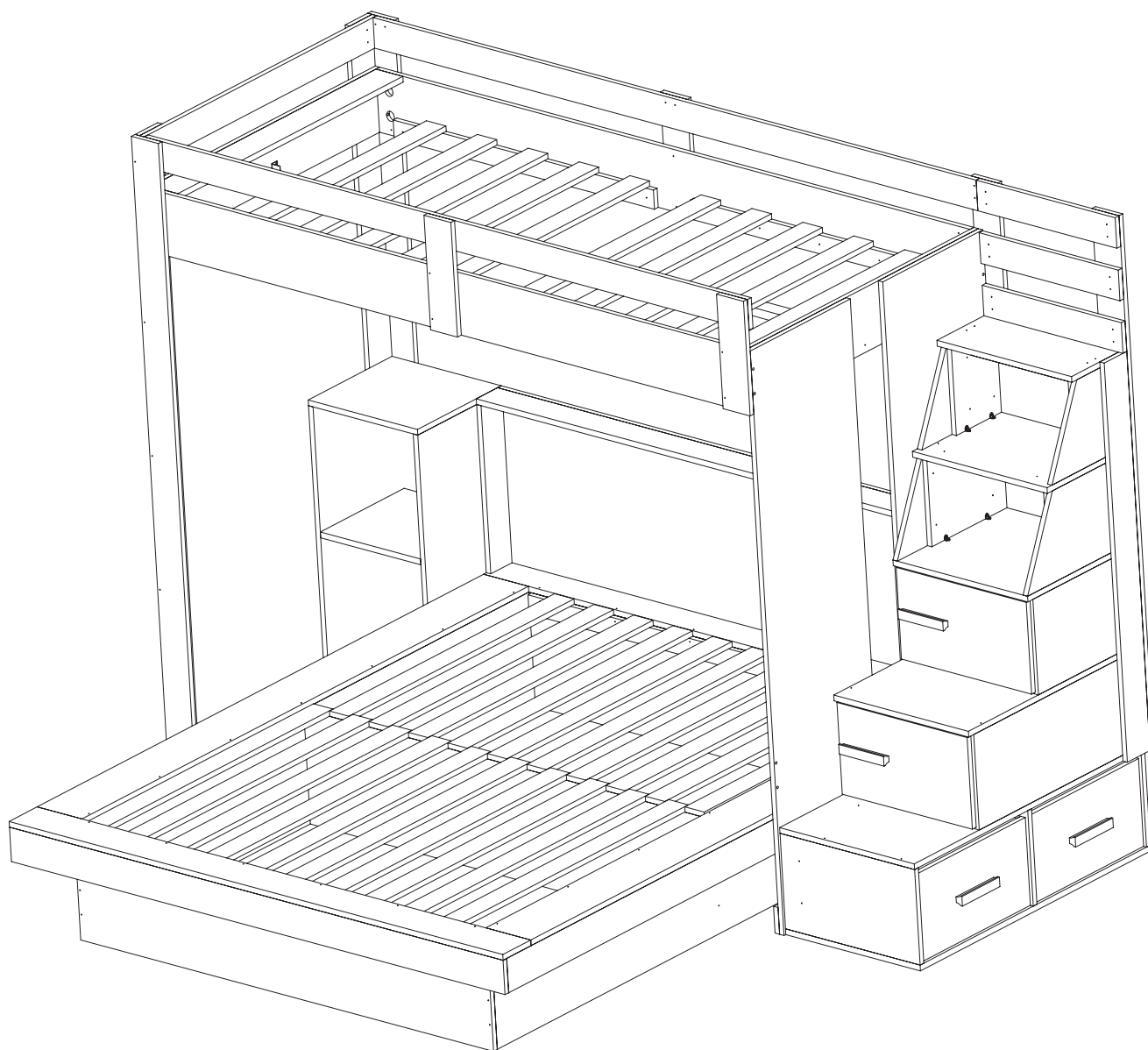
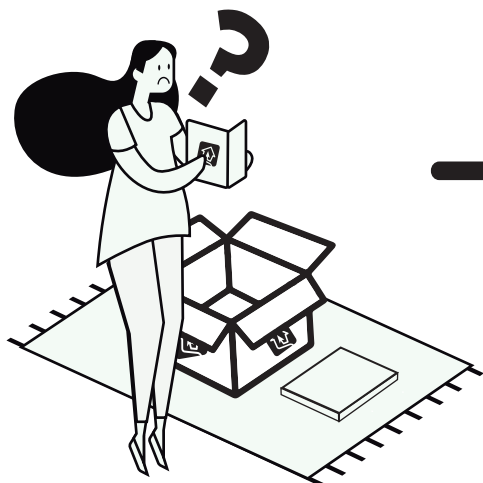
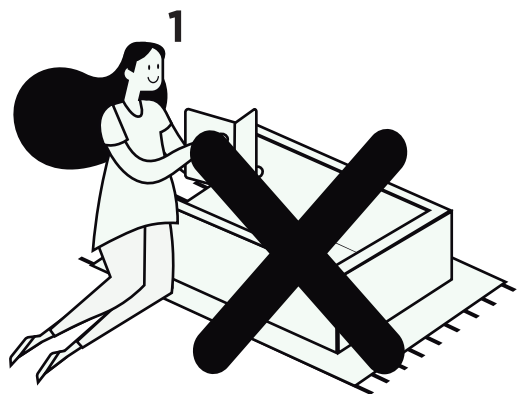
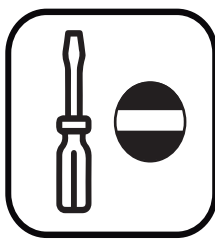
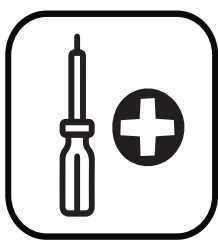
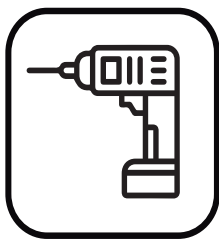
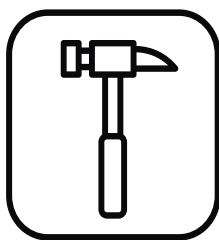
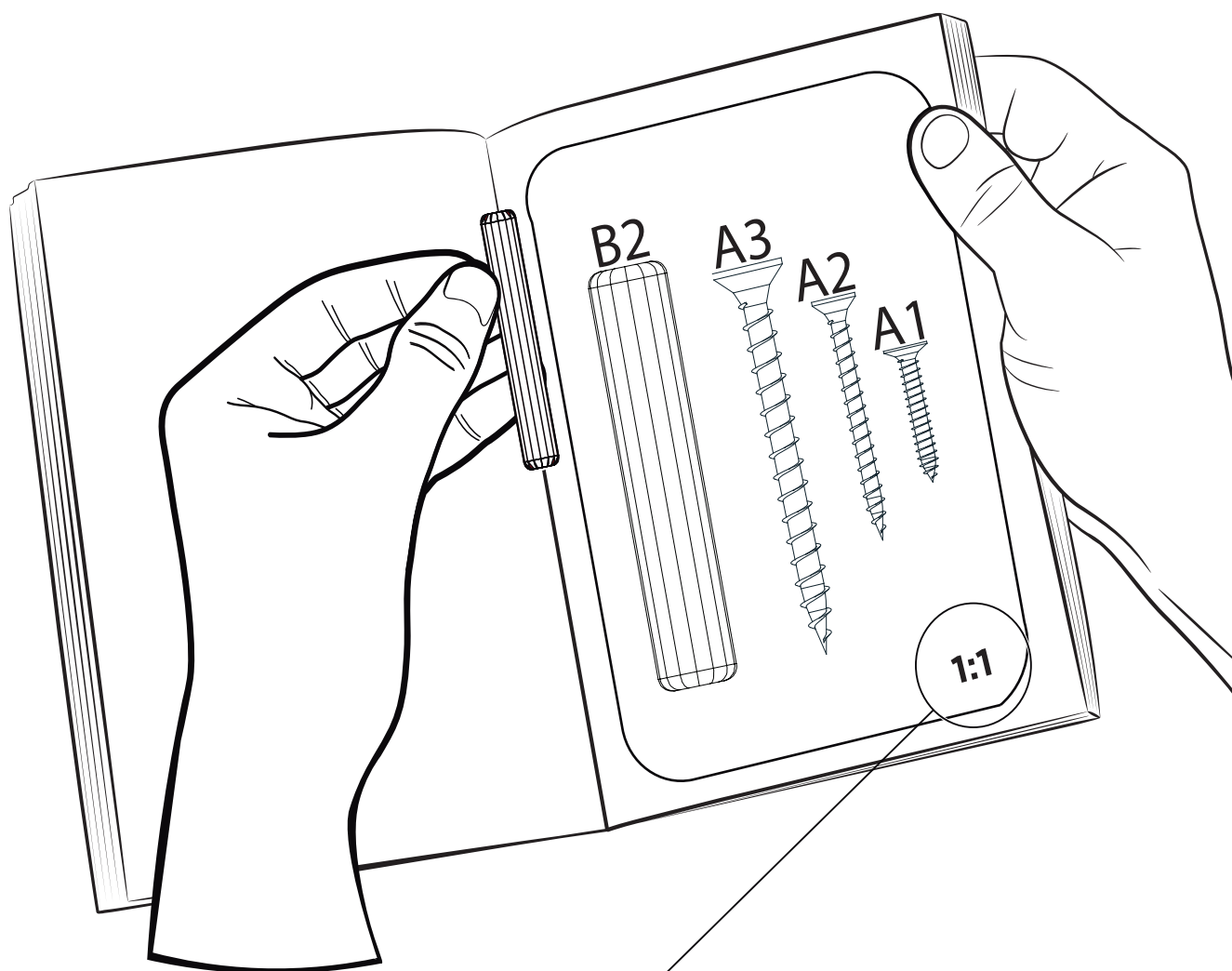




MOON FAMILY







## Preste Atenção!

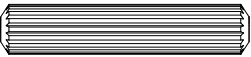
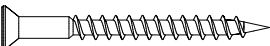
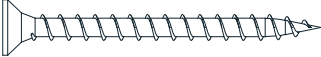
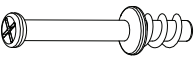
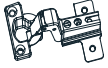
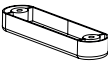
As ferragens dos nossos manuais são sempre apresentadas nas mesmas proporções da peça na vida real. Caso apareça alguma dúvida no decorrer do processo de montagem, coloque a ferragem ao lado do desenho e faça a consulta :D

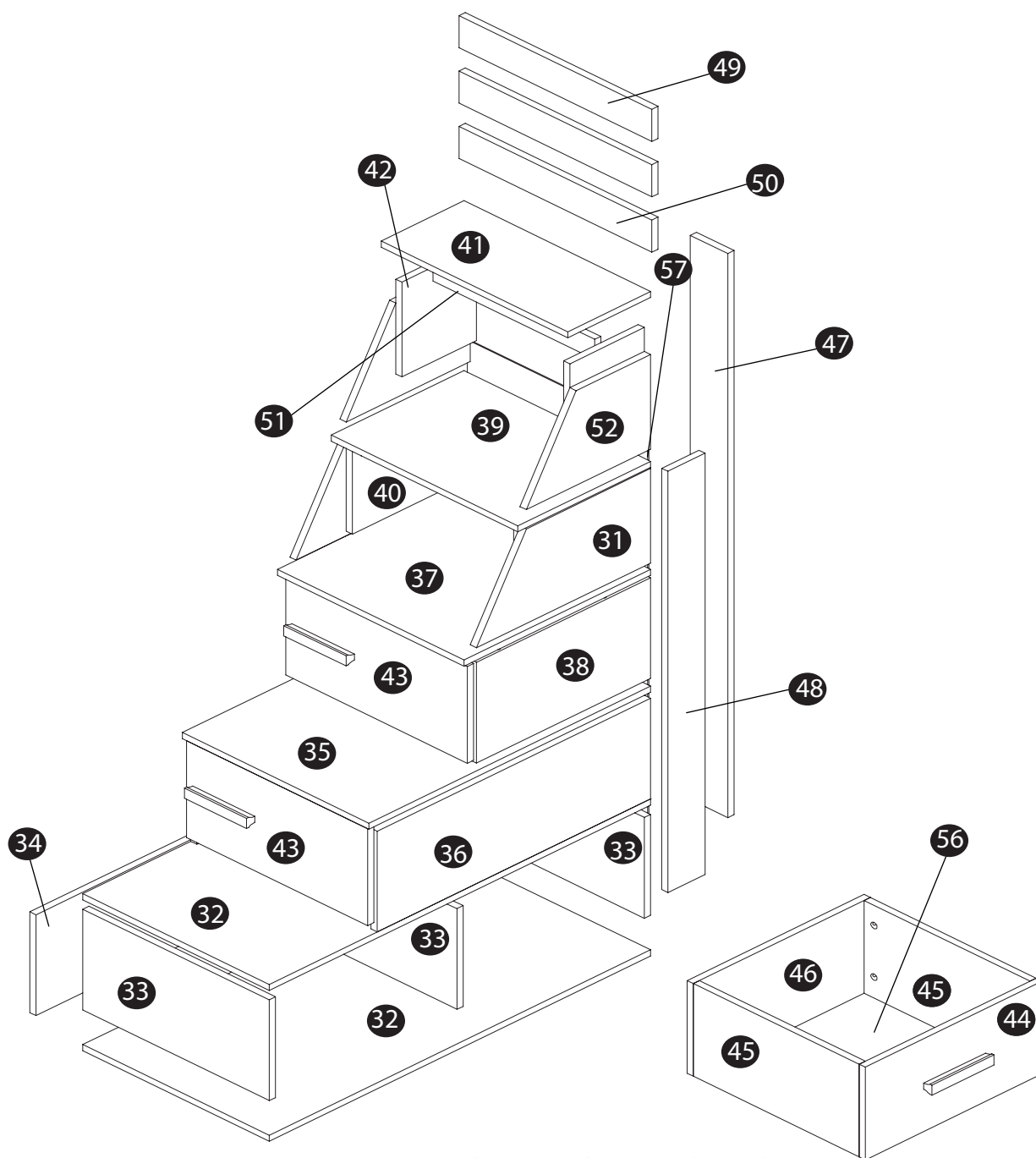


## Símbolos

- ✚ Parafuso Phillips
- ▬ Parafuso Fenda
- ⬡ Parafuso Allen

# LISTA DE FERRAGENS

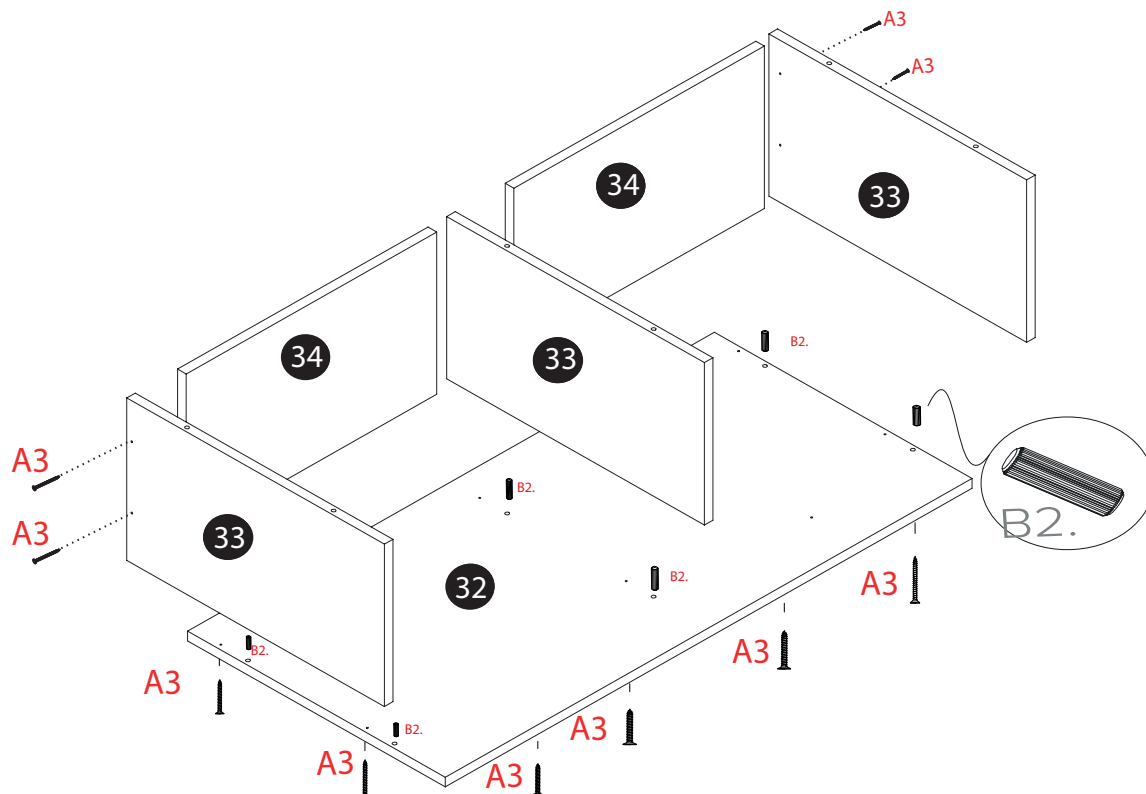
| CÓD | DESCRIÇÃO            | QTD | PEÇA                                                                                  | CÓDIGO DE FERRAGEM |
|-----|----------------------|-----|---------------------------------------------------------------------------------------|--------------------|
| B2  | CAVILHA              | 68  |     | 063071             |
| A1  | PARAFUSO 3,5x14      | 115 |    | 351471             |
| A2  | PARAFUSO 3,5x25      | 160 |     | 352571             |
| A3  | PARAFUSO 3,5x40      | 207 |     | 354071             |
| F3  | PUXADOR PEQUENO      | 04  |     | 16150B71           |
| X1  | PARAFUSO 70X6        | 08  |     | 1670671            |
| H1  | TAPA FURO            | 254 |  | 206B71             |
| X3  | PORCA SEMIELIPTICA   | 08  |   | 1619671            |
| X4  | CHAVE ZETA SEXTAVADA | 01  |   | 3261971            |
| C1  | PREGO 10 X10         | 142 |   | 101071             |
| N1  | MINI FIX             | 16  |   | 16671              |
| N2  | TAMBOR               | 16  |  | 2013671            |
| E1  | CANTONEIRA 2 FUROS   | 36  |  | 32671              |
| D4  | SAPATAS DE BORRACHA  | 08  |  | 196271             |
| Q2  | DOBRADIÇA            | 04  |  | 342671             |
| D3  | SAPATAS OVAIS        | 30  |  | 1915125071         |
| L6  | SUORTE DE METAL      | 02  |  | 19131271           |



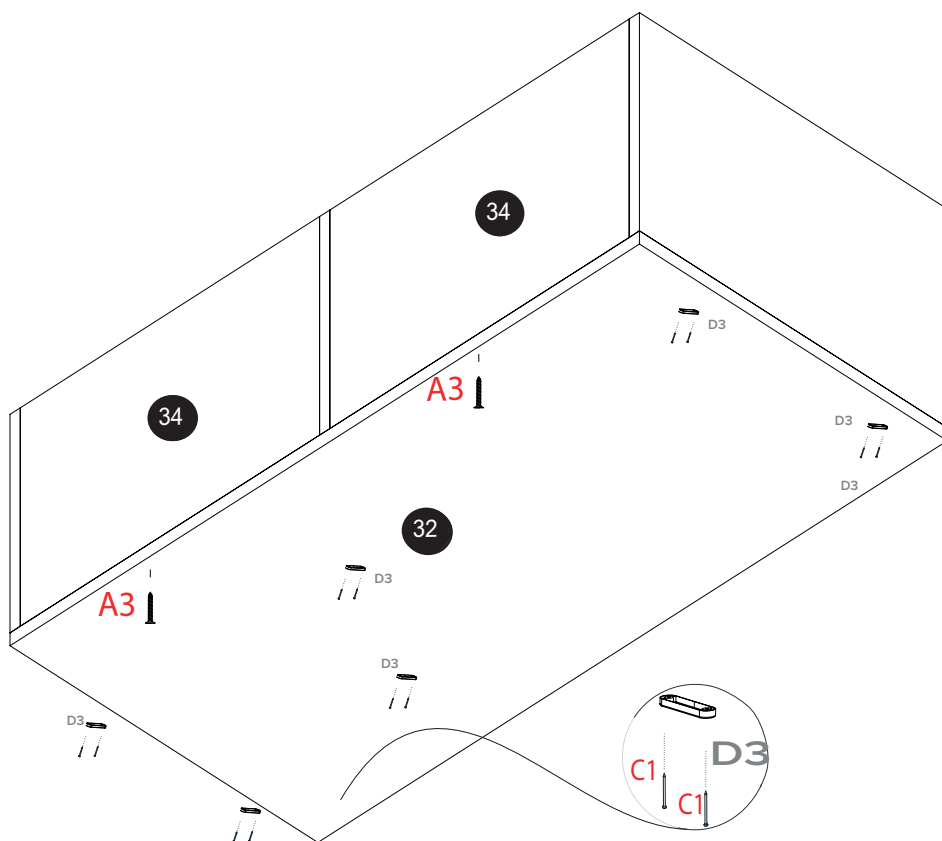
# LISTA DE PEÇAS

| N° | NOME                        | COMP.<br>(mm) | LARG.<br>(mm) | QNT | CÓD.       |
|----|-----------------------------|---------------|---------------|-----|------------|
| 31 | LATERAL DO DEGRAU 04        | 420           | 235           | 2   | 2791321631 |
| 32 | DEGRAU MAIOR E BASE         | 920           | 450           | 2   | 2791321632 |
| 33 | DIVISÓRIA DO DEGRAU         | 450           | 250           | 3   | 2791321633 |
| 34 | FECHAMENTO DO DEGRAU        | 436,5         | 250           | 2   | 2791321634 |
| 35 | DEGRAU MÉDIO 01             | 680           | 450           | 1   | 2791321635 |
| 36 | LATERAL DO DEGRAU 02        | 660           | 250           | 2   | 2791321636 |
| 37 | DEGRAU DO NICHOS 01         | 450           | 420           | 1   | 2791321637 |
| 38 | LATERAL DO DEGRAU 01        | 400           | 250           | 2   | 2791321638 |
| 39 | DEGRAU DO NICHOS 02         | 450           | 320           | 1   | 2791321639 |
| 40 | LATERAL DO DEGRAU 03        | 300           | 235           | 2   | 2791321640 |
| 41 | DEGRAU MENOR                | 450           | 200           | 1   | 2791321641 |
| 42 | SUPORTE DA ESCADA           | 235           | 180           | 2   | 2791321642 |
| 43 | PORTA DA ESCADA             | 435           | 240           | 2   | 2791321643 |
| 44 | FRENTE DO NICHOS            | 427           | 230           | 2   | 2791321644 |
| 45 | LATERAL DO NICHOS DA ESCADA | 400           | 230           | 4   | 2791321645 |
| 46 | CONTRA FRENTE DO NICHOS     | 427           | 230           | 2   | 2791321646 |
| 47 | PÉ MAIOR DA ESCADA          | 1400          | 90            | 1   | 2791321647 |
| 48 | PÉ MENOR DA ESCADA          | 1045          | 90            | 1   | 2791321648 |
| 49 | GUARDA CORPO DA ESCADA SUP. | 465           | 80            | 2   | 2791321649 |
| 50 | GUARDA CORPO DA ESCADA INF. | 465           | 80            | 1   | 2791321650 |
| 51 | SUPORTE DO DEGRAU           | 390           | 50            | 2   | 2791321651 |
| 52 | REFORÇO DO DEGRAU           | 300           | 235           | 2   | 2791321652 |
| 56 | FUNDO DO NICHOS             | 417           | 415           | 2   | 2791321656 |
| 57 | FUNDO DA ESCADA             | 1035          | 435           | 1   | 2791321657 |

