

**CÔMODA 4 GAVETAS / DRAWER CHEST / CAJONERA**

PH60151

**Montagem**

Recomenda-se a leitura prévia das instruções de montagem e profissionais especializados para montar.

**Assistência**

Caso ocorra problema com algum dos componentes, sublinhe-o, identifique o problema e retorne esta relação, via fax ou meio de comunicação disponível para o representante.

-----  
Assinatura do cliente

**Assembly**

Before the assembling is recommended to read carefully the assembly instruction by professional assemblers.

**Assistance**

If happen problems with any component, underline the same, identify the problem and send back this relation immediatly, by fax or other way.

-----  
Client signature

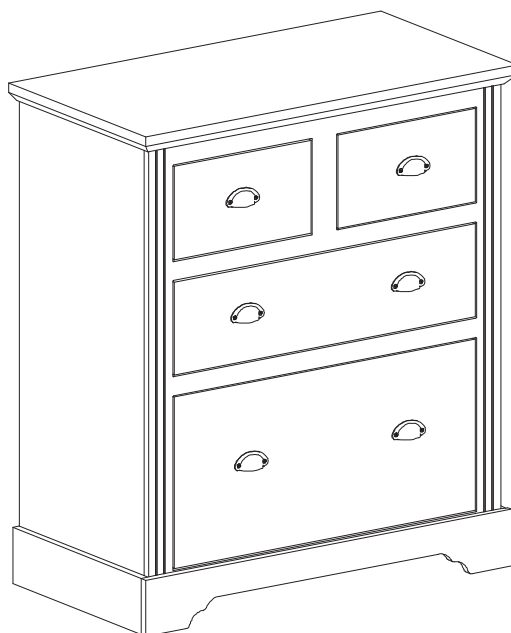
**Montaje**

Se recomienda la lectura previa de las instrucciones de montaje y profesionales especializados para montarlos.

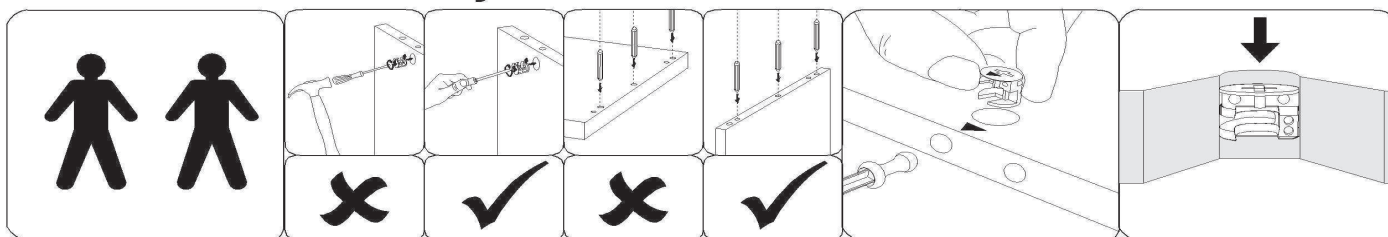
**Asistencia**

Caso sucedan problemas con alguno de los componentes, subraye el componente, identifique el problema, y retorne esta copia via fax u otro medio de comunicación posible.

-----  
Assinatura del cliente



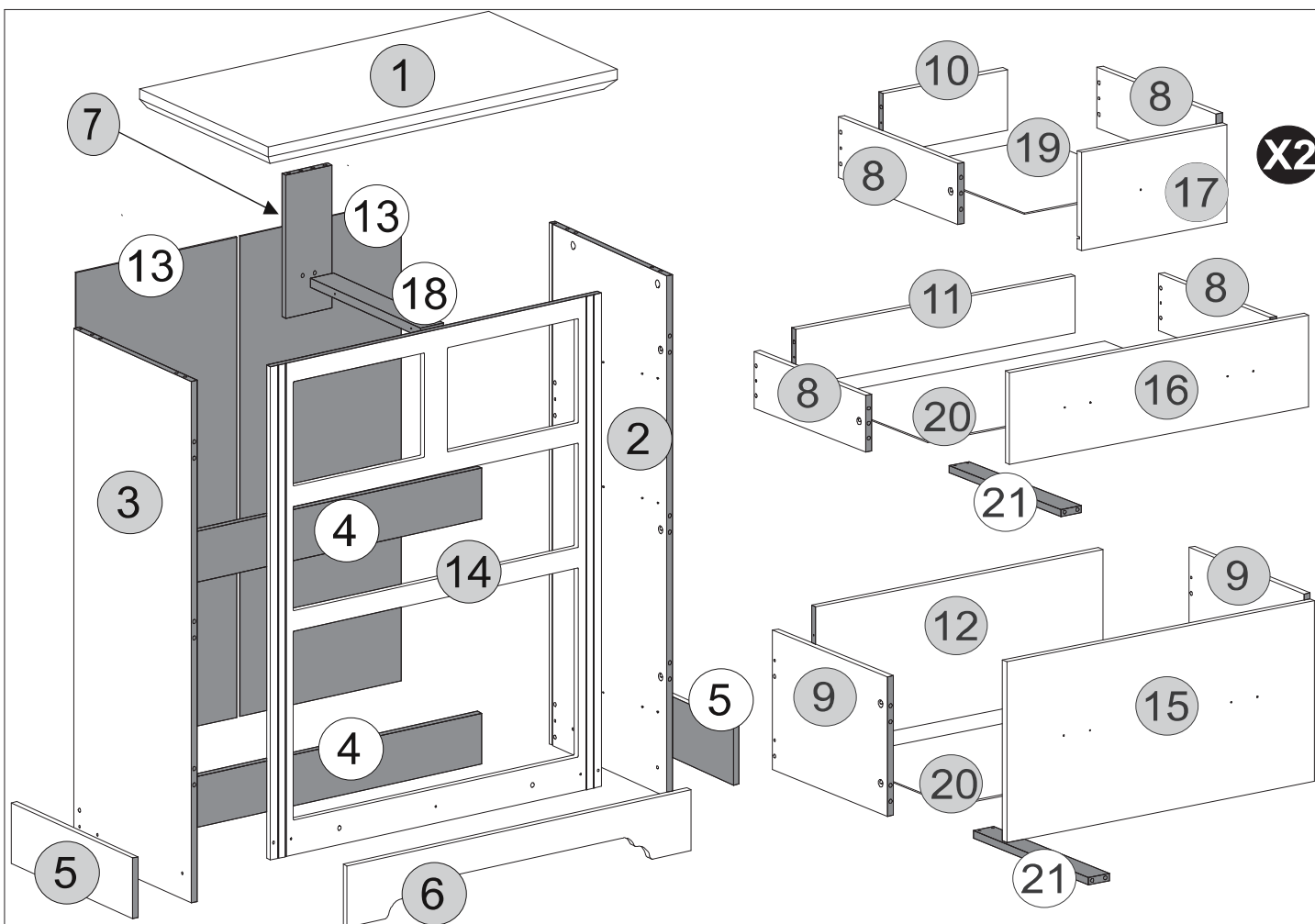
**Atenção / Attention / Atención**



A Herval se reserva o direito de efetuar alterações nos produtos de suas linhas sem aviso prévio, quando entender necessário.

Herval reserves the right to effect modifications in the products, without previous advice, when understand necessary.

Herval se reserva el derecho de hacer las modificaciones que juzgue necesarias en sus productos, sin aviso previo, cuando lo crea necesario.



**Observe / Please Note / Tenga en Cuenta:**

As peças abaixo foram carimbadas com o número da peça para ajudar a identificá-las durante a montagem  
the below parts have been stamped with the part number to help identify them during assembly  
Las siguientes piezas han sido estampadas con el número de pieza para ayudar a identificarlas durante el montaje.

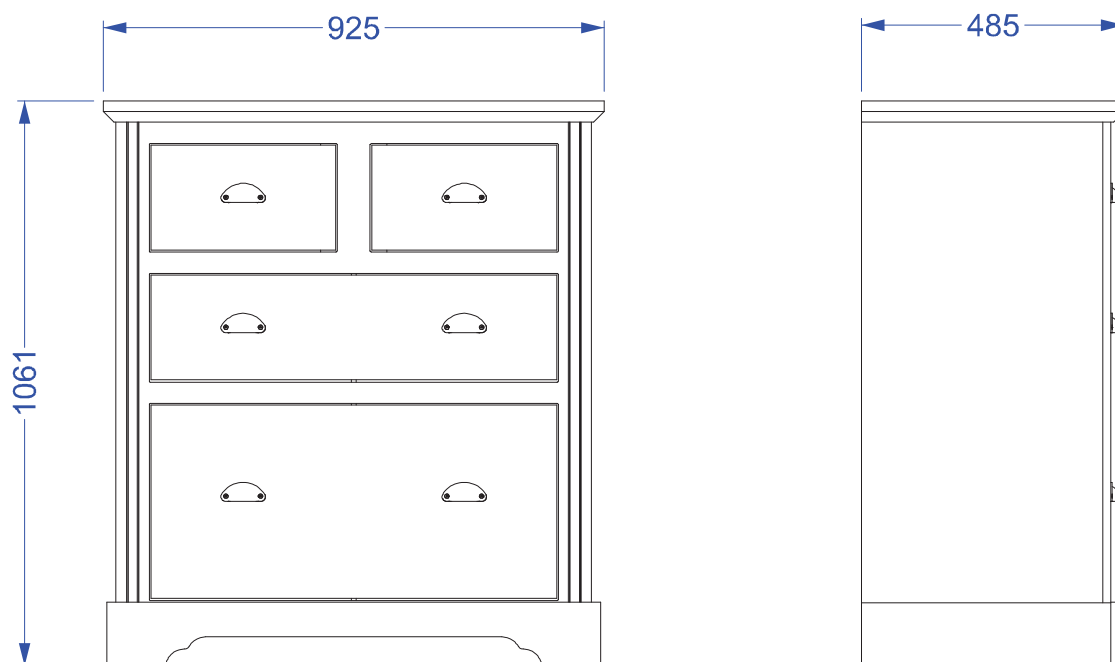
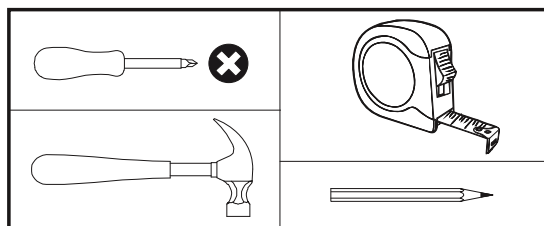
| Nº / Number | Cód. / Code / Código | Peça                | Part                  | Pieza               | Med. / Measure / Med. | Qtde |
|-------------|----------------------|---------------------|-----------------------|---------------------|-----------------------|------|
| 1           | 158407E              | Tampo               | Top Panel             | Sobre               | 925X485X10            | 1    |
| 2           | 158639E              | Lateral Direita     | Right Side Panel      | Lateral Derecha     | 1021X445X15           | 1    |
| 3           | 158640E              | Lateral Esquerda    | Left Side Panel       | Lateral Izquierda   | 1021X445X15           | 1    |
| 4           | 158410E              | Travessa Traseira   | Back Crossbeam        | Zócalo Trasero      | 845X100X15            | 2    |
| 5           | 158411E              | Rodapé Lateral      | Side Plinth           | Zócalo Lateral      | 460X119X15            | 2    |
| 6           | 158412E              | Rodapé Frontal      | Front Plinth          | Zócalo Frontal      | 911X120X15            | 1    |
| 7           | 158413E              | União Corrediça     | Support               | Unión Corredera     | 280X122X15            | 1    |
| 8           | 158414E              | Lateral Gaveta      | Drawer Side           | Lateral Cajón       | 400X122X15            | 6    |
| 9           | 158416E              | Lateral Gav. Maior  | Large Side Drawer     | Lateral Cajón Mayor | 400X280X15            | 2    |
| 10          | 158418E              | Traseiro Gav. Menor | Small Drawer Back     | Cajón Trasero Menor | 292X122X15            | 2    |
| 11          | 158419E              | Traseiro Gav. Média | Medium Drawer Back    | Cajón Trasero Medio | 701X122X15            | 1    |
| 12          | 158420E              | Traseiro Gav. Maior | Large Drawer Back     | Cajón Trasero Mayor | 701X280X15            | 1    |
| 13          | 158451E              | Fundo               | Back Panel            | Fondo               | 941X426X3             | 2    |
| 14          | 158450E              | Quadro Frontal      | Front Frame           | Marco Frontal       | 966X877X15            | 1    |
| 15          | 158422E              | Frente Gav. Maior   | Large Drawer Front    | Frente Cajón Mayor  | 749X363X15            | 1    |
| 16          | 158423E              | Frente Gav. Média   | Medium Drawer Front   | Frente Cajón Medio  | 749X197X15            | 1    |
| 17          | 158424E              | Frente Gav. Menor   | Small Drawer Front    | Frente Cajón Menor  | 341X197X15            | 2    |
| 18          | 158425E              | Corrediça Central   | Central Drawer Runner | Corredera Central   | 416X61X18             | 1    |
| 19          | 158426E              | Fundo Gav. Menor    | Small Drawer Bottom   | Fondo Cajón Menor   | 407X321X3             | 2    |
| 20          | 158427E              | Fundo Gav. Maior    | Large Drawer Bottom   | Fondo Cajón Mayor   | 730X407X3             | 2    |
| 21          | 158417E              | Suporte Gaveta      | Drawer Support        | Soporte de Cajón    | 400X50X15             | 2    |

# FITTINGS LIST

CÓD. / CODE: K072541

| REF. | PEÇA                                         | PART                         | PIEZA                           | QTDE | CÓDIGO  |
|------|----------------------------------------------|------------------------------|---------------------------------|------|---------|
| A    | PARAFUSO MINIFIX                             | SCREW MINIFIX                | TORNILLO MINIFIX                | 28   | 1602006 |
| B    | TAMBOR MINIFIX Ø14.9X11MM                    | CAM NUT Ø14.9 X 11mm         | TAMBOR MINIFIX Ø14.9 X 11mm     | 28   | 1605358 |
| C    | CAVILHA DE MADEIRA Ø7.8X30mm                 | DOWEL Ø7.8 x 30 mm           | TARUGO Ø7.8 x 30 mm             | 64   | 1604602 |
| D    | ARRUELA LISA ZB Ø16x7                        | WASHER Ø16 X 7mm             | ARRUELA LISA ZB Ø16x7           | 3    | -       |
| E    | DISTANCIADOR DE CORREDIÇA 45MM               | DRAWER SPACE 53X 45 X32mm    | ESPACIO DE CAJONES 53X 45 X32mm | 12   | -       |
| F    | CINTA DE PAREDE 200x20x1mm                   | STRAP 200 X 20 X 1mm         | CORREA DE PARED 200 X 20 X 1mm  | 1    | -       |
| G    | PARAFUSO 4 X 14 CAB. CHATA REBAIXADA PHILIPS | SCREW 4 X 14mm               | TORNILLO 4 X 14mm               | 32   | 1602420 |
| H    | PARAFUSO 4 X 40 CAB. CHATA PHILIPS           | SCREW 4 X 40mm               | TORNILLO 4 X 40mm               | 12   | 1604937 |
| I    | PARAFUSO 3.5 X 40 CAB. CHATA PHILIPS         | SCREW 3.5 X 40mm             | TORNILLO 3.5 X 40mm             | 7    | -       |
| J    | PARAFUSO 4 X 25 CAB. PANELA                  | SCREW 4 X 25mm               | TORNILLO 4 X 25mm               | 8    | -       |
| K    | SAPATA L 19x17x8mm Ø2 (02.02.053)            | PLASTIC FOOT L 19X17X8mm Ø2  | PIE DE PLASTICO L 19X17X8mm Ø2  | 5    | -       |
| L    | PREGO 10x10 ANELADO - 1,5x23MM               | NAIL 10x10 RINGED - 1,5x23mm | CLAVO ANELADO 10x10             | 32   | -       |
| M    | SAQUINHO COLA BRANCA 10G                     | GLUE 10G                     | PEGAMENTO 10G                   | 3    | 1605372 |
| N    | TAPA FURO ADESIVO PAPEL 19MM                 | HOLE PLUGS 19mm              | TAPA HUECO 19MM                 | 12   | -       |
| O    | PARAFUSO 4 X 20 CAB. CHATA PHILIPS           | SCREW 4 X 20mm               | TORNILLO 4 X 20mm               | 26   | 1607860 |
| P    | PARAFUSO 3,5 X 14 CAB. FLANGEADO             | SCREW 3,5 X 14mm             | TORNILLO 3,5 X 14mm             | 16   | 1604647 |
| Q    | PARAFUSO 3 X 16 CAB. CHATA PHILIPS           | SCREW 3 X 16mm               | TORNILLO 3 X 16mm               | 16   | 1601241 |
| R    | PARAFUSO 3,5 X 30 CAB. FLANGEADO             | SCREW 3,5 X 30mm             | TORNILLO 3,5 X 30mm             | 2    | -       |
| S    | CANTONEIRA SUPORTE TRIANGULAR COM ABA        | TRIANGLE SUPORT ANGLE        | ANGULO TRIANGULAR               | 16   | -       |
| T    | PUXADOR CONCHA C/ PARAFUSOS                  | SHELL HANDLE WITH SCREWS     | MANGO CONCHA CON TORNILLOS      | 6    | 1608266 |
| U    | CORREDIÇA NORMAL 350mm                       | NORMAL SLIDES 350mm          | CORREDERA NORMAL 350mm          | 4    | 1601800 |
| V    | PERFIL H 640 X 21 X 3,8mm                    | PROFILE H 640 X 21 X 3,8mm   | PERFIL H 640 X 21 X 3,8mm       | 1    | 1608276 |
| W    | PARAFUSO 3 X 20 CAB. CHATA PHILIPS           | SCREW 3 X 20mm               | TORNILLO 3 X 20mm               | 22   | 1604857 |
| X    | CANTONEIRA 18x18 (ZB)                        | 18x18 CORNER (ZB)            | CANTONERA 18x18 (ZB)            | 5    | 1604301 |

