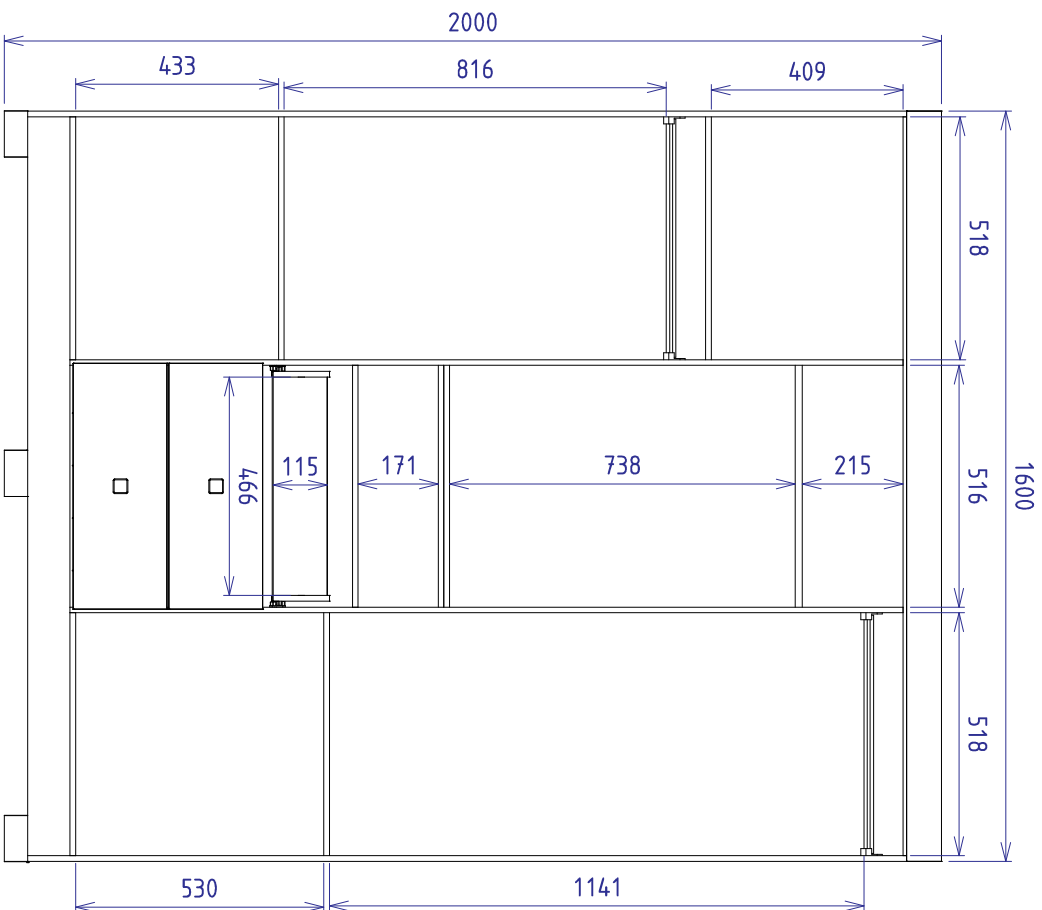


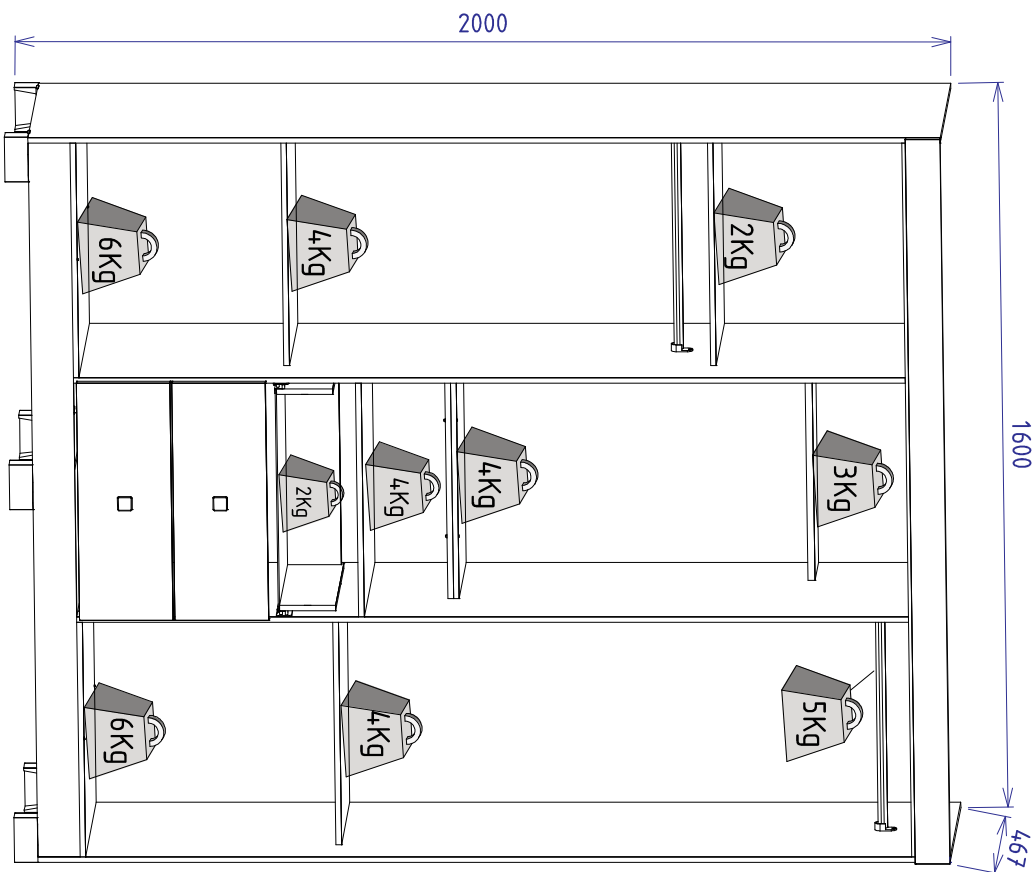
Recortar



Frontal



Perspectiva

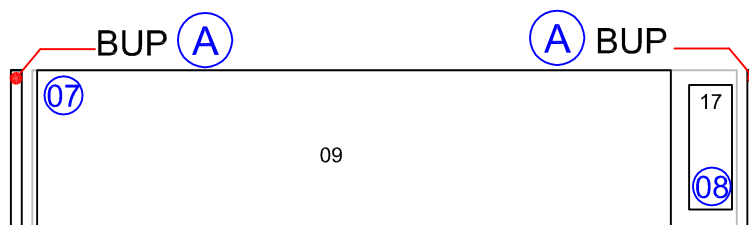


Circulo Azul = Trilho da peça

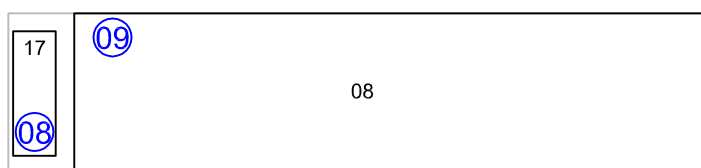
Itens da caixa de acessório

- Acessório
- 6 x Pés
- 3 x Corrediças

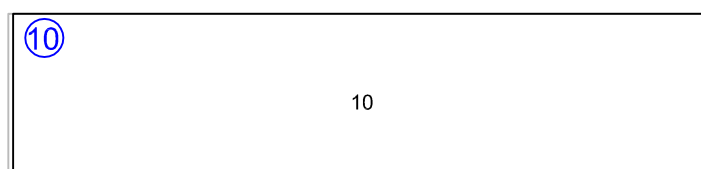
Etapa: 08



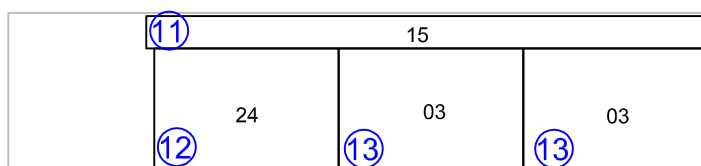
Etapa: 07



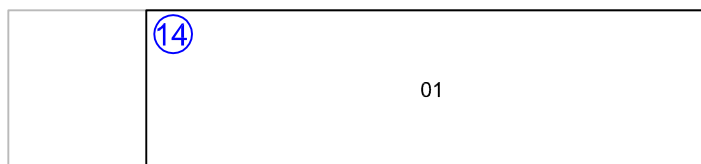
Etapa: 06



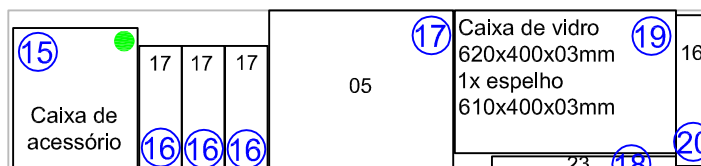
Etapa: 05



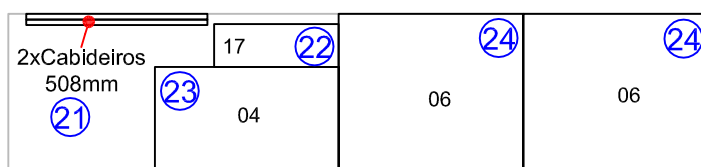
Etapa: 04



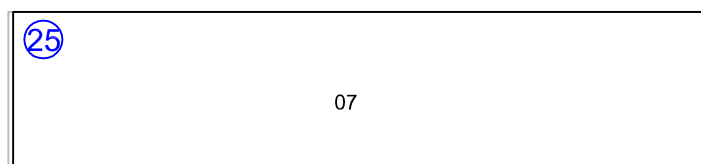
Etapa: 03



Etapa: 02

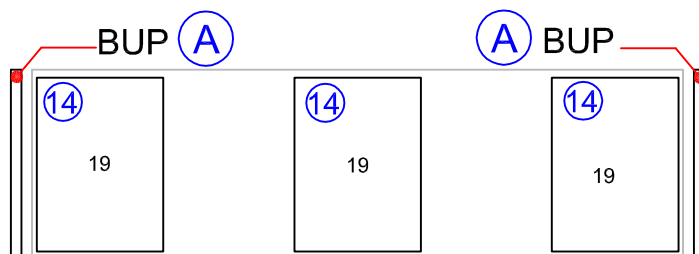


Etapa: 01

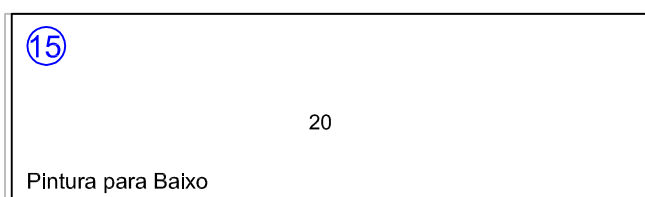


Circulo Azul = Trilho da peça

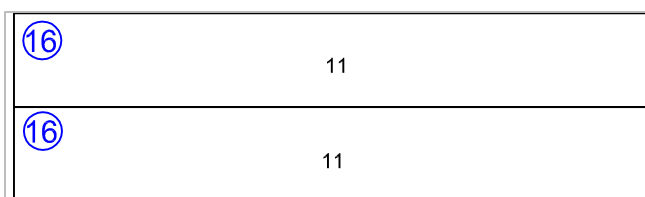
Etapa: 07



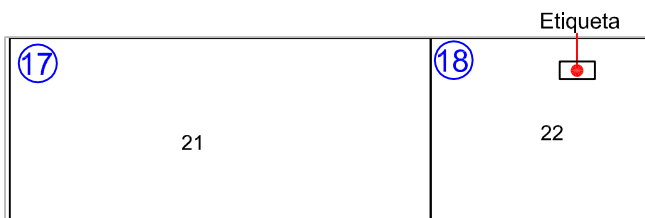
Etapa: 06



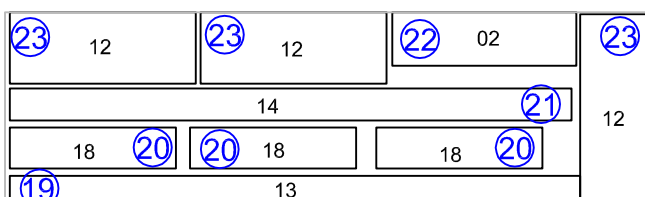
Etapa: 05



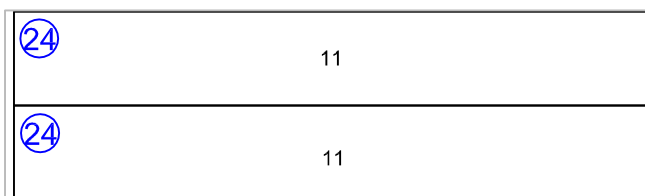
Etapa: 04



Etapa: 03



Etapa: 02



Etapa: 01





VIDRO / ESPELHO

Mod.: Roupeiro Recife - 3.225

Espelho

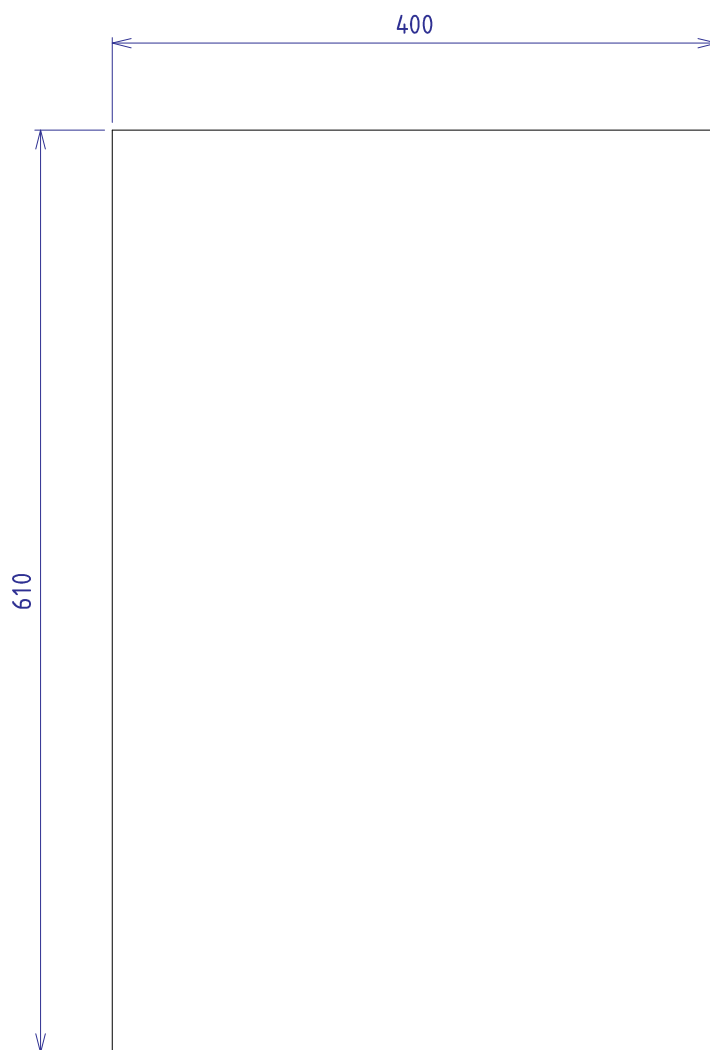
Espessura: 03mm

Dimensões em milímetros

Tolerância: (+ / - 1 mm)