# 01

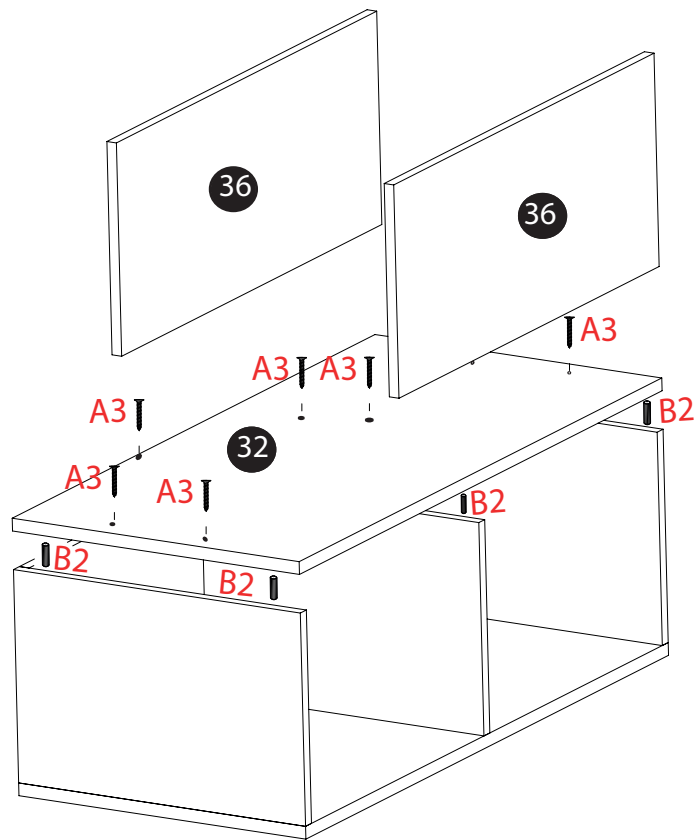


# 02

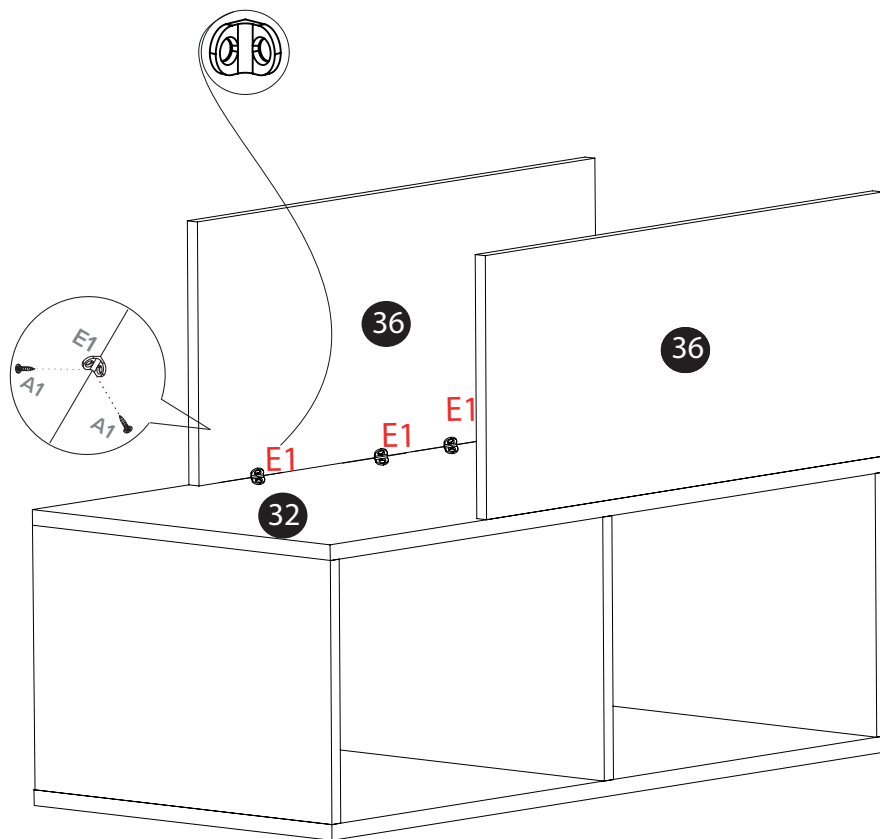


Posicionar as sapatas alinhadas com as laterais do nicho.

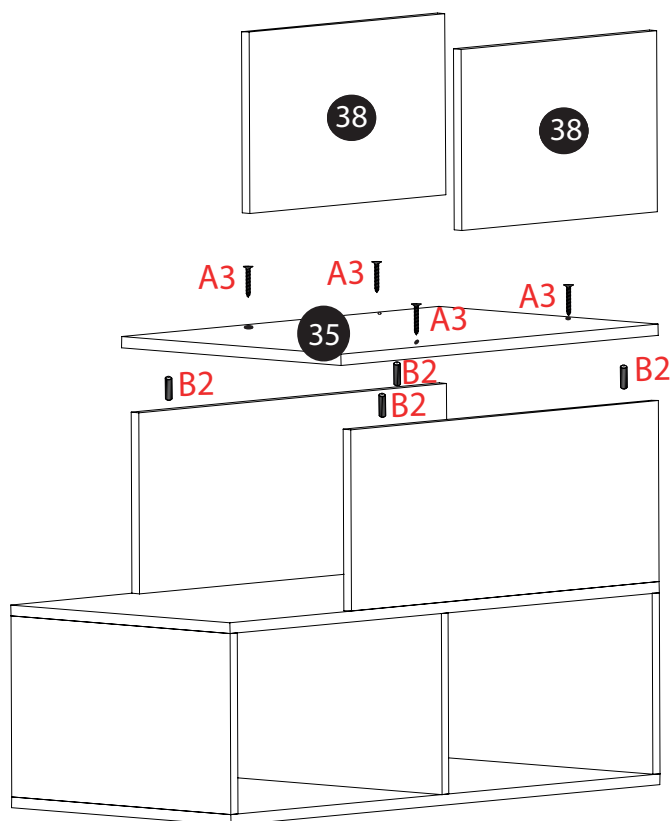
# 03



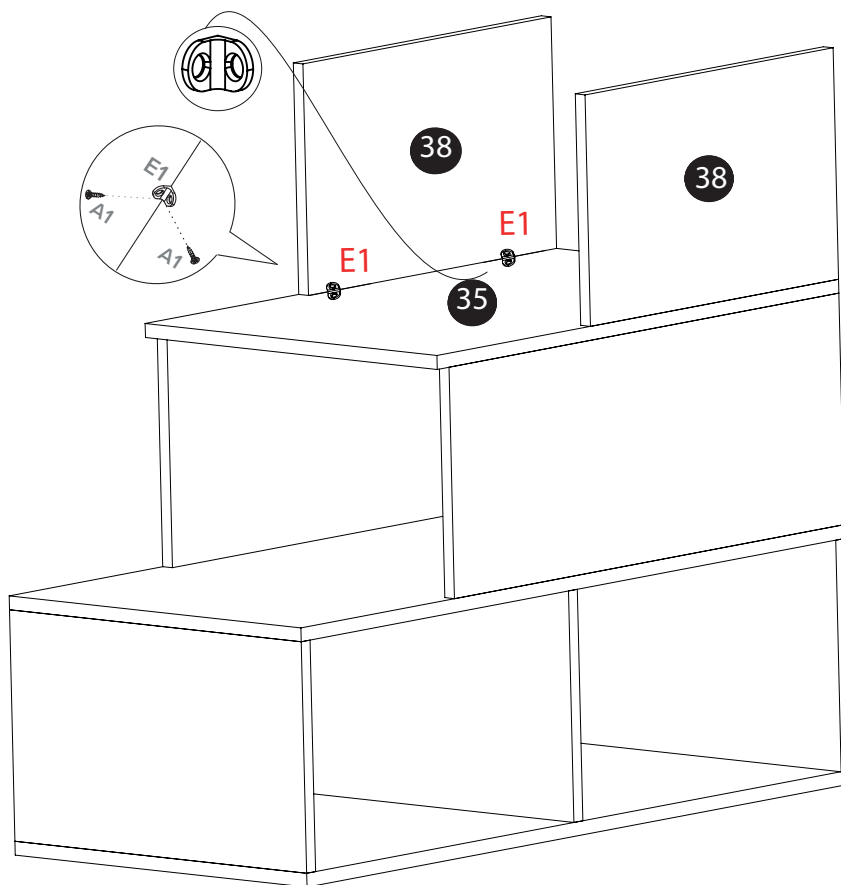
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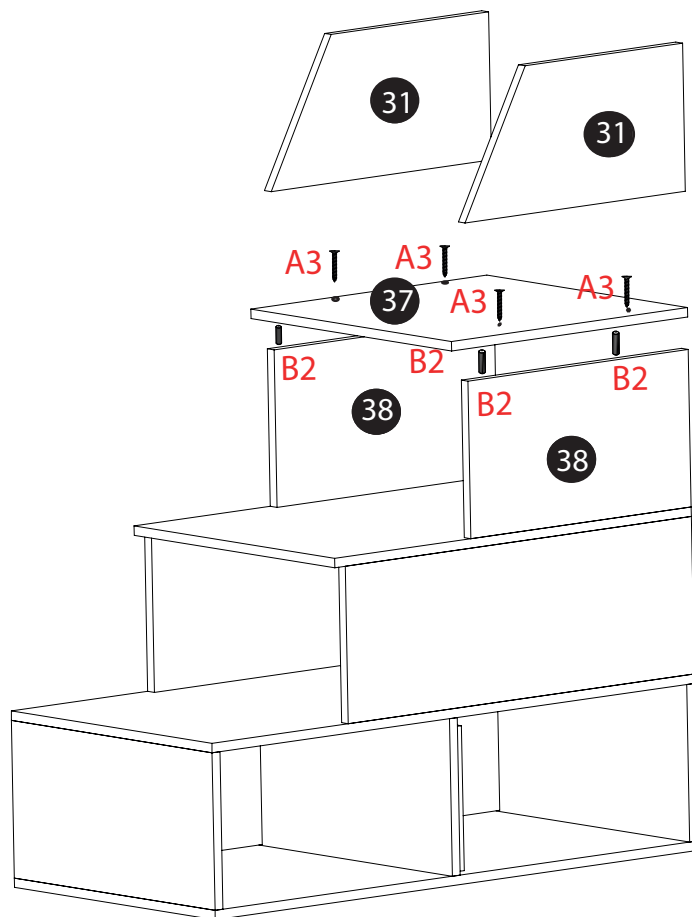
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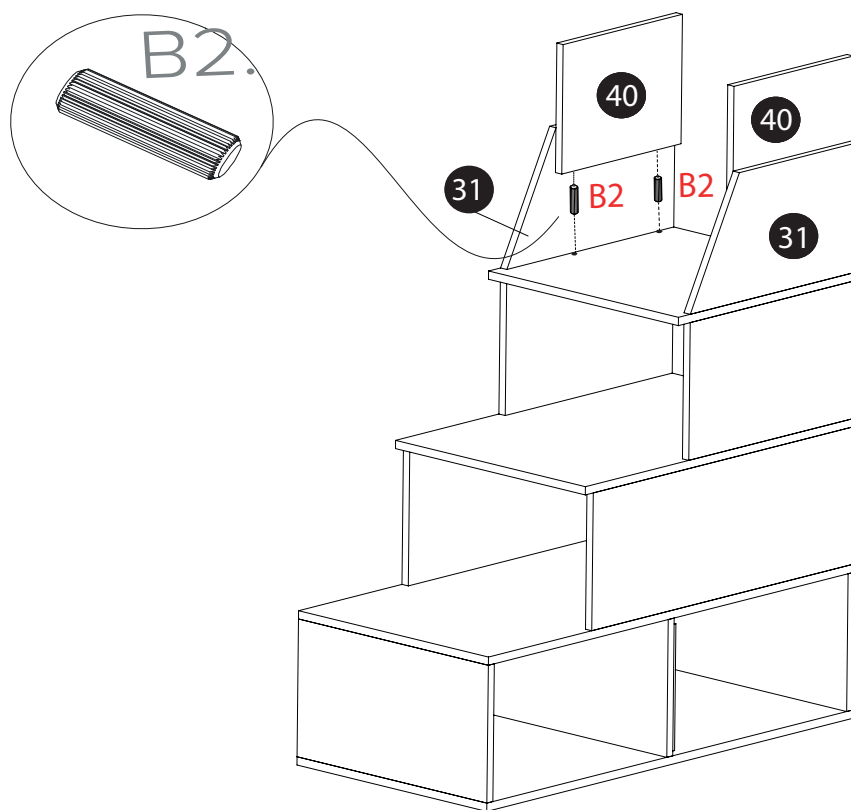
# 06