## FERRAMENTAS NECESSÁRIAS TOOLS REQUIRED HERRAMIENTAS NECESARIAS



**PASSO 1**  
**STEP 1**  
**PASO 1**

PEÇAS NECESSÁRIAS  
PARTS REQUIRED  
PIEZAS NECESARIAS

2 - x1

FERRAGEM NECESSÁRIA  
HARDWARE REQUIRED  
HERRAMIENTA NECESARIA

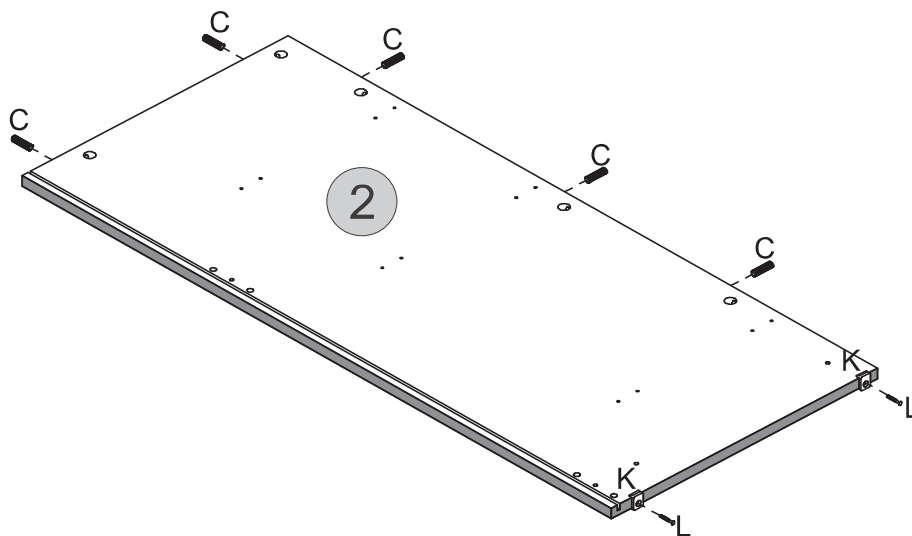
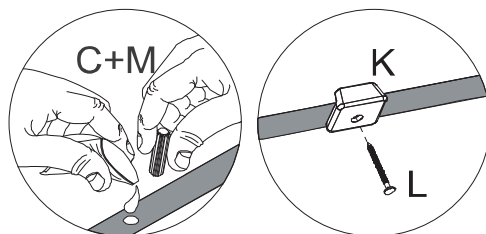
C  05

K  02

L  02

M  01

FERRAMENTA NECESSÁRIA  
TOOLS REQUIRED  
HERRAMIENTA NECESARIA



**PASSO 2**  
**STEP 2**  
**PASO 2**

PEÇAS NECESSÁRIAS  
PARTS REQUIRED  
PIEZAS NECESARIAS

2 - x1

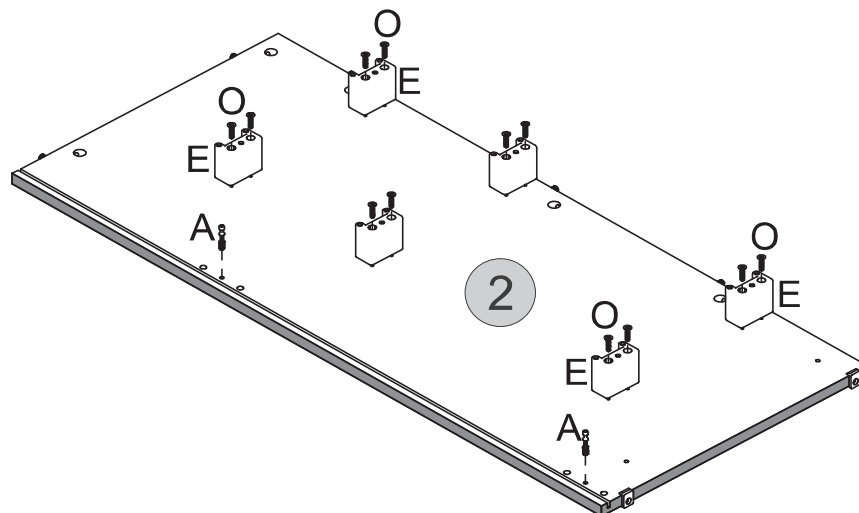
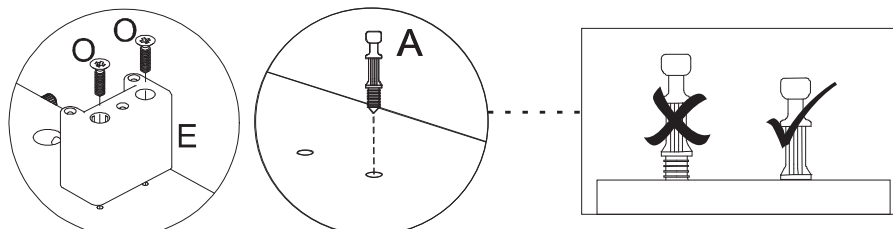
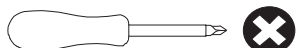
FERRAGEM NECESSÁRIA  
HARDWARE REQUIRED  
HERRAMIENTA NECESARIA

A  02

E  06

O  12

FERRAMENTA NECESSÁRIA  
TOOLS REQUIRED  
HERRAMIENTA NECESARIA



### PASSO 3 STEP 3 PASO 3

#### PEÇAS NECESSÁRIAS PARTS REQUIRED PIEZAS NECESARIAS

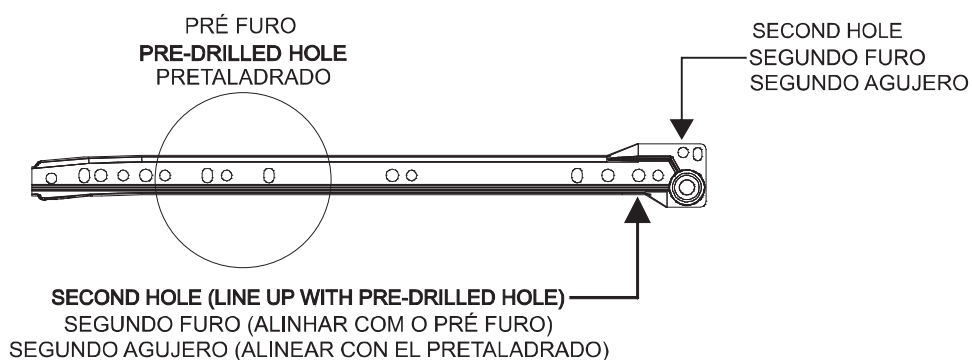
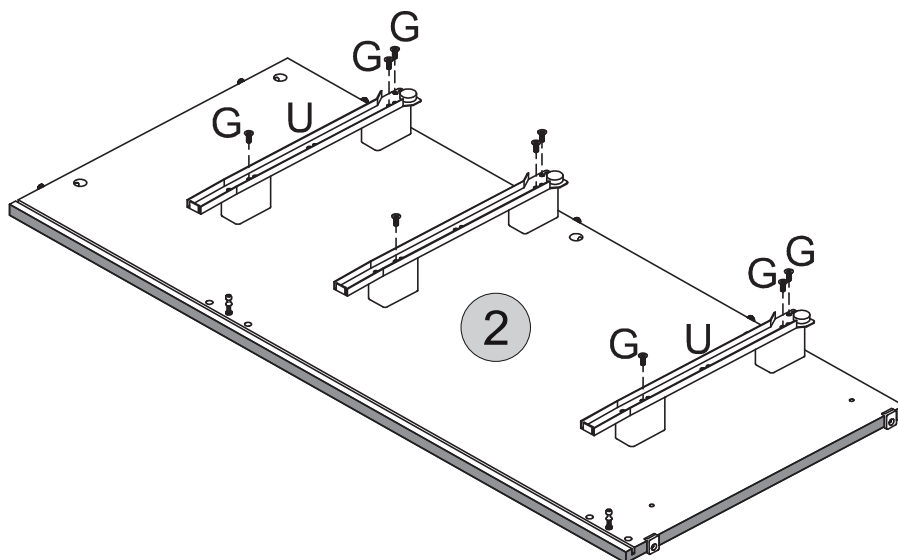
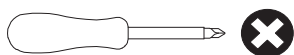
2 - x1

#### FERRAGEM NECESSÁRIA HARDWARE REQUIRED HERRAMIENTA NECESARIA

G  09

U  03

#### FERRAMENTA NECESSÁRIA TOOLS REQUIRED HERRAMIENTA NECESARIA



### PASSO 4 STEP 4 PASO 4

#### PEÇAS NECESSÁRIAS PARTS REQUIRED PIEZAS NECESARIAS

3 - x1

#### FERRAGEM NECESSÁRIA HARDWARE REQUIRED HERRAMIENTA NECESARIA

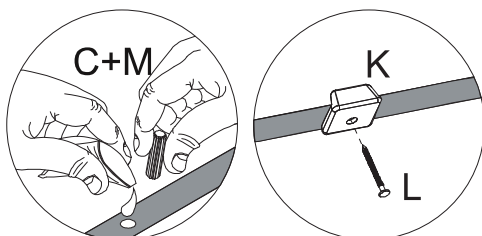
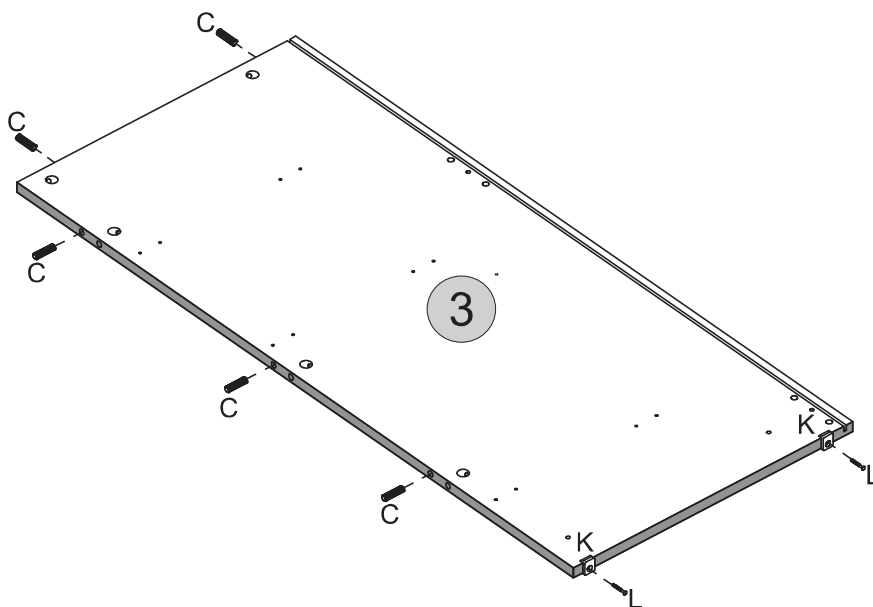
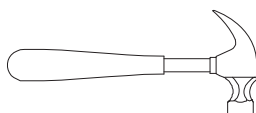
C  05

K  02

L  02

M  01

#### FERRAMENTA NECESSÁRIA TOOLS REQUIRED HERRAMIENTA NECESARIA



**PASSO 5**  
**STEP 5**  
**PASO 5**

PEÇAS NECESSÁRIAS  
PARTS REQUIRED  
PIEZAS NECESARIAS

3 - x1

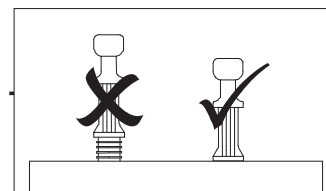
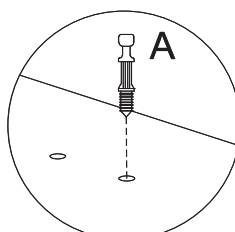
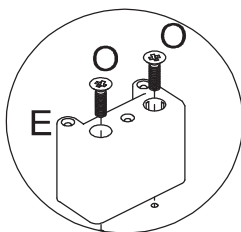
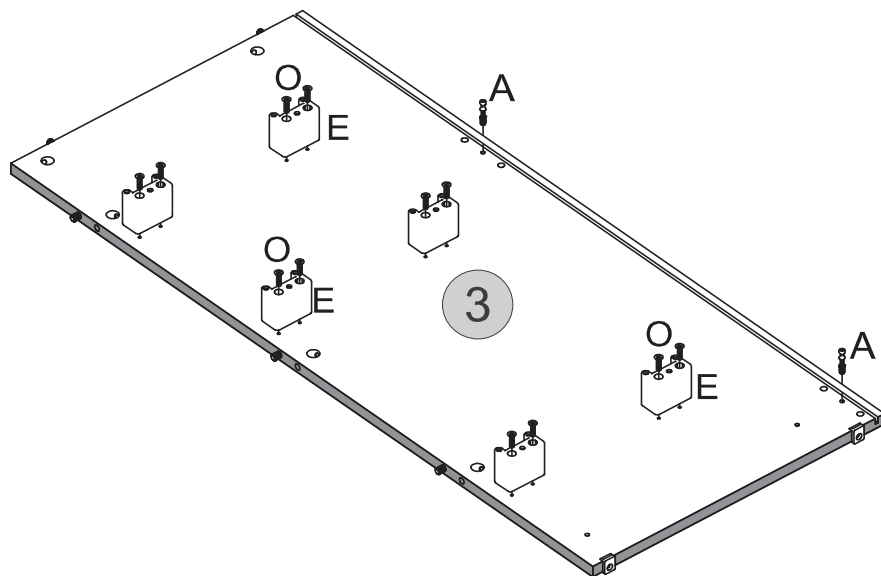
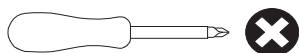
FERRAGEM NECESSÁRIA  
HARDWARE REQUIRED  
HERRAMIENTA NECESARIA

