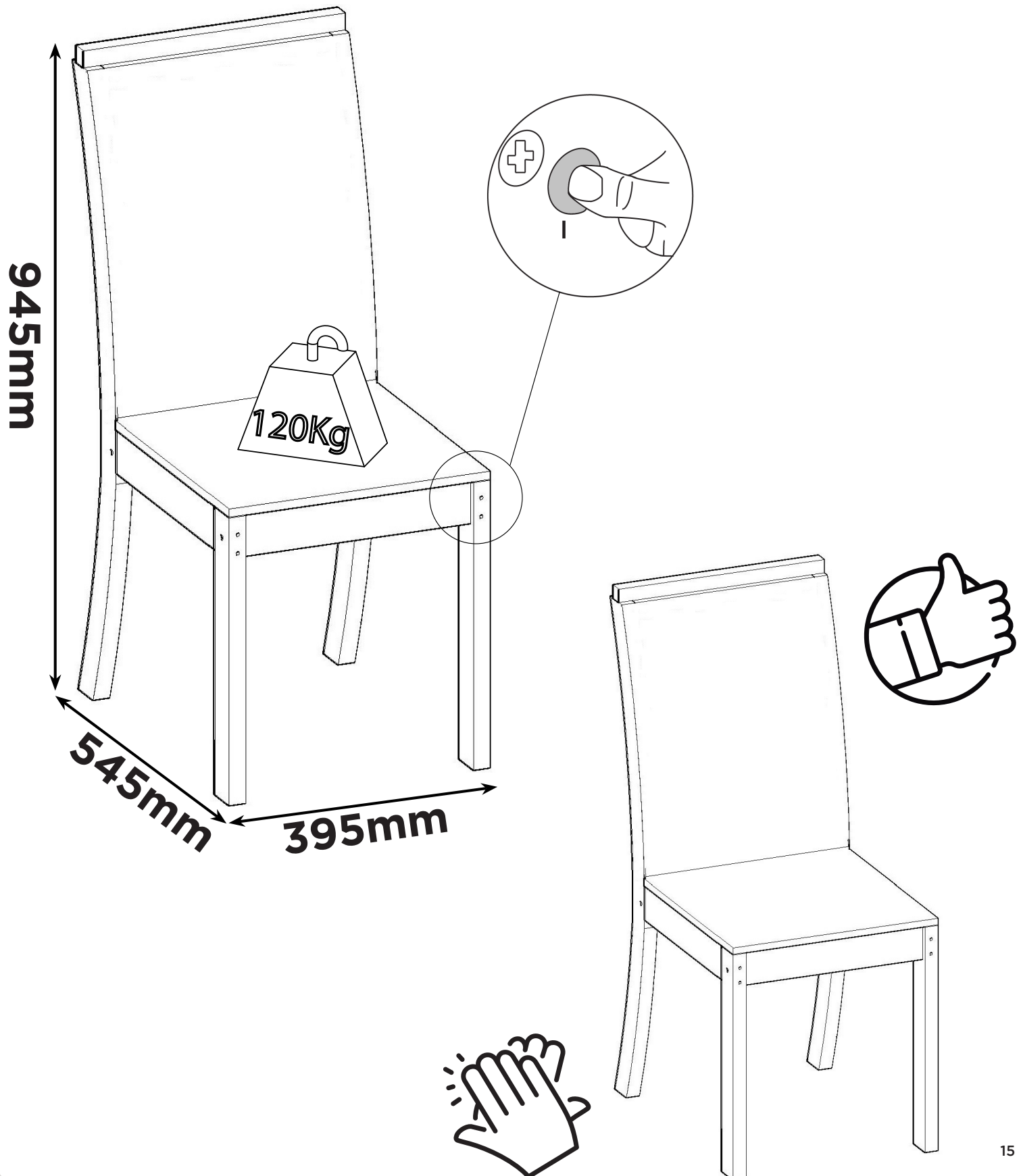
Ferramentas | Instrumentos | Tools:



Ferragens | Herrajes | Hardware:

|   |                                                                                   |     |
|---|-----------------------------------------------------------------------------------|-----|
| I |  | x48 |
|---|-----------------------------------------------------------------------------------|-----|