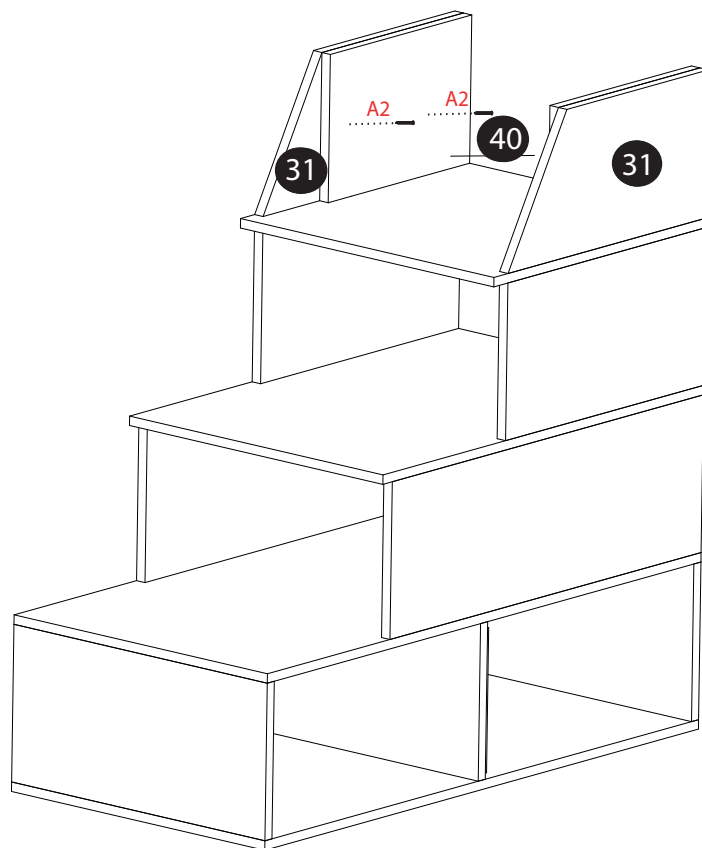
# 07



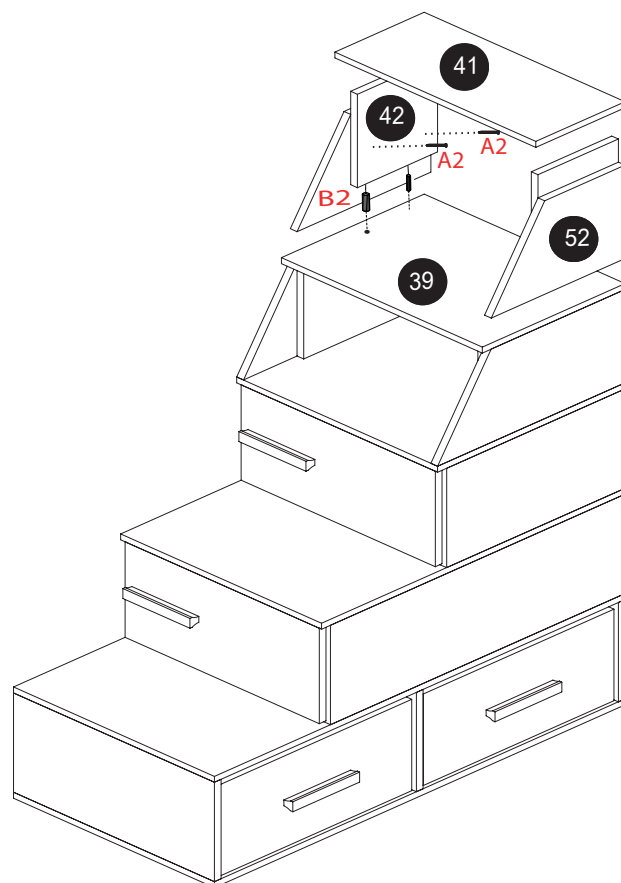
# 08



# 09

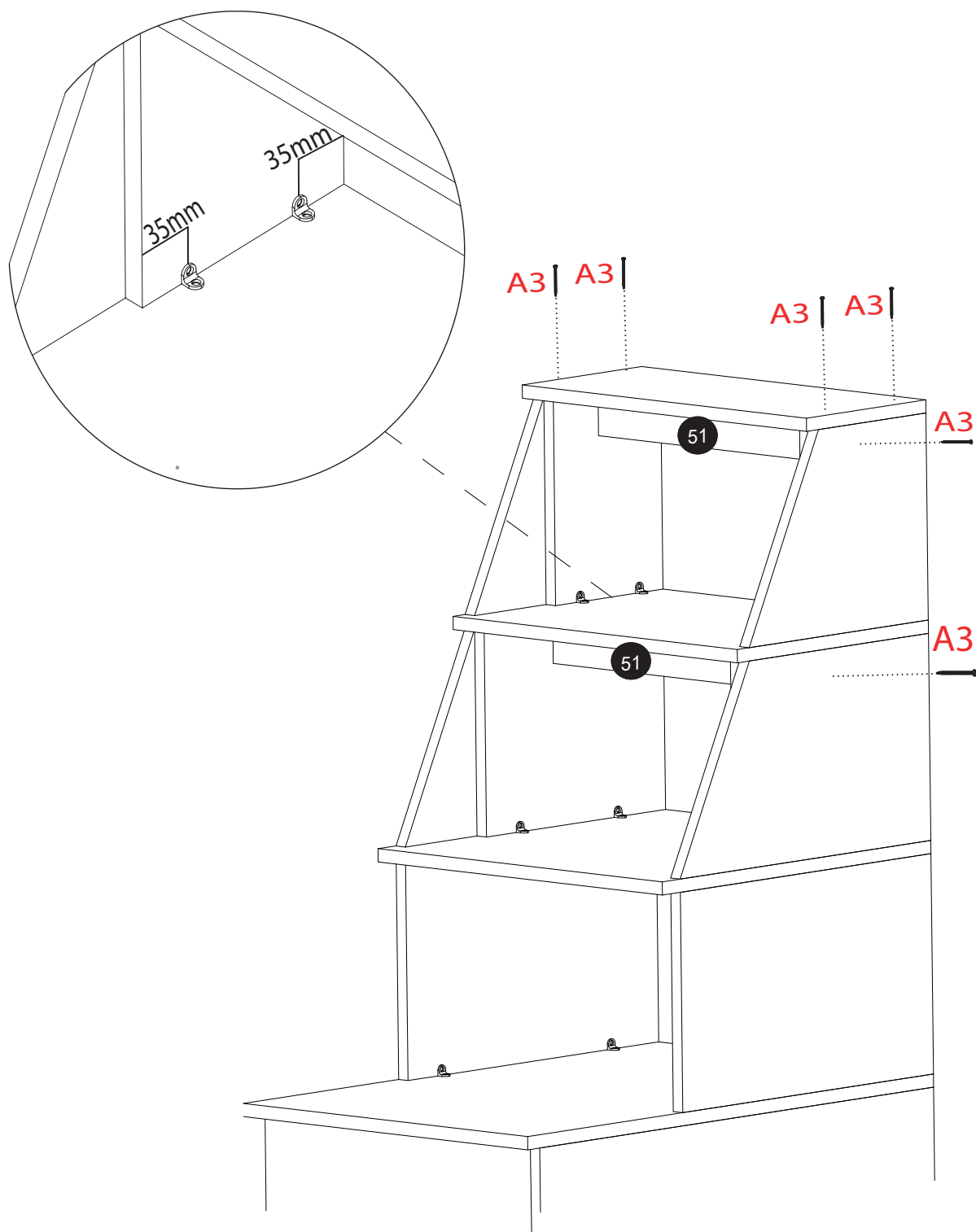


# 10

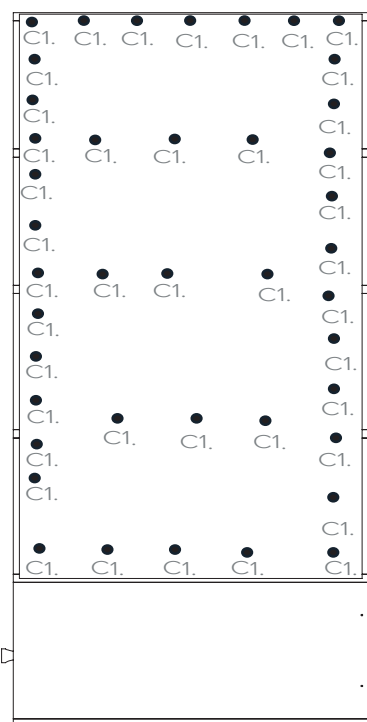
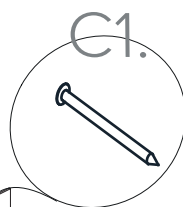
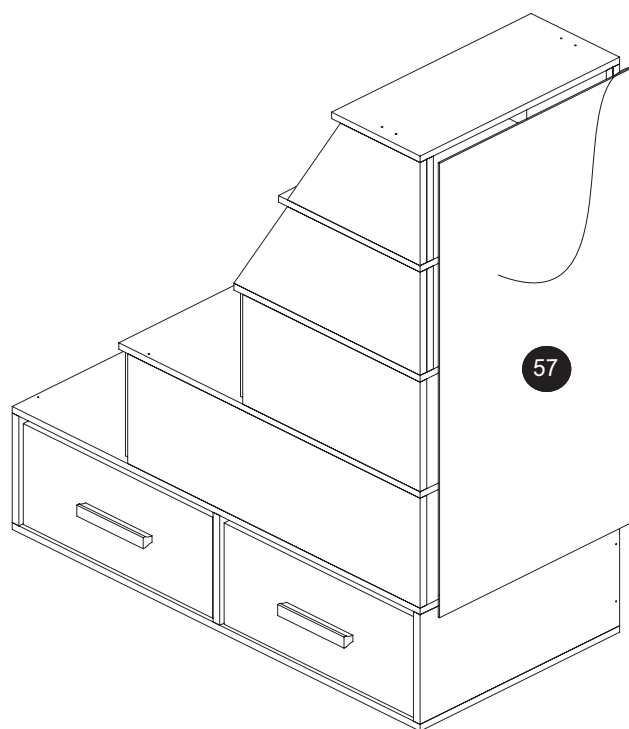


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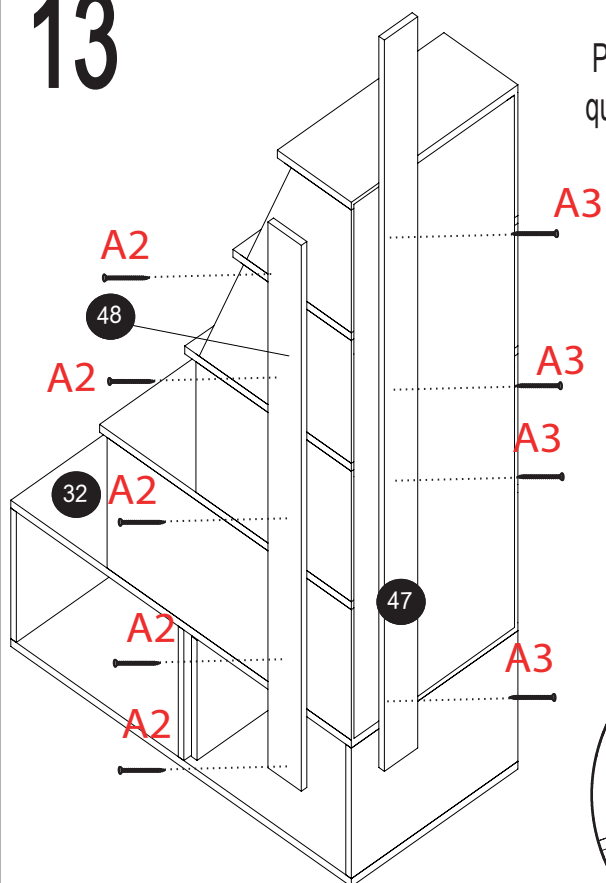
Posicionar as cantoneiras com  
35mm da borda



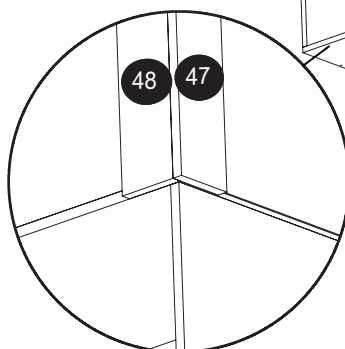
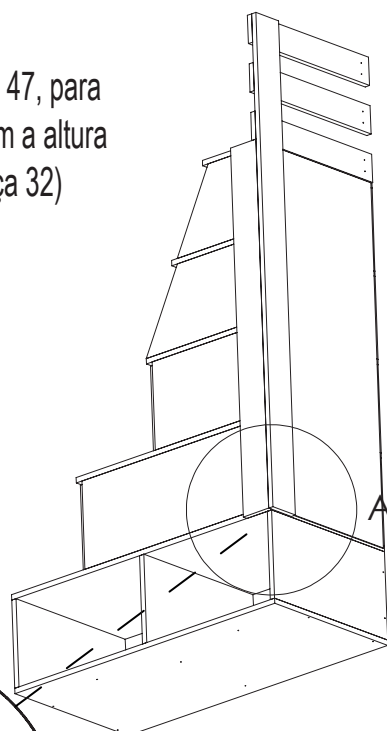
# 12



# 13

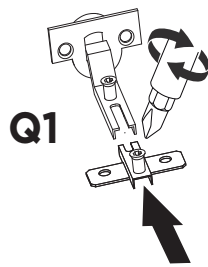


Posicione as peças 48 e 47, para que fiquem alinhadas com a altura do degrau maior (peça 32)

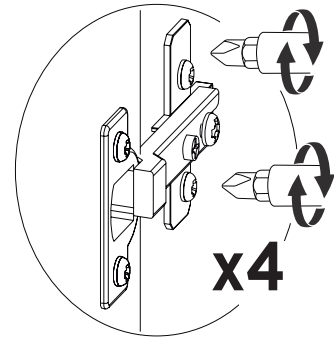
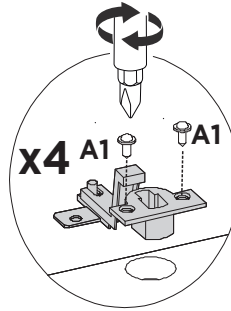
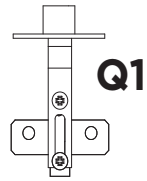


# 14

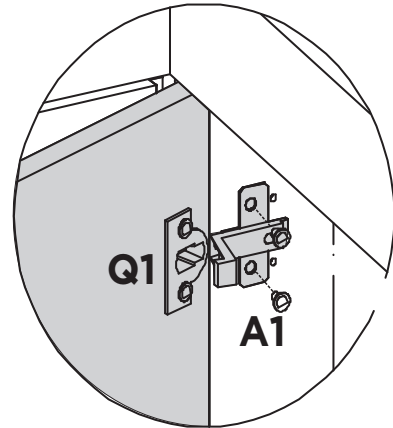
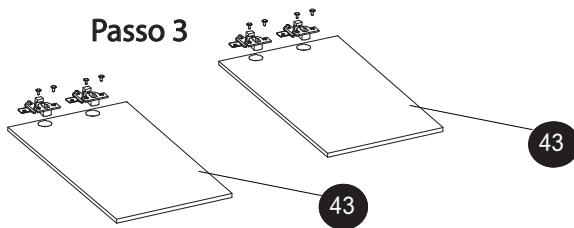
Passo 1



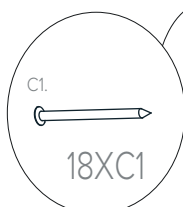
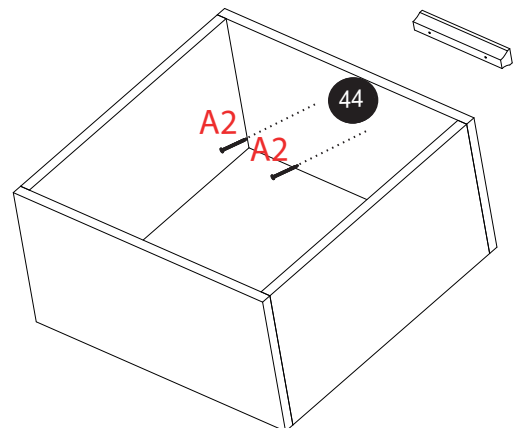
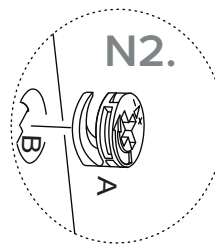
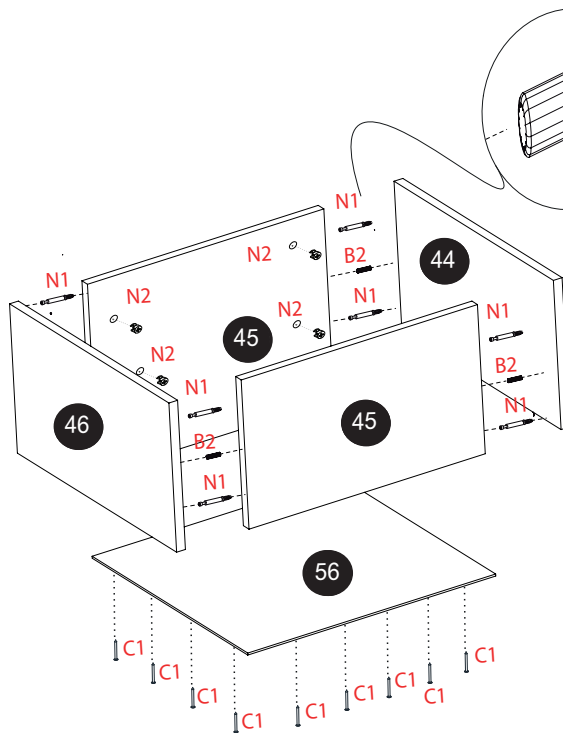
Passo 2