Data: 02/08/2019

LAYOUT PLANO DE INSPEÇÃO VIDRO / ESPELHO





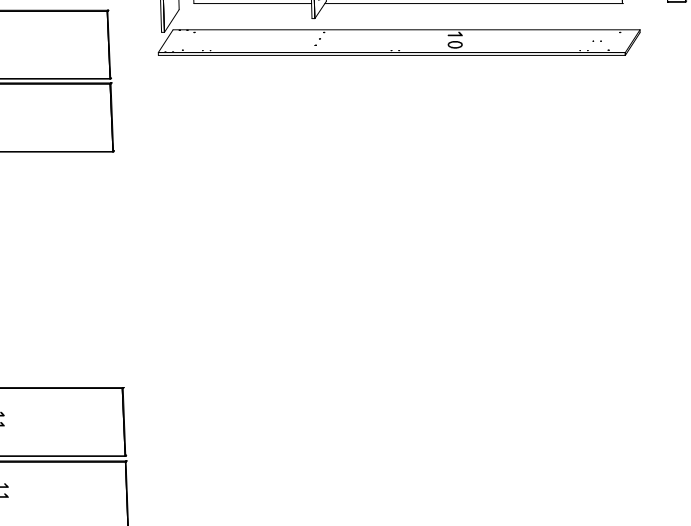
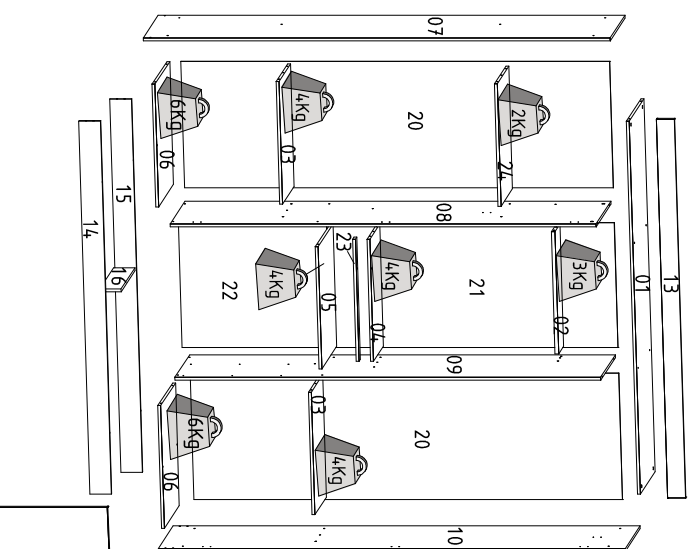
ESQUEMA DE MONTAGEM

ASSEMBLY INSTRUCTIONS

ESQUEMA DE MONTAJE

OBS: Usar caixa da embalagem para forrar o chão na hora da montagem.
Note: Use the packing box to cover the floor at the time of assembly.
Nota: Utilice la caja de embalaje para cubrir el suelo en el momento del montaje

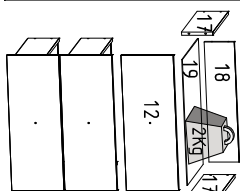
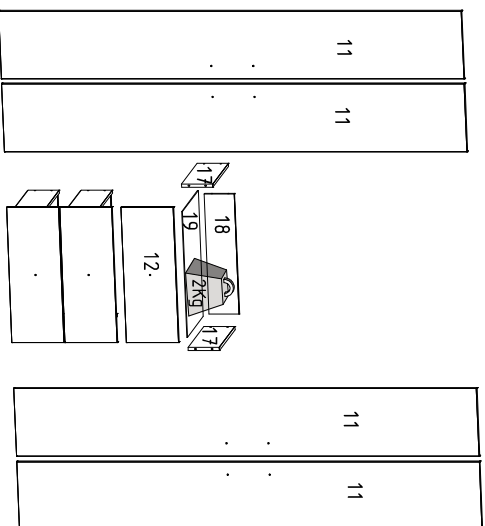
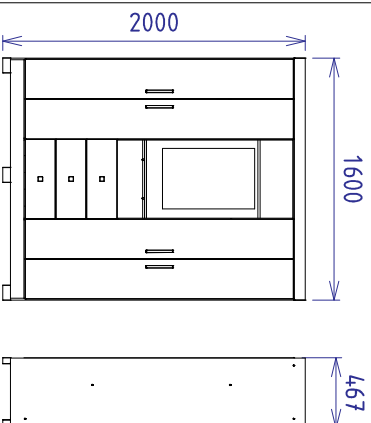
COLIBRI - IND. COM. DE MÓVEIS LTDA.
Rua Rouxinol, 5530 - Fone/fax (43) 3275 - 8600
Pq. Industrial XI - CEP 86.706-410 - Apucaranas - PR
E-mail: sac@colibrimoveis.com.br
Site: www.colibrimoveis.com.br



Cód.	Referência	Cor	Pegas	Qt.	Medidas	M.P.	Piece	Pieza
01	3225A0.001	12	Chapéu	1	1576x449x12	MDP	Hat	Sombrero
02	3225A0.002	12	Prateleira menor	1	516x150x15	MDP	Smaller shelf	Estante más pequeño
03	3225A0.003	12	Prateleira	2	518x350x12	MDP	Shelf	Estante
04	3225A0.004	12	Prateleira central	1	516x300x12	MDP	Central shelf	Estante central
05	3225A0.005	12	Prateleira inferior cen	1	516x449x12	MDP	Central bottom shelf	Estante inferior central
06	3225A0.006	12	Base	2	518x449x12	MDP	Base	Base
07	3225A0.007	12	Lateral esquerda	1	1950x449x12	MDP	left side	Lado izquierdo
08	3225A0.008	12	Divisão esquerda	1	1778x449x12	MDP	Left division	División izquierda
09	3225A0.009	12	Divisão direita	1	1778x449x12	MDP	Right division	División derecha
10	3225A0.010	12	Lateral direita	1	1950x449x12	MDP	Right side	Lado derecho
11	3225A0.011	12	Porta	4	1776x263x15	MDP	Door	Puerta
12	3225A0.012	12	Frete gaveta	3	524x200x15	MDP	Front drawer	Cajón delantero
13	3225A0.013	12	Rodapéto	1	1600x74x15	MDP	Wheel ceiling	Rodapeto
14	3225A0.014	12	Rodapé frontal	1	1576x90x12	MDP	Front footer	Pie de página frontal
15	3225A0.015	99	Rodapé traseiro	1	1576x90x12	MDP	Rear skirting	Pie de página trasero
16	3225A0.016	99	Rodapé central	1	423x90x12	MDP	Central footer	Pie de página central
17	3225A0.017	12	Lateral gaveta	6	350x120x12	MDP	Side drawer	Cajón lateral
18	3225A0.018	12	Contrafuno	3	466x115x12	MDP	Backside	Contrafundo
19	3225A0.019	12	Fundo gaveta	3	488x355x3	HDF	Drawer background	Fondo del cajón
20	3225A0.020	12	Fundo lateral	2	1790x534x3	HDF	Bottom side	Fondo lateral
21	3225A0.021	12	Fundo superior cen	1	1181x528x3	HDF	Upper centrak fund	Fondo central superior
22	3225A0.022	99	Fundo inferior cen	1	619x528x3	HDF	Bottom center bottom	Fondo central inferior
23	3225A0.023	12	Apóio	1	516x40x12	MDP	Support	Apoyo
24	3225A0.024	12	Prateleira superior esq	1	518x350x12	MDP	Top left shelf	Estante superior izquierdo

Para pedidos de Assistência Técnica, agrupar a Referência da peça com o n° da cor. Ex: 3225A0.001.12 (CHAPÉU na cor BRANCO NEVE)

A	B	C	D	E	F
Parafuso 3,5 x 12 / Screw 3,5 x 12 / Tornillo 3,5 x 12 - 116	Parafuso 3,5 x 40 / Screw 3,5 x 40 / Tornillo 3,5 x 40 - 16	Parafuso 3,5 x 16mm long / Screw 3,5 x 16mm long / Tornillo 3,5 x 16mm long - 18	Parafuso 4,0 x 20 / Flang Screw 4,0 x 20 / Flang Tornillo 4,0 x 20 / Flang - 02	Parafuso 4,0 x 50 / Screw 4,0 x 50 / Tornillo 4,0 x 50 - 33	Cavilha 6 x 30 / Dowel Pin 6 x 30 / Clavija 6 x 30 - 36
Porca cilíndrica Cylindrical nut / Tuerca cilíndrica - 33	Preço 8 x 8 / Nail 8 x 8 / Clavo 8 x 8 - 110	Support cabideiro / Support hanger / Soporte percha - 04	Doverçêta curva 26 mm Hinge curve 26 mm Curva de bisagra 26mm - 12	Caço 5mm dobr / Shim 5mm dobr / Cabo 5mm bisagra - 12	Junção de funçõe / Junction of funçõe / Conexión de fondos - 28
Cabideiro 506mm Hanger 506mm Techo - 02	Centoneteira 4 furos Angle 4 holes Alfilerillo 4 agujeros - 02	cantoneiras 2 furos Corner 2 furos Esquina 2 agujeros - 11	Cabo Gule / Pegamento - 01	PE U Shim U Peg U - 06	Serra 1" / shim 1" / Zapata 1" - 06
Fita dupla face Double sided tape Cinta de doble cara - 10	Centoneteira 360mm / Side 360mm / Cantoneira 360mm - 03	Espelho 610x400x3mm Mirror Espejo - 01	Puxador Handle Maneja - 03	Puxador Handle Maneja - 04	Parafuso 3,5 x 25 long / Screw 3,5 x 25 long / Tornillo 3,5 x 25 long - 11



ETAPAS DA MONTAGEM / STAGES OF THE ASSEMBLY / ETAPAS DE LA ASAMBLEA

Para uma montagem perfeita do produto, siga a sequência:

For a perfect assembly of the product, it follows the sequence / Para un montaje perfecto del producto, sigue el secuencia

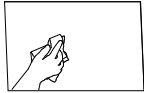
Para fixação do espelho:

Etapa 1



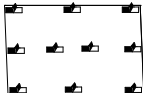
Limpar o Fundo "21" no lado frontal com PANO SECO para retirar todo resíduo que possa conter na superfície a ser colada.

Etapa 2



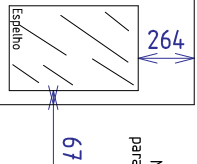
Limpar verso do espelho com PANO SECO para retirar todo resíduo que possa conter na superfície a ser colada.

Etapa 3



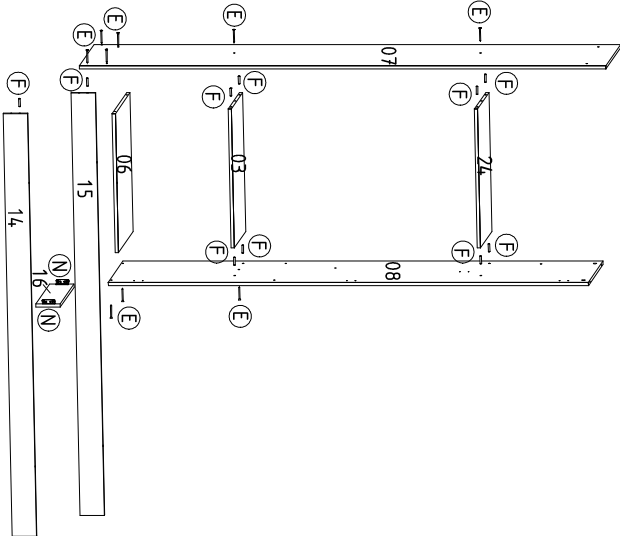
Fazer a colagem das fitas dupla face no espelho conforme indicação acima. Não tocar diretamente na fita após a remoção do liner.