A  02

E  06

O  14

FERRAMENTA NECESSÁRIA  
TOOLS REQUIRED  
HERRAMIENTA NECESARIA



**PASSO 5**  
**STEP 5**  
**PASO 5**

PEÇAS NECESSÁRIAS  
PARTS REQUIRED  
PIEZAS NECESARIAS

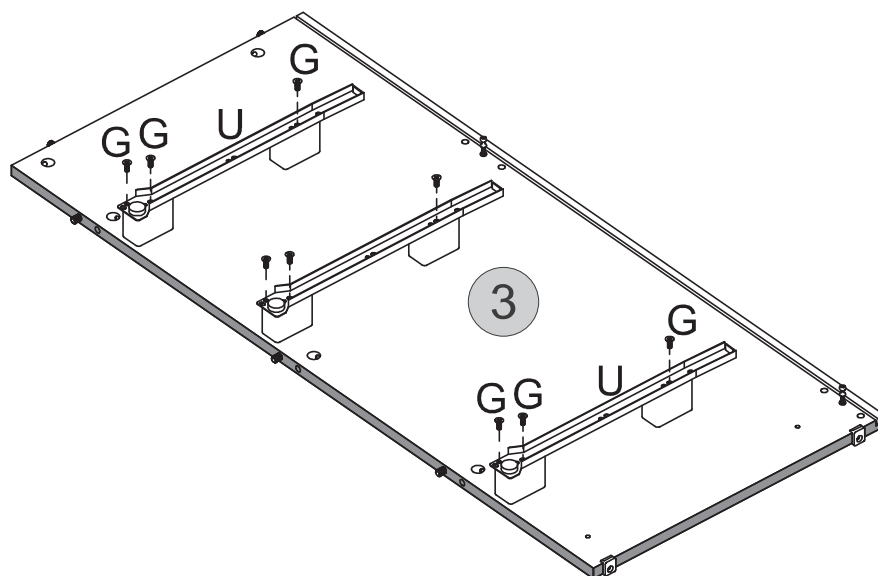
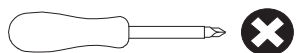
3 - x1

FERRAGEM NECESSÁRIA  
HARDWARE REQUIRED  
HERRAMIENTA NECESARIA

G  09

U  LEFT 03

FERRAMENTA NECESSÁRIA  
TOOLS REQUIRED  
HERRAMIENTA NECESARIA



SECOND HOLE  
SEGUNDO FURO  
SEGUNDO AGUJERO

PRÉ FURO  
PRE-DRILLED HOLE  
PRETALADRADO



SECOND HOLE (LINE UP WITH PRE-DRILLED HOLE)  
SEGUNDO FURO (ALINHAR COM O PRÉ FURO)  
SEGUNDO AGUJERO (ALINEAR CON EL PRETALADRADO)

**PASSO 7**  
**STEP 7**  
**PASO 7**

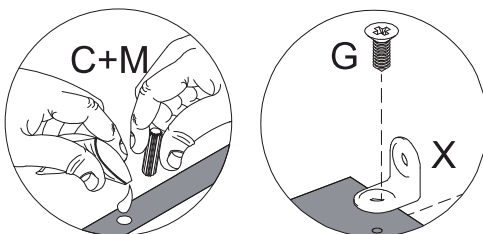
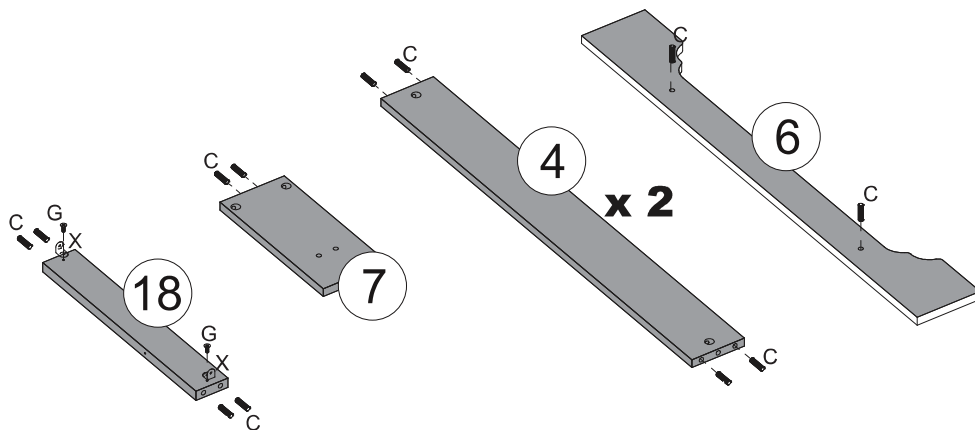
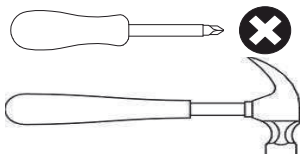
PEÇAS NECESSÁRIAS  
PARTS REQUIRED  
PIEZAS NECESARIAS

|      |    |
|------|----|
| 4 -  | x2 |
| 6 -  | x1 |
| 7 -  | x1 |
| 18 - | x1 |

FERRAGEM NECESSÁRIA  
HARDWARE REQUIRED  
HERRAMIENTA NECESARIA

|   |                                                                                   |    |
|---|-----------------------------------------------------------------------------------|----|
| C |  | 16 |
| G |  | 02 |
| M |  | 01 |
| X |  | 02 |

FERRAMENTA NECESSÁRIA  
TOOLS REQUIRED  
HERRAMIENTA NECESARIA



**PASSO 8**  
**STEP 8**  
**PASO 8**

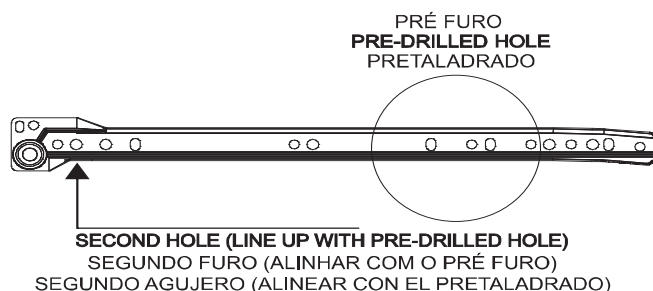
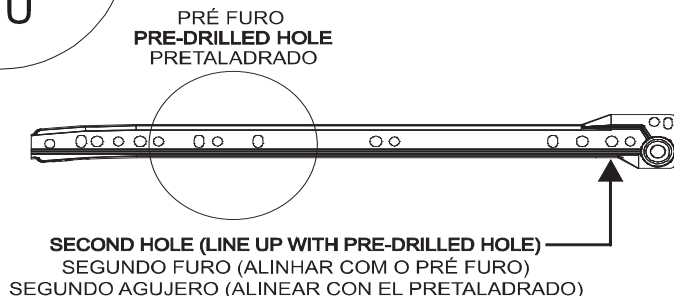
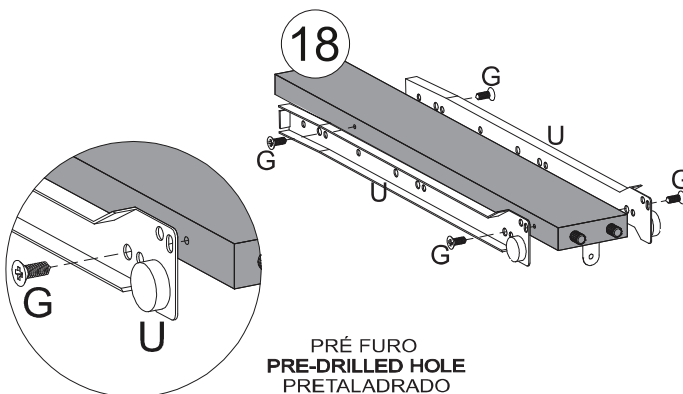
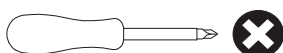
PEÇAS NECESSÁRIAS  
PARTS REQUIRED  
PIEZAS NECESARIAS

|      |    |
|------|----|
| 18 - | x1 |
|------|----|

FERRAGEM NECESSÁRIA  
HARDWARE REQUIRED  
HERRAMIENTA NECESARIA

|   |                                                                                     |    |
|---|-------------------------------------------------------------------------------------|----|
| G |  | 04 |
| U |  | 01 |

FERRAMENTA NECESSÁRIA  
TOOLS REQUIRED  
HERRAMIENTA NECESARIA



**PASSO 9**  
**STEP 9**  
**PASO 9**

PEÇAS NECESSÁRIAS  
PARTS REQUIRED  
PIEZAS NECESARIAS

14 - x1

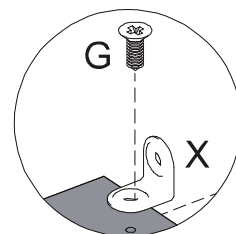
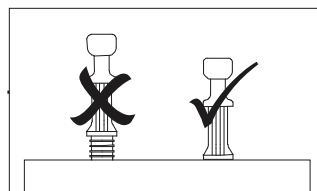
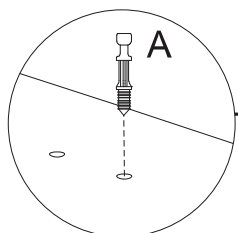
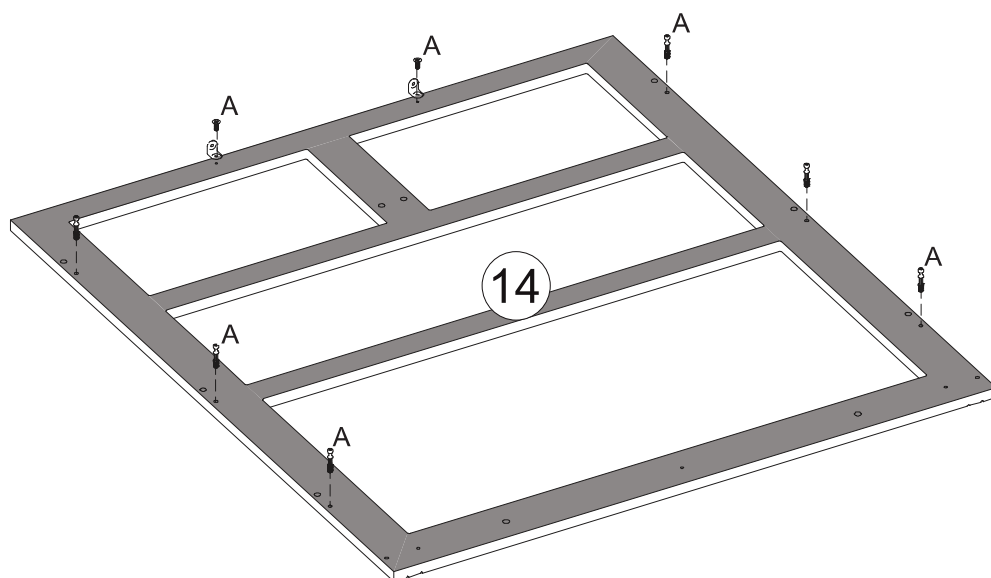
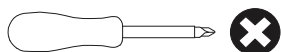
FERRAGEM NECESSÁRIA  
HARDWARE REQUIRED  
HERRAMIENTA NECESARIA

A  06

G  02

X  02

FERRAMENTA NECESSÁRIA  
TOOLS REQUIRED  
HERRAMIENTA NECESARIA

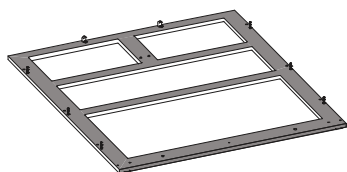


**PASSO 10**  
**STEP 10**  
**PASO 10**

PEÇAS NECESSÁRIAS  
PARTS REQUIRED  
PIEZAS NECESARIAS

2 - x1

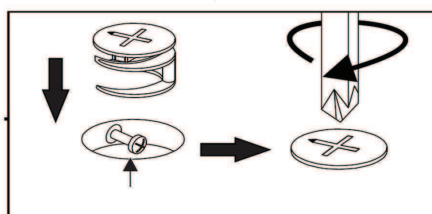
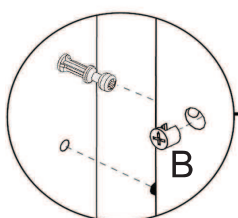
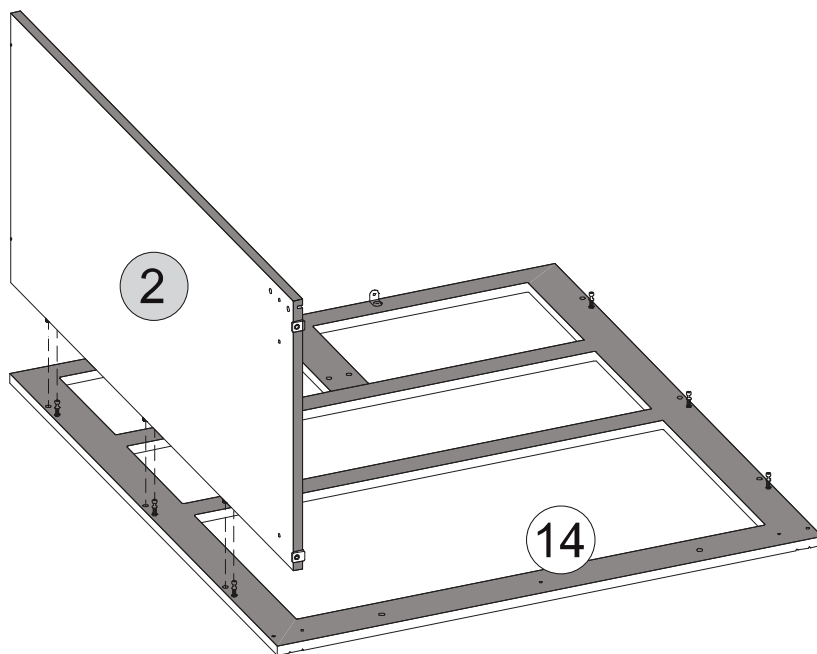
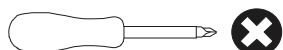
14 - x1



FERRAGEM NECESSÁRIA  
HARDWARE REQUIRED  
HERRAMIENTA NECESARIA

B  03

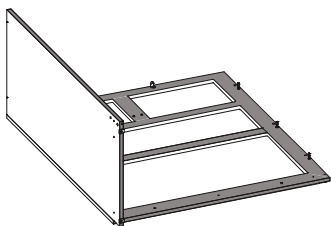
FERRAMENTA NECESSÁRIA  
TOOLS REQUIRED  
HERRAMIENTA NECESARIA



**PASSO 11**  
**STEP 11**  
**PASO 11**

PEÇAS NECESSÁRIAS  
PARTS REQUIRED  
PIEZAS NECESARIAS

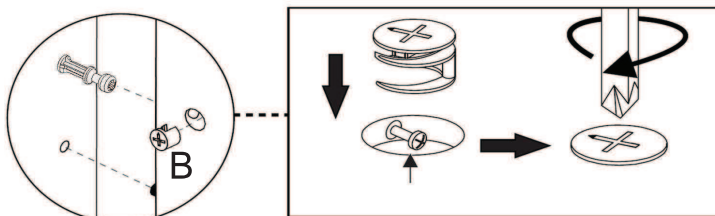
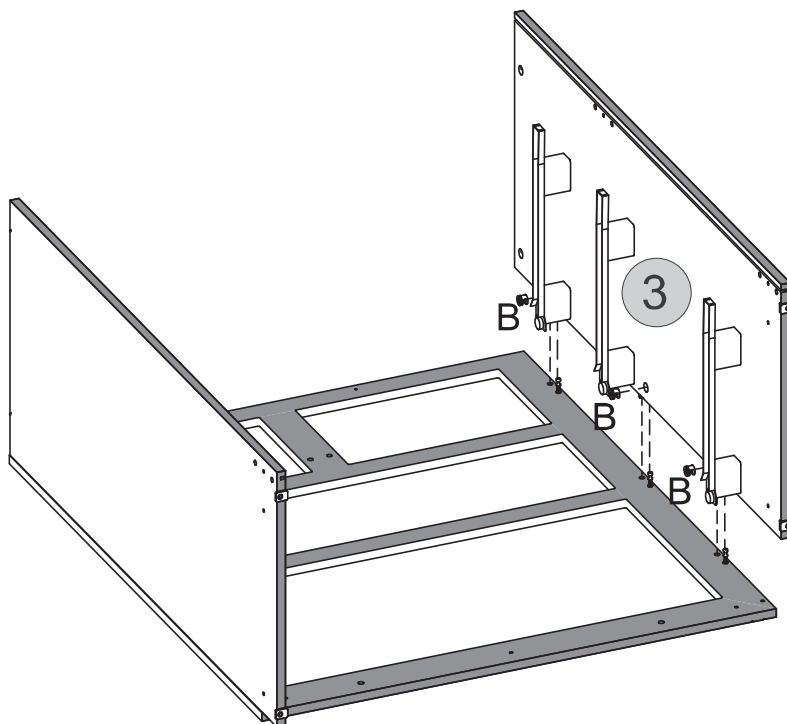
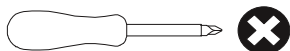
3 - x1