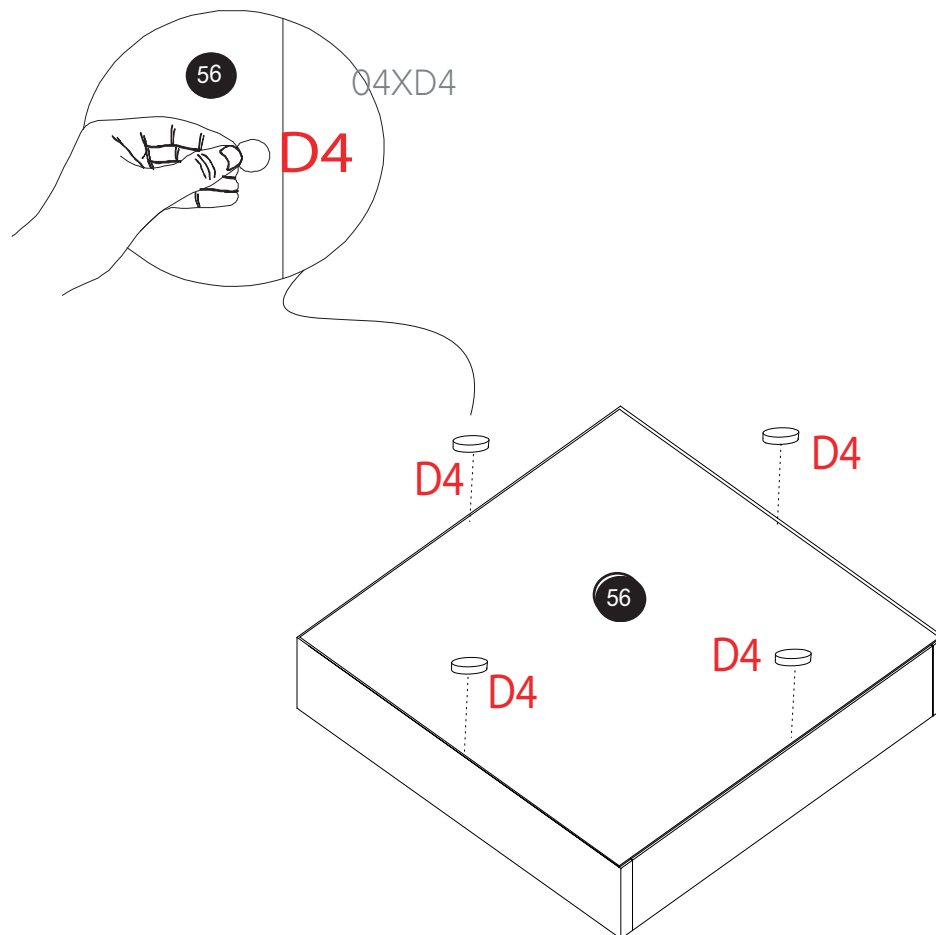
Passo 3



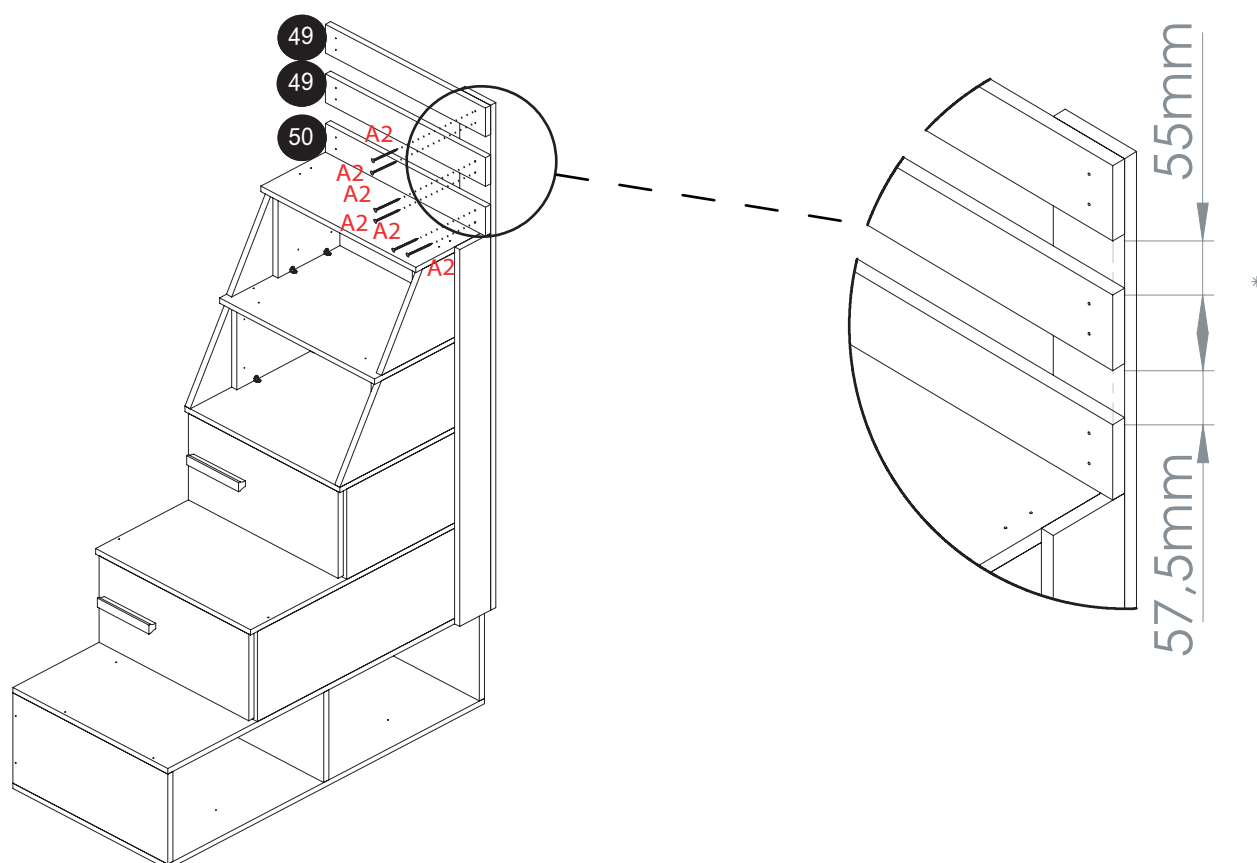
# 15



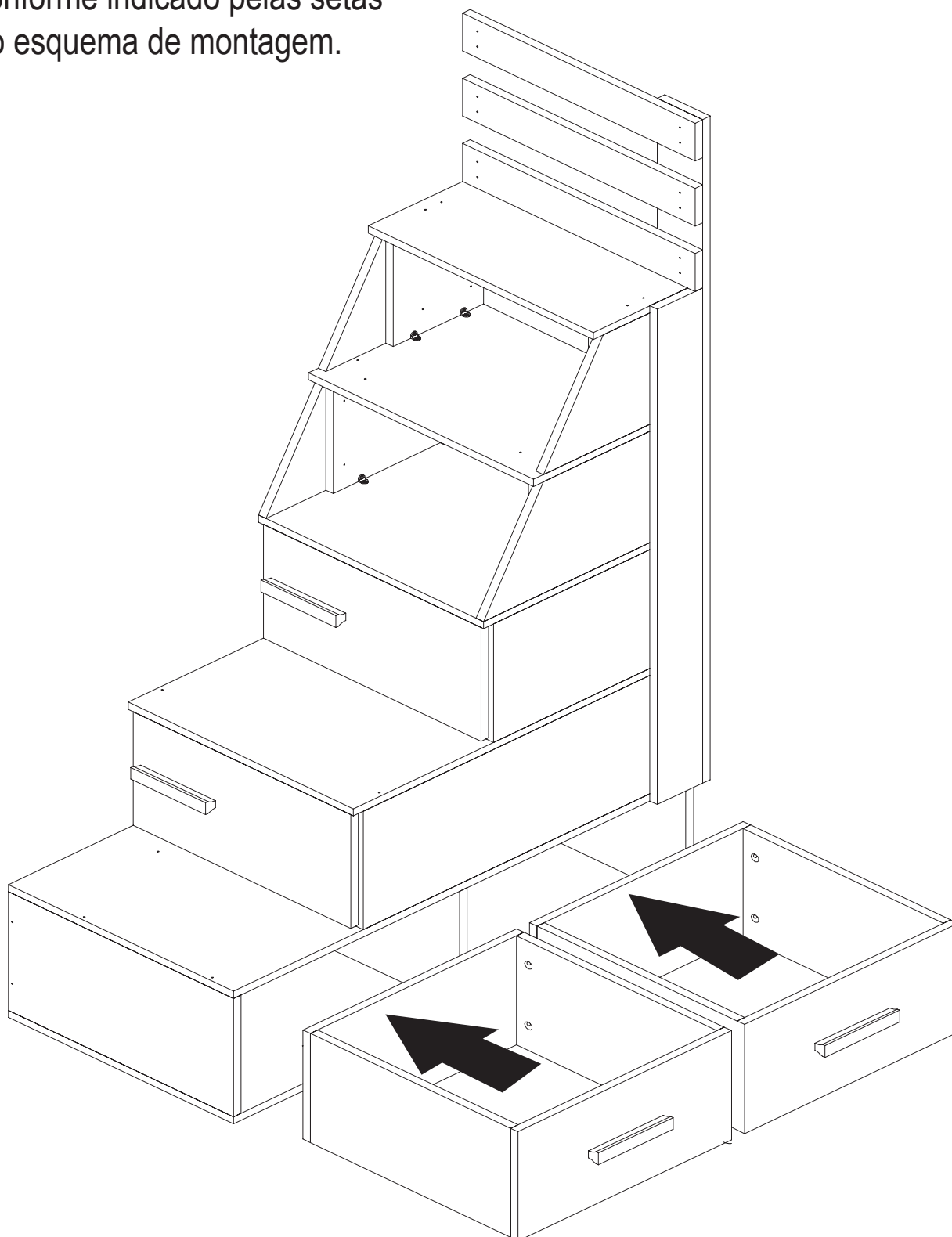
# 16



# 17

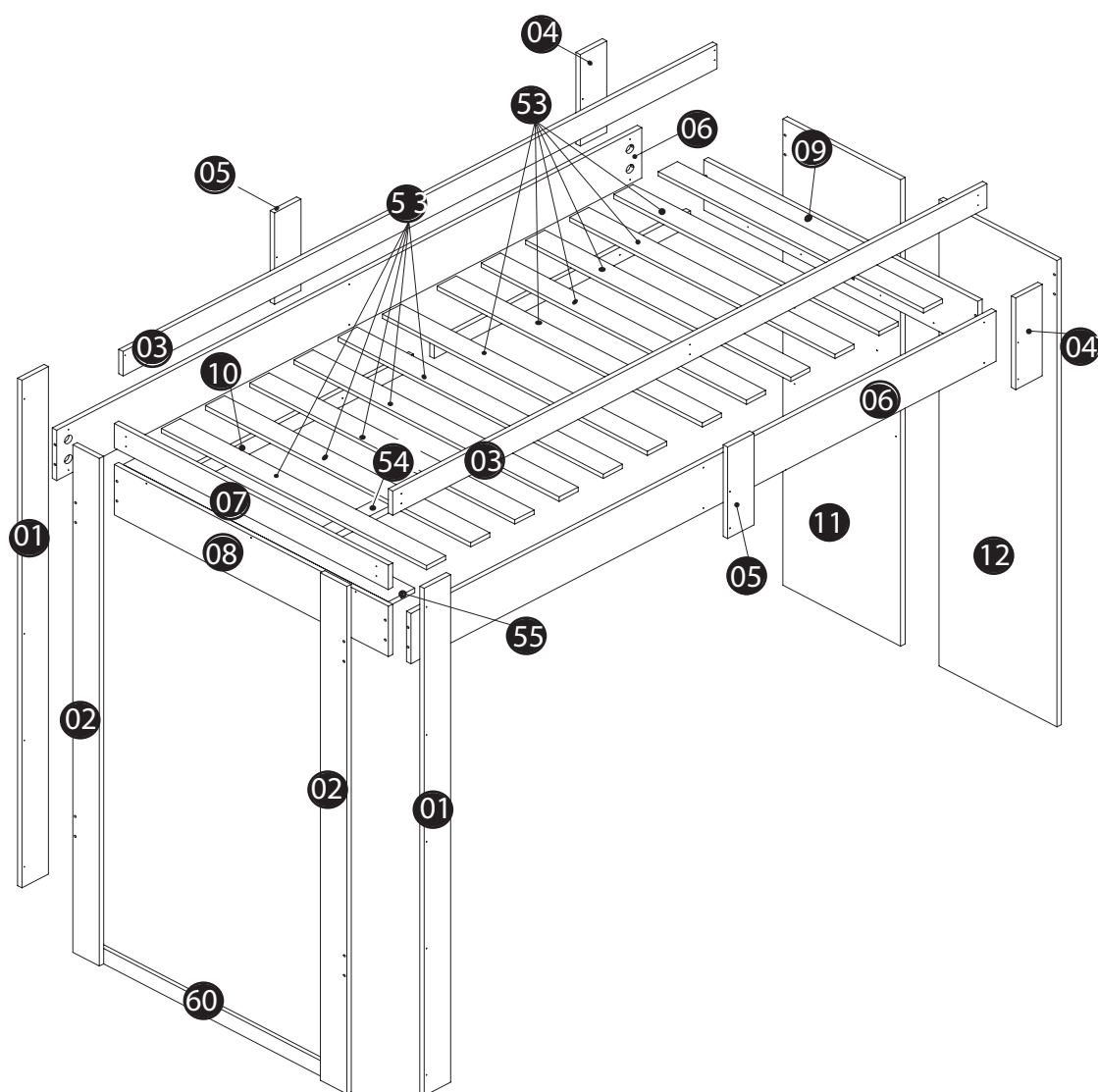


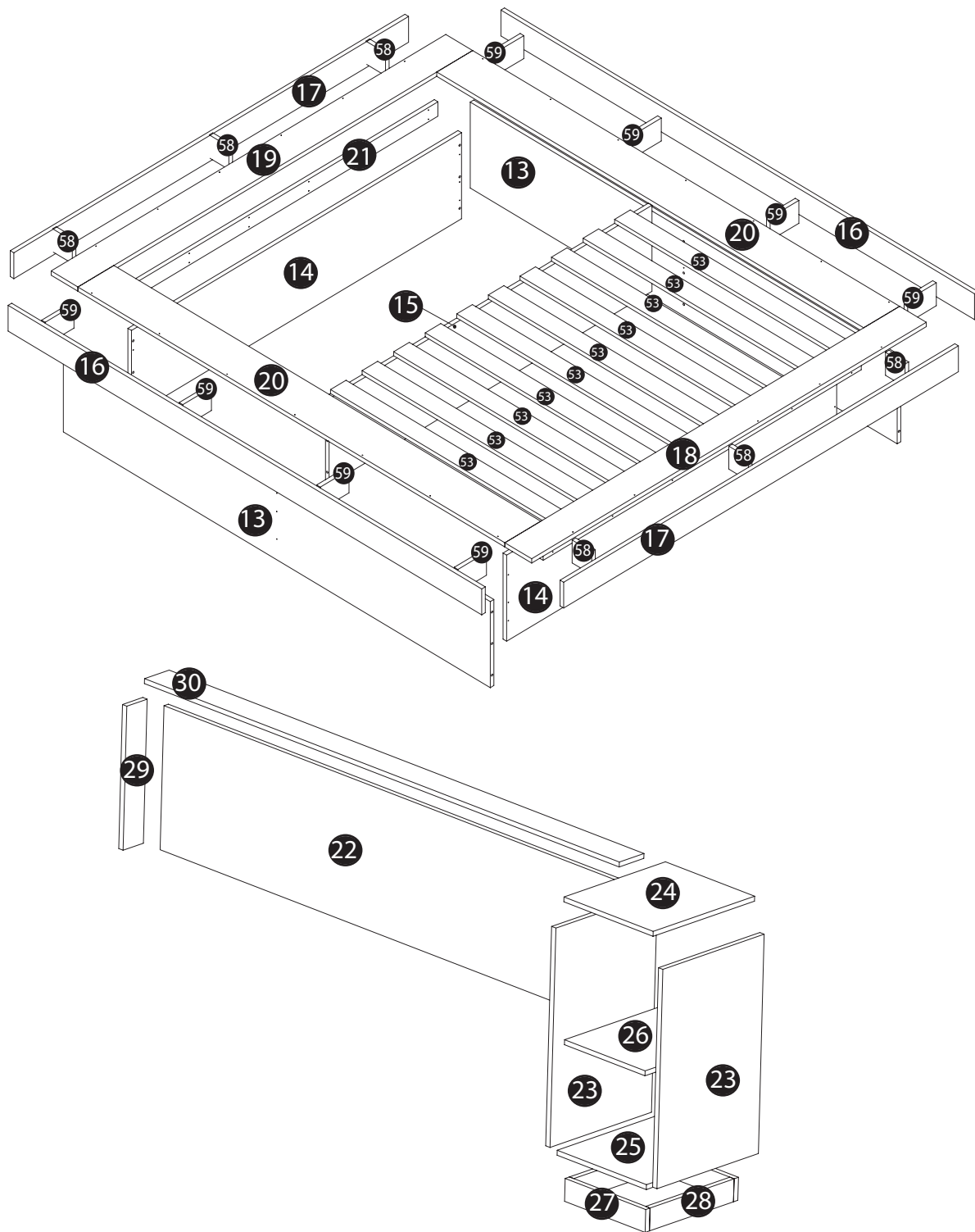
Posicione os nichos na escada,  
conforme indicado pelas setas  
no esquema de montagem.

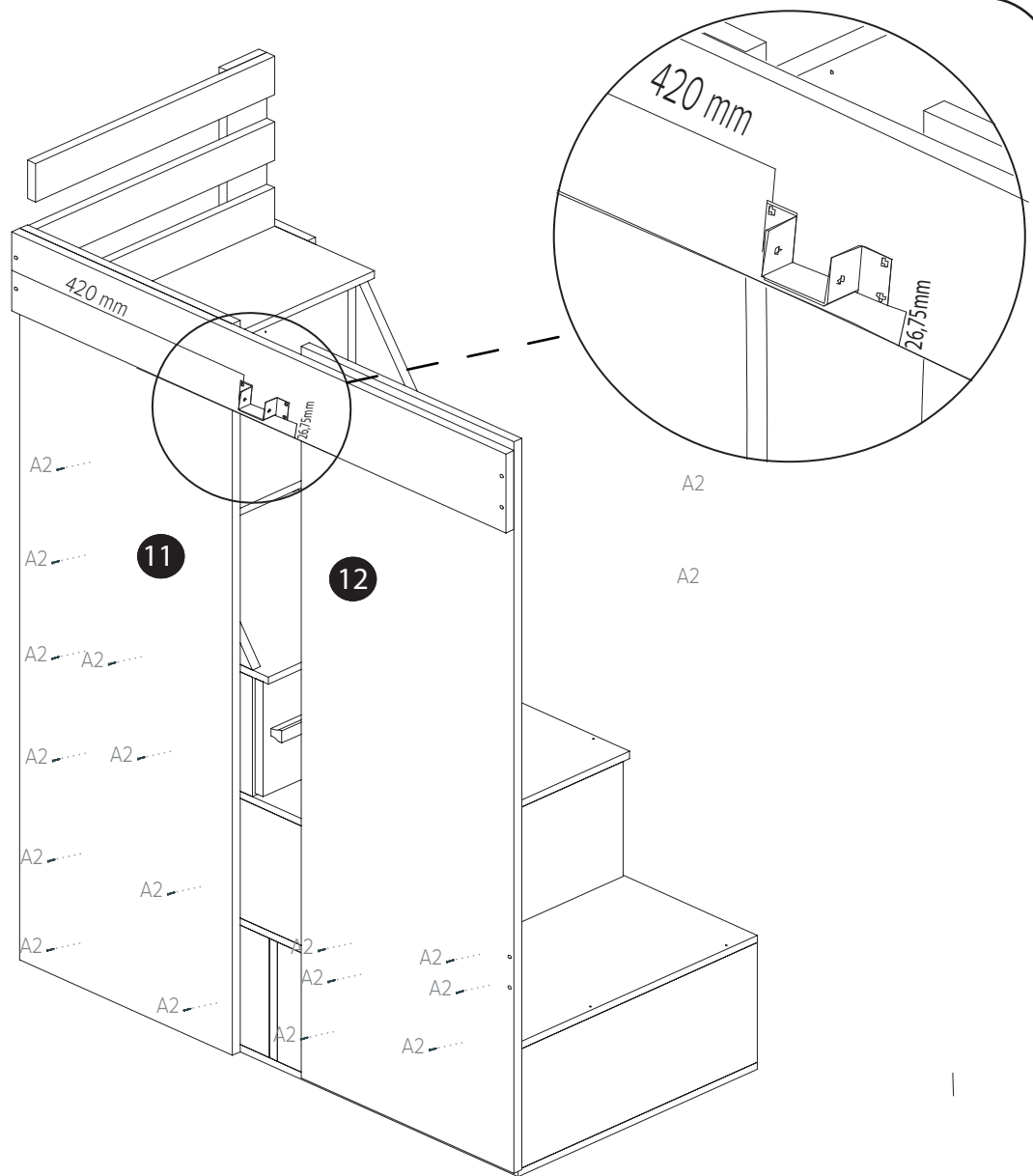


# LISTA DE PEÇAS

| Nº | NOME                                | COMP.<br>(mm) | LARG.<br>(mm) | QNT | CÓD.       |
|----|-------------------------------------|---------------|---------------|-----|------------|
| 1  | PÉ FRONTAL                          | 1665          | 90            | 2   | 2791321601 |
| 2  | PÉ LATERAL                          | 1665          | 90            | 2   | 2791321602 |
| 3  | GUARDA CORPO MAIOR                  | 2016          | 80            | 2   | 2791321603 |
| 4  | SUORTE DE ENTRADA                   | 300           | 90            | 2   | 2791321604 |
| 5  | SUORTE DO GUARDA CORPO              | 300           | 90            | 2   | 2791321605 |
| 6  | LATERAL SUPERIOR                    | 1986          | 165           | 2   | 2791321606 |
| 7  | GUARDA CORPO MENOR                  | 930           | 80            | 1   | 2791321607 |
| 8  | CABECEIRA ESQ.                      | 930           | 165           | 1   | 2791321608 |
| 9  | CABECEIRA DIR.                      | 930           | 165           | 1   | 2791321609 |
| 10 | SUORTE DO LASTRO SUP.               | 870           | 50            | 4   | 2791321610 |
| 11 | FECHAMENTO DA CABECEIRA ESQ.        | 1530          | 400           | 1   | 2791321611 |
| 12 | FECHAMENTO DA CABECEIRA DIR.        | 1530          | 400           | 1   | 2791321612 |
| 13 | LATERAL DA CAMA INF.                | 1785          | 300           | 2   | 2791321613 |
| 14 | FRENTE E CONTRA FRENTE DA CAMA INF. | 1380          | 300           | 2   | 2791321614 |
| 15 | REFORÇO DA CAMA INF.                | 1350          | 300           | 1   | 2791321615 |
| 16 | LATERAL DA MESA DA CAMA INF.        | 1977          | 90            | 2   | 2791321616 |
| 17 | FRENTE DA MESA DA CAMA INF.         | 1648          | 90            | 2   | 2791321617 |
| 18 | MESA FRONTAL DA CAMA INF.           | 1650          | 112           | 1   | 2791321618 |
| 19 | MESA TRASEIRA DA CAMA INF.          | 1650          | 112           | 1   | 2791321619 |
| 20 | MESA LATERAL                        | 1785          | 150           | 2   | 2791321620 |
| 21 | SUORTE DO LASTRO INF.               | 1330          | 50            | 2   | 2791321621 |
| 22 | CABECEIRA DA CAMA INF.              | 1650          | 455           | 1   | 2791321622 |
| 23 | LATERAL DO NICHÔ DA CAMA INF.       | 670           | 335           | 2   | 2791321623 |
| 24 | TAMPO DO NICHÔ DA CAMA              | 365           | 335           | 1   | 2791321624 |
| 25 | BASE DO NICHÔ DA CAMA               | 365           | 335           | 1   | 2791321625 |
| 26 | PRATELEIRA                          | 335           | 335           | 1   | 2791321626 |
| 27 | PÉ FRONTAL DO NICHÔ                 | 335           | 70            | 2   | 2791321627 |
| 28 | PÉ LATERAL DO NICHÔ DA CAMA INF.    | 275           | 70            | 2   | 2791321628 |
| 29 | LATERAL DA CABECEIRA INF.           | 440           | 80            | 2   | 2791321629 |
| 30 | SUORTE DA CABECEIRA DA CAMA INF.    | 1650          | 85            | 1   | 2791321630 |
| 53 | LASTRO 14mm                         | 900           | 65            | 32  | 2791321653 |
| 54 | LASTRO CENTRAL SUP. 1986mm          | 1986          | 45            | 1   | 2791321654 |
| 55 | MESA                                | 900           | 90            | 1   | 2791321655 |
| 58 | SUORTE DA MESA FRONT.               | 81            | 80            | 6   | 2791321658 |
| 59 | SUORTE DA MESA LAT.                 | 119           | 80            | 8   | 2791321659 |
| 60 | REFORÇO MENOR                       | 930           | 70            | 1   | 2791321660 |

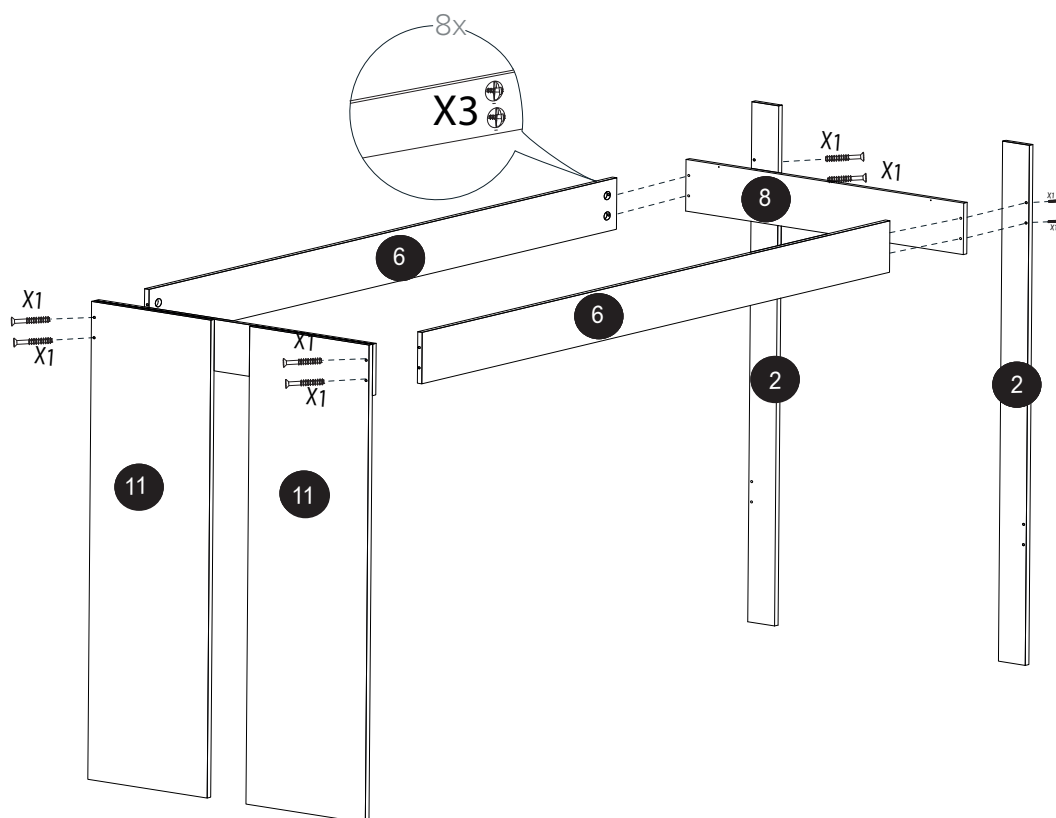




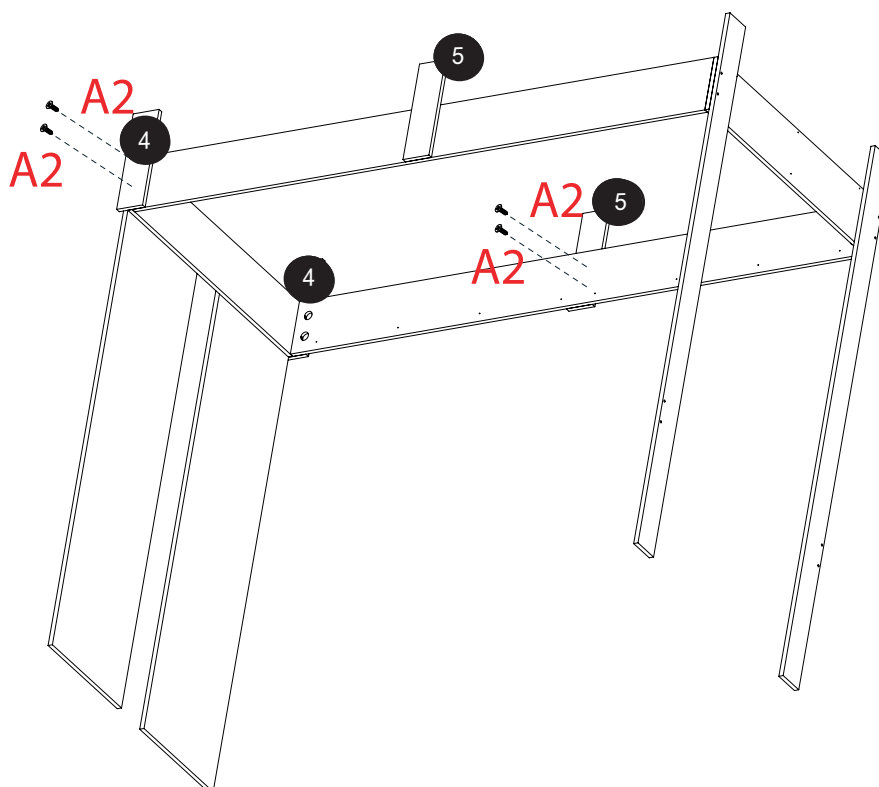


Atenção nos próximos passos (18 e 19)  
a escada não aparece nas imagens para melhor  
visualização dos passos