Etapa 4



Medidas para referência

Passo 01



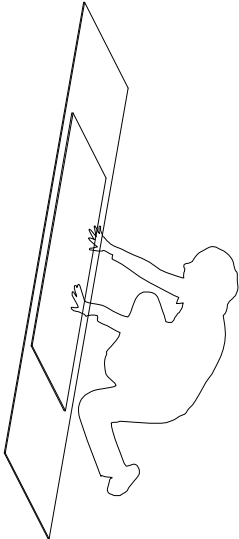
Neste passo montar produto deitado

Sobre uma superfície firme:

• Centralizar espelho conforme as medidas de referência e fixar.

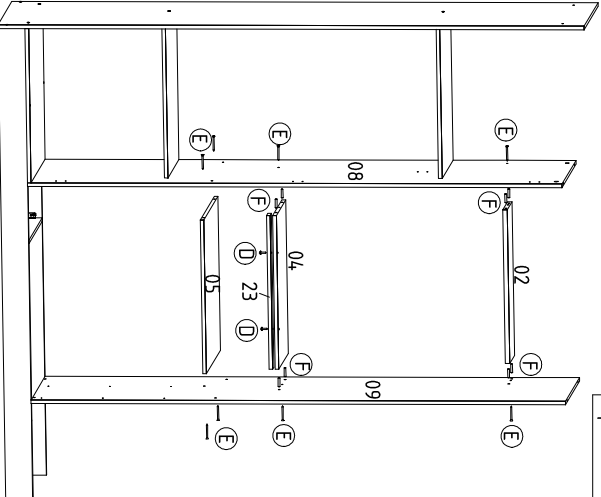
• Fazer pressão com peso do corpo sobre o espelho, pelo menos 3 vezes com 5 segundos a cada vez para melhor adesão.

• Fazer pressão em todos os pontos onde contém a fita dupla face.



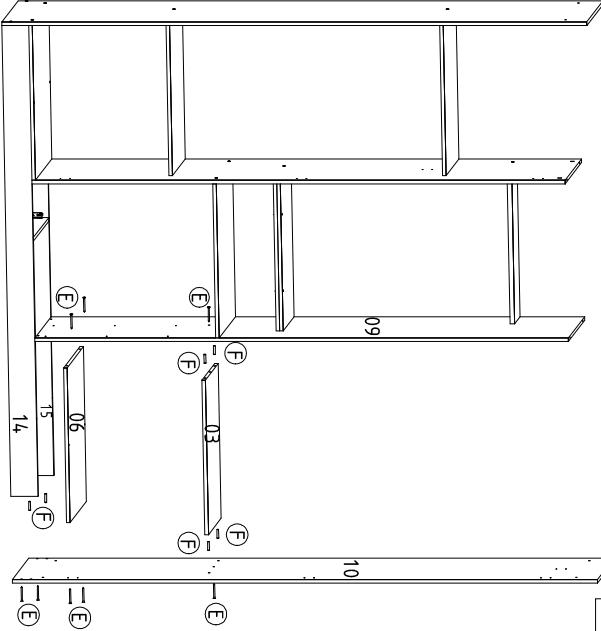
Passo 02

Neste passo montar produto deitado



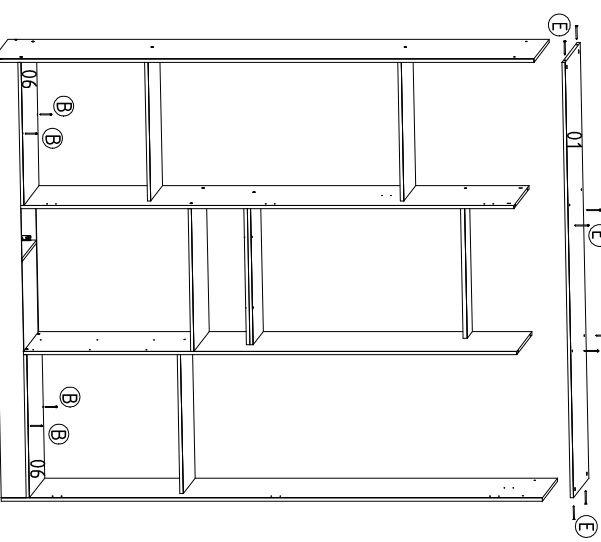
Passo 03

Neste passo montar produto deitado



Passo 04

Neste passo montar produto deitado



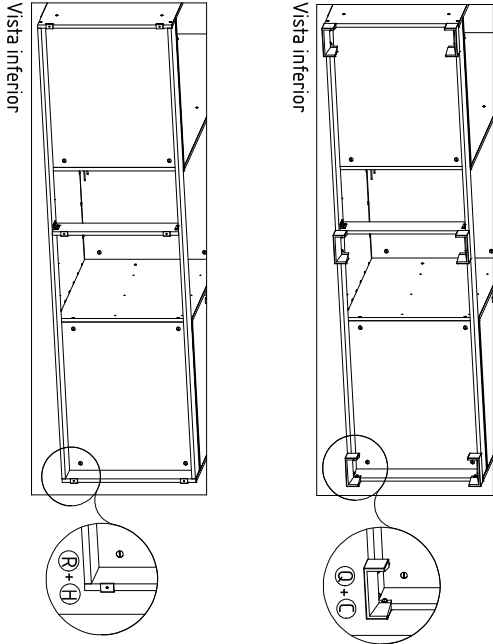
ETAPAS DA MONTAGEM / STAGES OF THE ASSEMBLY / ETAPAS DE LA ASAMBLEA

Para uma montagem perfeita do produto, siga a sequência:

For a perfect assembly of the product, it follows the sequence / Para un montaje perfecto del producto, sigue el secuencia

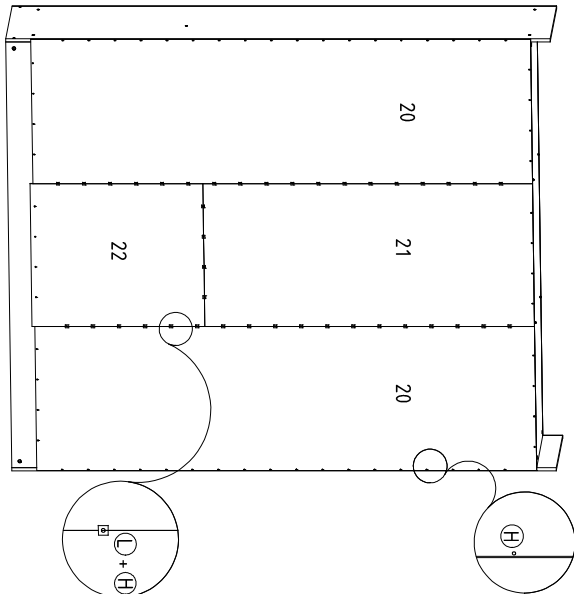
Passo 05

Fixar Pés "Q" ou Sapata "R"

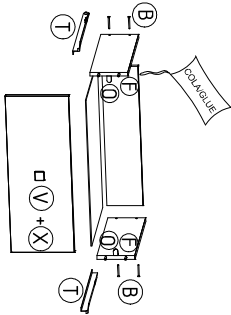
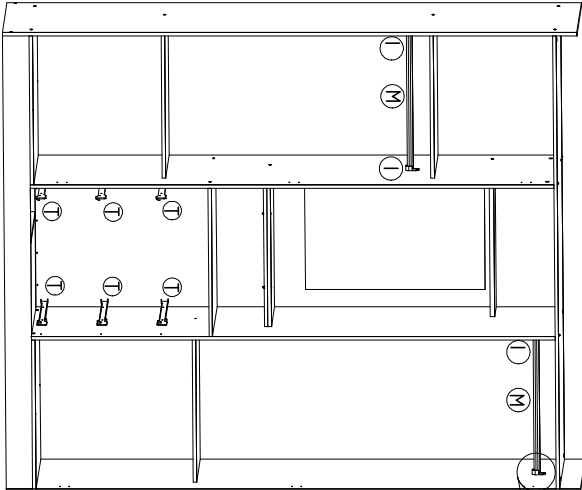


Passo 06

Vista traseira

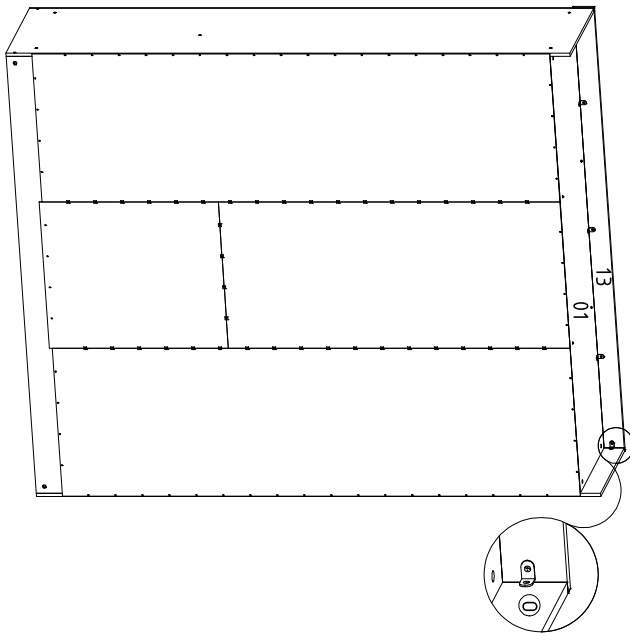


Passo 07

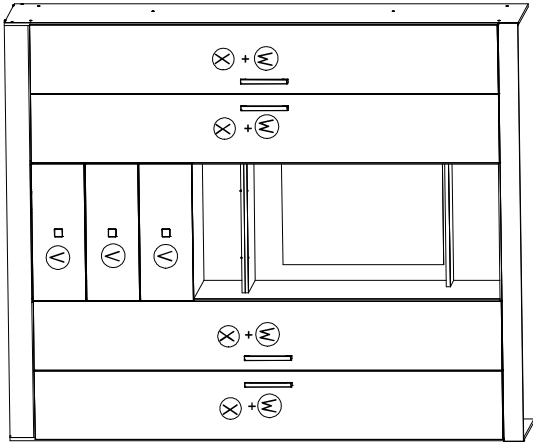
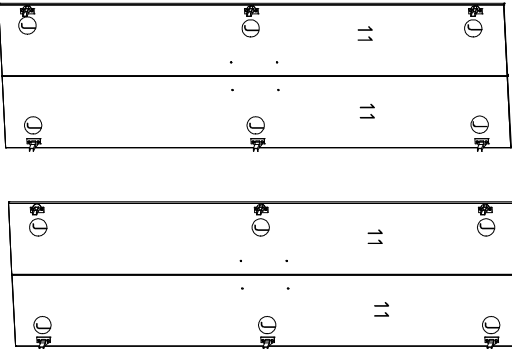
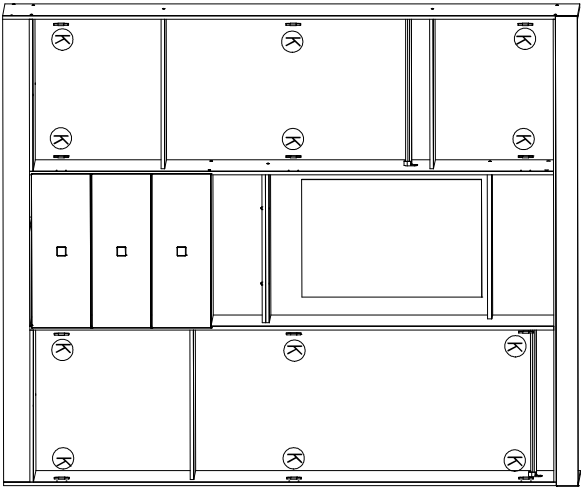


Passo 08

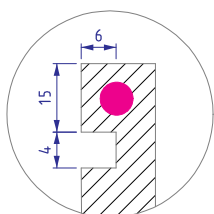
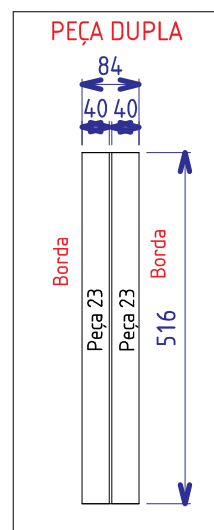
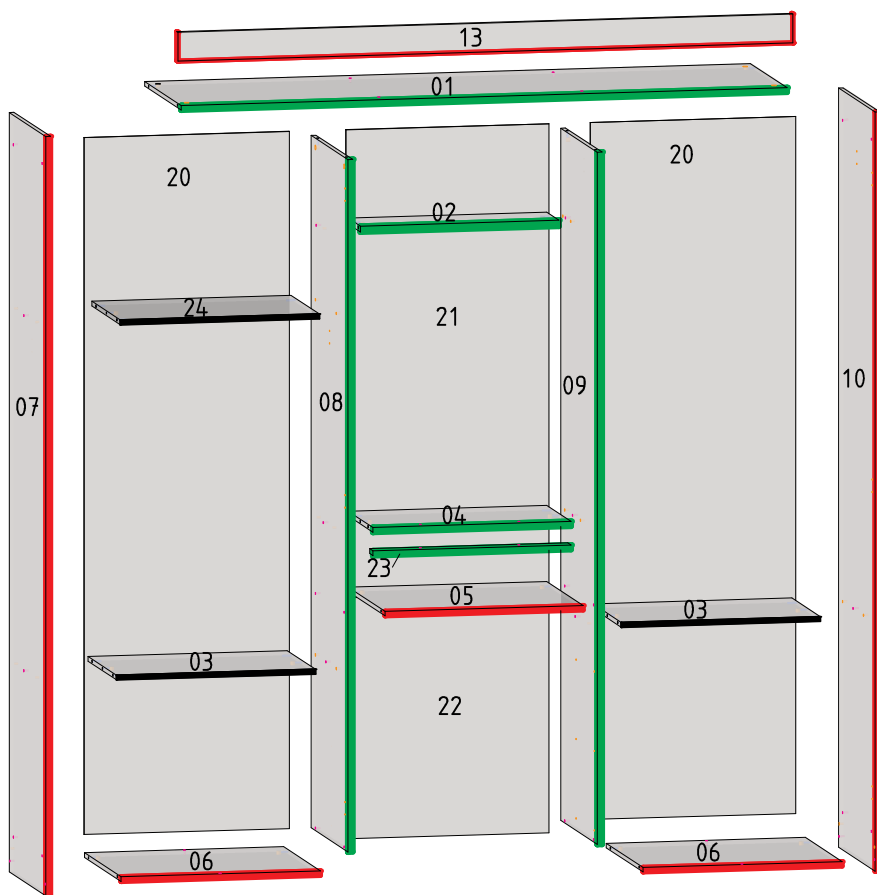
Vista traseira