FERRAGEM NECESSÁRIA  
HARDWARE REQUIRED  
HERRAMIENTA NECESARIA

B  03

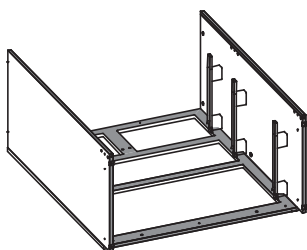
FERRAMENTA NECESSÁRIA  
TOOLS REQUIRED  
HERRAMIENTA NECESARIA



**PASSO 12**  
**STEP 12**  
**PASO 12**

PEÇAS NECESSÁRIAS  
PARTS REQUIRED  
PIEZAS NECESARIAS

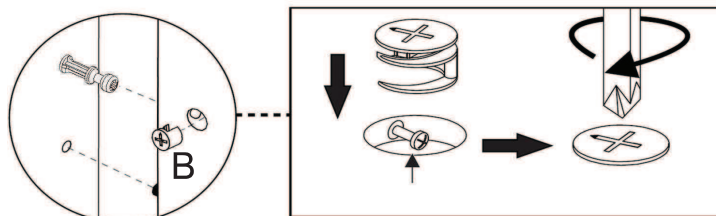
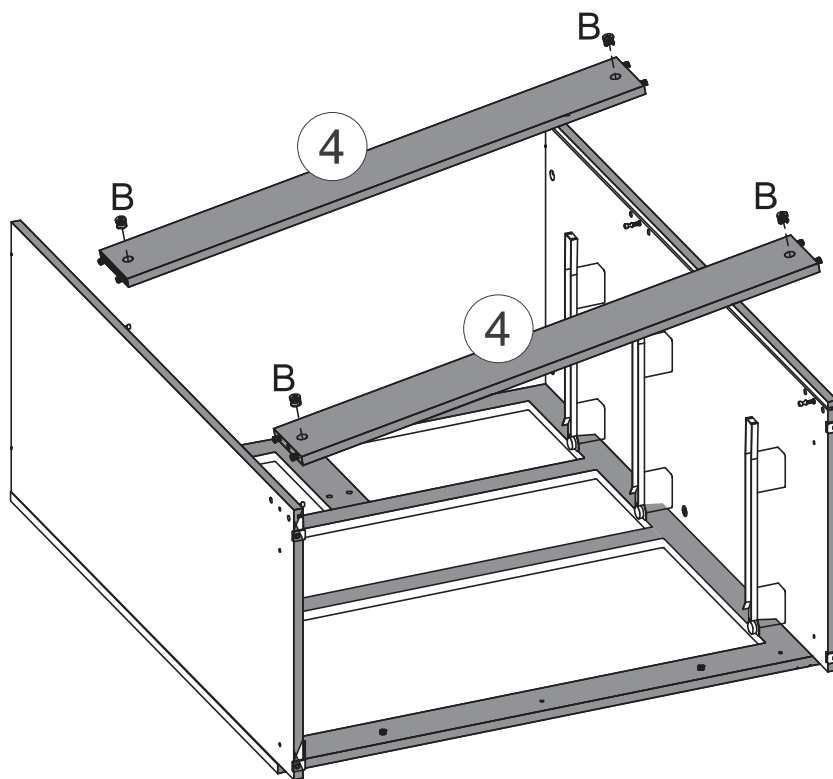
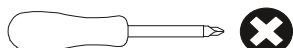
4 - x2



FERRAGEM NECESSÁRIA  
HARDWARE REQUIRED  
HERRAMIENTA NECESARIA

B  04

FERRAMENTA NECESSÁRIA  
TOOLS REQUIRED  
HERRAMIENTA NECESARIA



**PASSO 13**  
**STEP 13**  
**PASO 13**

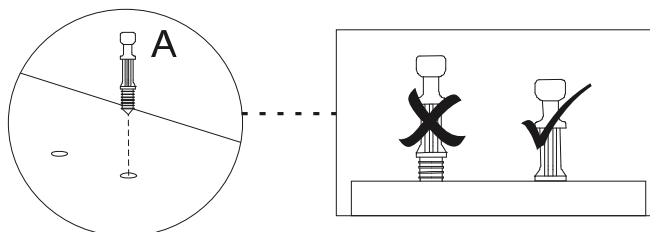
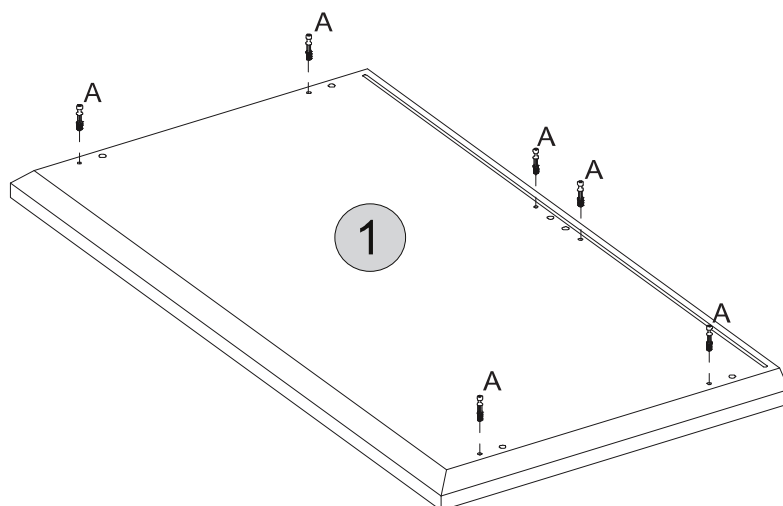
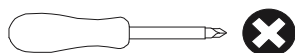
PEÇAS NECESSÁRIAS  
PARTS REQUIRED  
PIEZAS NECESARIAS

1 - x1

FERRAGEM NECESSÁRIA  
HARDWARE REQUIRED  
HERRAMIENTA NECESARIA

A  06

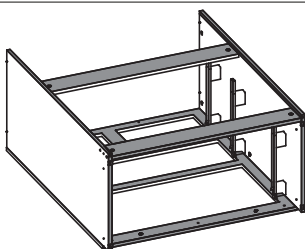
FERRAMENTA NECESSÁRIA  
TOOLS REQUIRED  
HERRAMIENTA NECESARIA



**PASSO 14**  
**STEP 14**  
**PASO 14**

PEÇAS NECESSÁRIAS  
PARTS REQUIRED  
PIEZAS NECESARIAS

1 - x1

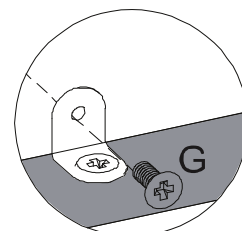
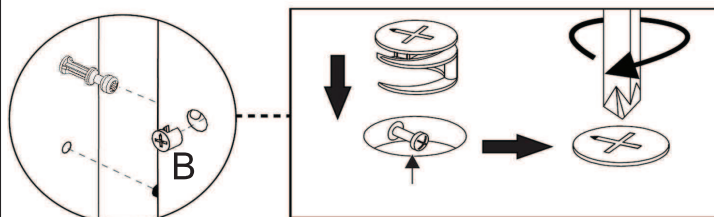
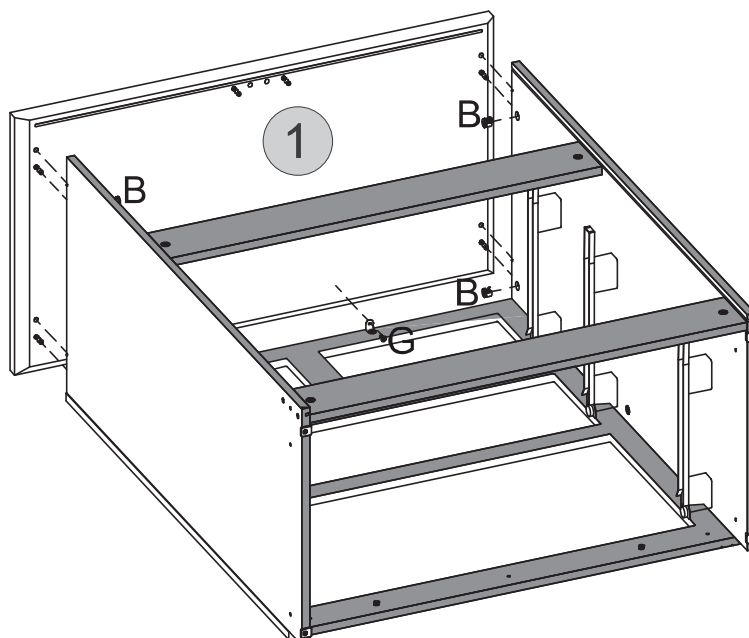
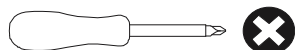


FERRAGEM NECESSÁRIA  
HARDWARE REQUIRED  
HERRAMIENTA NECESARIA

B  04

G  02

FERRAMENTA NECESSÁRIA  
TOOLS REQUIRED  
HERRAMIENTA NECESARIA



**PASSO 15**  
**STEP 15**  
**PASO 15**

PEÇAS NECESSÁRIAS  
PARTS REQUIRED  
PIEZAS NECESARIAS

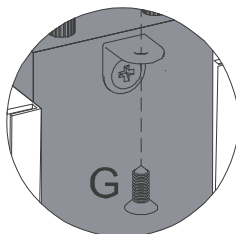
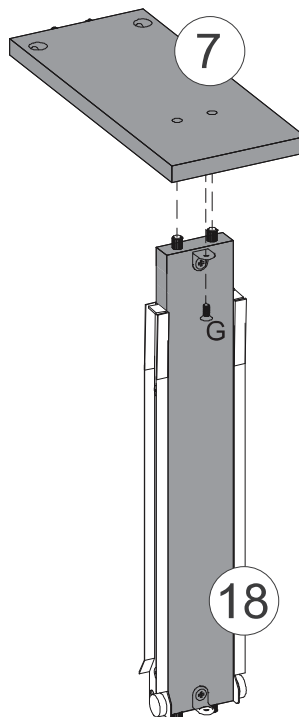
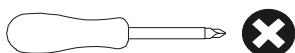
7 - x1

18 - x1

FERRAGEM NECESSÁRIA  
HARDWARE REQUIRED  
HERRAMIENTA NECESARIA

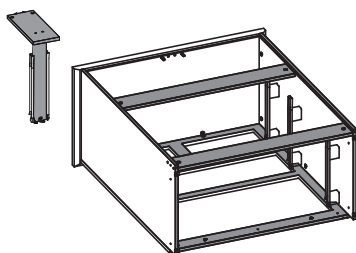
G  01

FERRAMENTA NECESSÁRIA  
TOOLS REQUIRED  
HERRAMIENTA NECESARIA



**PASSO 16**  
**STEP 16**  
**PASO 16**

PEÇAS NECESSÁRIAS  
PARTS REQUIRED  
PIEZAS NECESARIAS

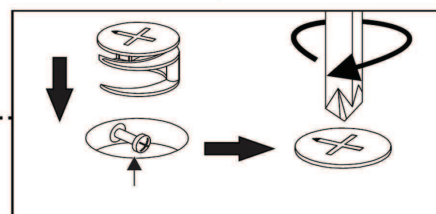
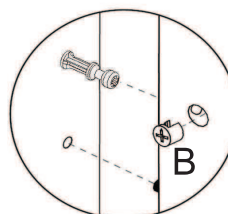
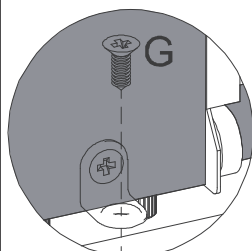
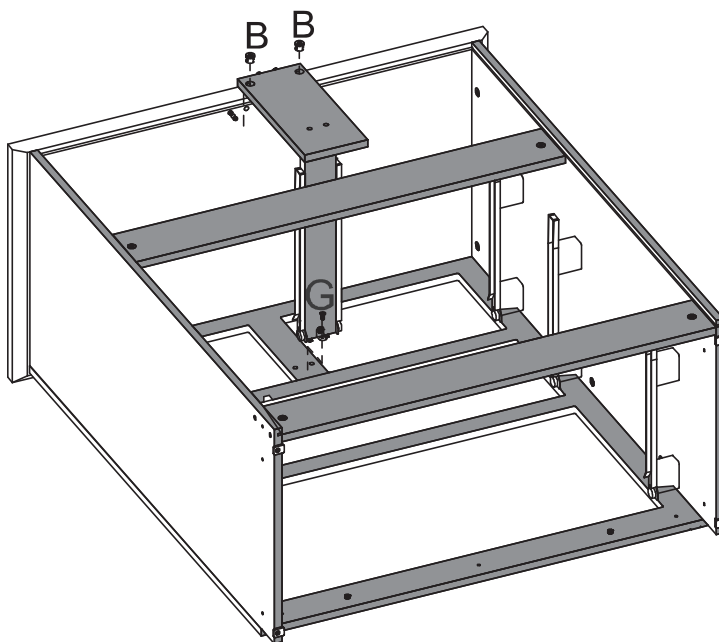
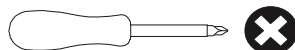


FERRAGEM NECESSÁRIA  
HARDWARE REQUIRED  
HERRAMIENTA NECESARIA

B  02

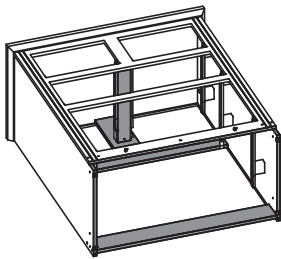
G  01

FERRAMENTA NECESSÁRIA  
TOOLS REQUIRED  
HERRAMIENTA NECESARIA



**PASSO 17**  
**STEP 17**  
**PASO 17**

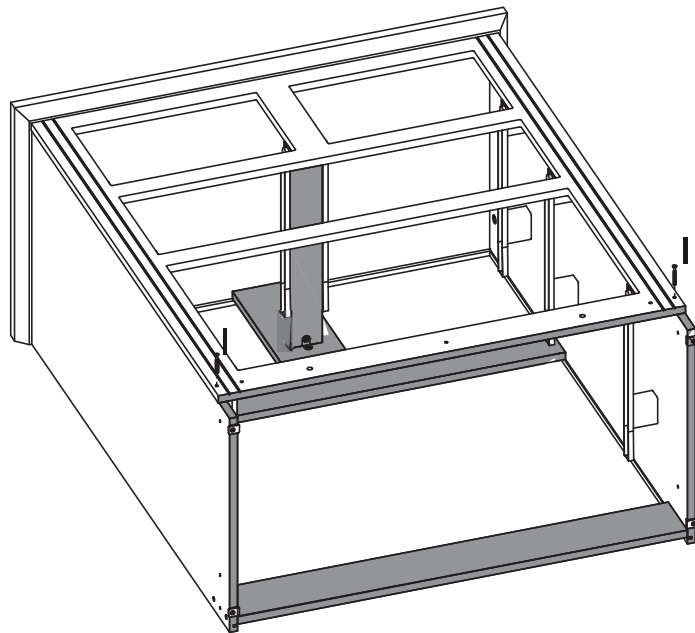
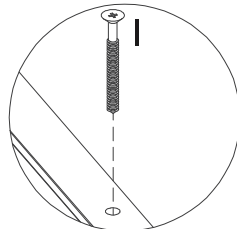
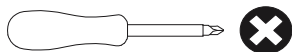
PEÇAS NECESSÁRIAS  
PARTS REQUIRED  
PIEZAS NECESARIAS



FERRAGEM NECESSÁRIA  
HARDWARE REQUIRED  
HERRAMIENTA NECESARIA



FERRAMENTA NECESSÁRIA  
TOOLS REQUIRED  
HERRAMIENTA NECESARIA

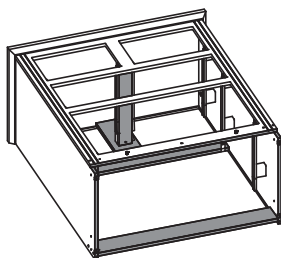


**PASSO 18**  
**STEP 18**  
**PASO 18**

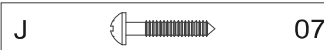
PEÇAS NECESSÁRIAS  
PARTS REQUIRED  
PIEZAS NECESARIAS