# 18

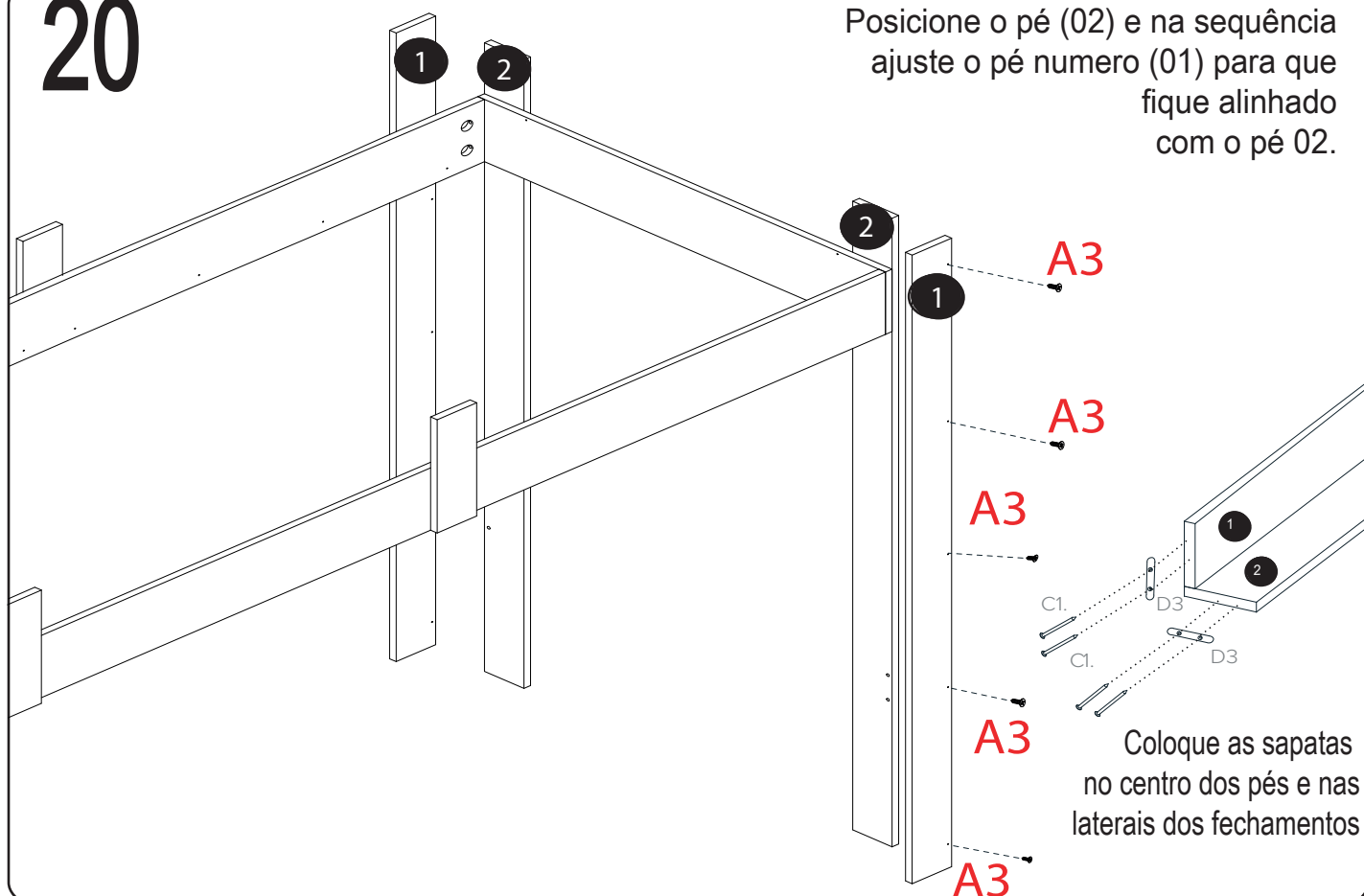


# 19

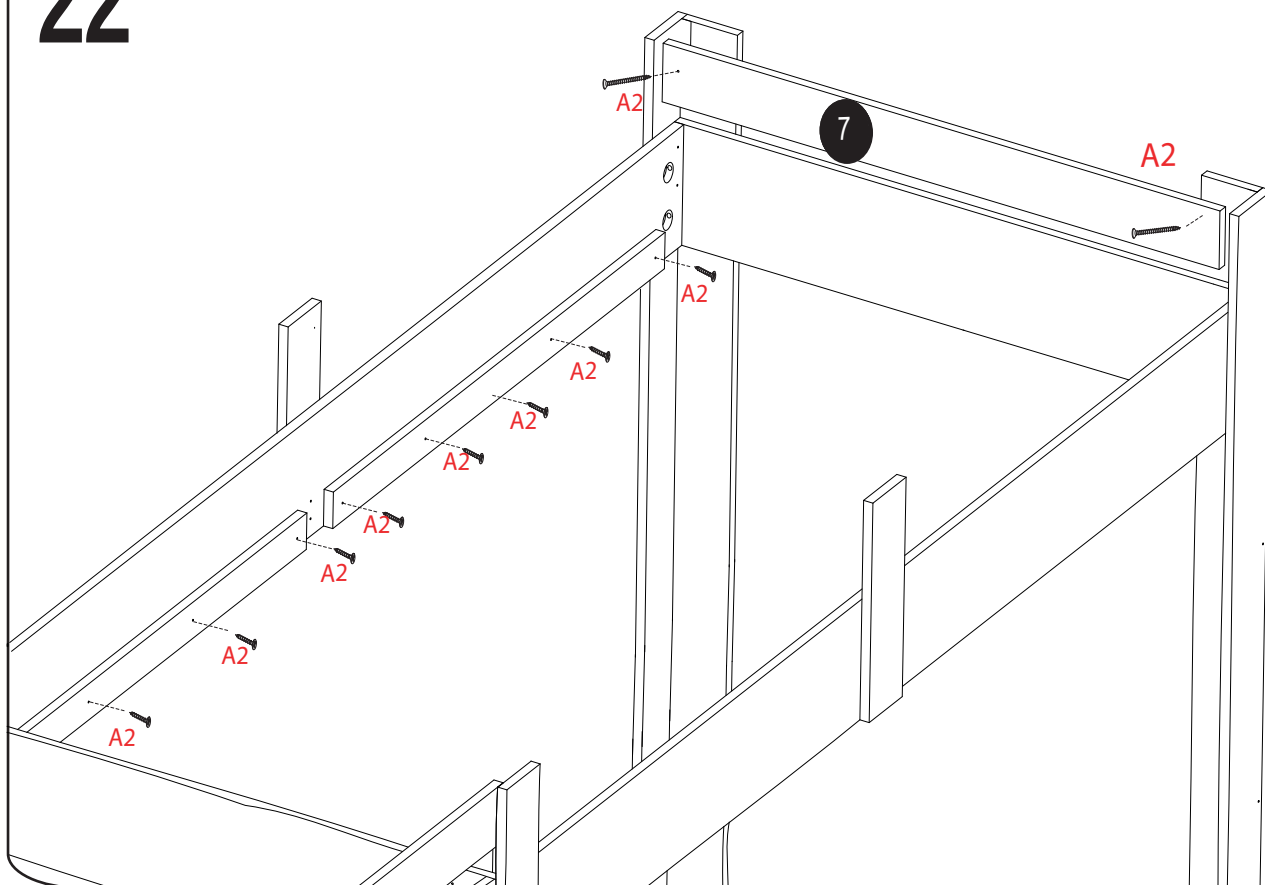


# 20

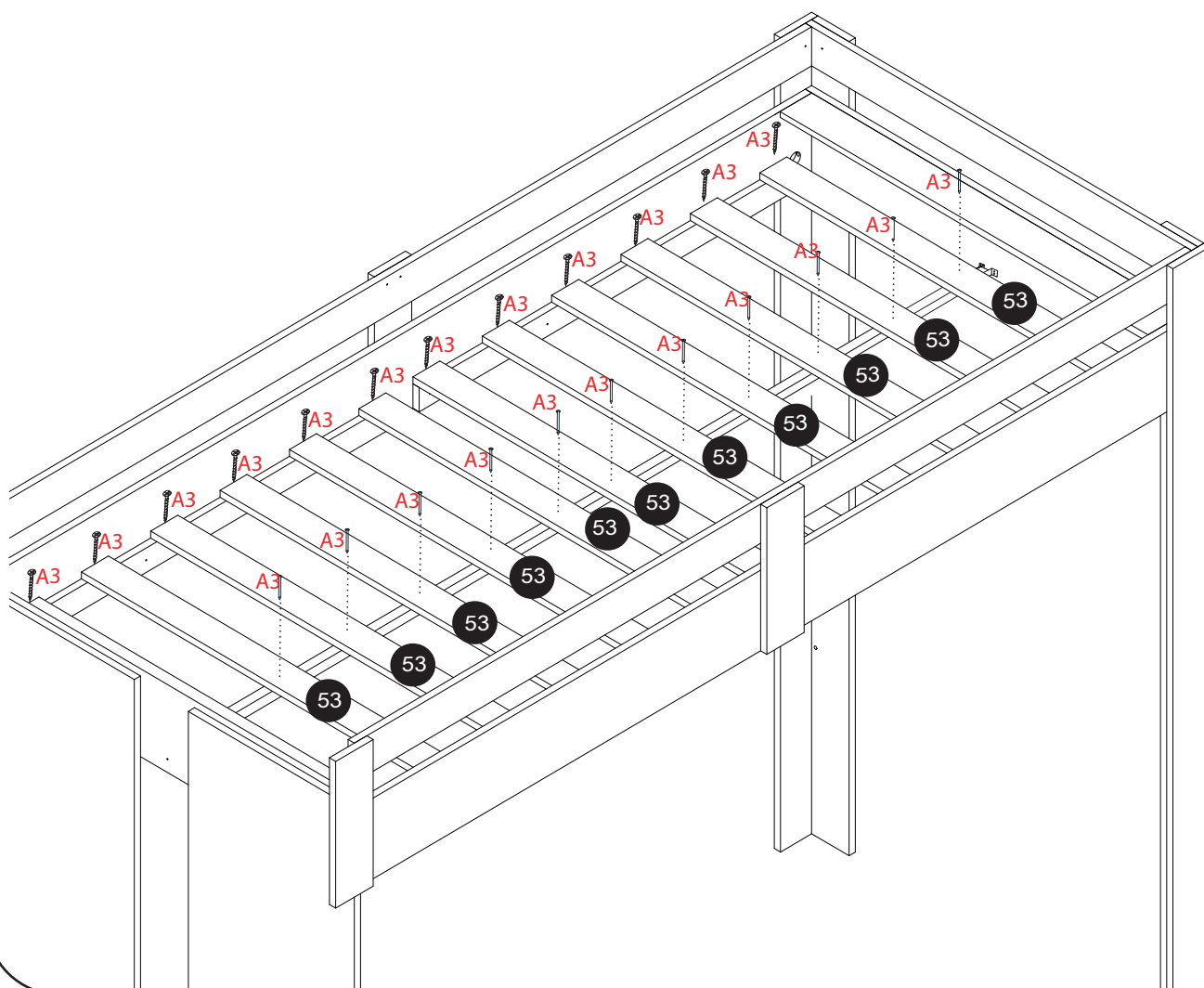
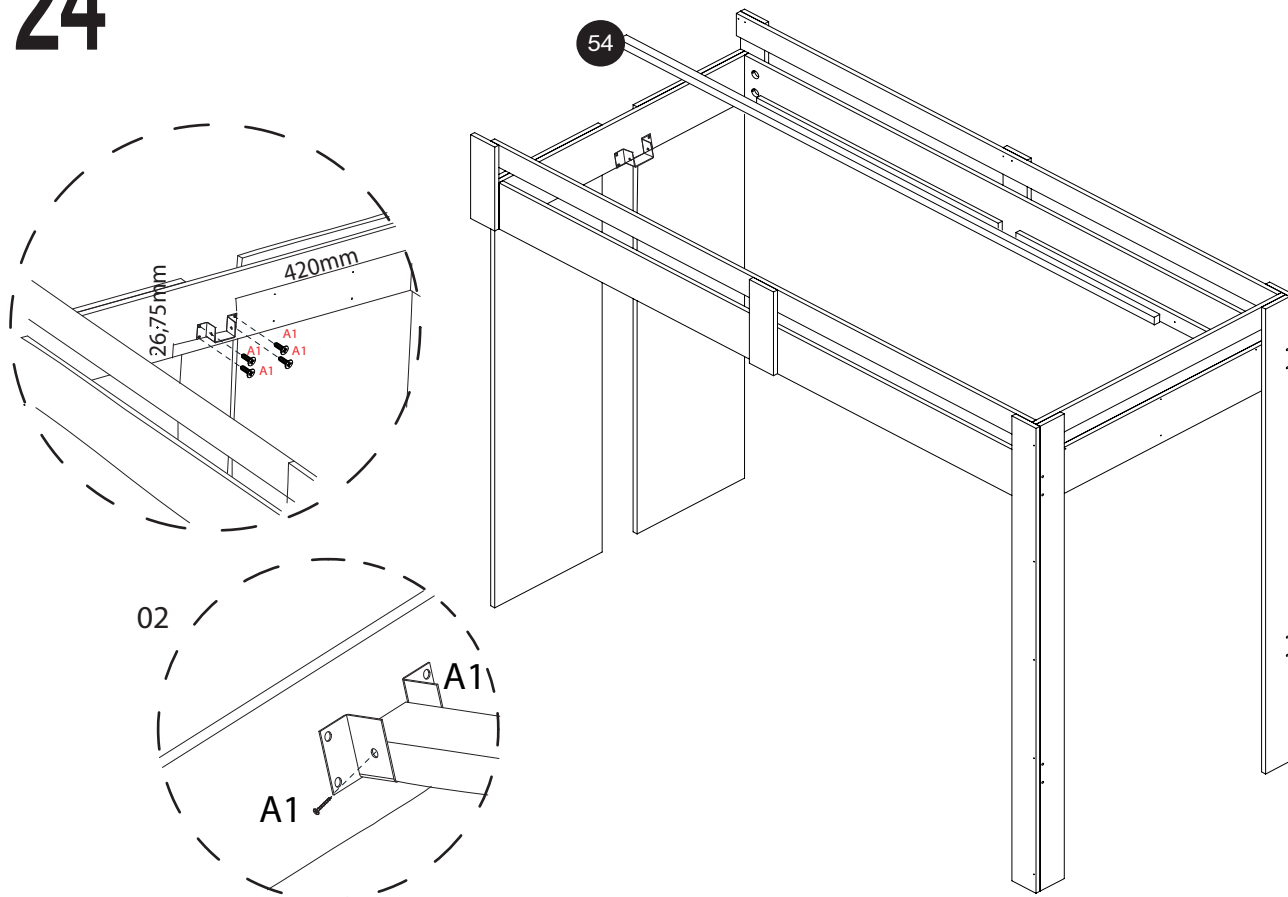
Posicione o pé (02) e na sequência ajuste o pé numero (01) para que fique alinhado com o pé 02.



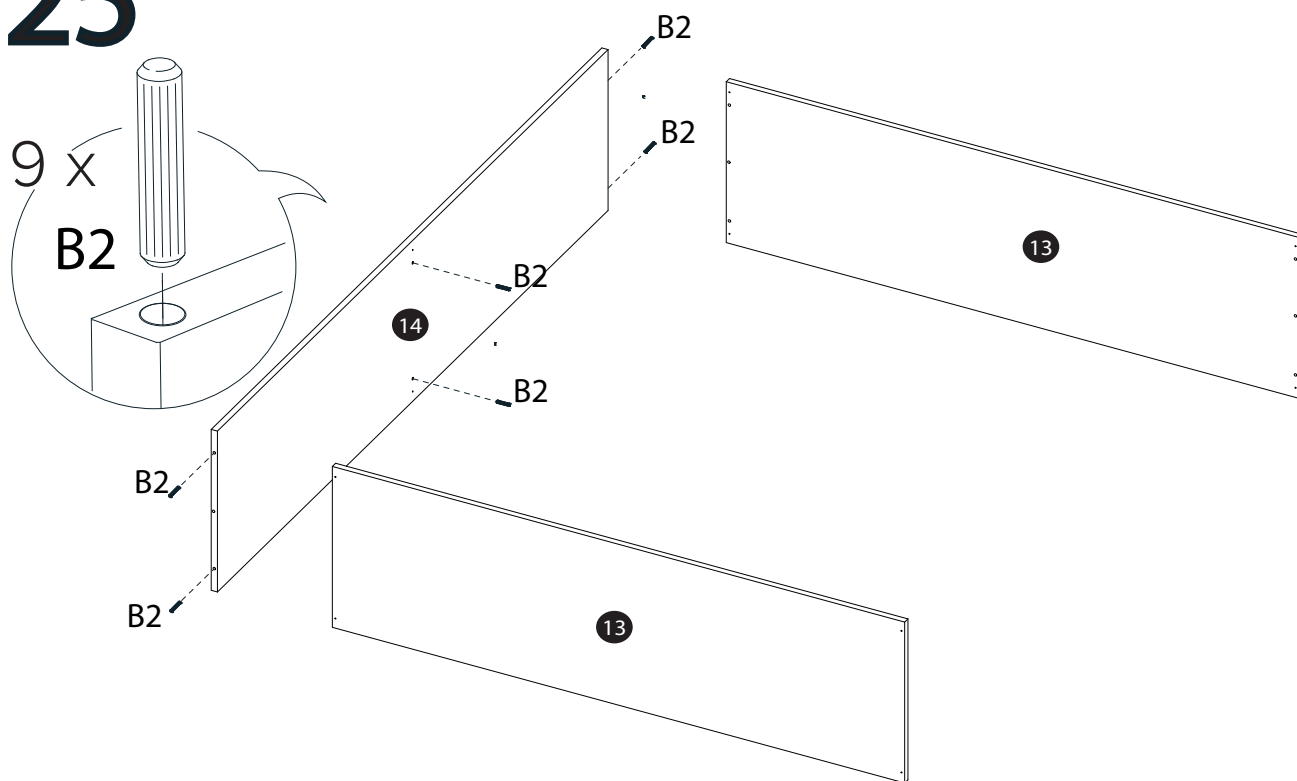
# 22



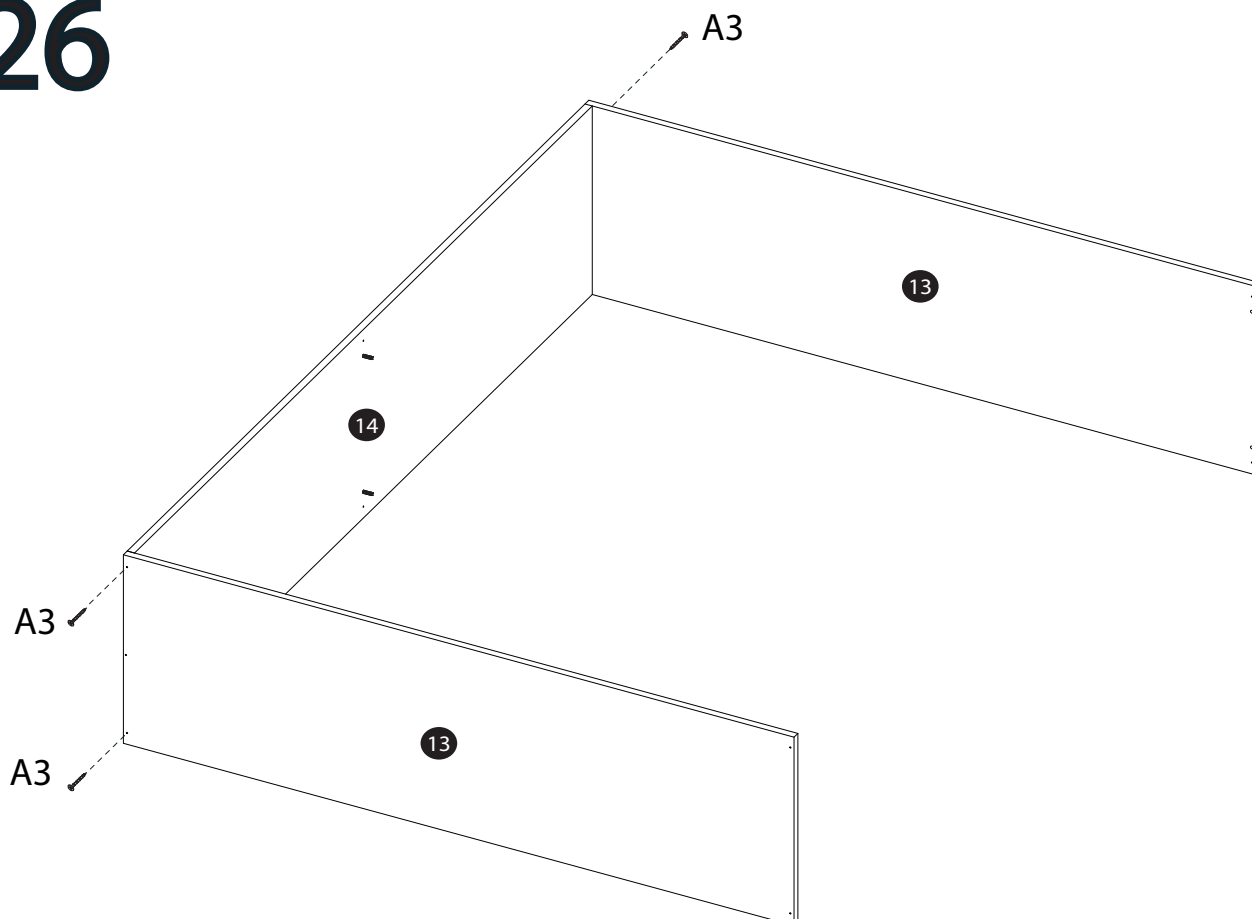
Technical drawing of the chair frame assembly. The main view shows the side profile of the chair frame, including the seat, backrest, and legs. A circular callout labeled '55' points to the seat frame. A red label 'A3' with dashed lines points to the backrest frame. A smaller circular callout labeled '8' points to the backrest frame. A red label 'A3' with dashed lines points to the backrest frame. A smaller circular callout labeled '8' points to the backrest frame. A red label 'A3' with dashed lines points to the backrest frame. A smaller circular callout labeled '8' points to the backrest frame.