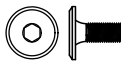
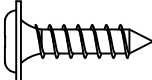
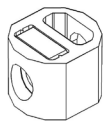
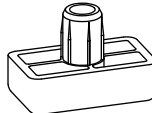
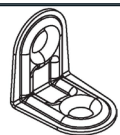
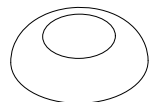
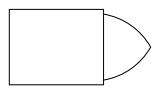
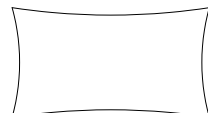
Pesos máximos recomendados com carga distribuída  
 Peso máximo recomendado con la carga distribuida  
 Recommended maximum weights with evenly distributed.



| Item | Caixa<br>Caja<br>Box | Qtd<br>Ctd<br>Qty | Descrição  <br>Descripción  <br>Description                 | Medidas (mm)  <br>Dimensions (mm)  <br>Size (measurements) (mm) |
|------|----------------------|-------------------|-------------------------------------------------------------|-----------------------------------------------------------------|
| 1    | 1/1                  | 04                | Encosto Estofado   Respaldo tapizado   Upholstered backrest | 925 x 440 x 160                                                 |
| 2    | 1/1                  | 08                | Pé Frontal   Pie delantero   Front foot                     | 425 x 50 x 25                                                   |
| 3    | 1/1                  | 08                | Travessa Lateral   Plato lateral   Side Platter             | 345 x 80 x 15                                                   |
| 4    | 1/1                  | 08                | Travessa Frontal   Plato delantero   Front Platter          | 345 x 80 x 15                                                   |
| 5    | 1/1                  | 04                | Moldura Superior   Marco superior   Top Frame               | 395 x 25 x 25                                                   |
| 6    | 1/1                  | 04                | Assento Estofado   Asiento tapizado   Upholstered seat      | 400 x 400 x 40                                                  |

O volume contém peças para montagem de 4 Cadeiras.  
El volumen contiene piezas para montar 4 sillas.  
The volume contains parts for mounting 4 Chairs.

Ferragens | Herrajes | Hardware

|                                                                                                                                                                                                                                   |                                                                                                                                                                                                                                    |                                                                                                                                                                                                         |                                                                                                                                                                                         |
|-----------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------|------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------|---------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------|-----------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------|
| <b>A</b><br><br>Parafuso Cab PL 17 Allen 4.14x3,12 (90mm)<br>Tornillo PL 17 Allen 4.14x3.12 (90mm)<br>Screw PL 17 Allen 4.14x3.12 (90mm)<br>32x | <b>B</b><br><br>Parafuso Cab PL 17 Allen 4.14x3,12 (60mm)<br>Tornillo PL 17 Allen 4.14x3.12 (60mm)<br>Screw PL 17 Allen 4.14x3.12 (60mm)<br>16x | <b>C</b><br><br>Parafuso 3,5x14mm FLA.<br>Tornillo 3,5x14mm FLA.<br>Screw 3,5x14mm FLA.<br>32x                      | <b>D</b><br><br>Cavilha Plástica 8x29mm<br>Clavija de plástico 8x29mm<br>Plastic Peg 8x29mm<br>08x |
| <b>E</b><br><br>Porca meia lua plástica rosca 1/4<br>1/4 tuerca de media luna de plástico<br>1/4 plastic half moon nut<br>48x                  | <b>F</b><br><br>Sapata Deslizante 15x26x8mm<br>Zapato deslizante 15x26x8mm<br>Sliding Shoe 15x26x8mm<br>16x                                     | <b>G</b><br><br>Cantoneira Metal 18x18mm<br>18x18mm esquina de metal Soporte<br>Metal Corner Bracket 18x18mm<br>16x | <b>H</b><br><br>Chave Allen<br>llave Allen<br>Allen key<br>01x                                     |
| <b>I</b><br><br>Tapa Parafuso Soft 17mm<br>Tapón de rosca suave de 17 mm<br>Soft Screw Cap 17mm<br>48x                                         | <b>J</b><br><br>Giz de correção<br>Tiza de corrección<br>Chalk of correction<br>01x                                                             | <b>K</b><br><br>Sachê de cola<br>Bolsa de pegamento<br>Glue bag<br>02x                                              |                                                                                                                                                                                         |