5 - x2

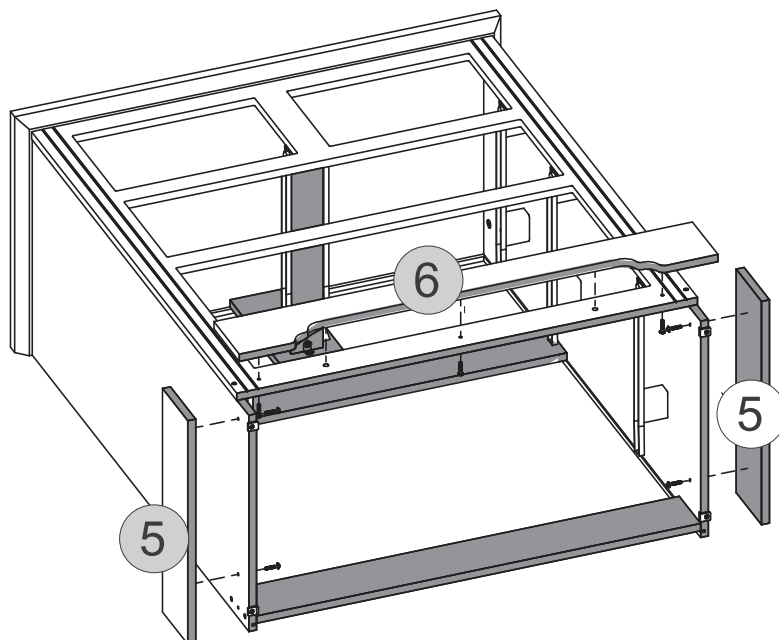
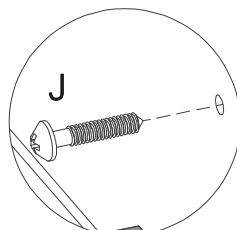
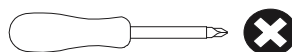
6 - x1



FERRAGEM NECESSÁRIA  
HARDWARE REQUIRED  
HERRAMIENTA NECESARIA



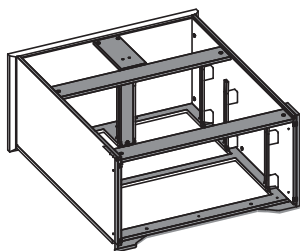
FERRAMENTA NECESSÁRIA  
TOOLS REQUIRED  
HERRAMIENTA NECESARIA



**PASSO 19**  
**STEP 19**  
**PASO 19**

PEÇAS NECESSÁRIAS  
PARTS REQUIRED  
PIEZAS NECESARIAS

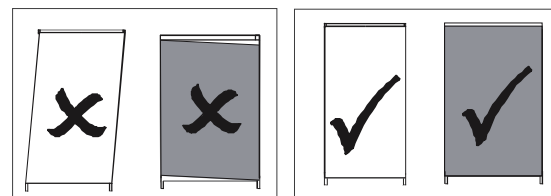
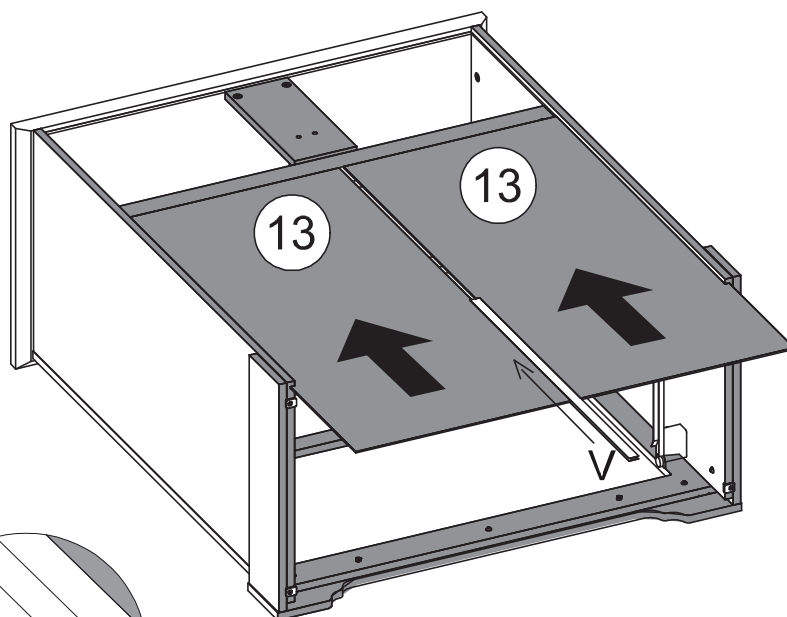
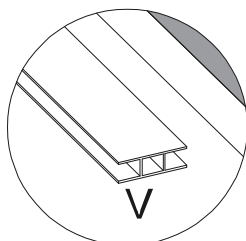
13 - x2



FERRAGEM NECESSÁRIA  
HARDWARE REQUIRED  
HERRAMIENTA NECESARIA

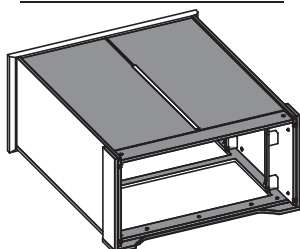
V  01

FERRAMENTA NECESSÁRIA  
TOOLS REQUIRED  
HERRAMIENTA NECESARIA



**PASSO 20**  
**STEP 20**  
**PASO 20**

PEÇAS NECESSÁRIAS  
PARTS REQUIRED  
PIEZAS NECESARIAS



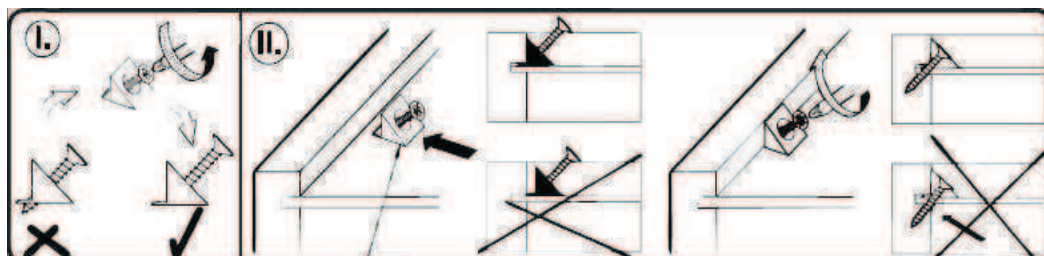
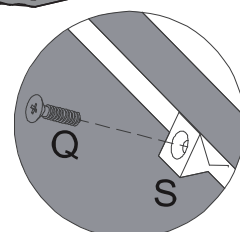
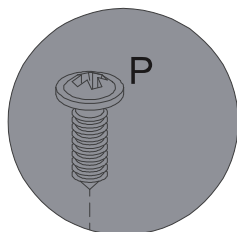
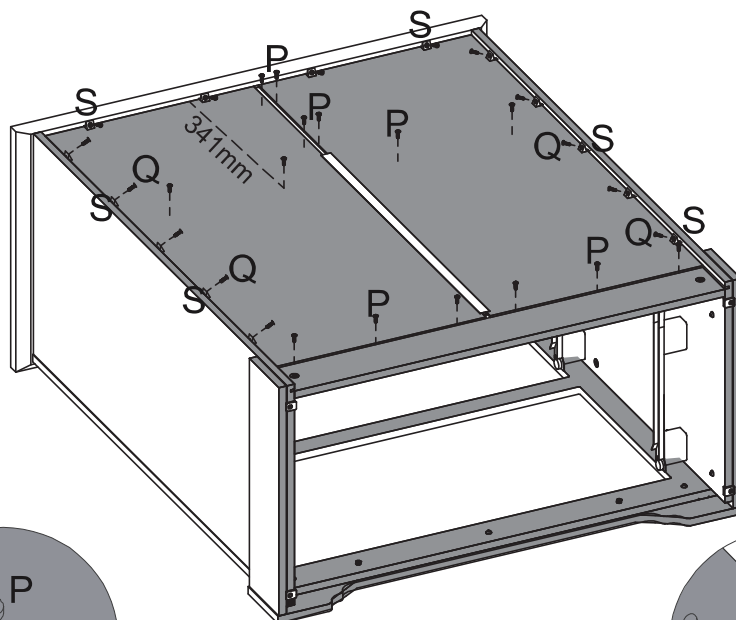
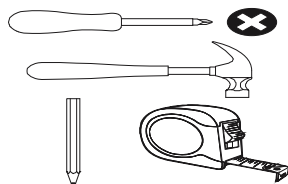
FERRAGEM NECESSÁRIA  
HARDWARE REQUIRED  
HERRAMIENTA NECESARIA

P  14

Q  14

S  14

FERRAMENTA NECESSÁRIA  
TOOLS REQUIRED  
HERRAMIENTA NECESARIA



**PASSO 21**  
**STEP 21**  
**PASO 21**

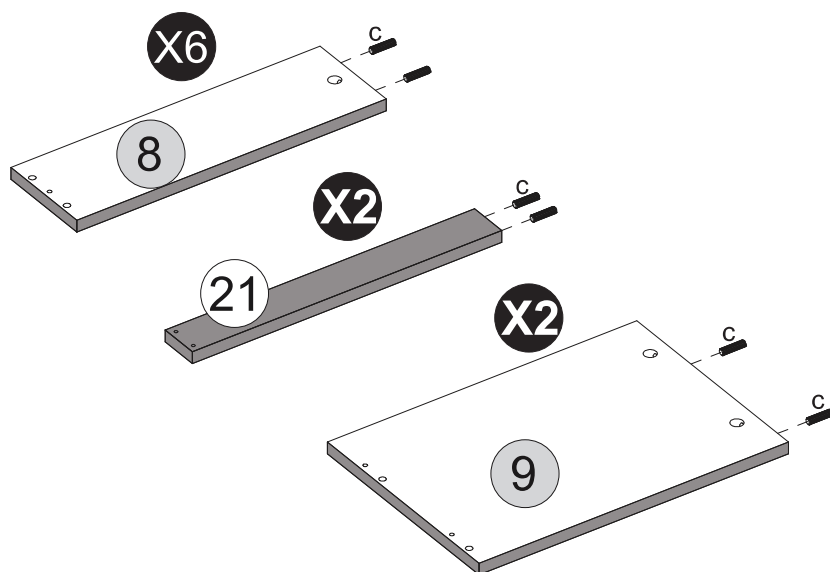
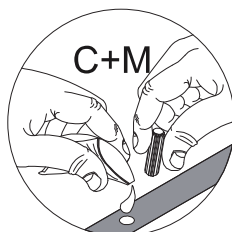
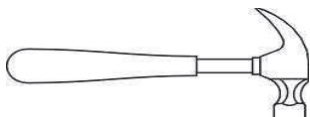
PEÇAS NECESSÁRIAS  
PARTS REQUIRED  
PIEZAS NECESARIAS

|      |    |
|------|----|
| 8 -  | x6 |
| 9 -  | x2 |
| 21 - | x3 |

FERRAGEM NECESSÁRIA  
HARDWARE REQUIRED  
HERRAMIENTA NECESARIA

|   |                                                                                   |    |
|---|-----------------------------------------------------------------------------------|----|
| C |  | 20 |
| M |  | 01 |

FERRAMENTA NECESSÁRIA  
TOOLS REQUIRED  
HERRAMIENTA NECESARIA



**PASSO 22**  
**STEP 22**  
**PASO 22**

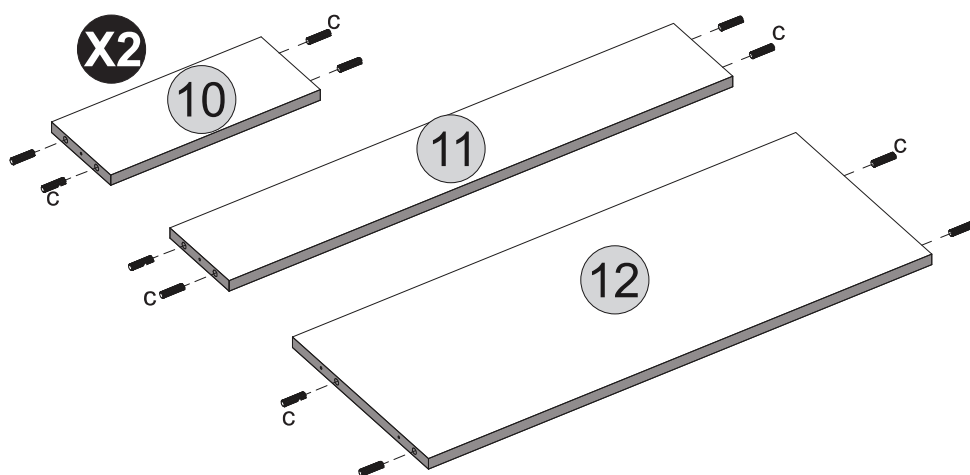
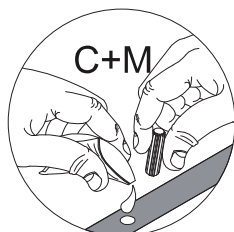
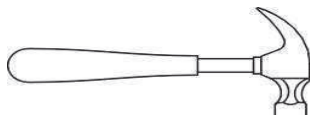
PEÇAS NECESSÁRIAS  
PARTS REQUIRED  
PIEZAS NECESARIAS

|      |    |
|------|----|
| 10 - | x2 |
| 11 - | x1 |
| 12 - | x1 |

FERRAGEM NECESSÁRIA  
HARDWARE REQUIRED  
HERRAMIENTA NECESARIA

|   |                                                                                     |    |
|---|-------------------------------------------------------------------------------------|----|
| C |  | 16 |
| M |  | 01 |

FERRAMENTA NECESSÁRIA  
TOOLS REQUIRED  
HERRAMIENTA NECESARIA

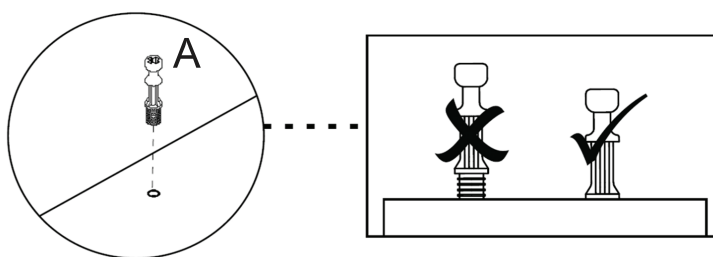
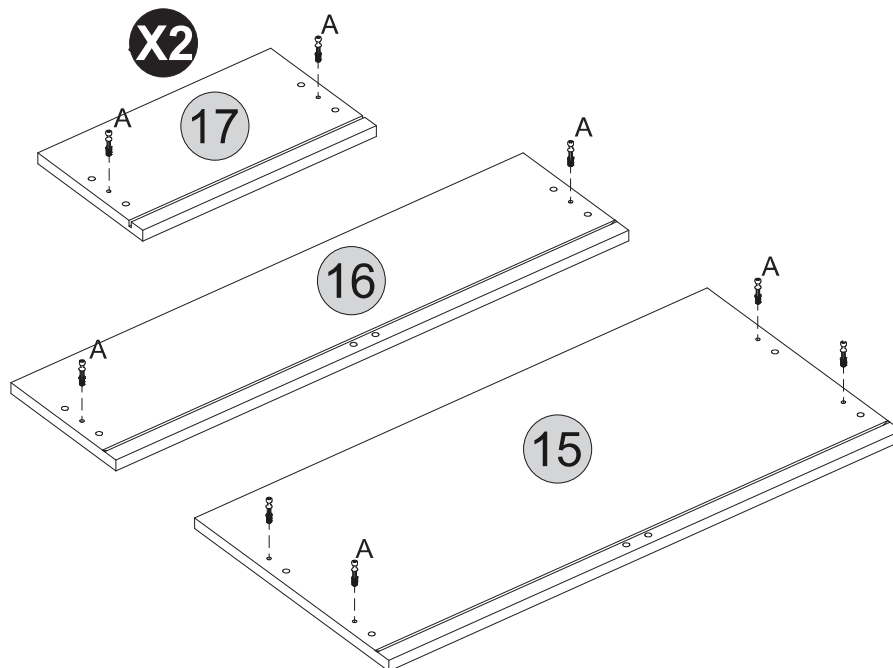
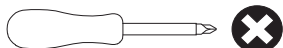