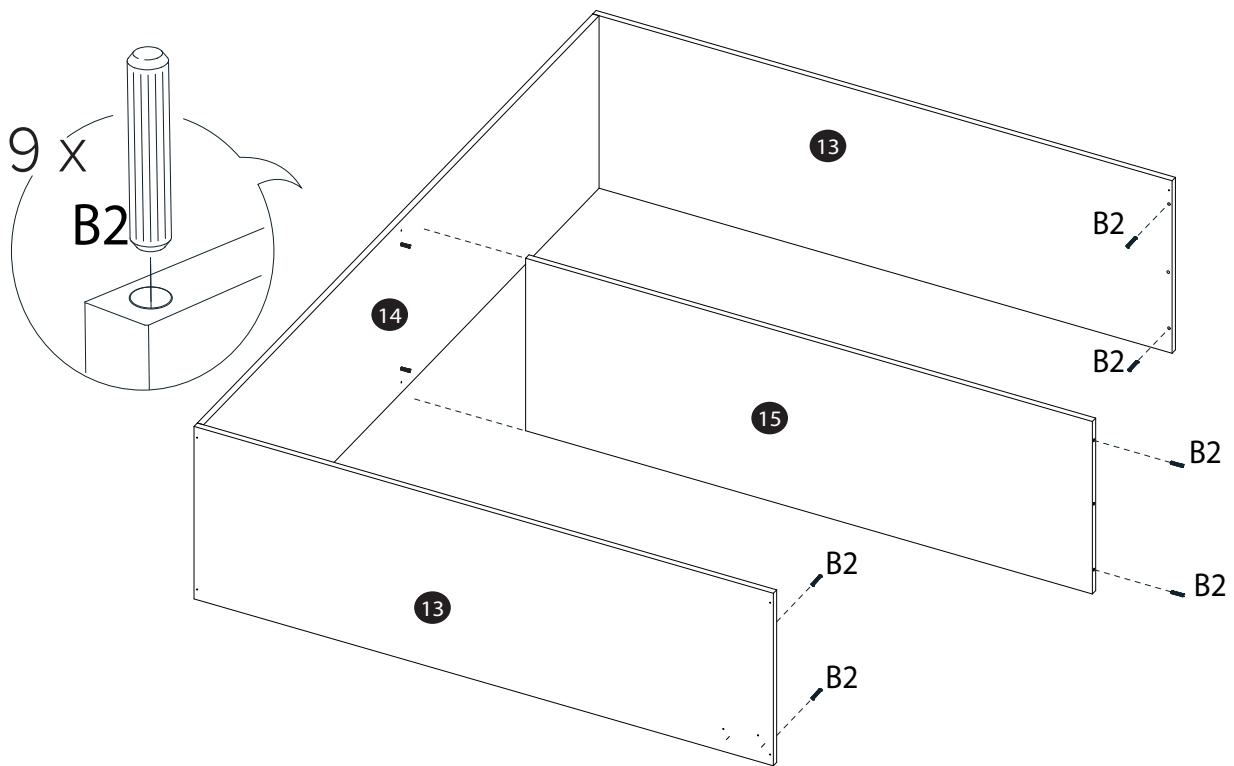
# 25



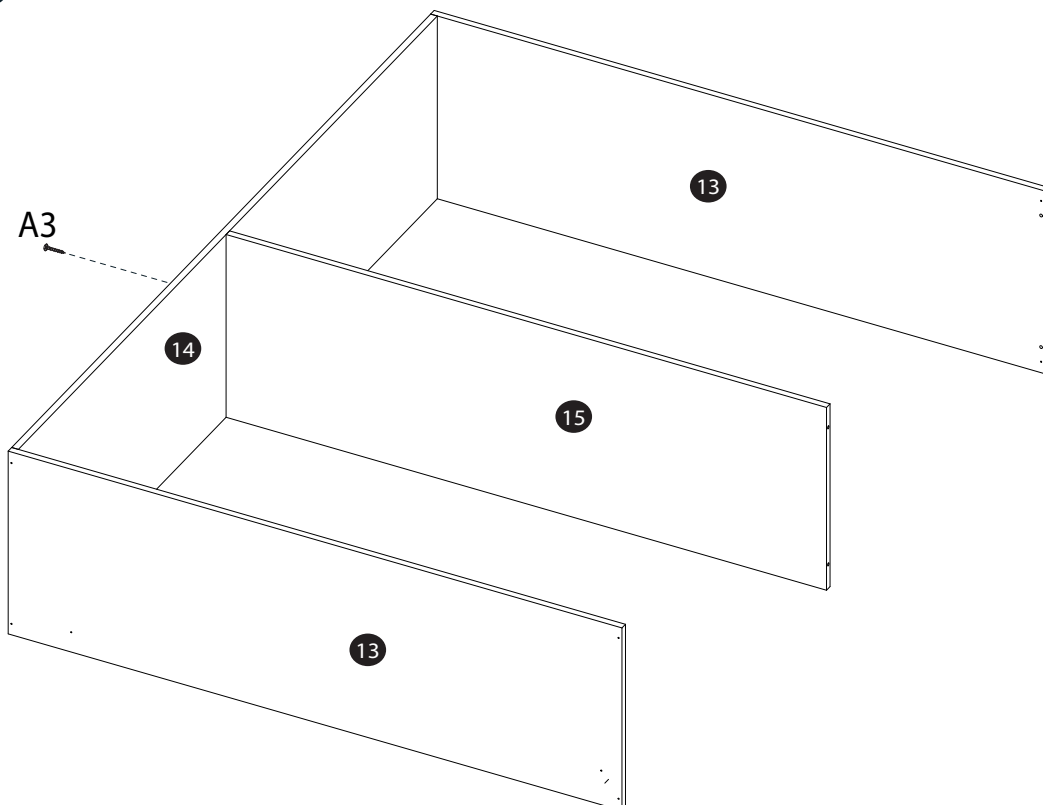
# 26



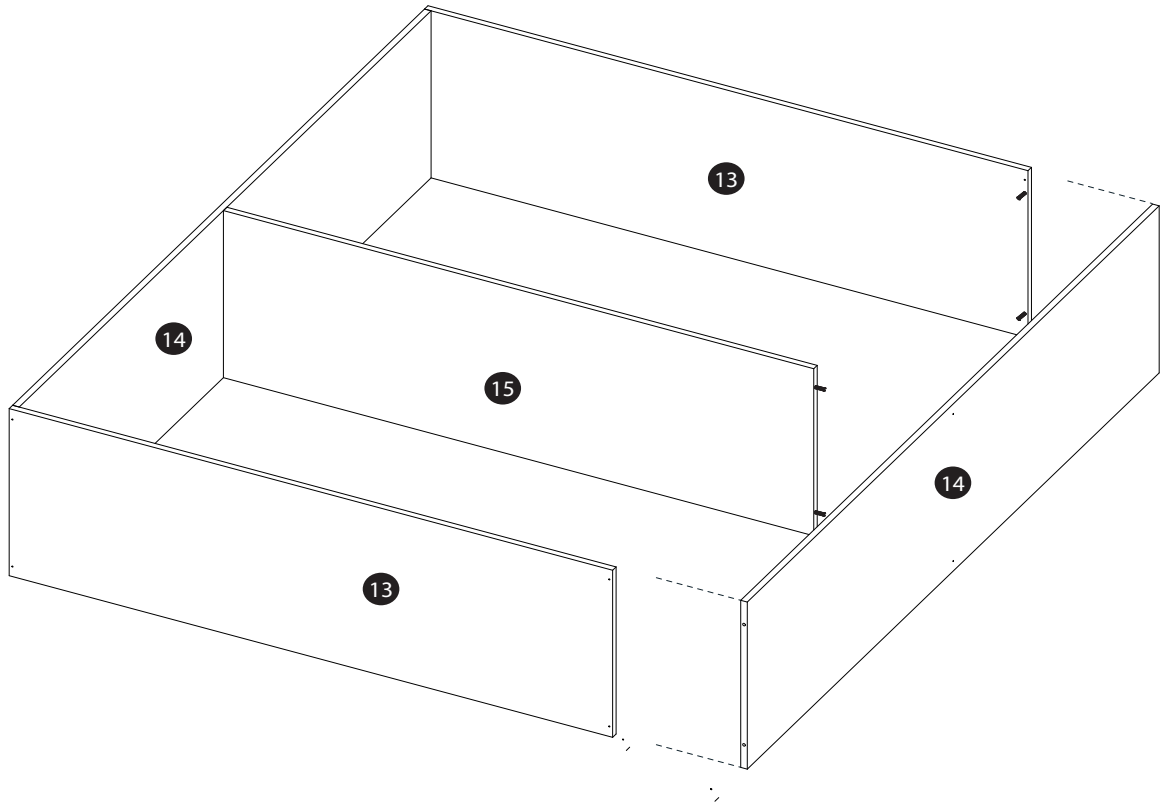
# 27



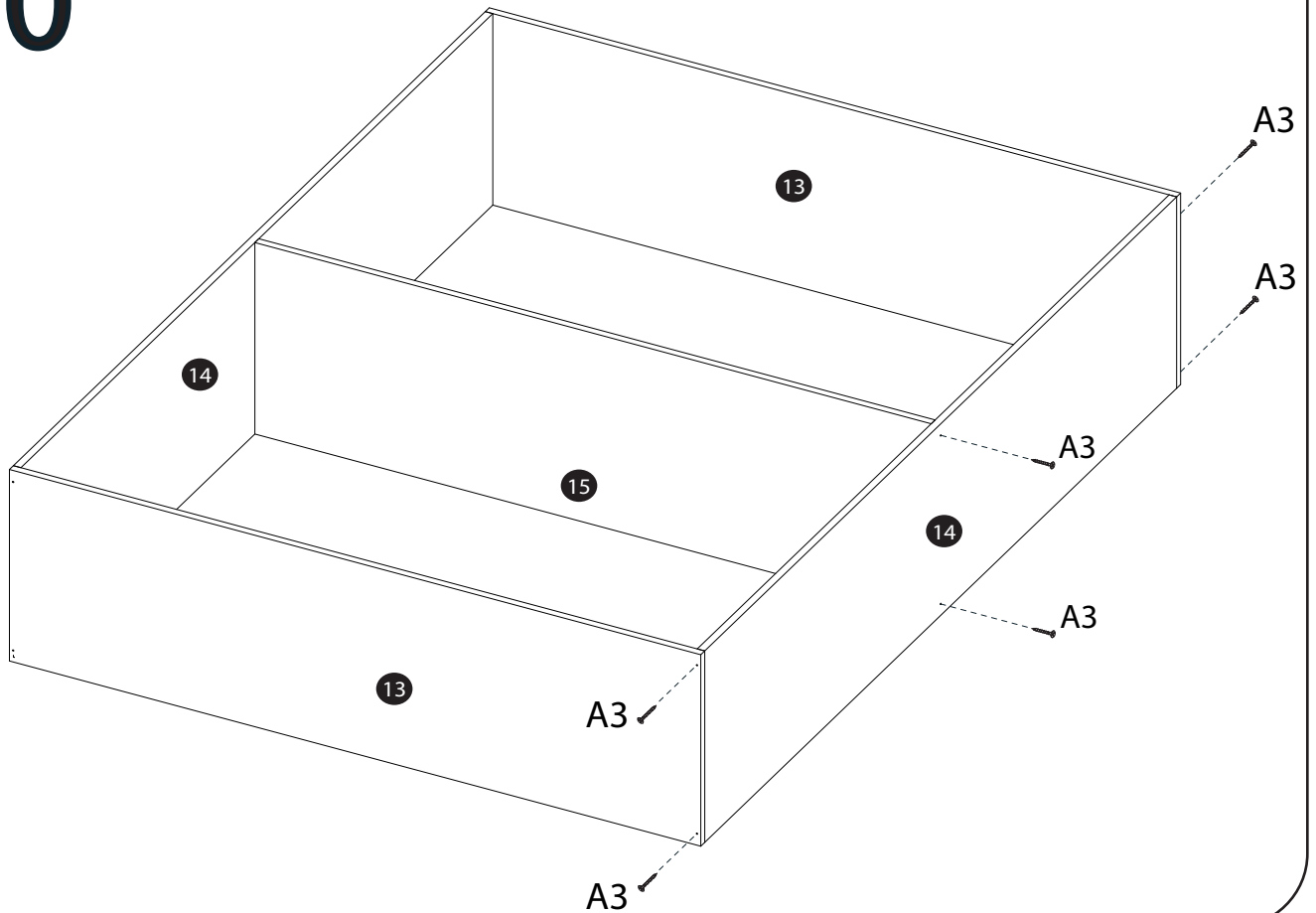
# 28



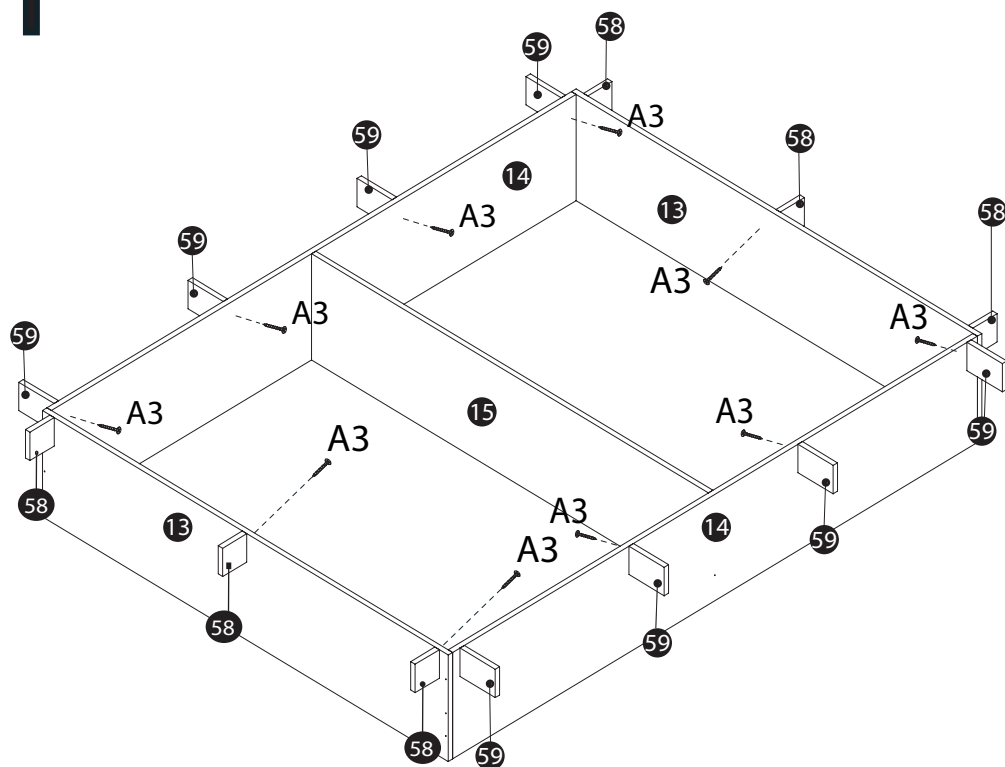
# 29



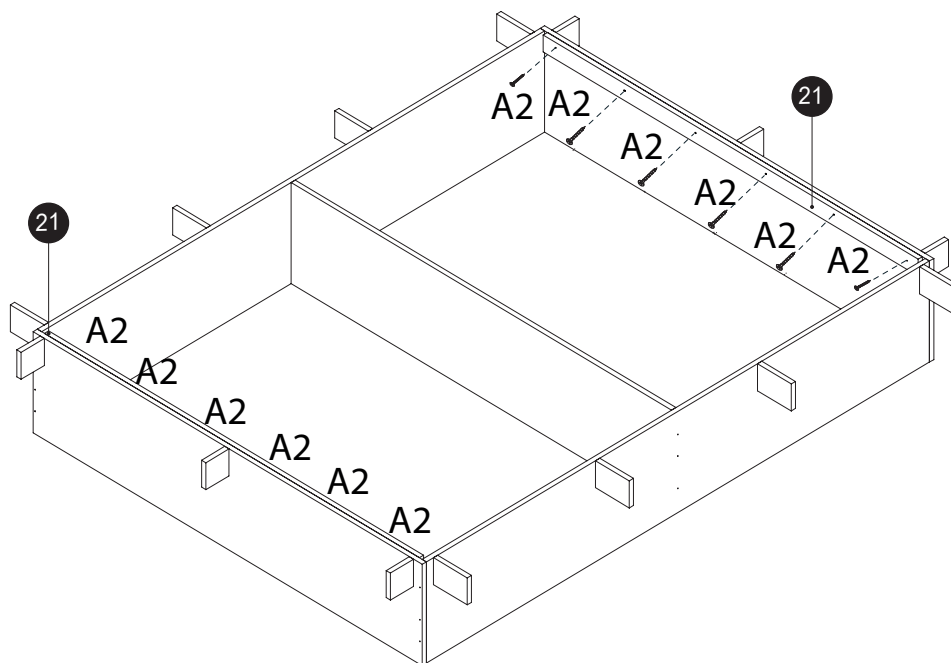
# 30



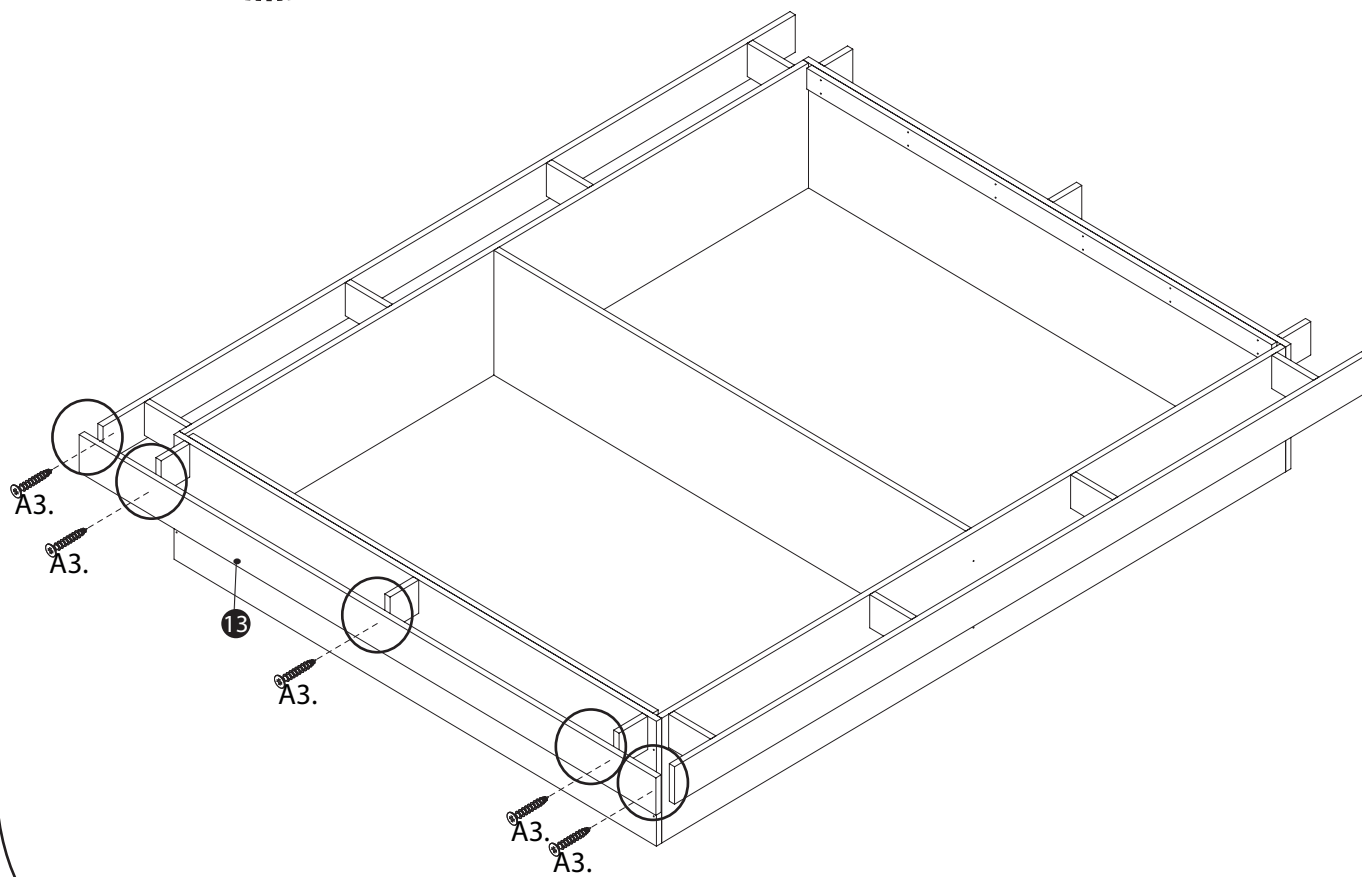
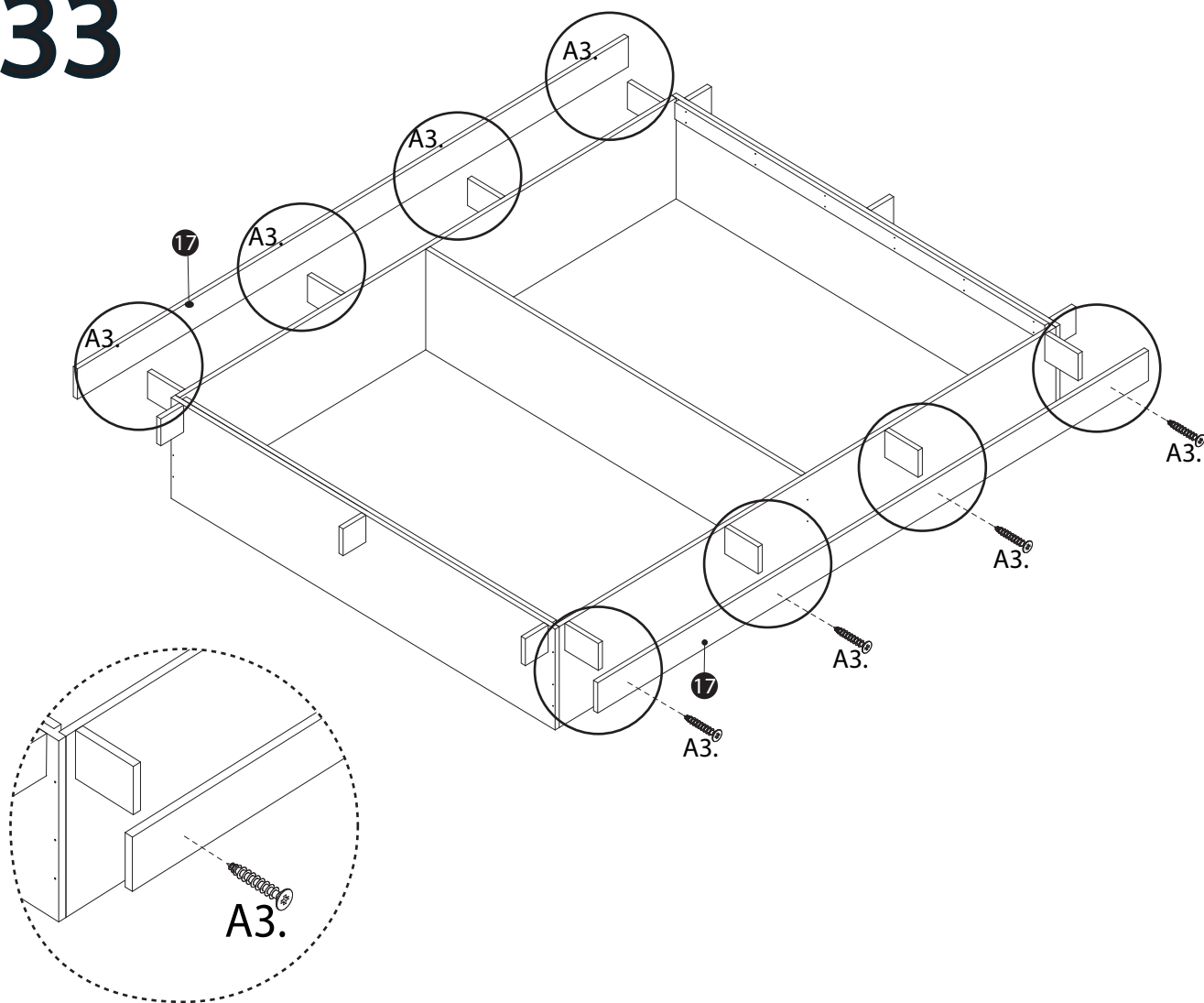
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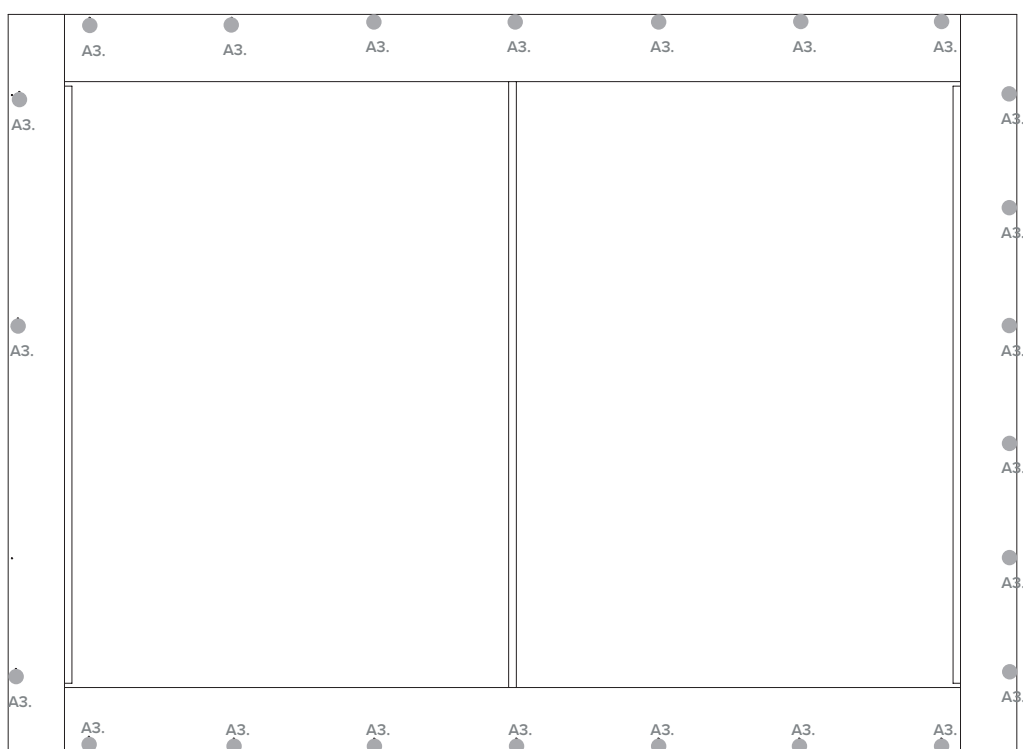
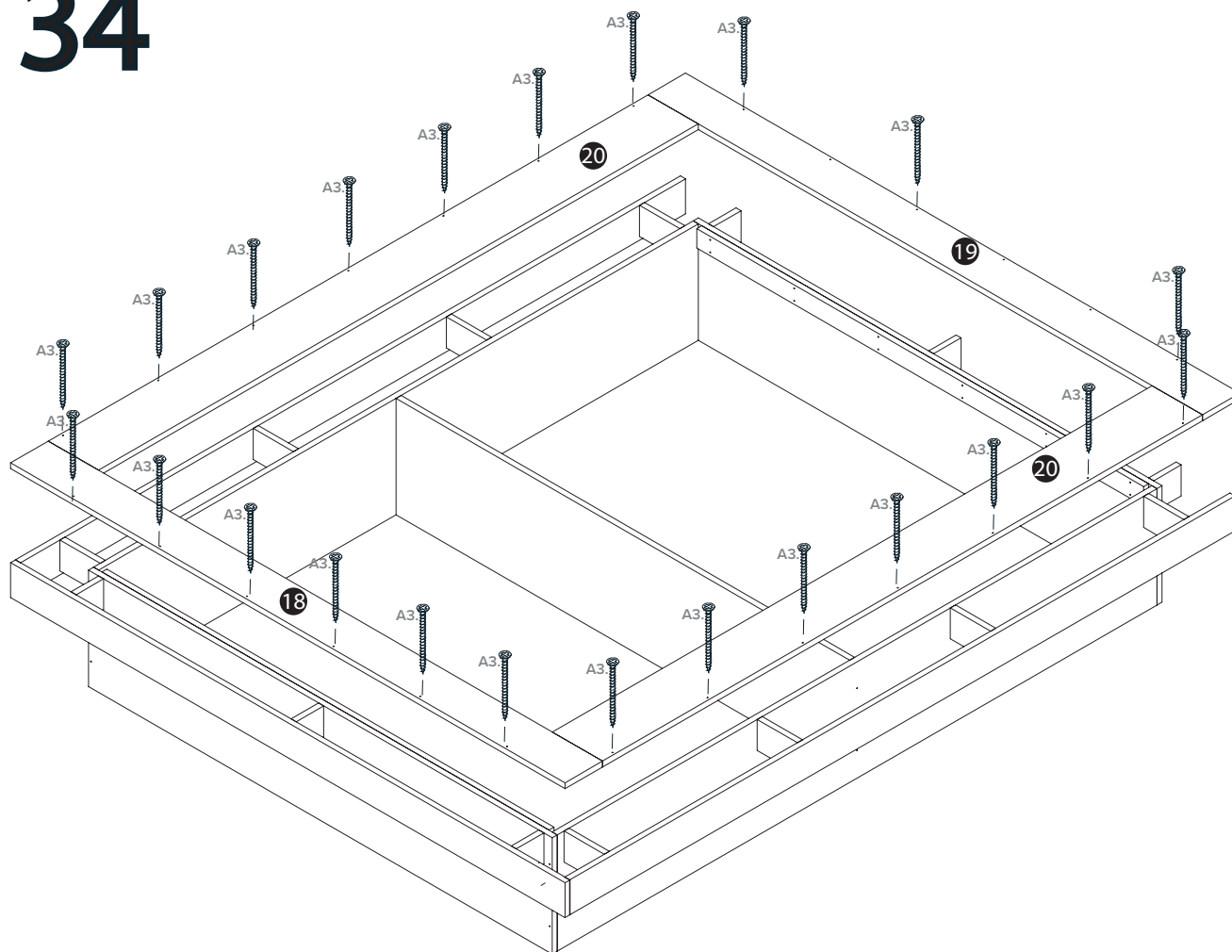


# 32

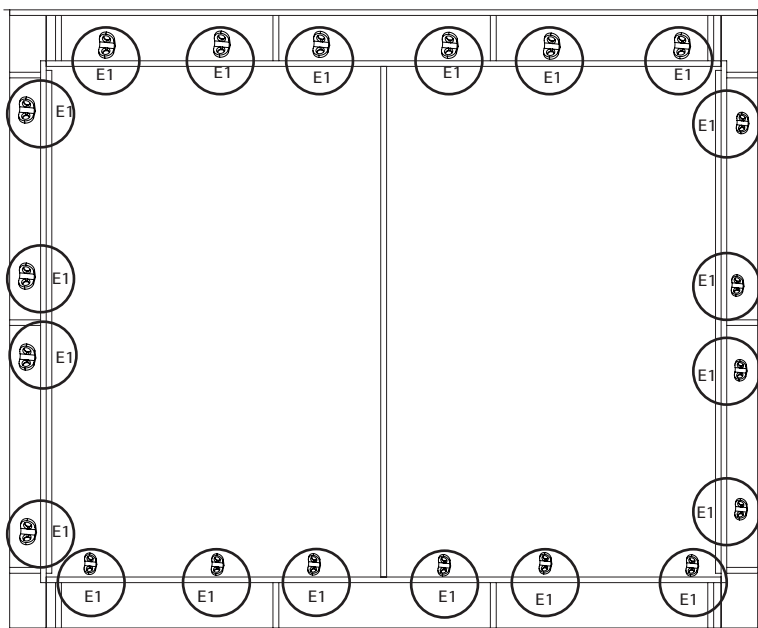
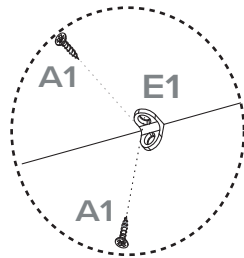
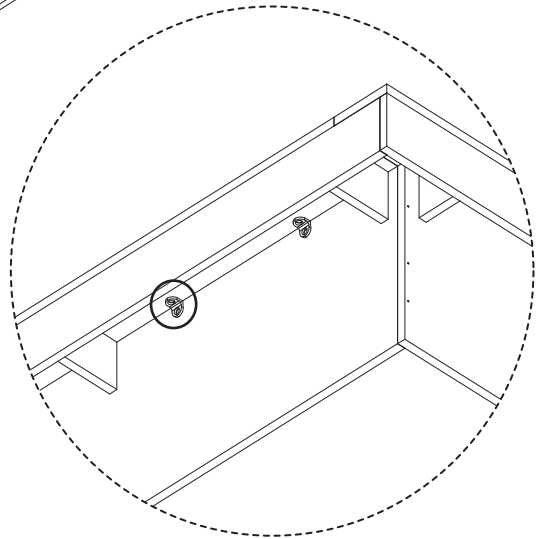
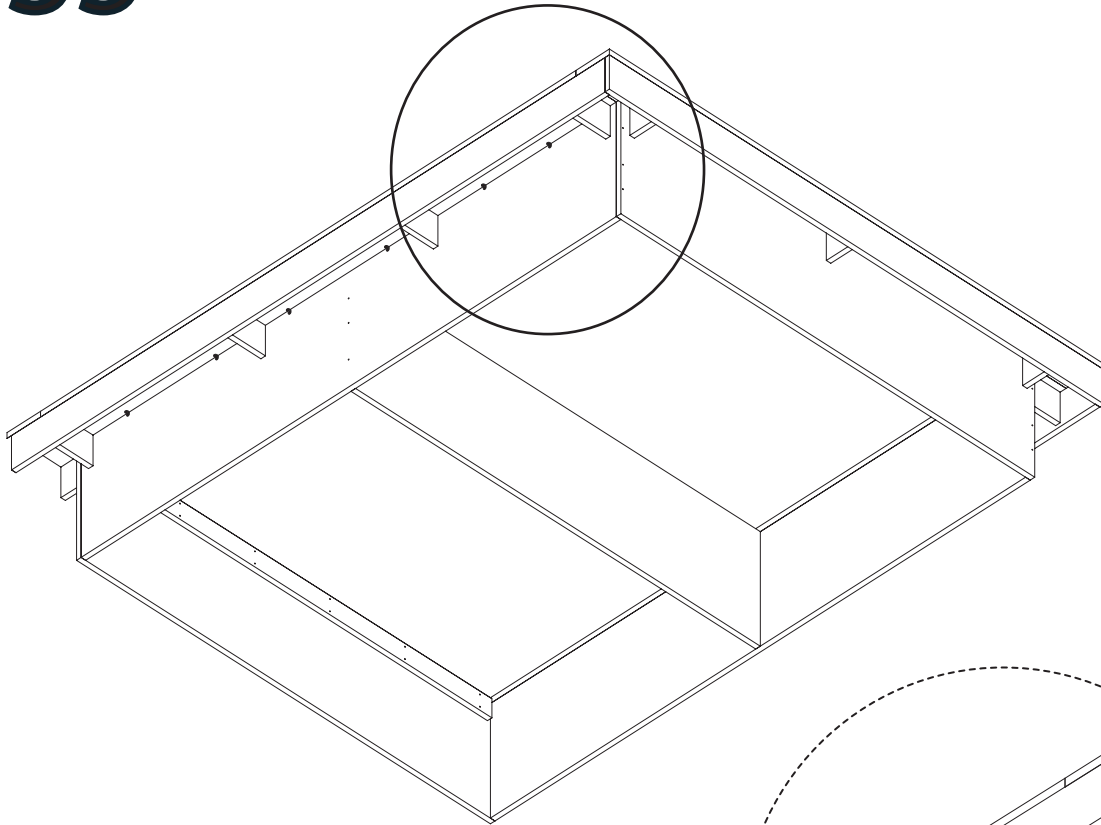