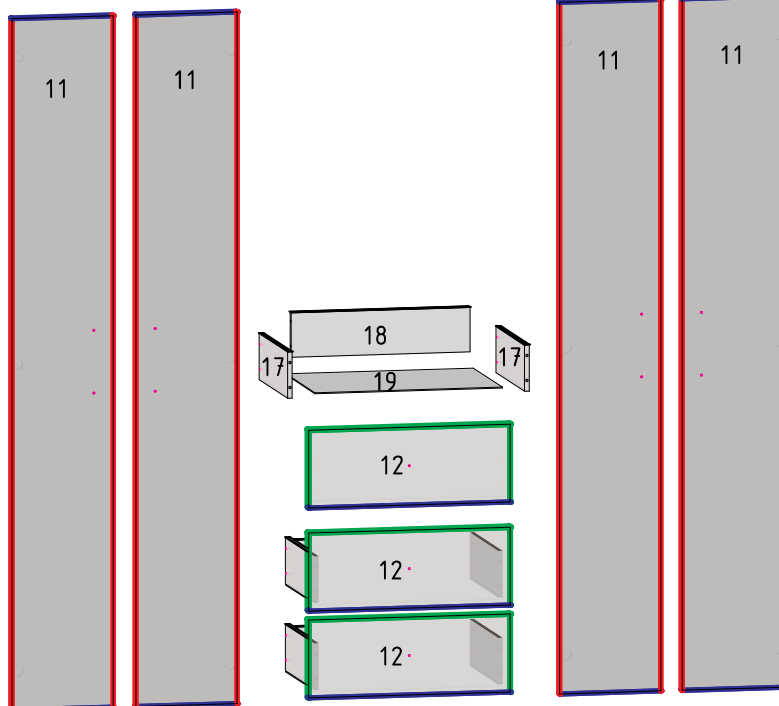
Passo 09

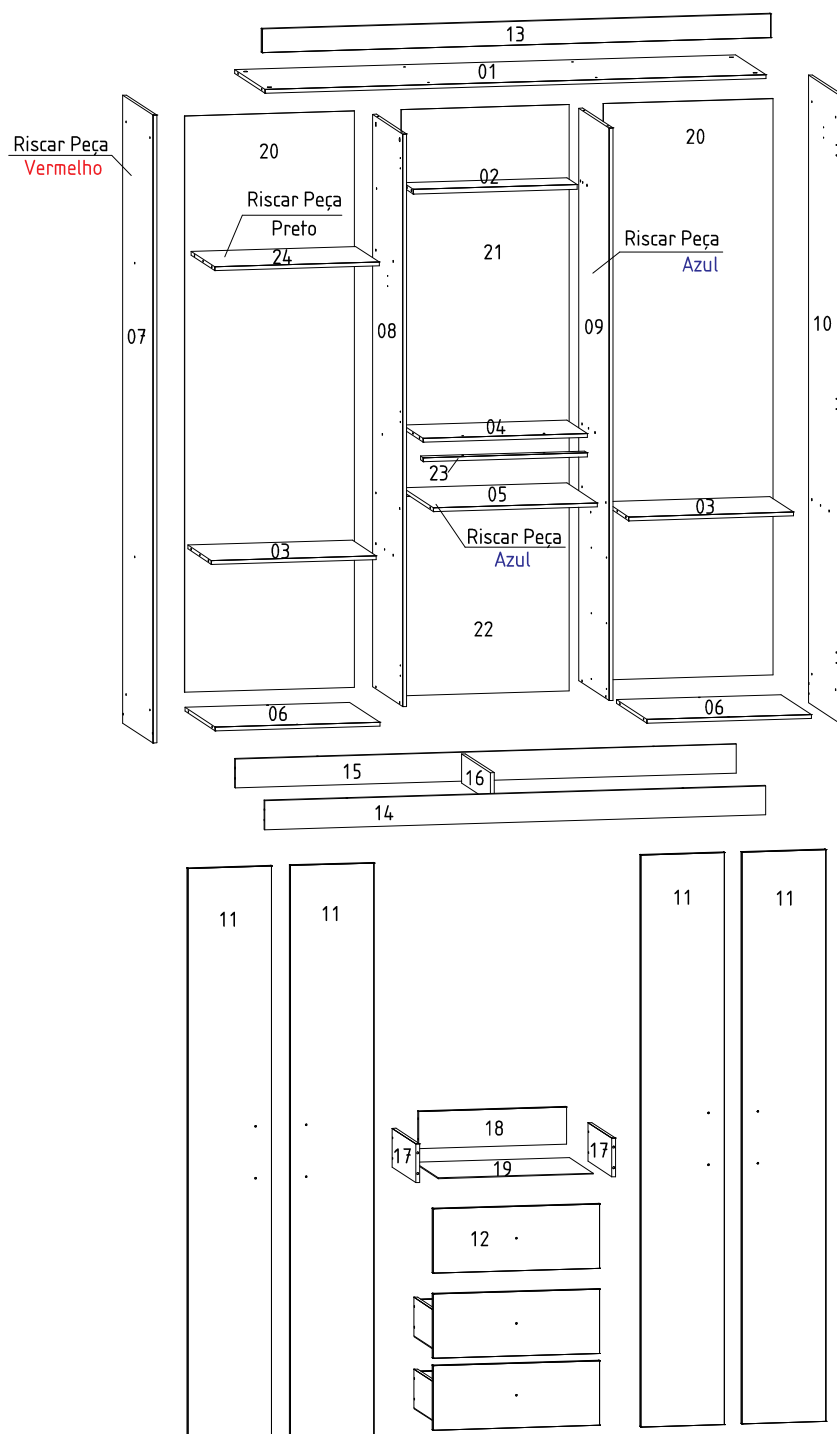


	Fita papel cor do produto
	Fita papel pardo impreg.
	Fita papel opção de cor
	Fita papel branco



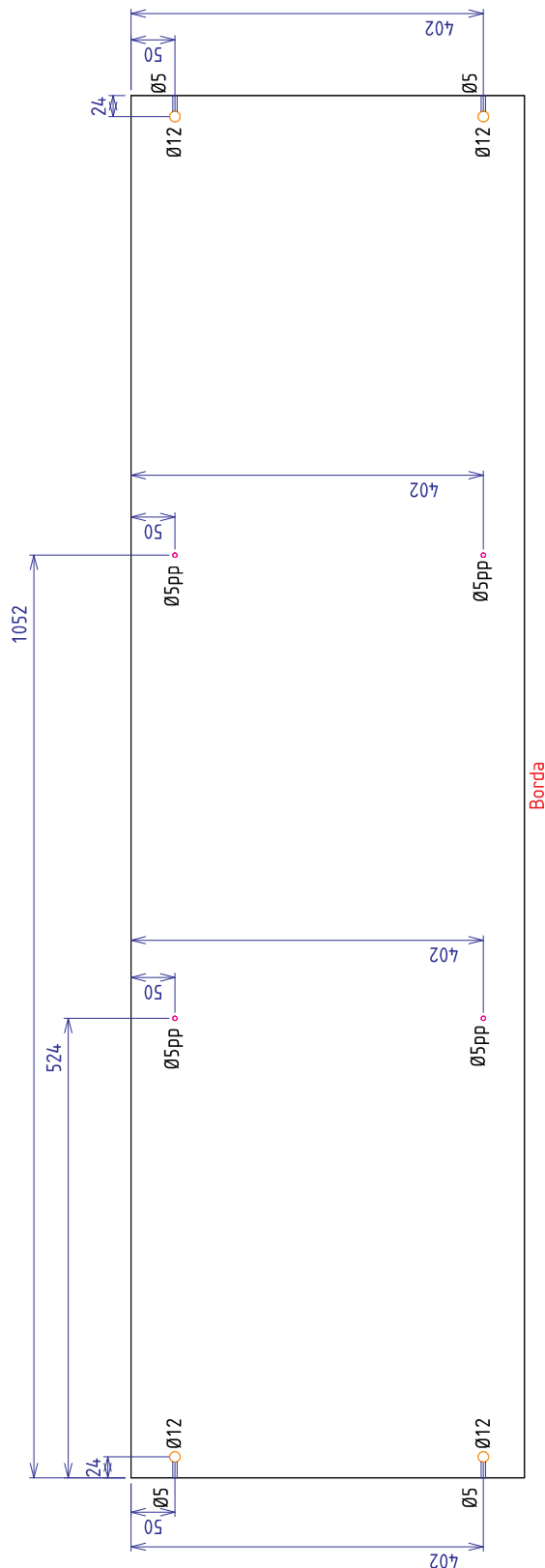
Peça 12 com canal



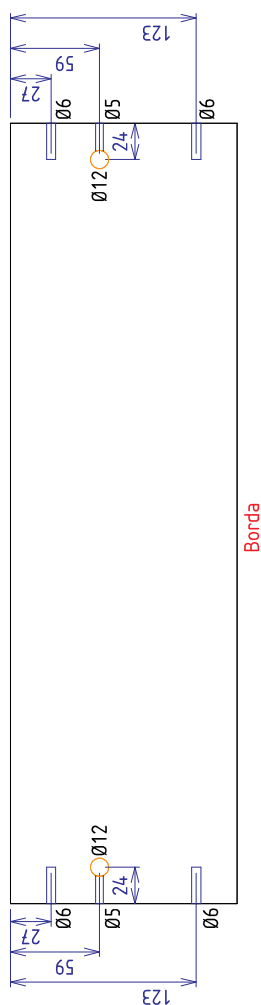


RASTREABILIDADE							
1401	1404	1407	1408	1409	1411	1415	1417
			17	01	03	15	07
			02	05	04	23	08
			18	06	24	14	09
				12			10
							11