**PASSO 23****STEP 23****PASO 23**PEÇAS NECESSÁRIASPARTS REQUIREDPIEZAS NECESARIAS

15- x1

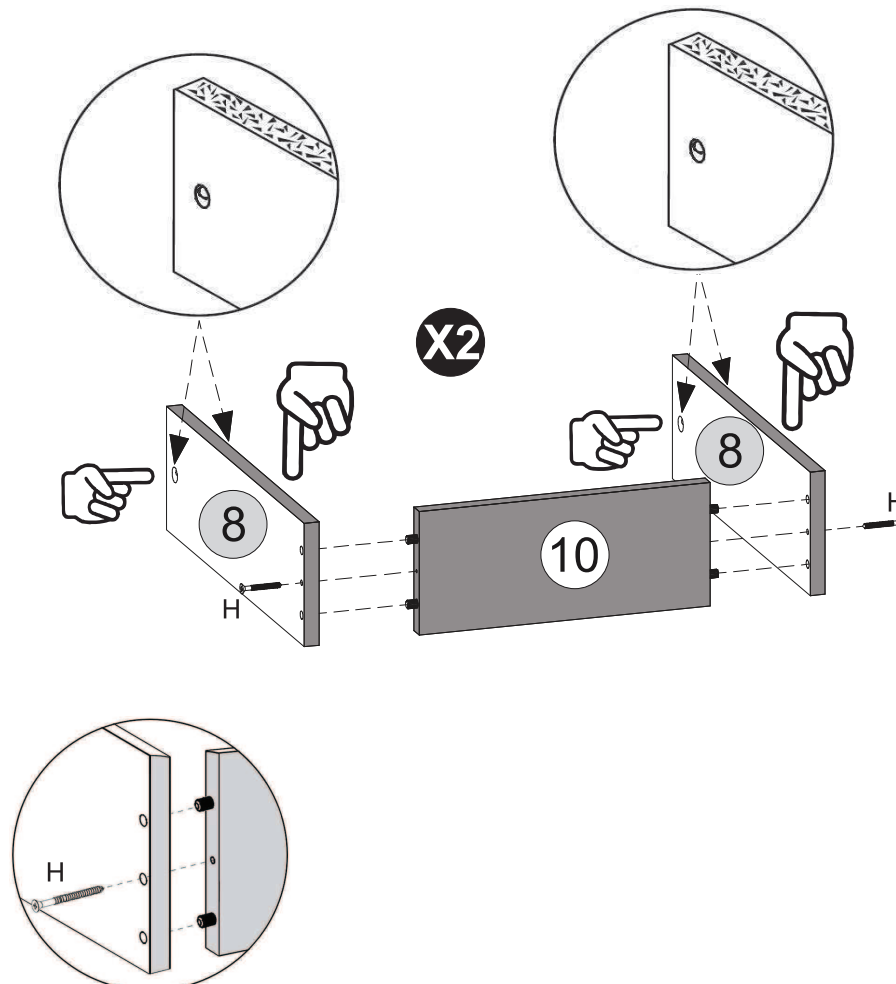
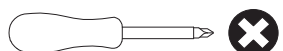
16- x1

17- x2

FERRAGEM NECESSÁRIAHARDWARE REQUIREDHERRAMIENTA NECESARIAA  10FERRAMENTA NECESSÁRIATOOLS REQUIREDHERRAMIENTA NECESARIA**PASSO 24****STEP 24****PASO 24**PEÇAS NECESSÁRIASPARTS REQUIREDPIEZAS NECESARIAS

8 - x4

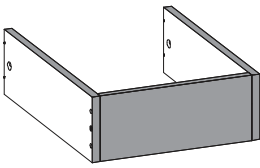
10 - x2

FERRAGEM NECESSÁRIAHARDWARE REQUIREDHERRAMIENTA NECESARIAH  04FERRAMENTA NECESSÁRIATOOLS REQUIREDHERRAMIENTA NECESARIA

**PASSO 25**  
**STEP 25**  
**PASO 25**

PEÇAS NECESSÁRIAS  
PARTS REQUIRED  
PIEZAS NECESARIAS

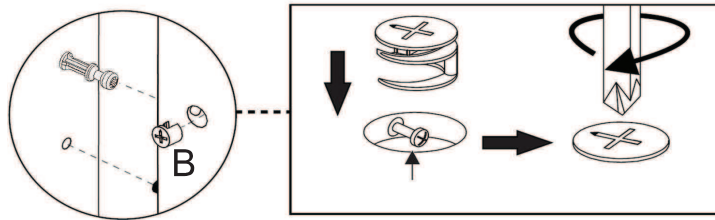
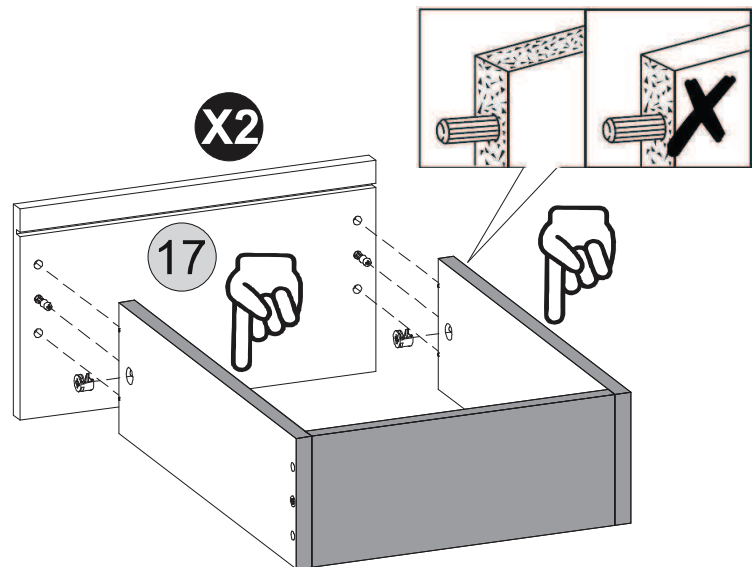
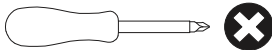
17- x2



FERRAGEM NECESSÁRIA  
HARDWARE REQUIRED  
HERRAMIENTA NECESARIA

B 04

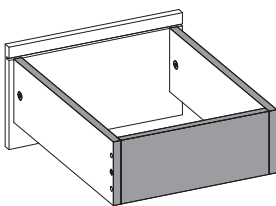
FERRAMENTA NECESSÁRIA  
TOOLS REQUIRED  
HERRAMIENTA NECESARIA



**PASSO 26**  
**STEP 26**  
**PASO 26**

PEÇAS NECESSÁRIAS  
PARTS REQUIRED  
PIEZAS NECESARIAS

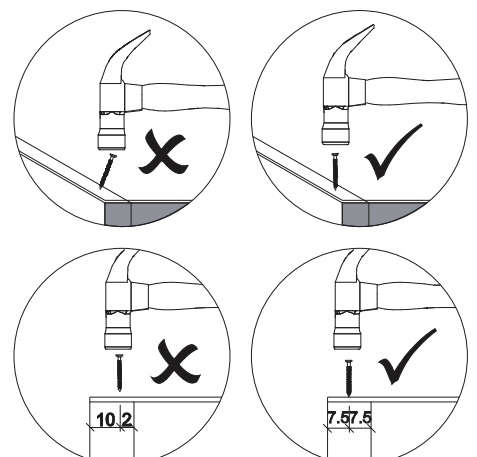
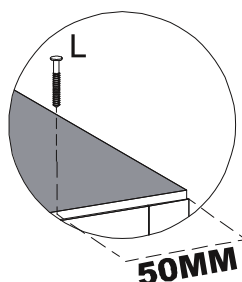
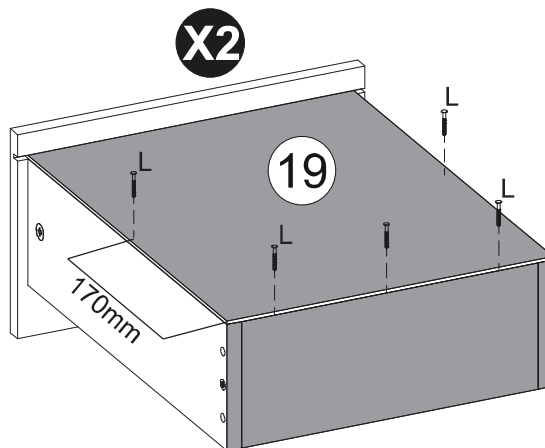
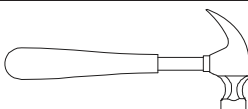
19- x2



FERRAGEM NECESSÁRIA  
HARDWARE REQUIRED  
HERRAMIENTA NECESARIA

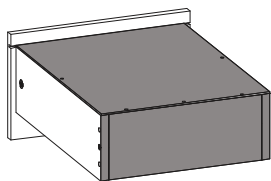
L 10

FERRAMENTA NECESSÁRIA  
TOOLS REQUIRED  
HERRAMIENTA NECESARIA

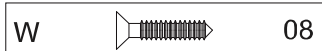
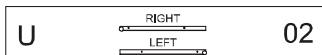


**PASSO 27**  
**STEP 27**  
**PASO 27**

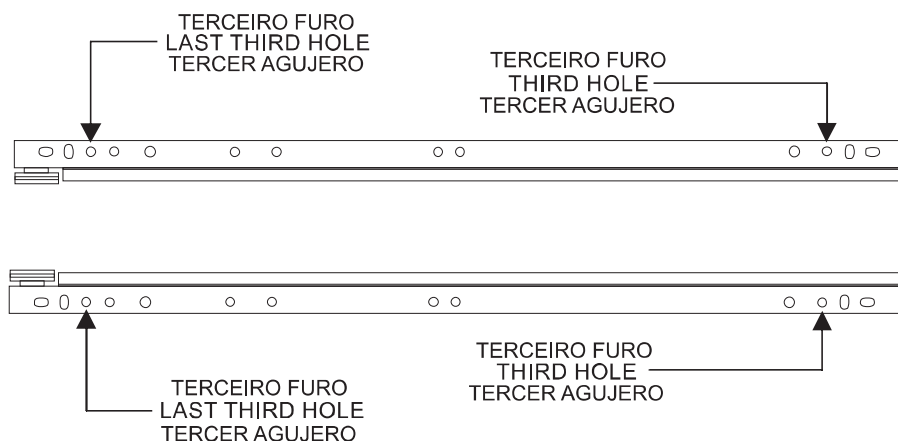
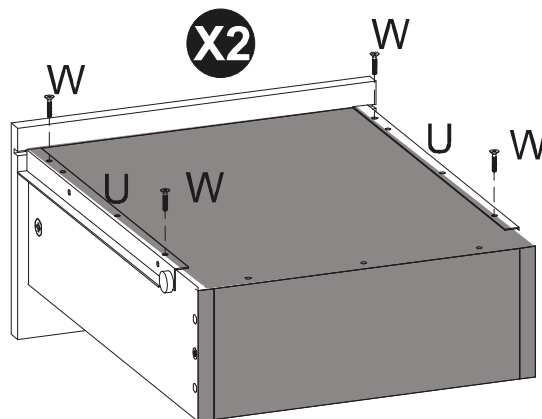
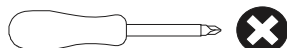
PEÇAS NECESSÁRIAS  
PARTS REQUIRED  
PIEZAS NECESARIAS



FERRAGEM NECESSÁRIA  
HARDWARE REQUIRED  
HERRAMIENTA NECESARIA

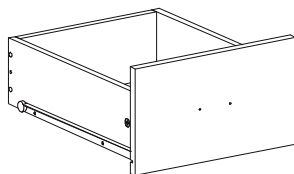


FERRAMENTA NECESSÁRIA  
TOOLS REQUIRED  
HERRAMIENTA NECESARIA

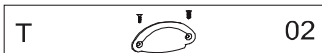


**PASSO 28**  
**STEP 28**  
**PASO 28**

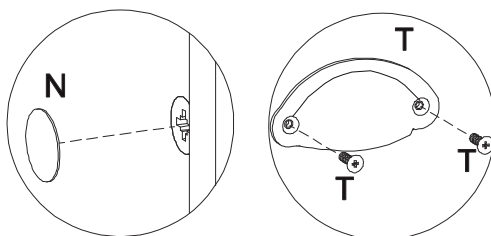
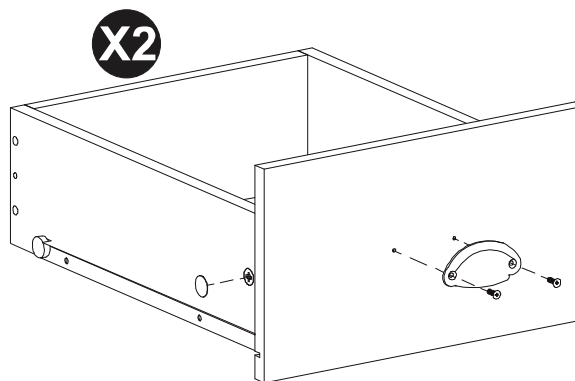
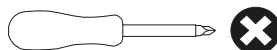
PEÇAS NECESSÁRIAS  
PARTS REQUIRED  
PIEZAS NECESARIAS



FERRAGEM NECESSÁRIA  
HARDWARE REQUIRED  
HERRAMIENTA NECESARIA



FERRAMENTA NECESSÁRIA  
TOOLS REQUIRED  
HERRAMIENTA NECESARIA



**PASSO 29**  
**STEP 29**  
**PASO 29**

PEÇAS NECESSÁRIAS  
PARTS REQUIRED  
PIEZAS NECESARIAS

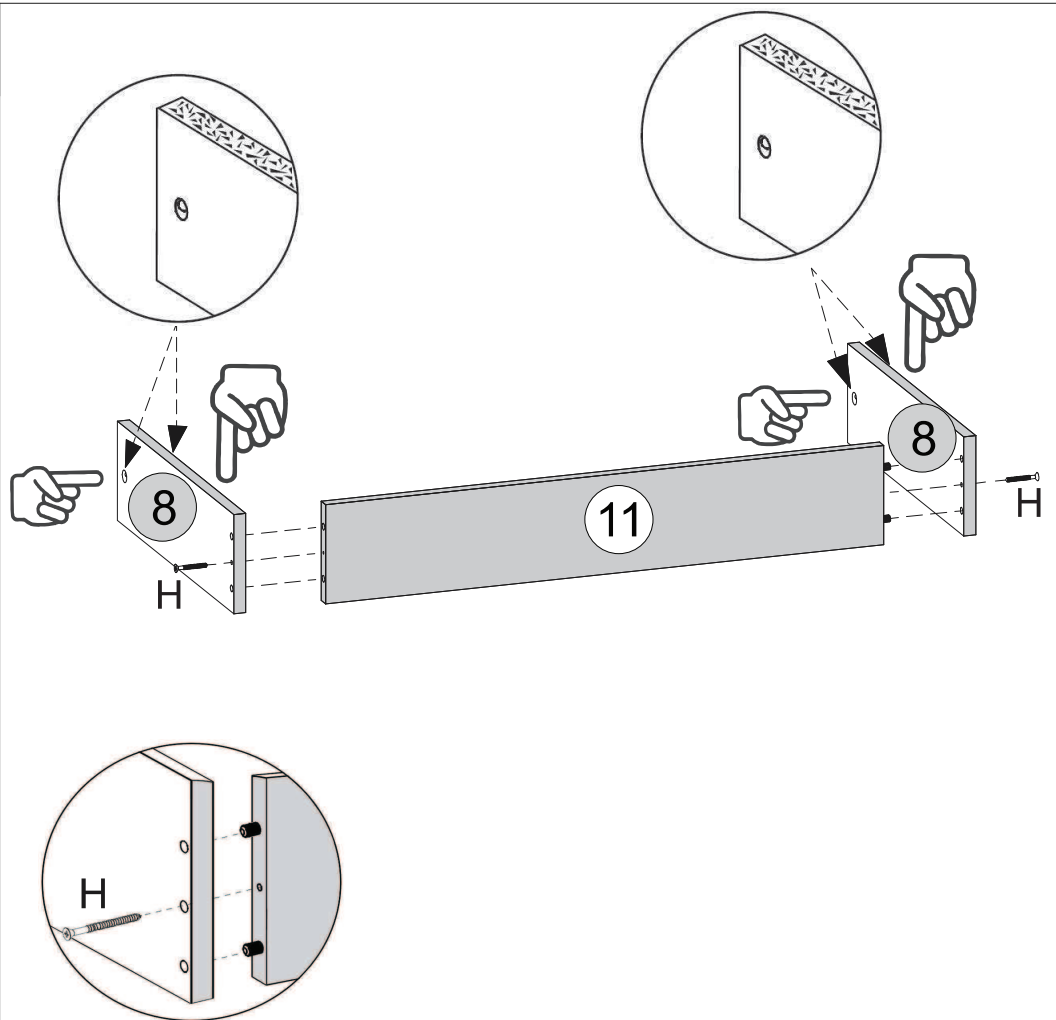
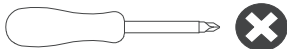
8 - x2