# 33

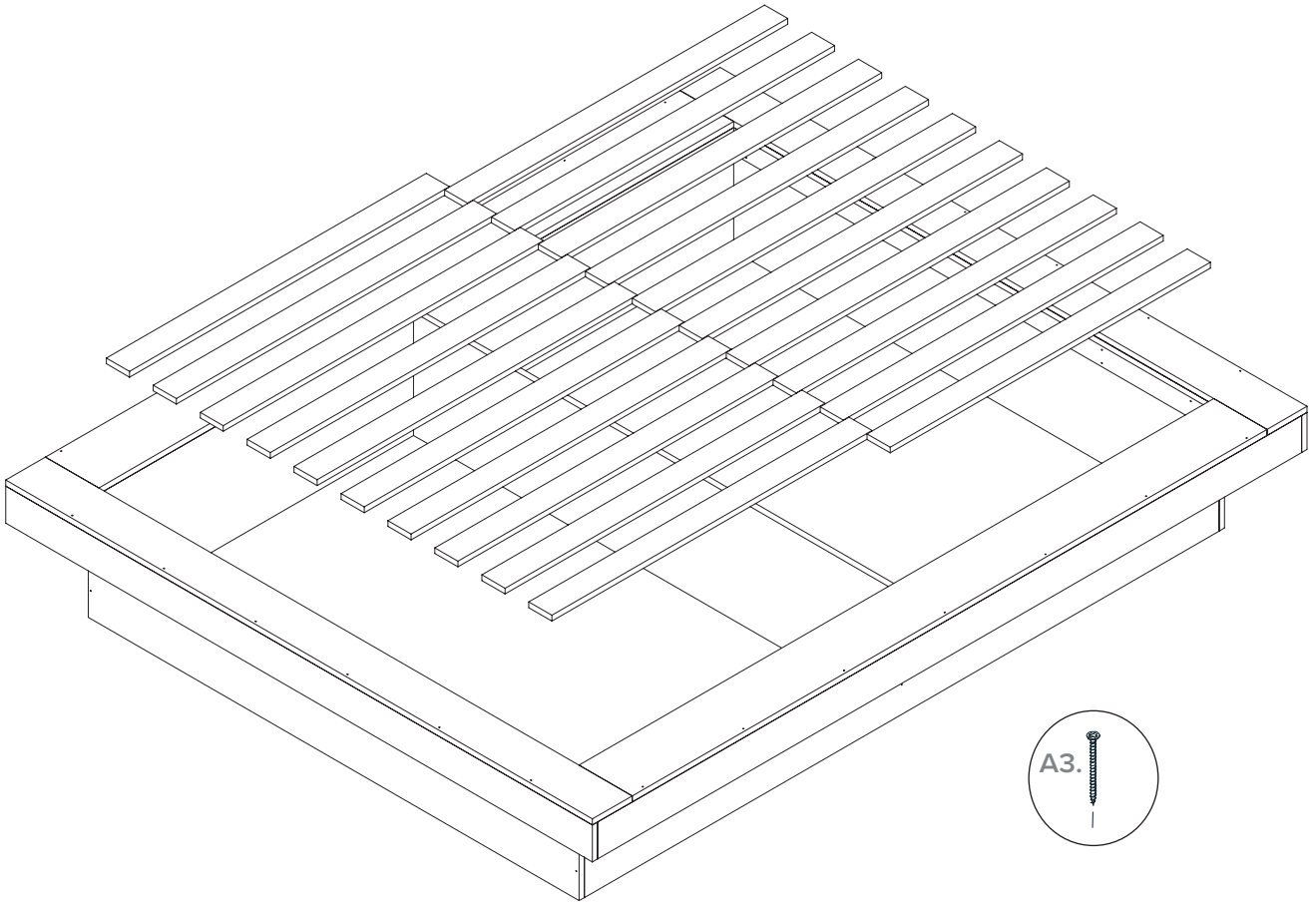




# 35

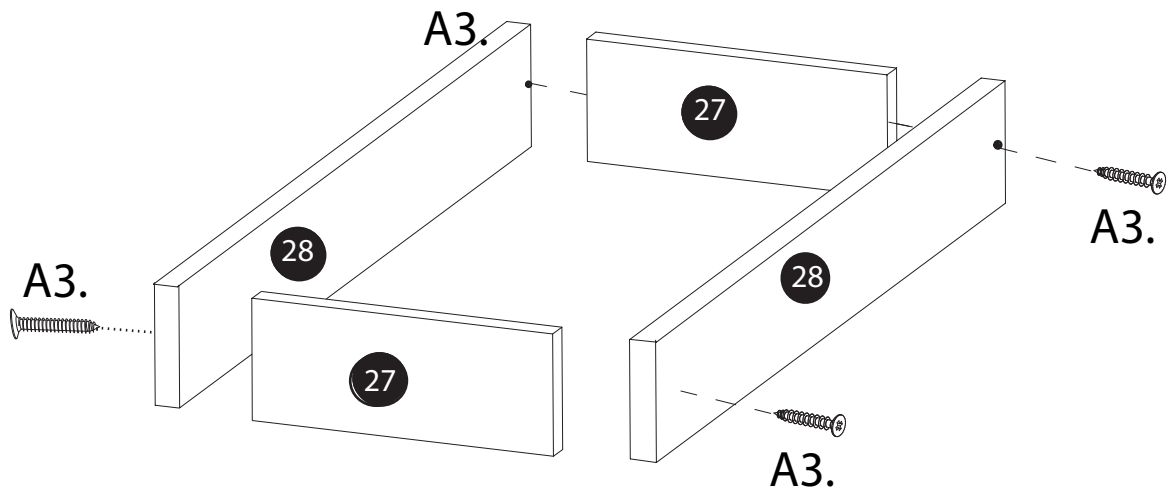


# 36

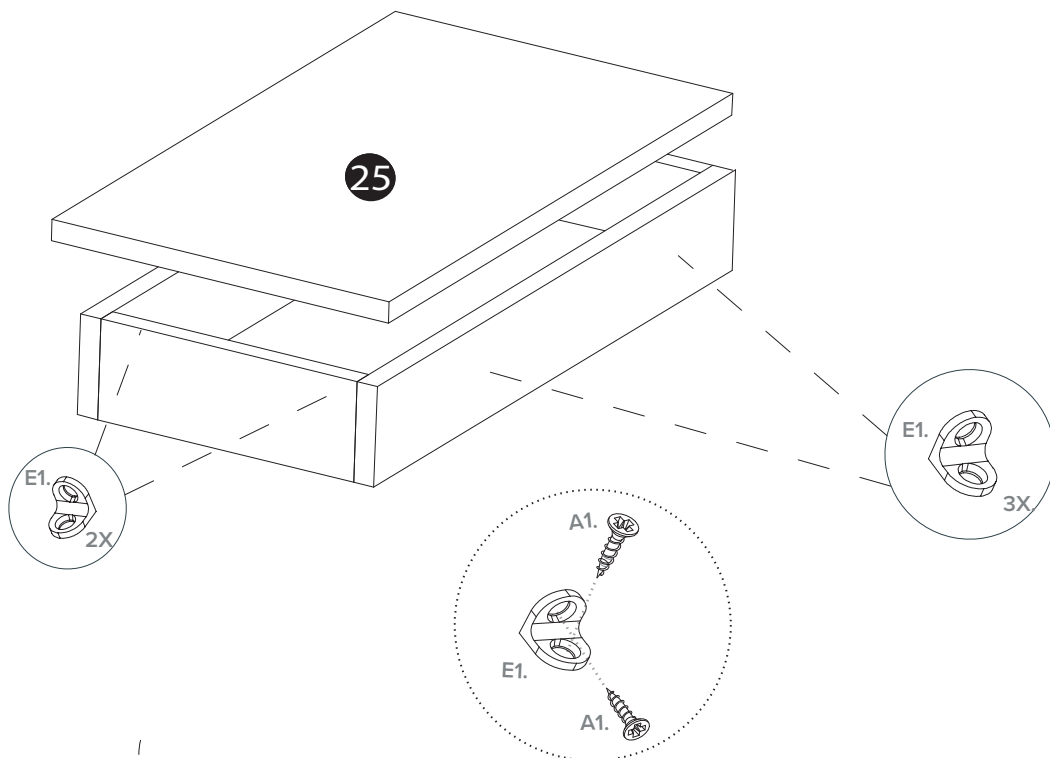


|       |     |           |
|-------|-----|-----------|
| ● A3. | A3● |           |
|       |     | ● A3. A3● |
| ● A3. | A3● |           |
|       |     | ● A3. A3● |
| ● A3. | A3● |           |
|       |     | ● A3. A3● |
| ● A3. | A3● |           |
|       |     | ● A3. A3● |
| ● A3. | A3● |           |
|       |     | ● A3. A3● |
| ● A3. | A3● |           |
|       |     | ● A3. A3● |
| ● A3. | A3● |           |
|       |     | ● A3. A3● |
| ● A3. | A3● |           |
|       |     | ● A3. A3● |