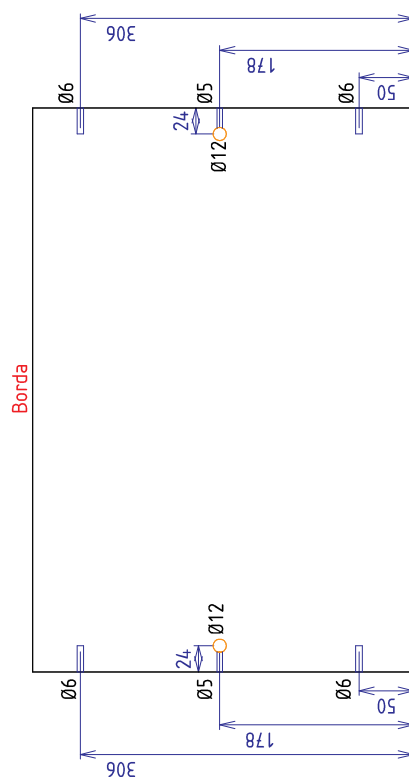
Vista Superior



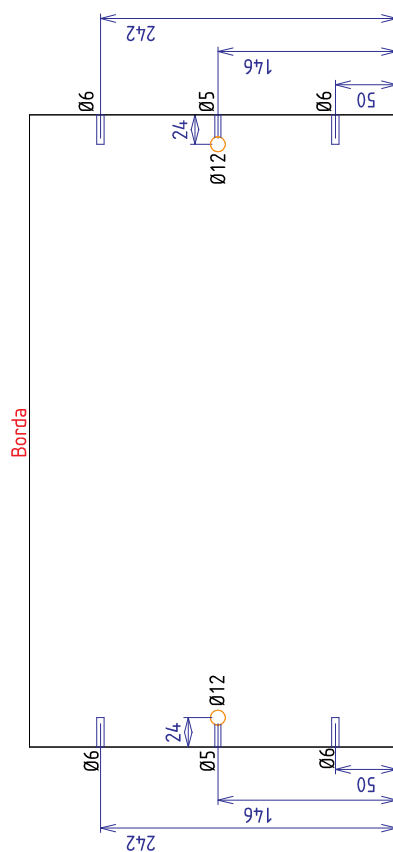
Vista Superior



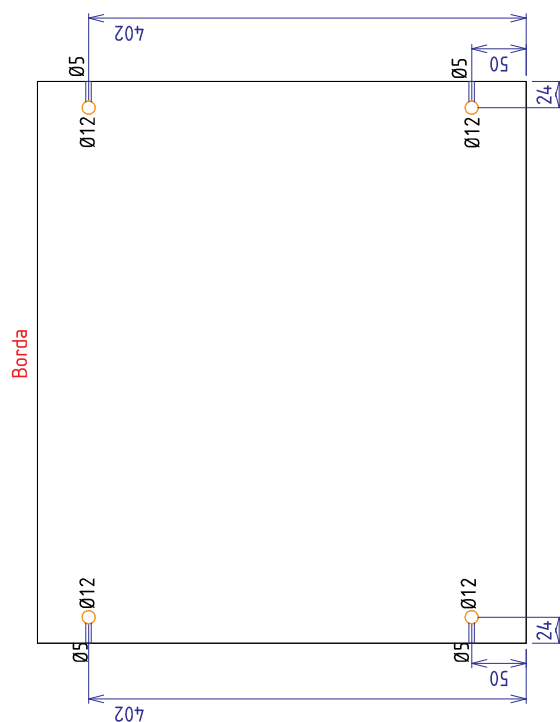
Vista Inferior



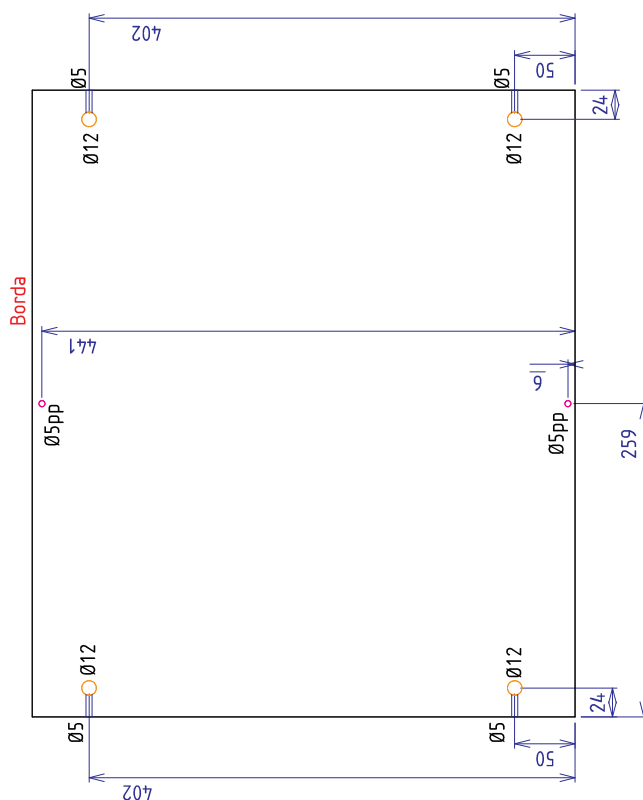
Vista Inferior



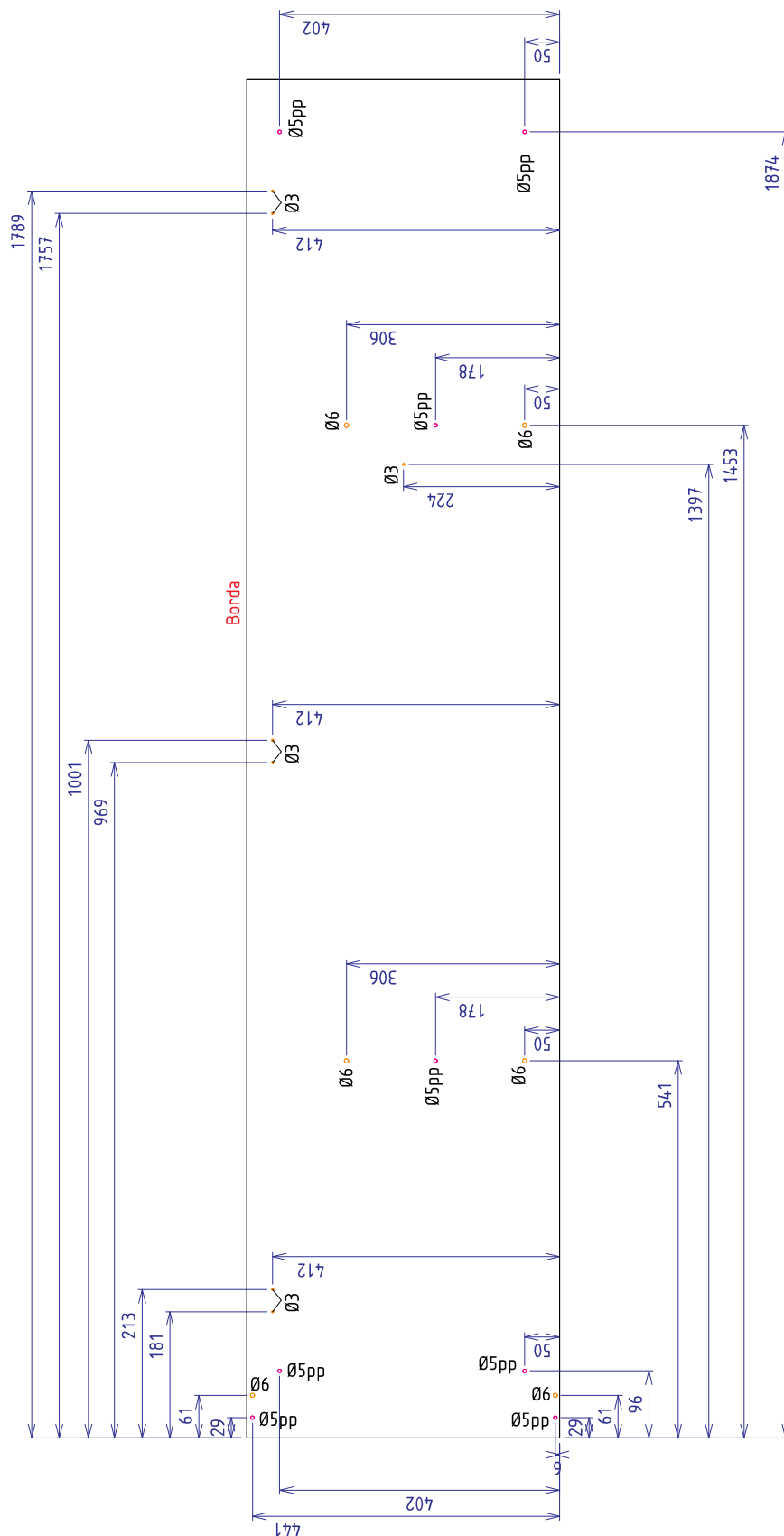
Vista Inferior



Vista Inferior

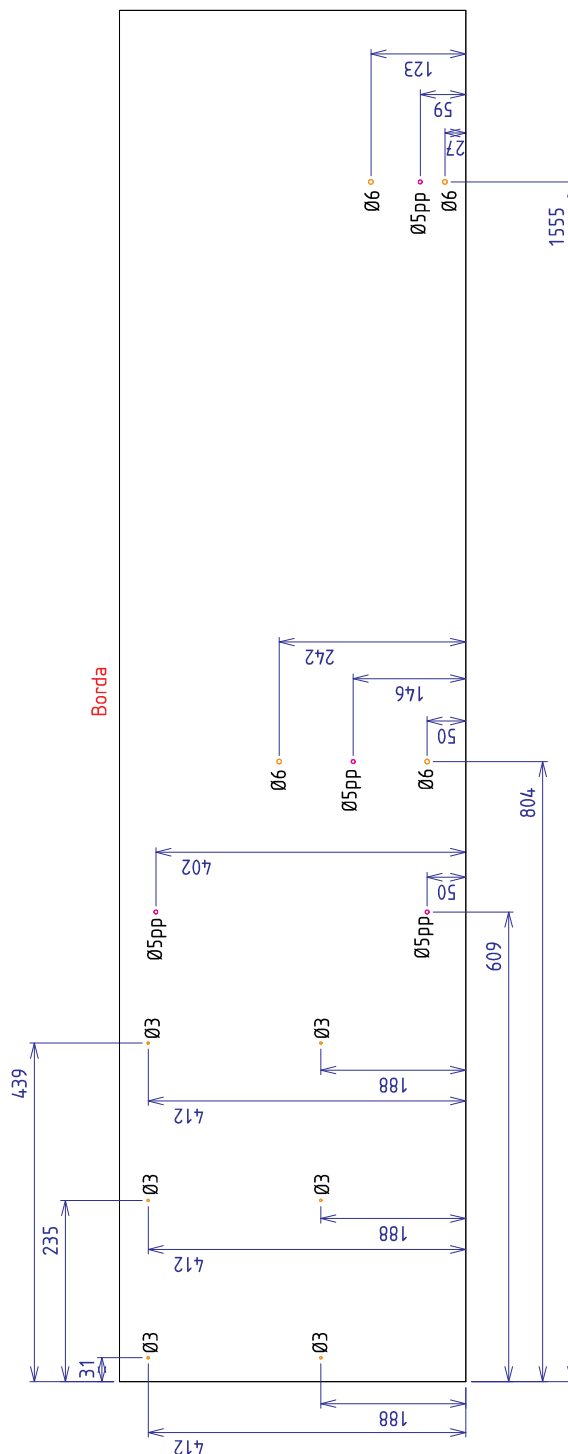
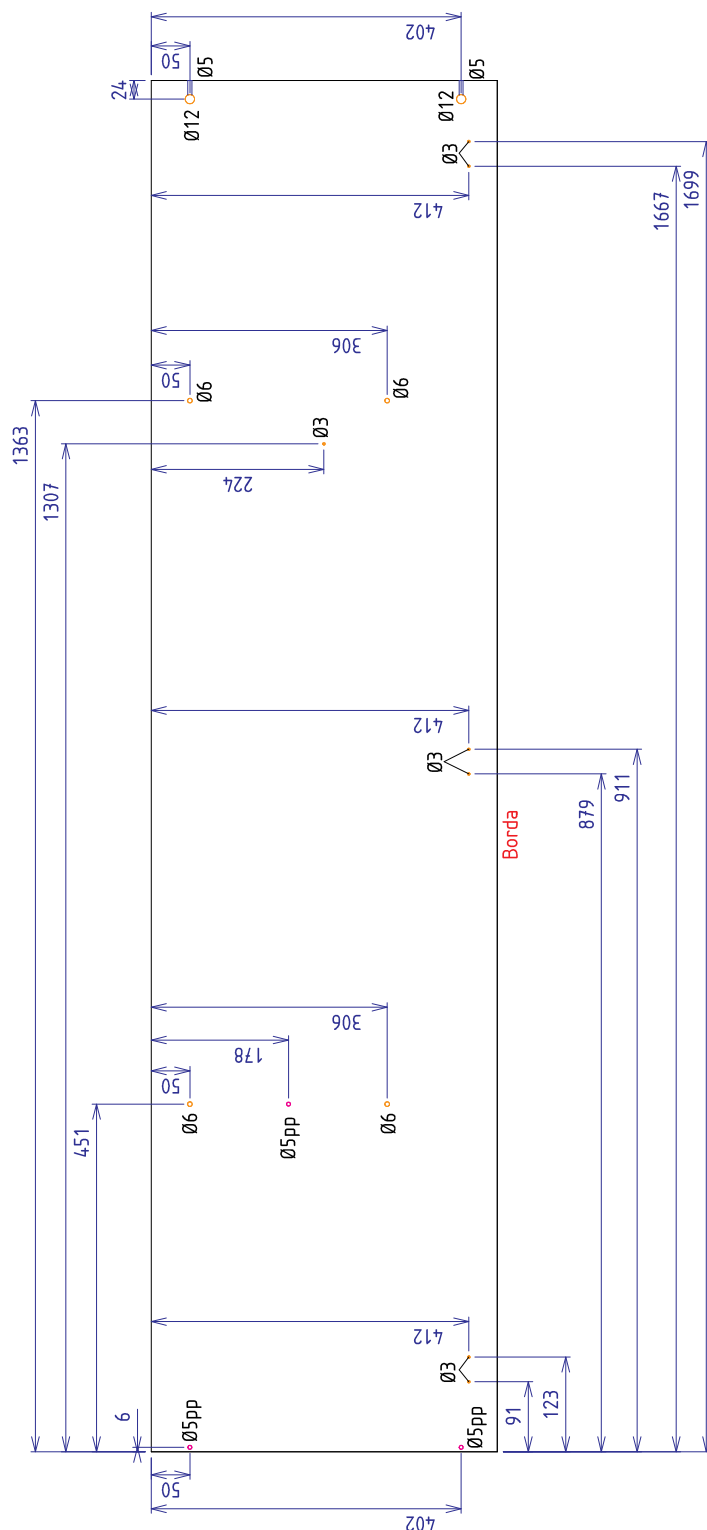