11- x1

FERRAGEM NECESSÁRIA  
HARDWARE REQUIRED  
HERRAMIENTA NECESARIA

H  02

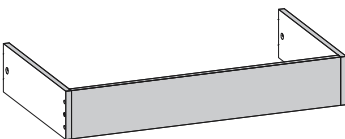
FERRAMENTA NECESSÁRIA  
TOOLS REQUIRED  
HERRAMIENTA NECESARIA



**PASSO 30**  
**STEP 30**  
**PASO 30**

PEÇAS NECESSÁRIAS  
PARTS REQUIRED  
PIEZAS NECESARIAS

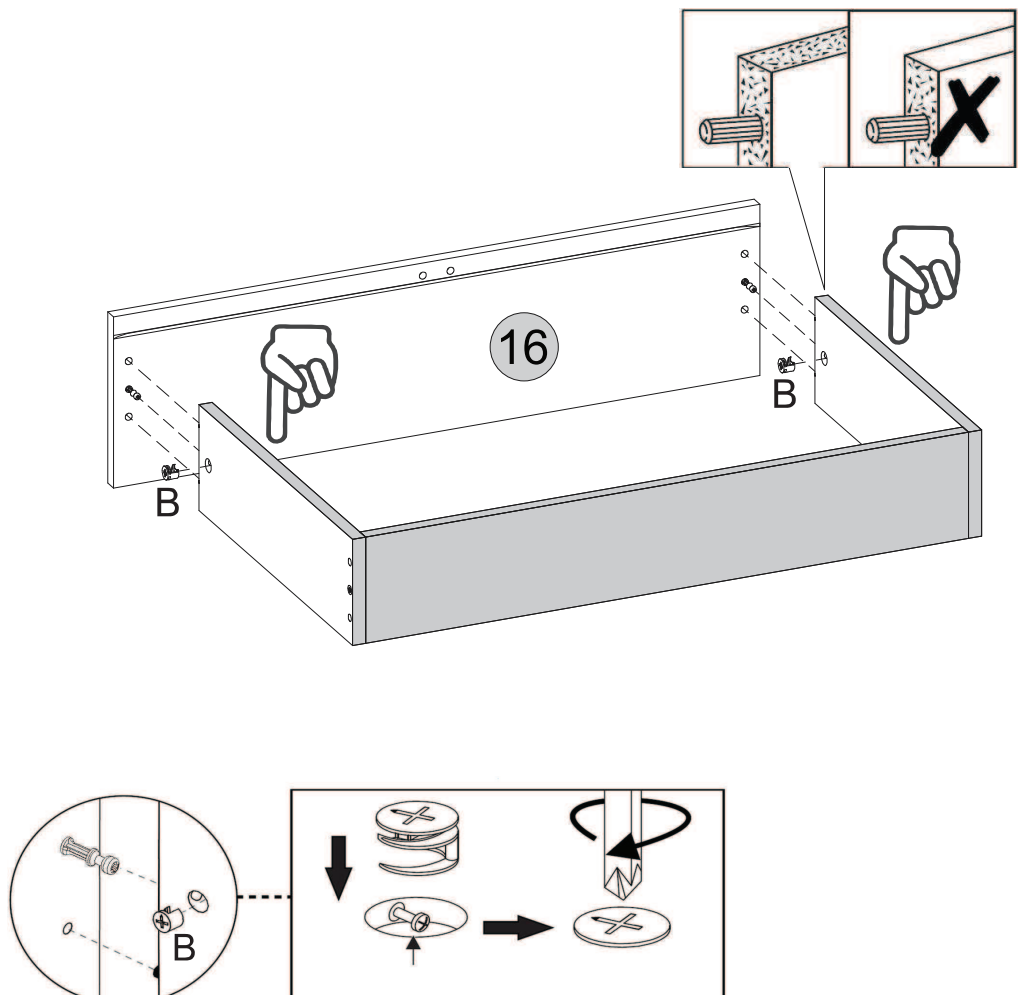
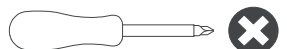
16- x1



FERRAGEM NECESSÁRIA  
HARDWARE REQUIRED  
HERRAMIENTA NECESARIA

B  02

FERRAMENTA NECESSÁRIA  
TOOLS REQUIRED  
HERRAMIENTA NECESARIA

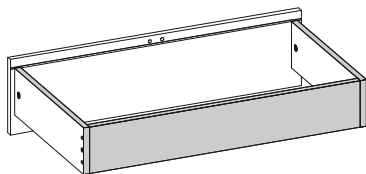


**PASSO 31**  
**STEP 31**  
**PASO 31**

PEÇAS NECESSÁRIAS  
PARTS REQUIRED  
PIEZAS NECESARIAS

20- x1

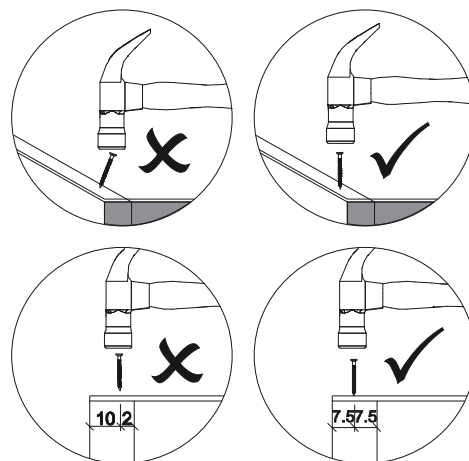
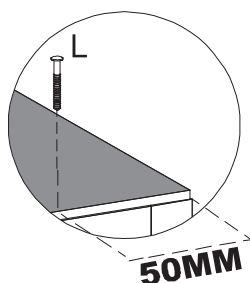
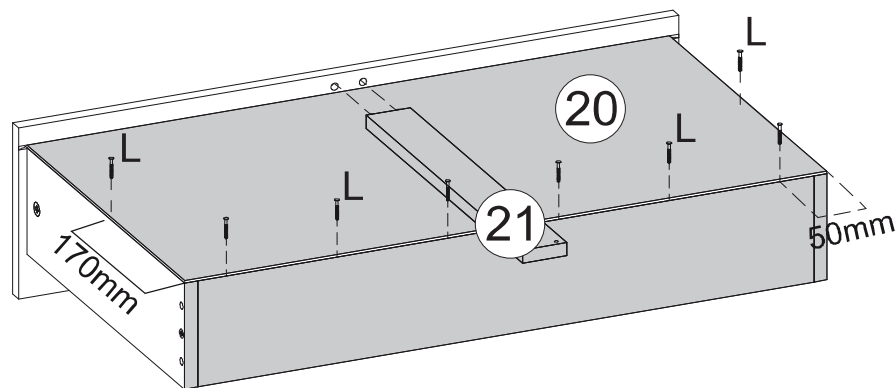
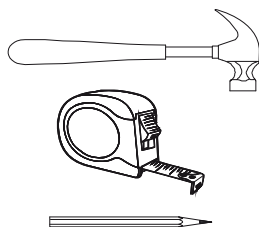
21- x1



FERRAGEM NECESSÁRIA  
HARDWARE REQUIRED  
HERRAMIENTA NECESARIA

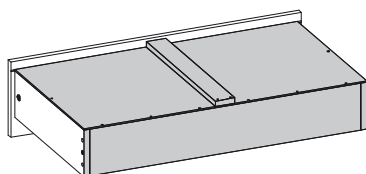
L  08

FERRAMENTA NECESSÁRIA  
TOOLS REQUIRED  
HERRAMIENTA NECESARIA



**PASSO 32**  
**STEP 32**  
**PASO 32**

PEÇAS NECESSÁRIAS  
PARTS REQUIRED  
PIEZAS NECESARIAS



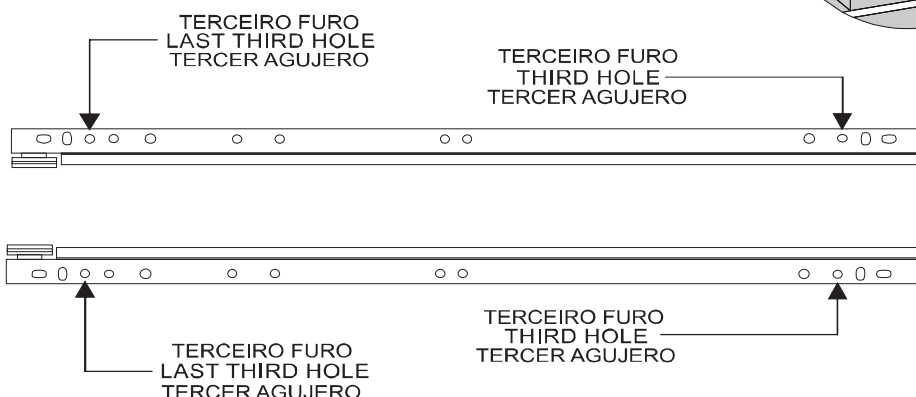
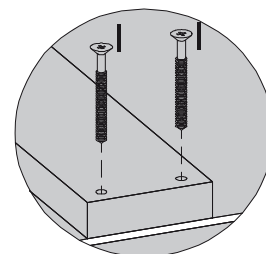
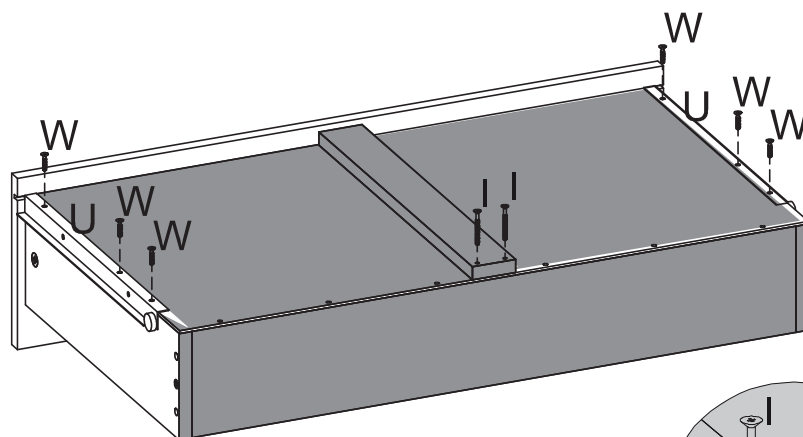
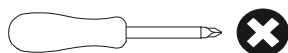
FERRAGEM NECESSÁRIA  
HARDWARE REQUIRED  
HERRAMIENTA NECESARIA

I  02

U  01

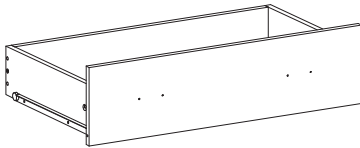
W  06

FERRAMENTA NECESSÁRIA  
TOOLS REQUIRED  
HERRAMIENTA NECESARIA

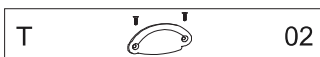


**PASSO 33**  
**STEP 33**  
**PASO 33**

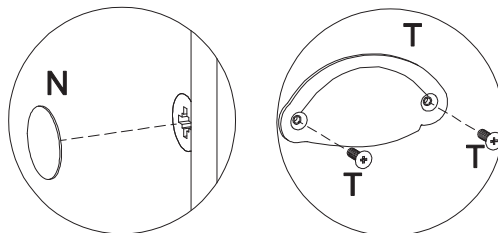
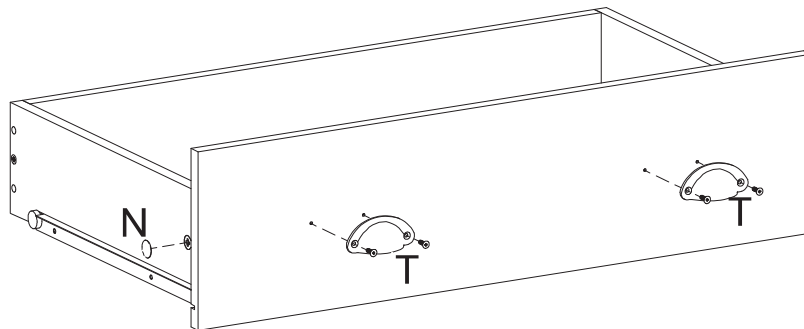
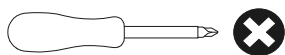
PEÇAS NECESSÁRIAS  
PARTS REQUIRED  
PIEZAS NECESARIAS



FERRAGEM NECESSÁRIA  
HARDWARE REQUIRED  
HERRAMIENTA NECESARIA



FERRAMENTA NECESSÁRIA  
TOOLS REQUIRED  
HERRAMIENTA NECESARIA



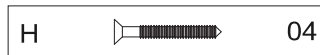
**PASSO 34**  
**STEP 34**  
**PASO 34**

PEÇAS NECESSÁRIAS  
PARTS REQUIRED  
PIEZAS NECESARIAS

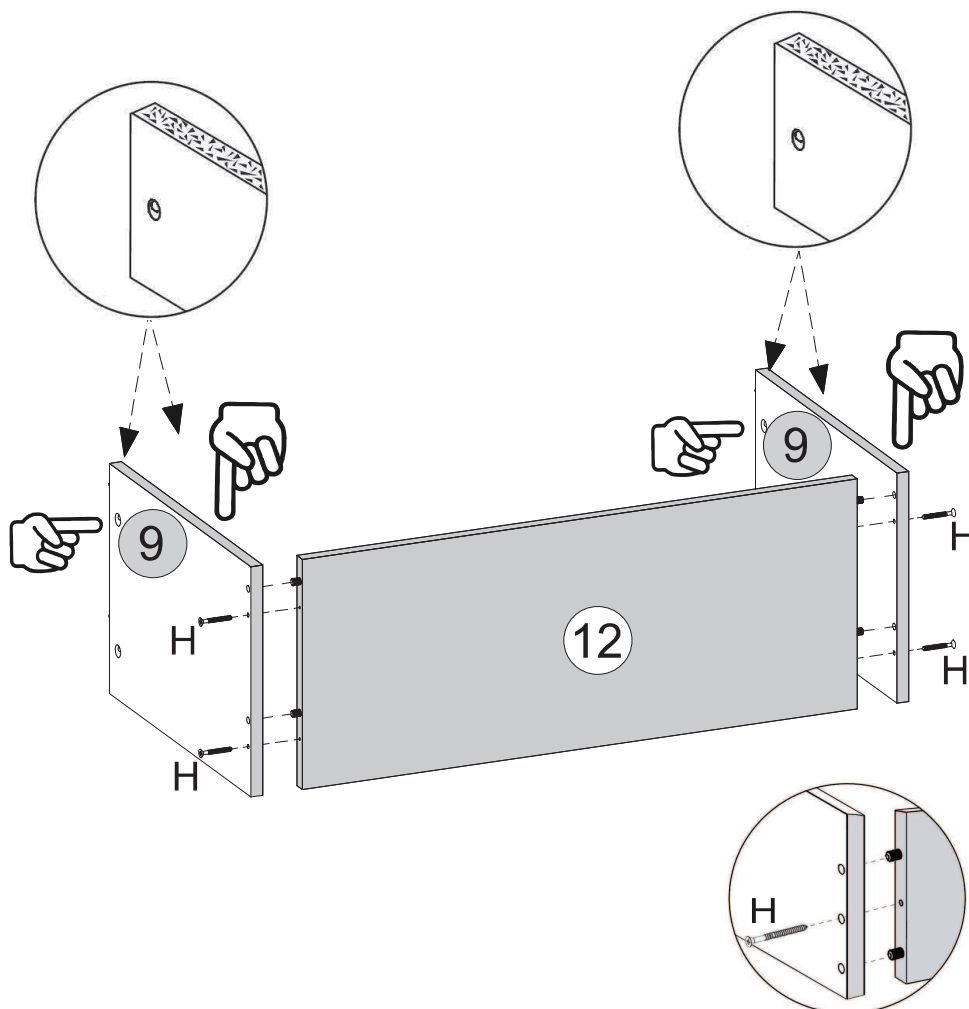
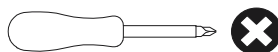
9 - x2