Lado esquerdo



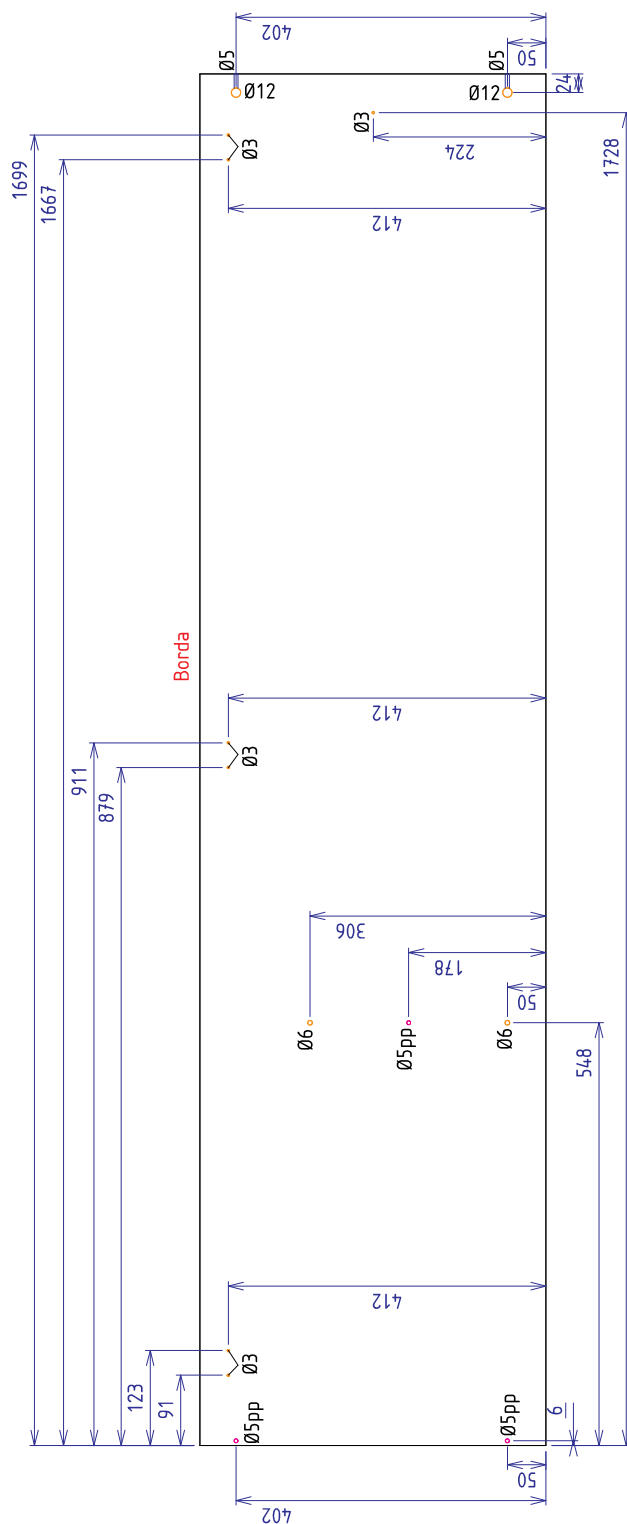
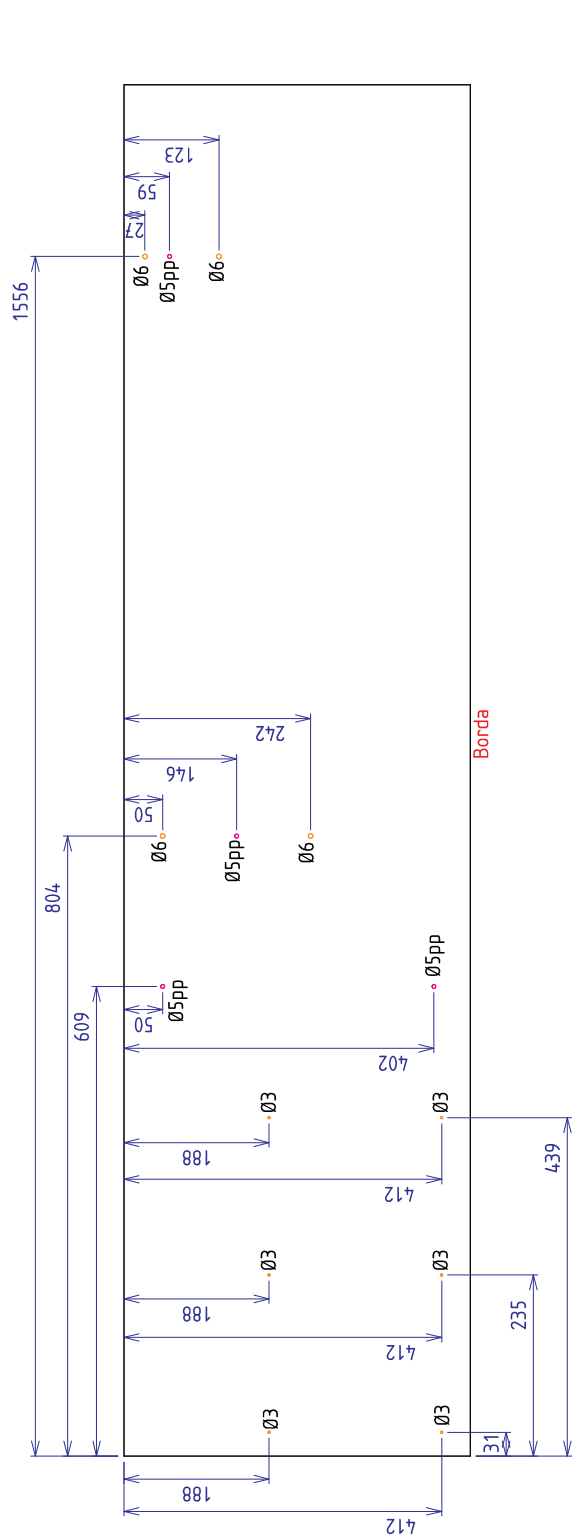
Lado Esquerdo

Lado Direito

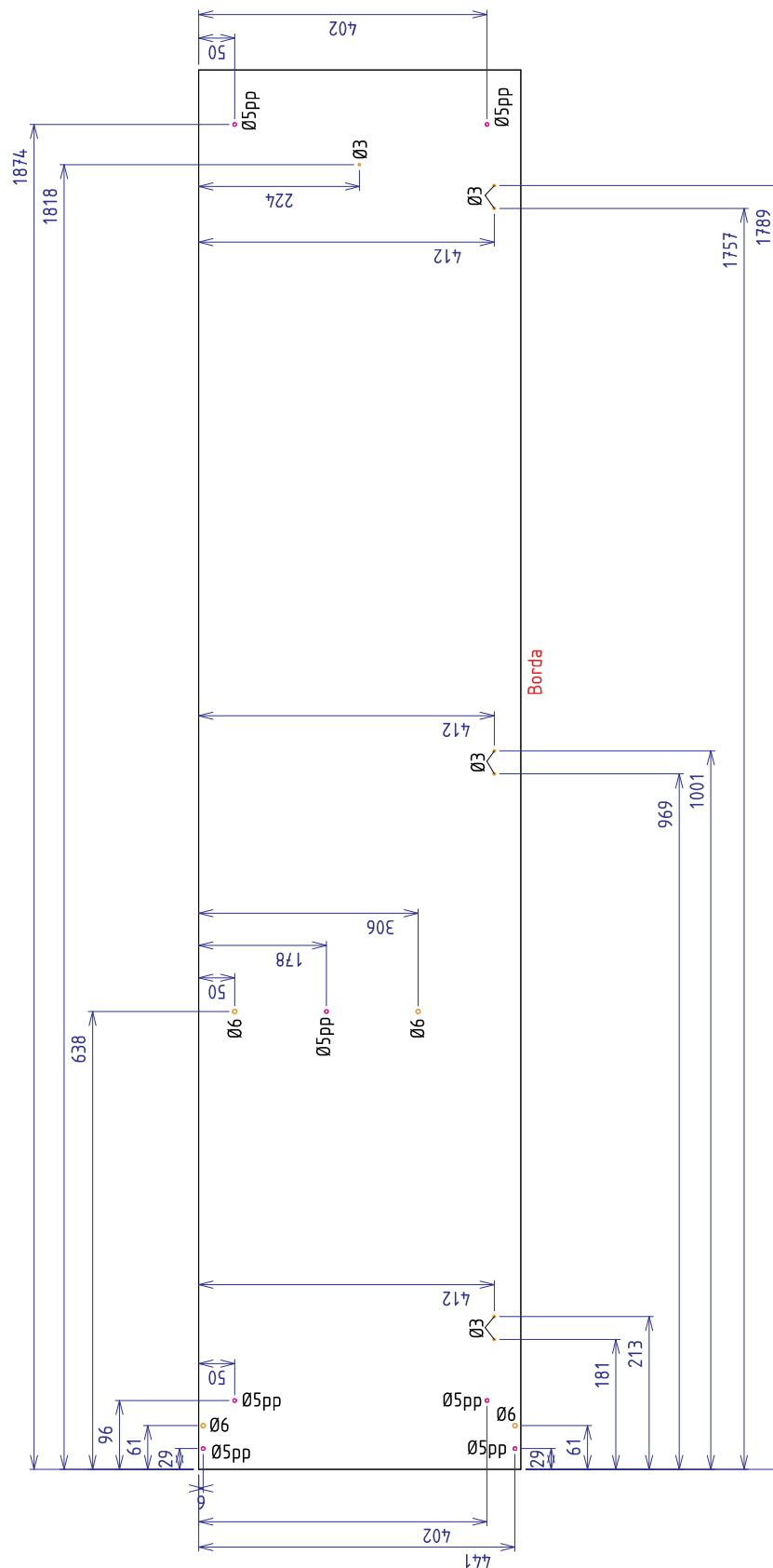


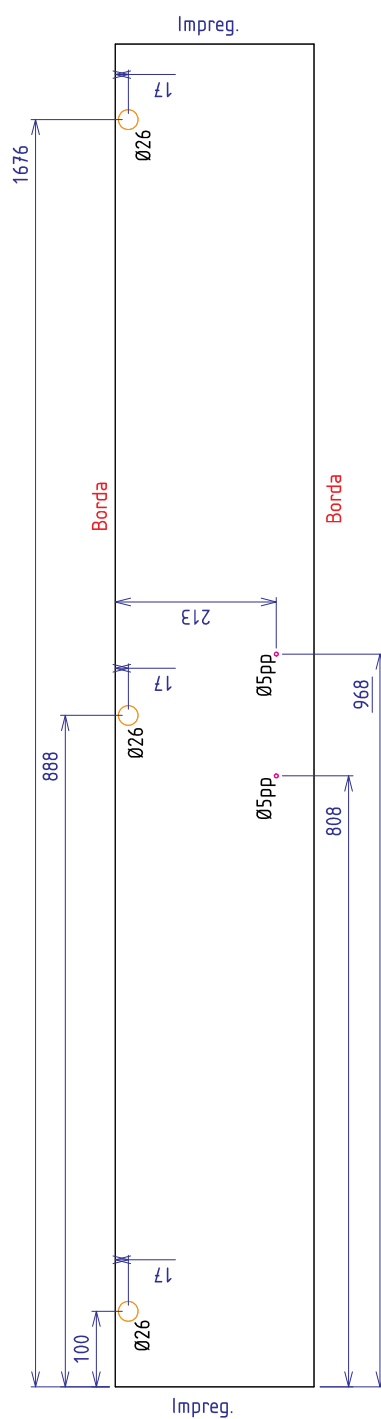
Lado esquerdo

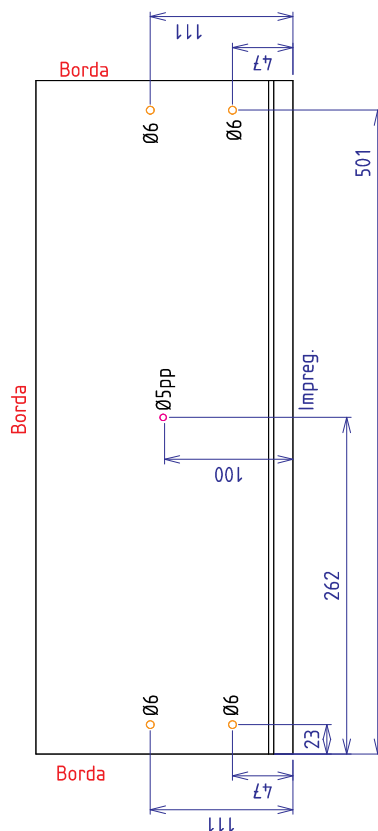
Lado Direito



Lado esquerdo









FURAÇÃO

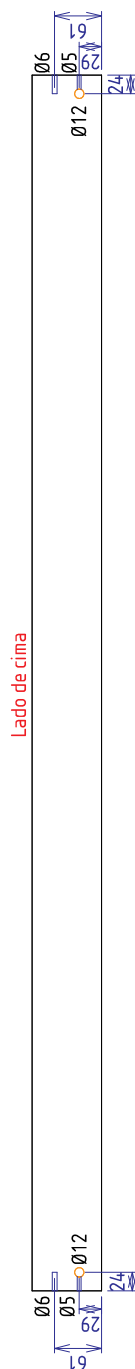
Mod.: Roupeiro Recife - 3.225

Peça 14

Rodapé Frontal
1576x90x12
Máquina: 1415

Data: 02/08/2019

LAYOUT DE PLANO DE INSPEÇÃO - FURAÇÃO





FURAÇÃO

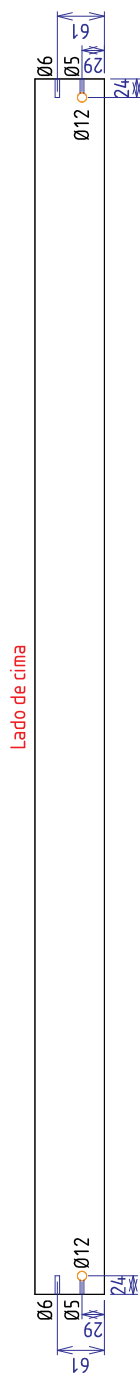
Mod.: Roupeiro Recife - 3.225

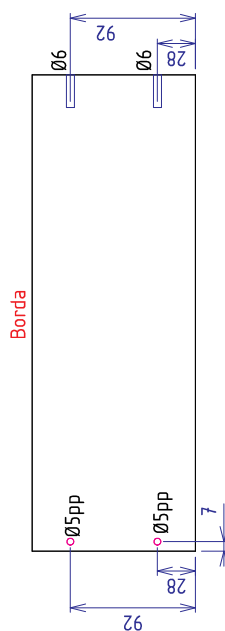
Peça 15

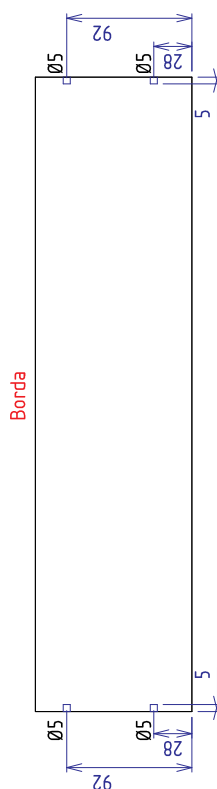
Rodapé Traseiro
1576x90x12
Máquina: 1415

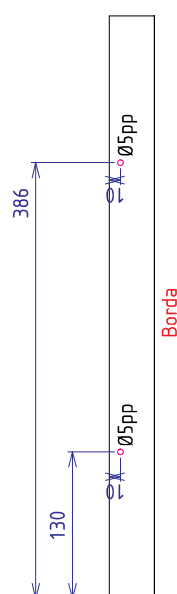
Data: 02/08/2019

LAYOUT DE PLANO DE INSPEÇÃO - FURAÇÃO

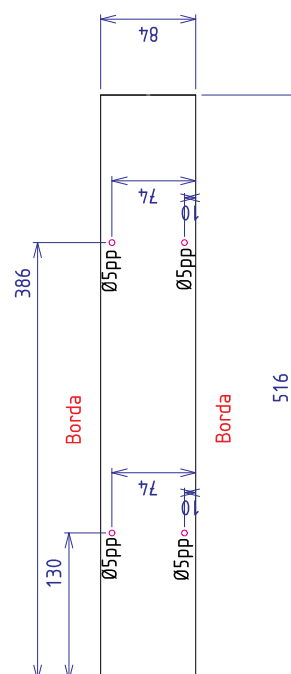




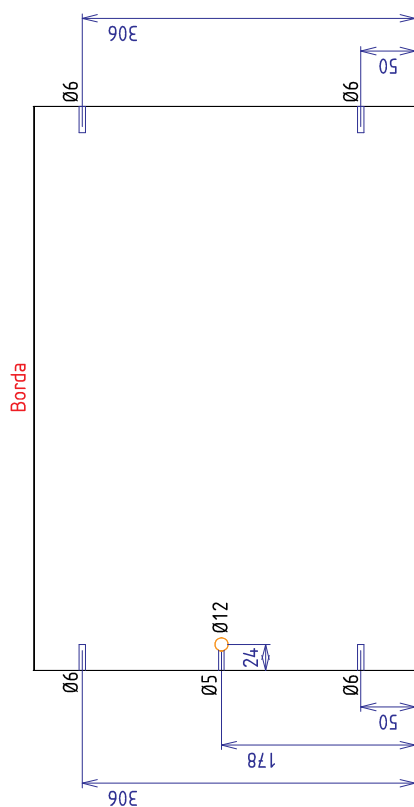




Peça Dupla



Vista Inferior



DISPOSIÇÃO DO PALLET

Mod.: Roupeiro Recife

Formação/Pilha

Base: 04 caixas

Altura: 10 caixas

Total: 40 caixas

Peso Total: 2.096 Kg

Pallet: 2000x2000 - Azul

Cód. Produto:

3.225

Volume:

1/2

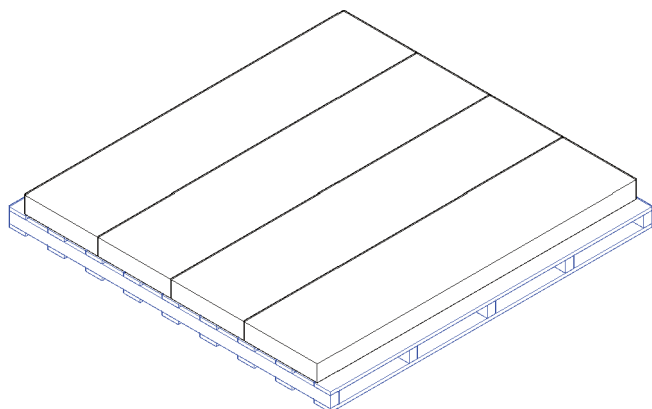
Peso Vol.:

52,400 Kg

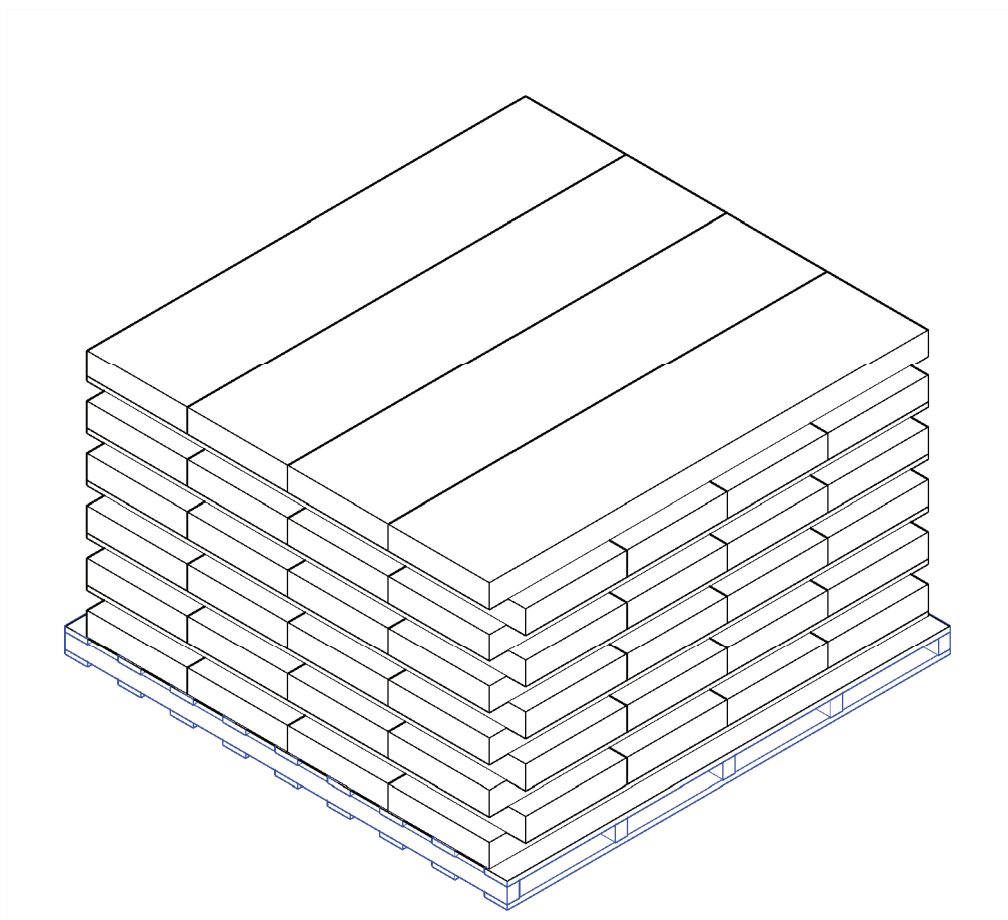
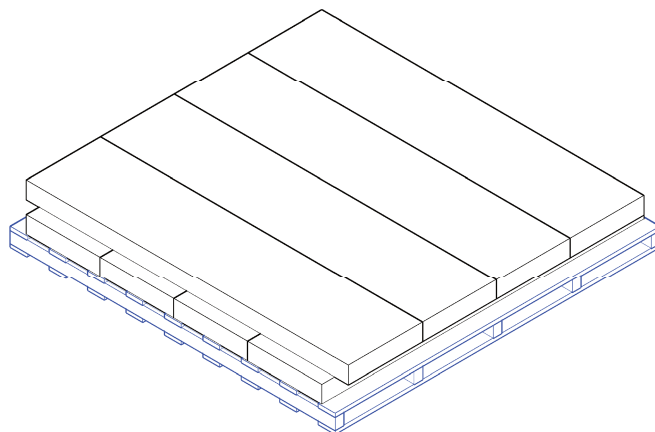
Data: 21/08/2019

LAYOUT DE DISPOSIÇÃO DO PALLET

1ª AMARRAÇÃO



2ª AMARRAÇÃO



DISPOSIÇÃO DO PALLET

Mod.: Roupeiro Recife

Formação/Pilha

Base: 03 caixas

Altura: 14 caixas

Total: 42 caixas

Peso Total: 1.476,3 Kg

Pallet: 1800x1800 - Preto

Cód. Produto:

3.225

Volume:

2/2

Peso Vol.:

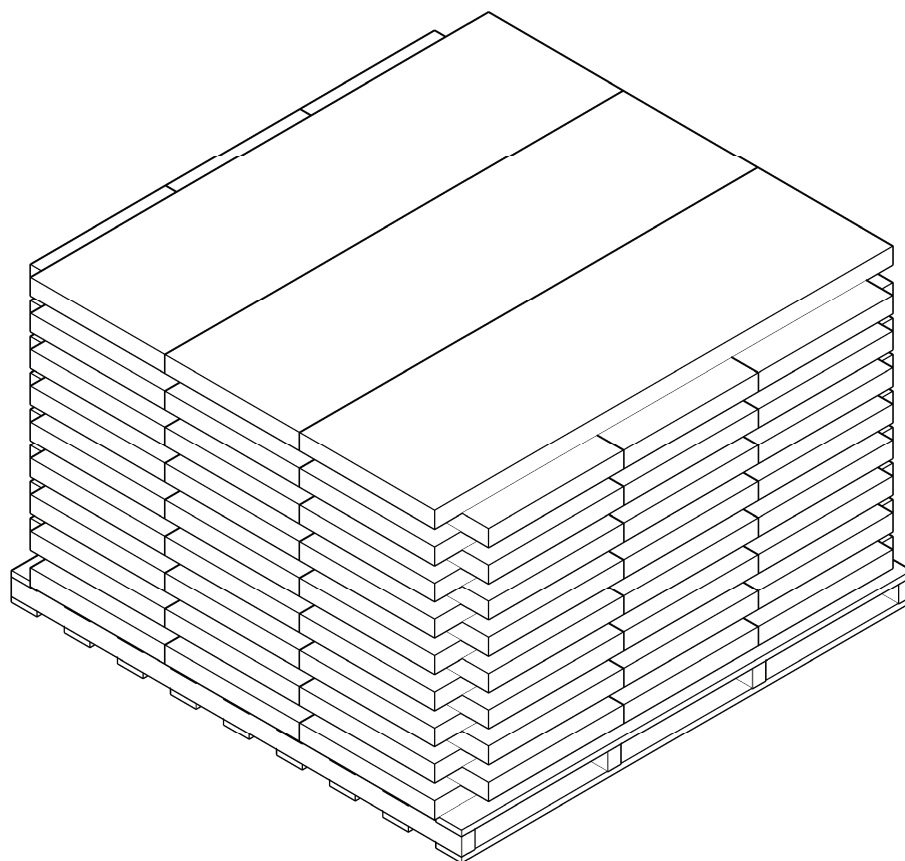
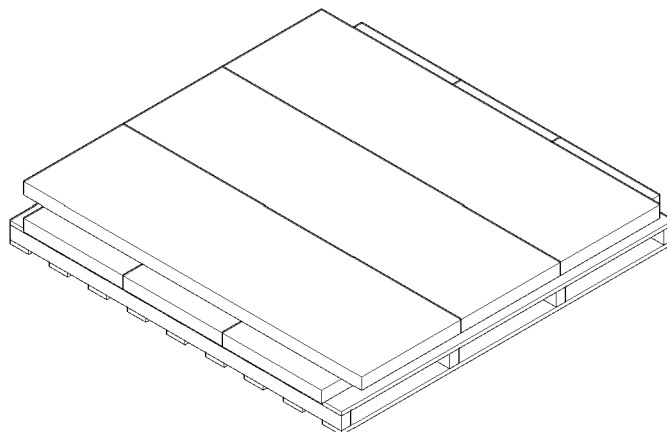
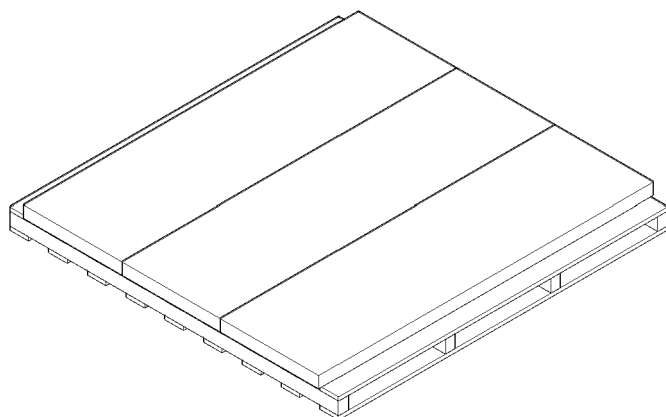
35,150 Kg