12- x1

FERRAGEM NECESSÁRIA  
HARDWARE REQUIRED  
HERRAMIENTA NECESARIA



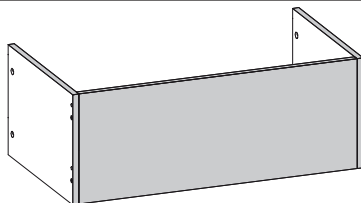
FERRAMENTA NECESSÁRIA  
TOOLS REQUIRED  
HERRAMIENTA NECESARIA



**PASSO 35**  
**STEP 35**  
**PASO 35**

PEÇAS NECESSÁRIAS  
PARTS REQUIRED  
PIEZAS NECESARIAS

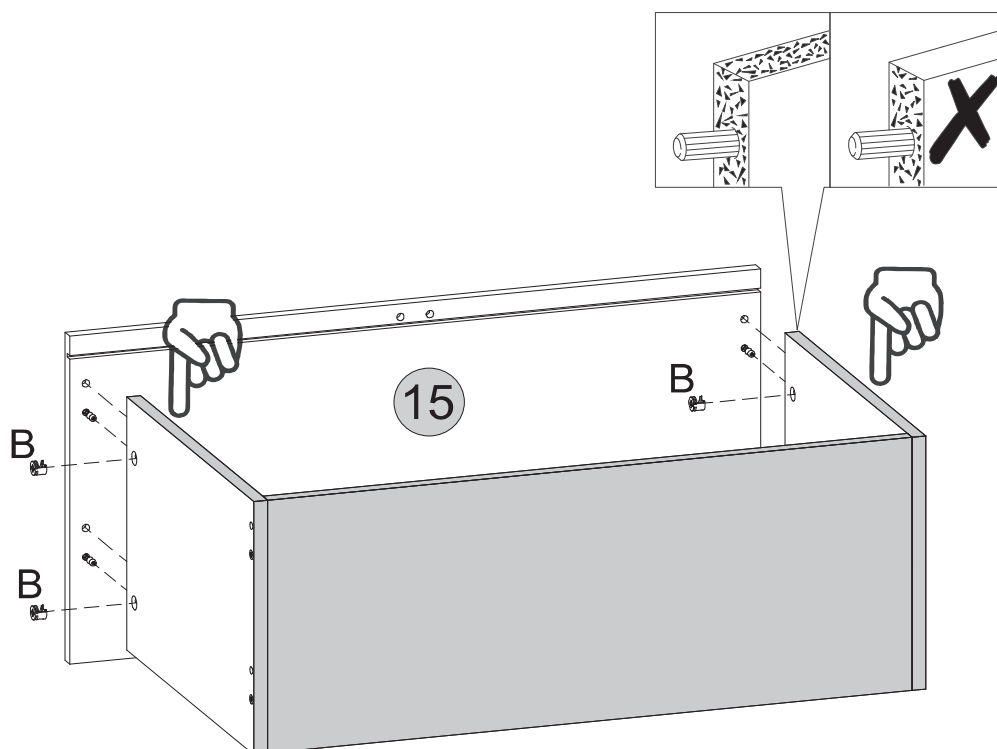
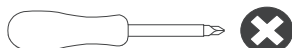
15- x1



FERRAGEM NECESSÁRIA  
HARDWARE REQUIRED  
HERRAMIENTA NECESARIA

B  04

FERRAMENTA NECESSÁRIA  
TOOLS REQUIRED  
HERRAMIENTA NECESARIA



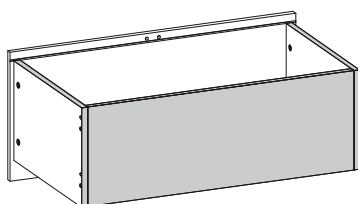
B

**PASSO 36**  
**STEP 36**  
**PASO 36**

PEÇAS NECESSÁRIAS  
PARTS REQUIRED  
PIEZAS NECESARIAS

20- x1

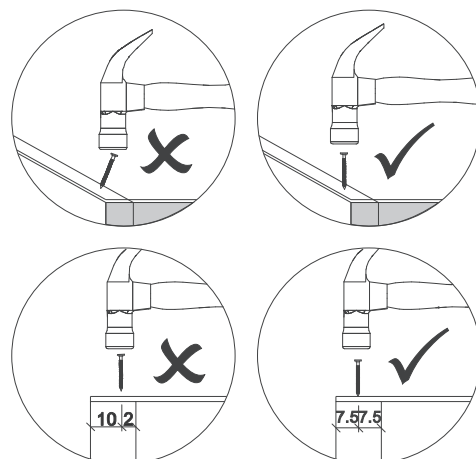
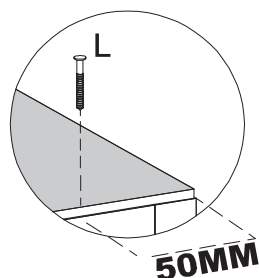
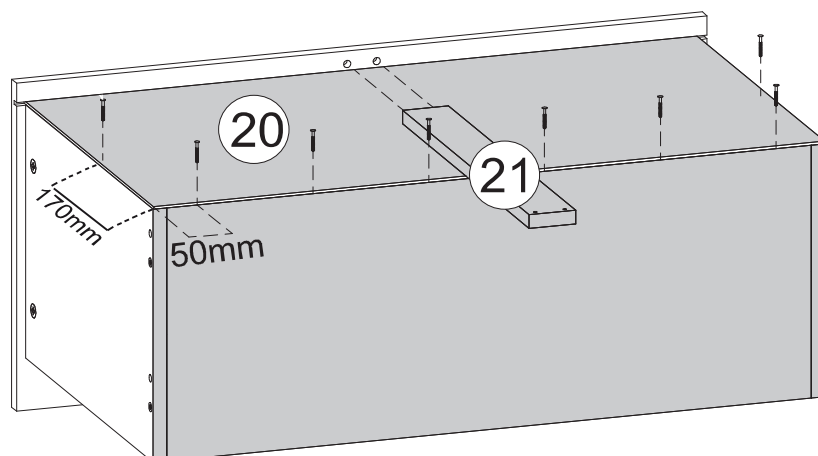
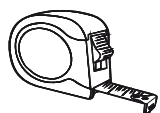
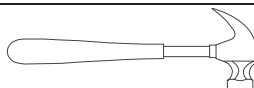
21- x1



FERRAGEM NECESSÁRIA  
HARDWARE REQUIRED  
HERRAMIENTA NECESARIA

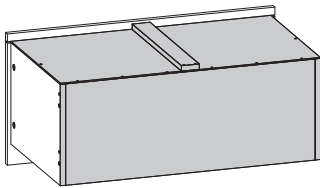
L  08

FERRAMENTA NECESSÁRIA  
TOOLS REQUIRED  
HERRAMIENTA NECESARIA



**PASSO 37**  
**STEP 37**  
**PASO 37**

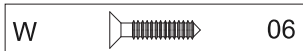
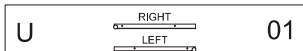
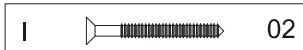
PEÇAS NECESSÁRIAS  
PARTS REQUIRED  
PIEZAS NECESARIAS



FERRAGEM NECESSÁRIA

HARDWARE REQUIRED

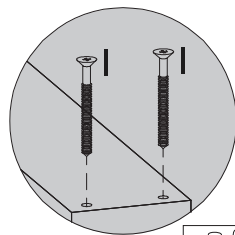
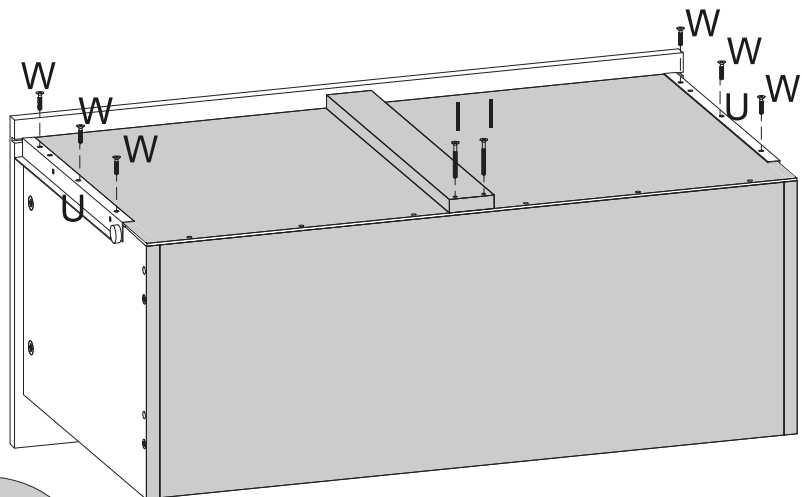
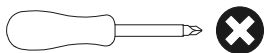
HERRAMIENTA NECESARIA



FERRAMENTA NECESSÁRIA

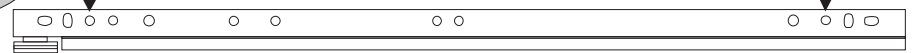
TOOLS REQUIRED

HERRAMIENTA NECESARIA



TERCEIRO FURO  
LAST THIRD HOLE  
TERCER AGUJERO

TERCEIRO FURO  
THIRD HOLE  
TERCER AGUJERO

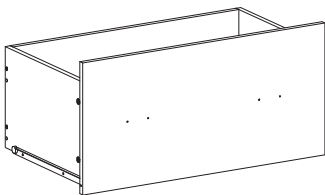


TERCEIRO FURO  
LAST THIRD HOLE  
TERCER AGUJERO

TERCEIRO FURO  
THIRD HOLE  
TERCER AGUJERO

**PASSO 38**  
**STEP 38**  
**PASO 38**

PEÇAS NECESSÁRIAS  
PARTS REQUIRED  
PIEZAS NECESARIAS



FERRAGEM NECESSÁRIA

HARDWARE REQUIRED

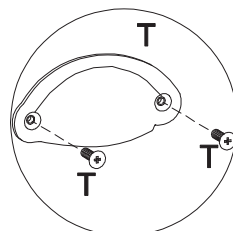
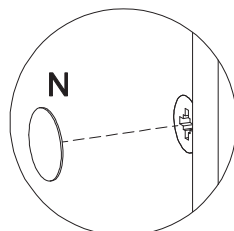
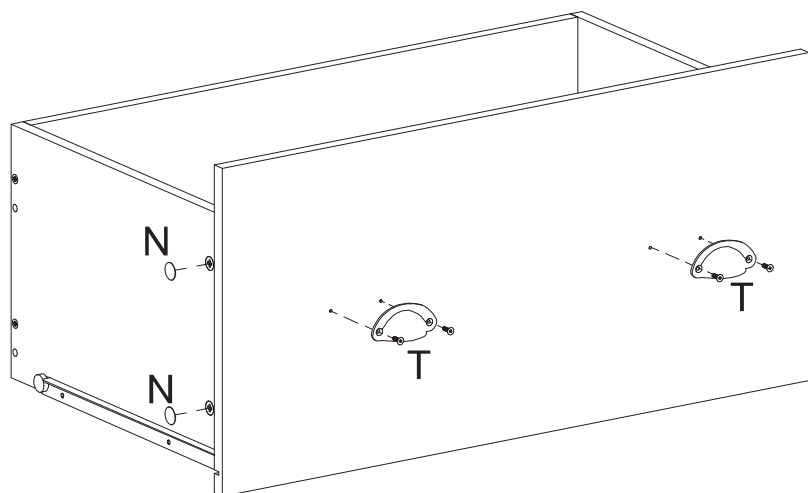
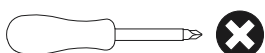
HERRAMIENTA NECESARIA



FERRAMENTA NECESSÁRIA

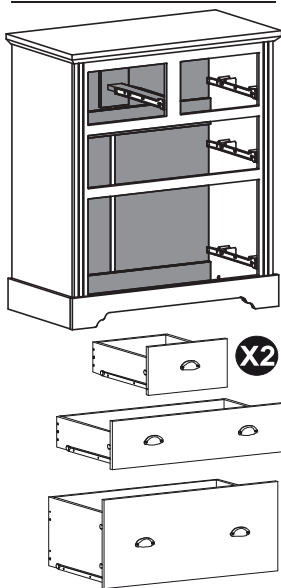
TOOLS REQUIRED

HERRAMIENTA NECESARIA



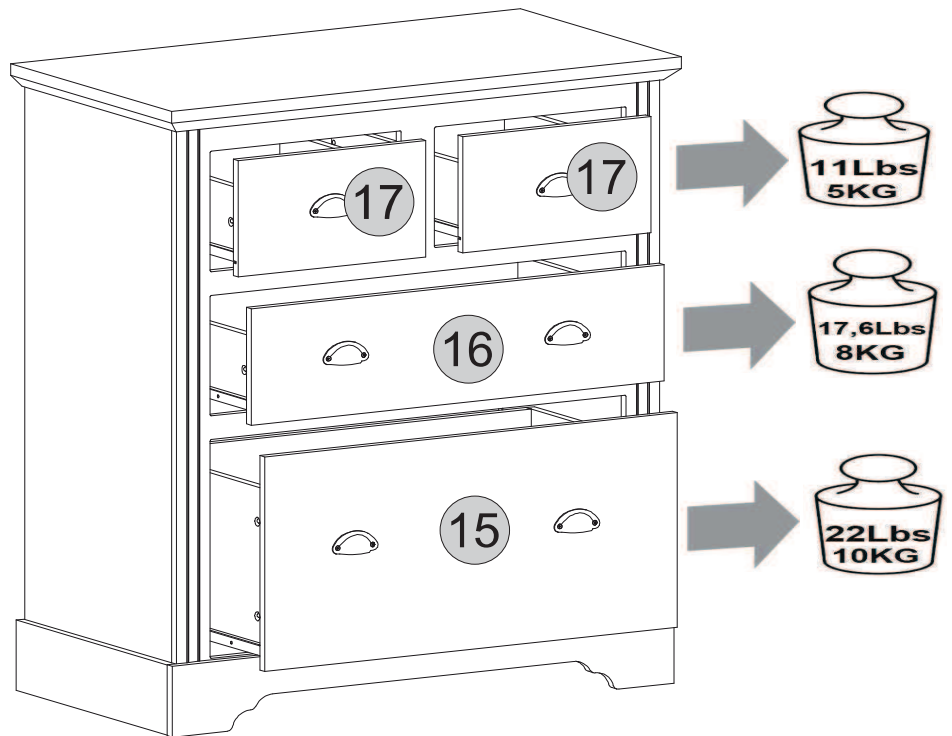
**PASSO 39**  
**STEP 39**  
**PASO 39**

PEÇAS NECESSÁRIAS  
PARTS REQUIRED  
PIEZAS NECESARIAS



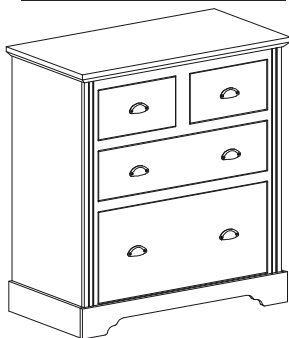
FERRAGEM NECESSÁRIA  
HARDWARE REQUIRED  
HERRAMIENTA NECESARIA

FERRAMENTA NECESSÁRIA  
TOOLS REQUIRED  
HERRAMIENTA NECESARIA



**PASSO 40**  
**STEP 40**  
**PASO 40**

PEÇAS NECESSÁRIAS  
PARTS REQUIRED  
PIEZAS NECESARIAS



FERRAMENTA NECESSÁRIA  
TOOLS REQUIRED  
HERRAMIENTA NECESARIA

|   |  |    |
|---|--|----|
| D |  | 02 |
| F |  | 01 |
| R |  | 01 |

FERRAMENTA NECESSÁRIA  
TOOLS REQUIRED  
HERRAMIENTA NECESARIA