Data: 21/08/2019

LAYOUT DE DISPOSIÇÃO DO PALLET

1ª AMARRAÇÃO

2ª AMARRAÇÃO



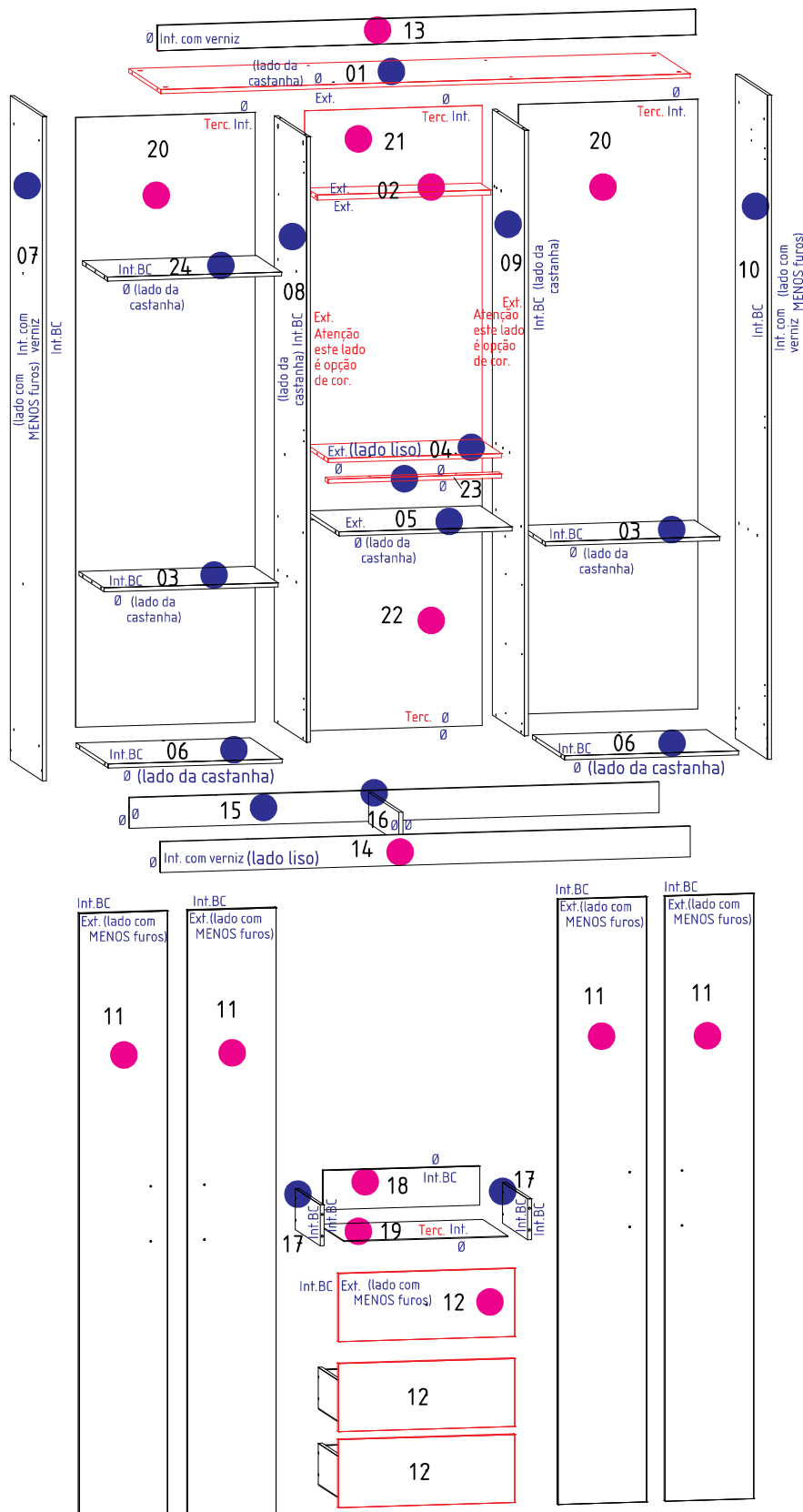


Data: 02/08/2019

LAYOUT DE PLANO DE INSPEÇÃO PINT. DE SUPERFÍCIE

Em Vermelho
Peças c/ opção
de cor.

Usar este plano
somente para cor:
703 - NAT R/OFF W/BCO N



TEMPO PADRÃO

Nº Peça	Qtd. Pç Linha	Velocidade mts/min	Pç / min.
01	2	18	23
02	7	15	203
03	3	15	87
04	3	15	87
05	2	18	58
06	2	15	58
07	2	18	18
08	2	18	20
09	2	18	20
10	2	18	18
11	4	18	41
12	5	15	144
13	9	18	101
14	9	18	103
17	9	15	386
18	9	15	290
24	3	15	87

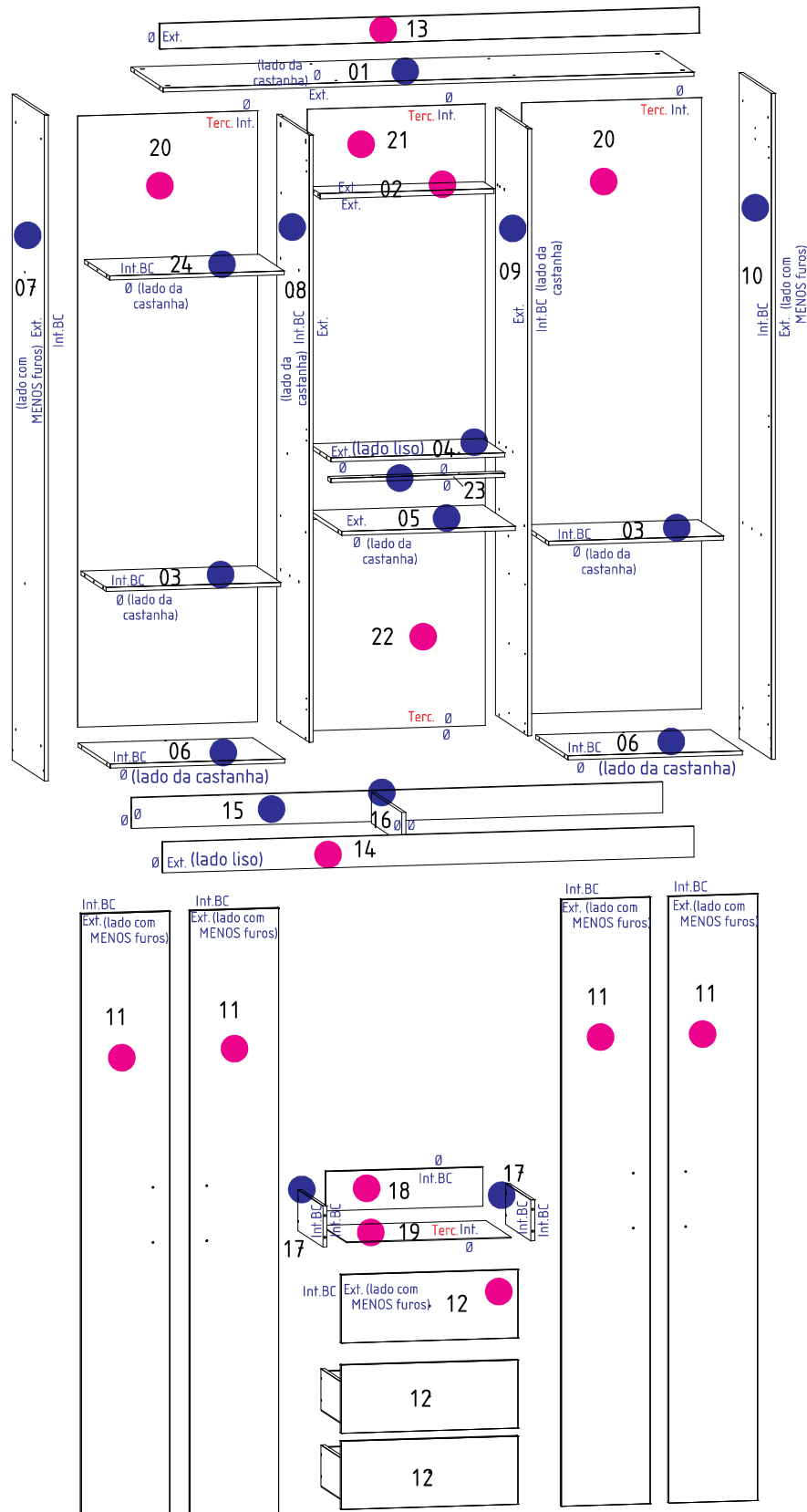


Data: 02/08/2019

LAYOUT DE PLANO DE INSPEÇÃO PINT. DE SUPERFÍCIE

Em Vermelho
Peças c/ opção
de cor.

Usar este plano
somente para cor
12 - BRANCO NEVE



TEMPO PADRÃO			
Nº Peça	Qtd. Pç	Velocidade mts/min	Pç / min.
01	2	18	23
02	7	15	203
03	3	15	87
04	3	15	87
05	2	18	58
06	2	15	58
07	2	18	18
08	2	18	20
09	2	18	20
10	2	18	18
11	4	18	41
12	5	15	144
13	9	18	101
14	9	18	103
17	9	15	386
18	9	15	290
24	3	15	87

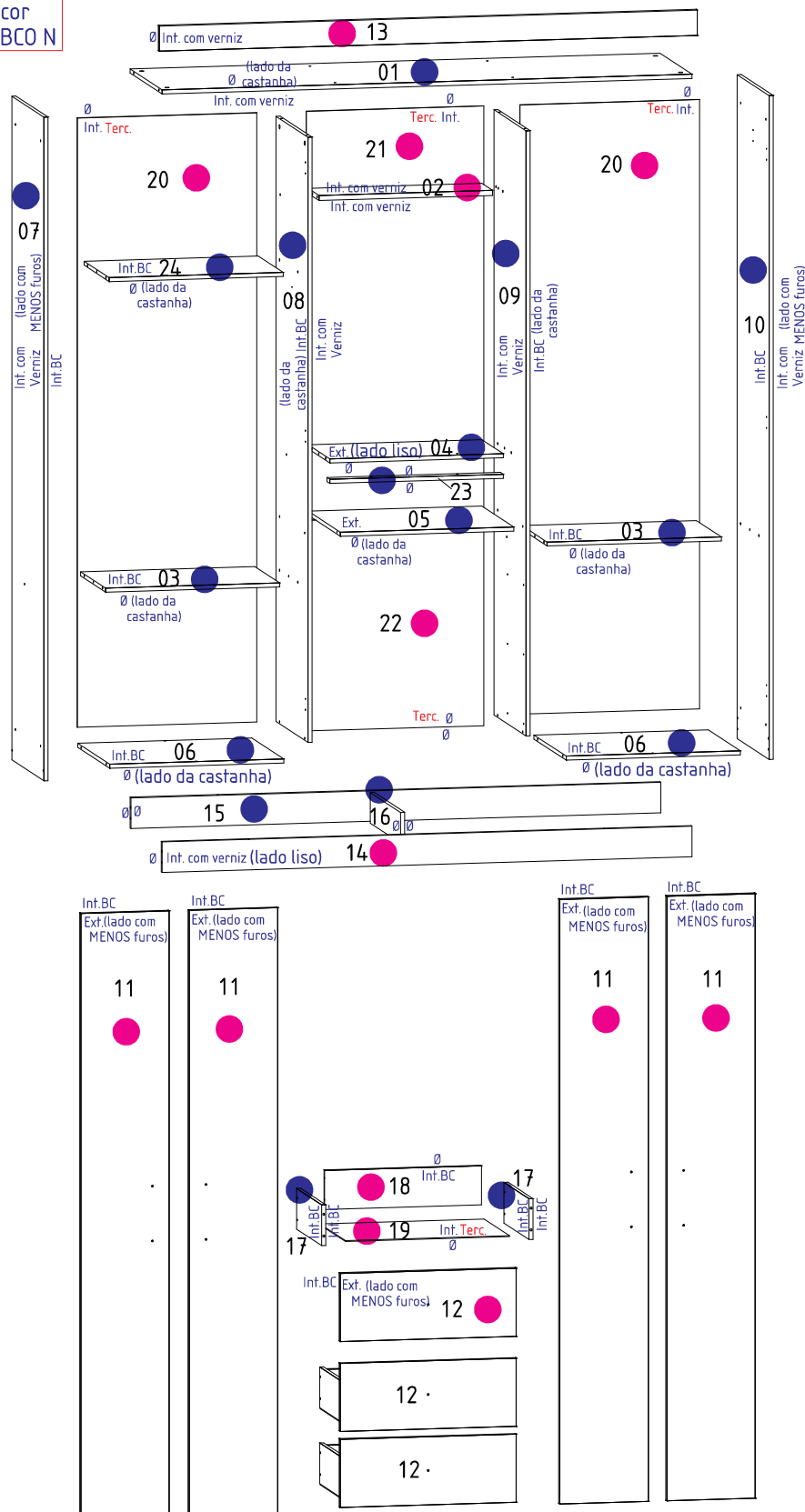


Data: 02/08/2019

LAYOUT DE PLANO DE INSPEÇÃO PINT. DE SUPERFÍCIE

Em Vermelho
Peças c/ opção
de cor.

Usar este plano
somente para cor
467 - CANELA R/BCO N



TEMPO PADRÃO

Nº Peça	Qtd. Pç	Velocidade mts/min	Pç / min.
01	2	18	23
02	7	15	203
03	3	15	87
04	3	15	87
05	2	18	58
06	2	15	58
07	2	18	18
08	2	18	20
09	2	18	20
10	2	18	18
11	4	18	41
12	5	15	144
13	9	18	101
14	9	18	103
17	9	15	386
18	9	15	290
24	3	15	87