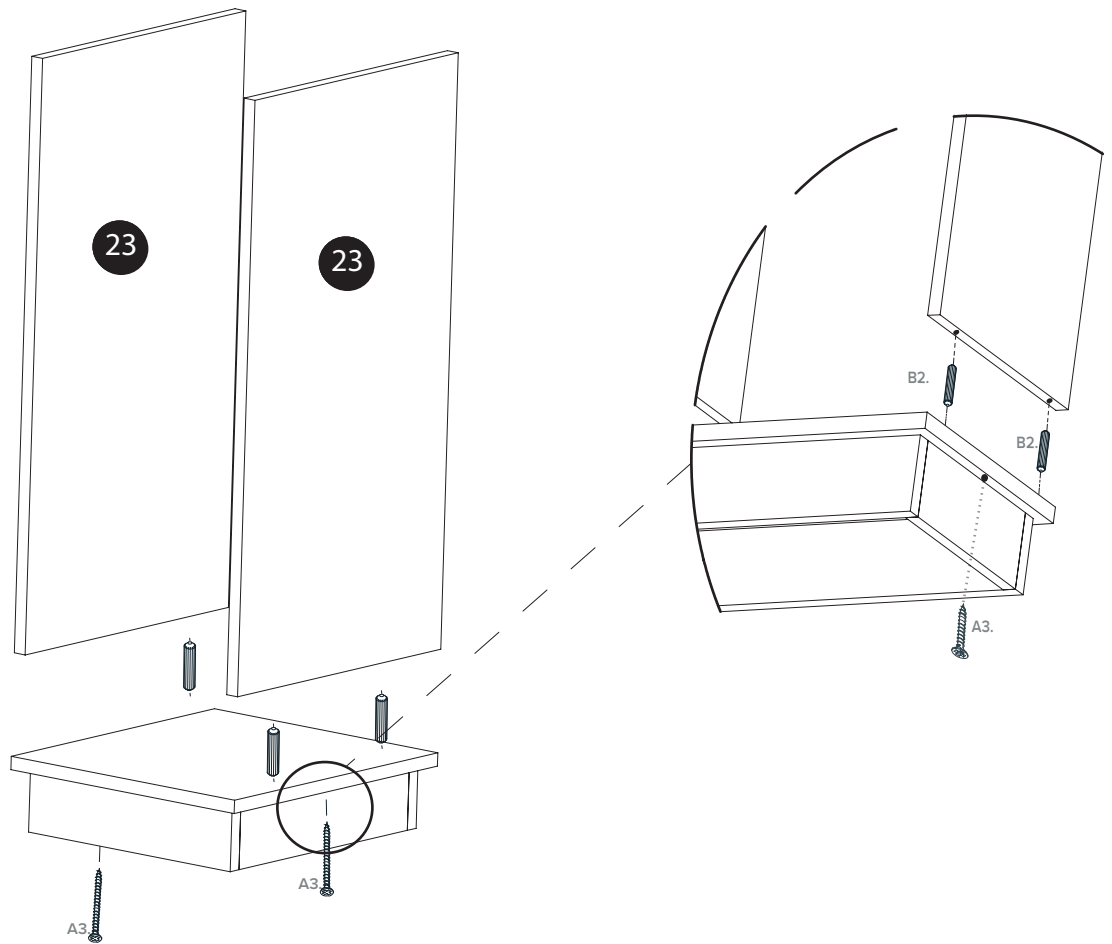
37



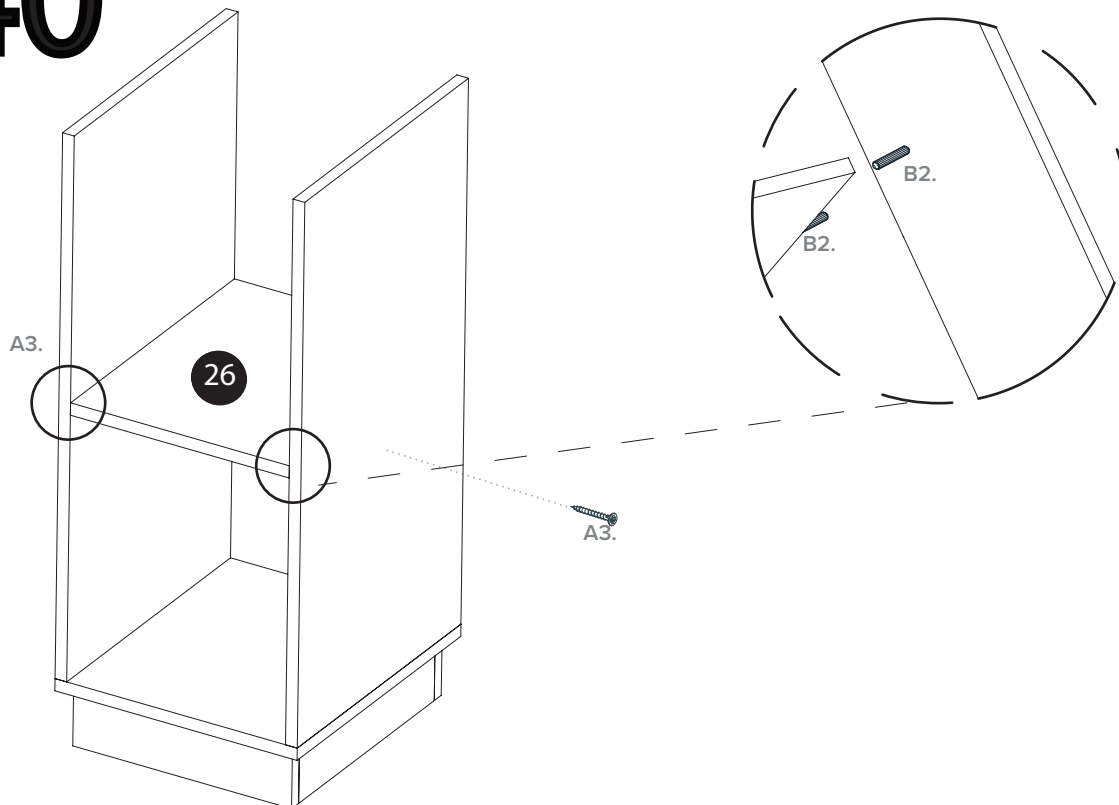
38



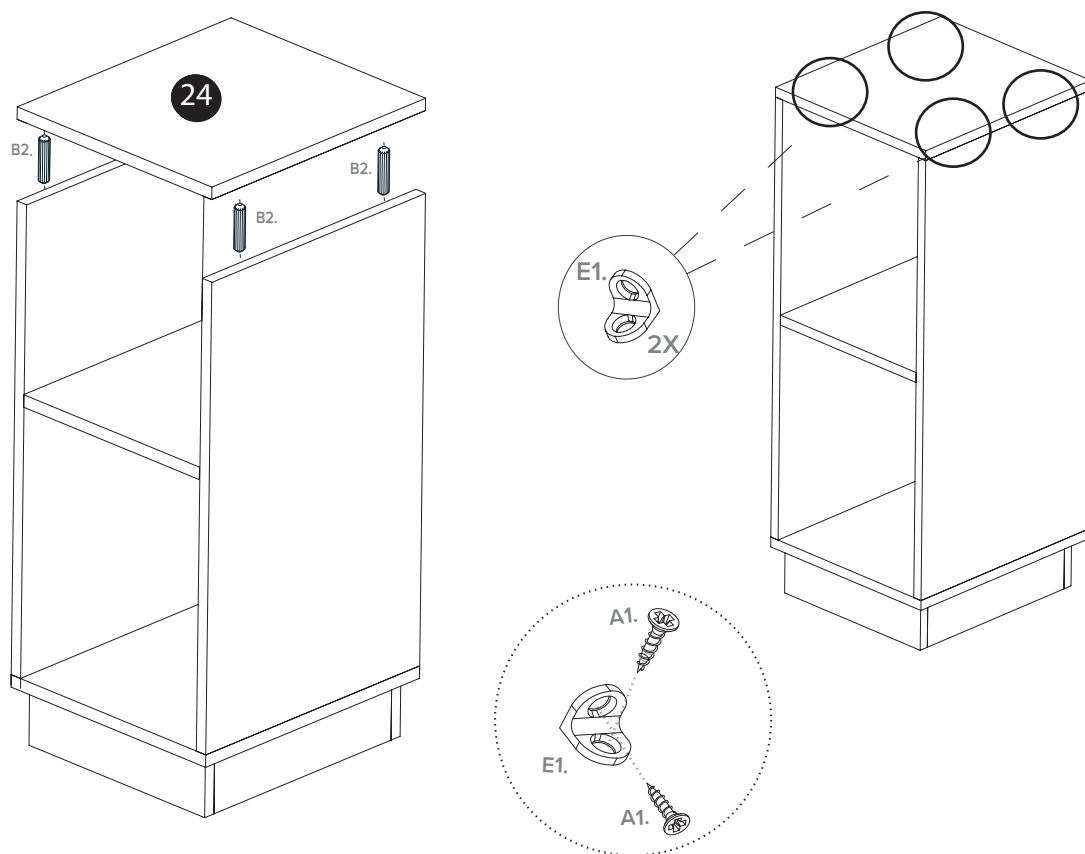
# 39



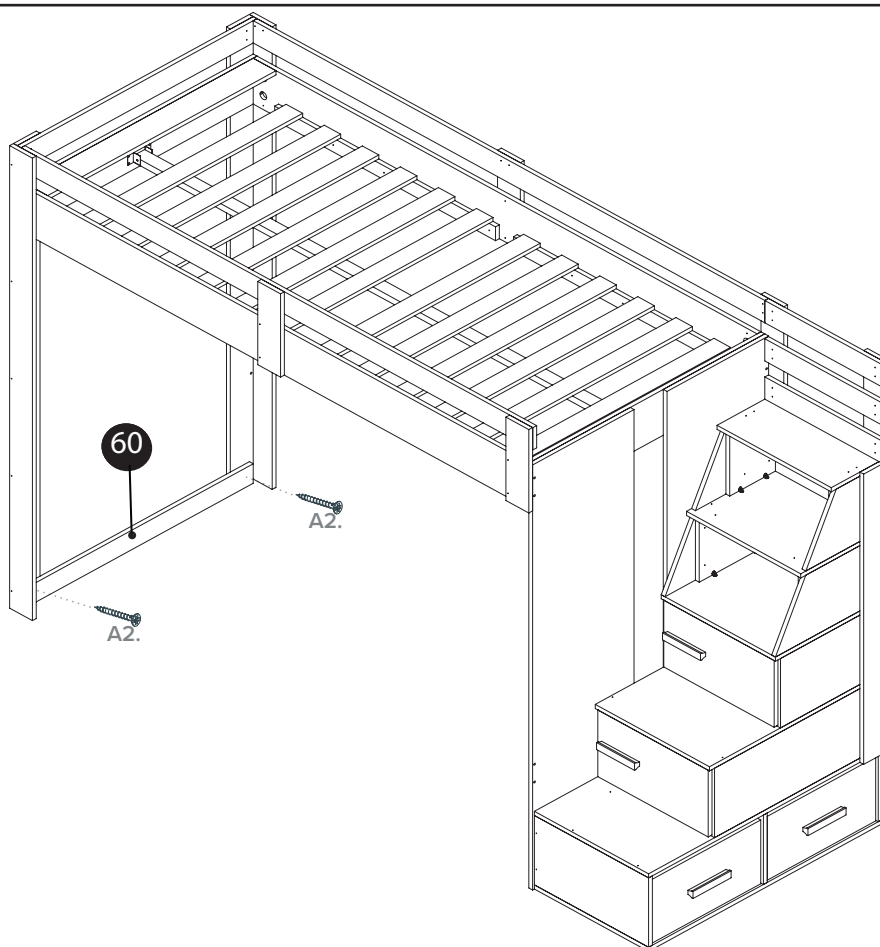
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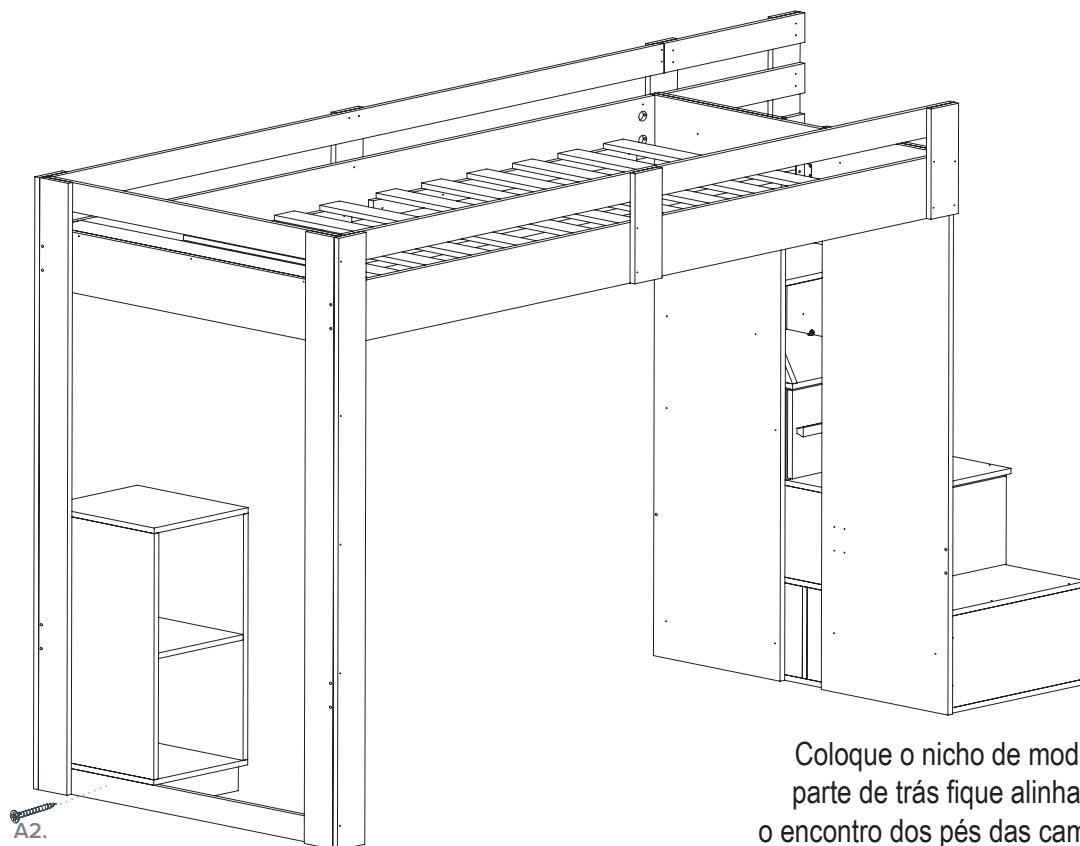
# 41



# 42



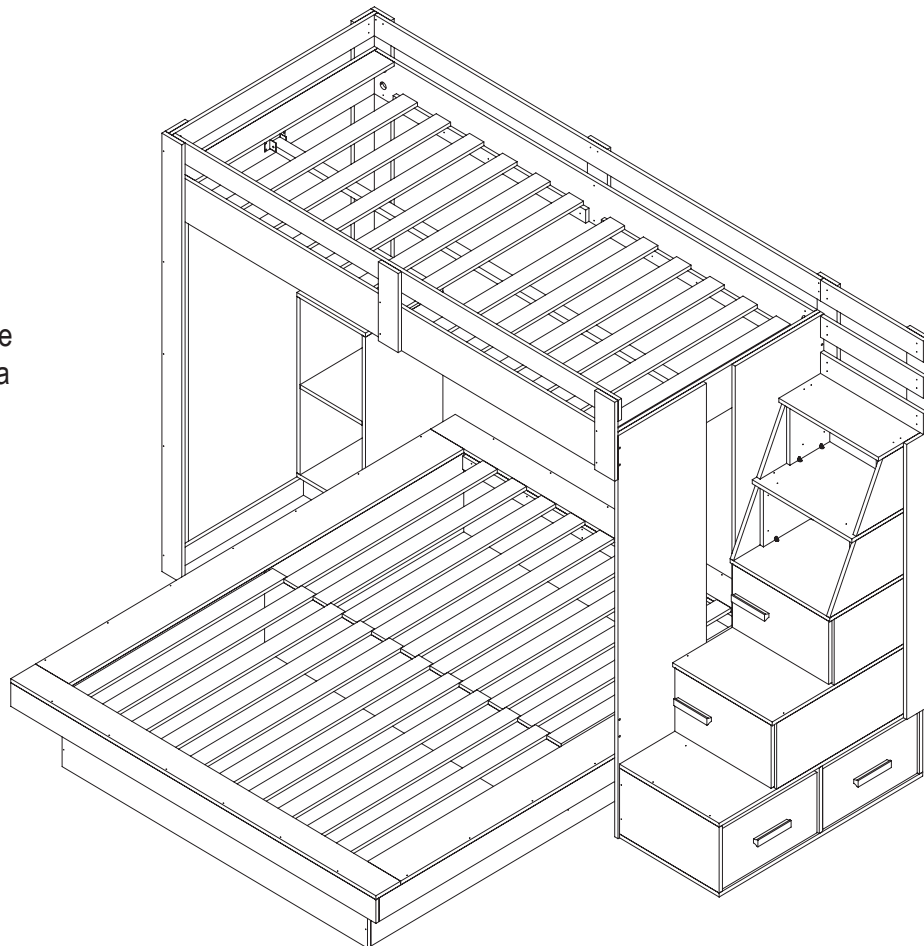
# 43



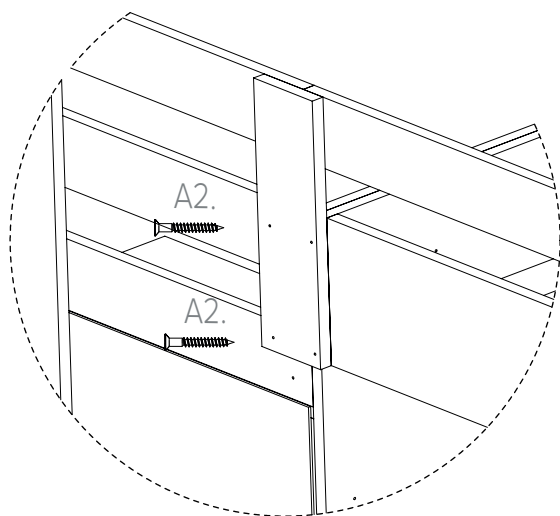
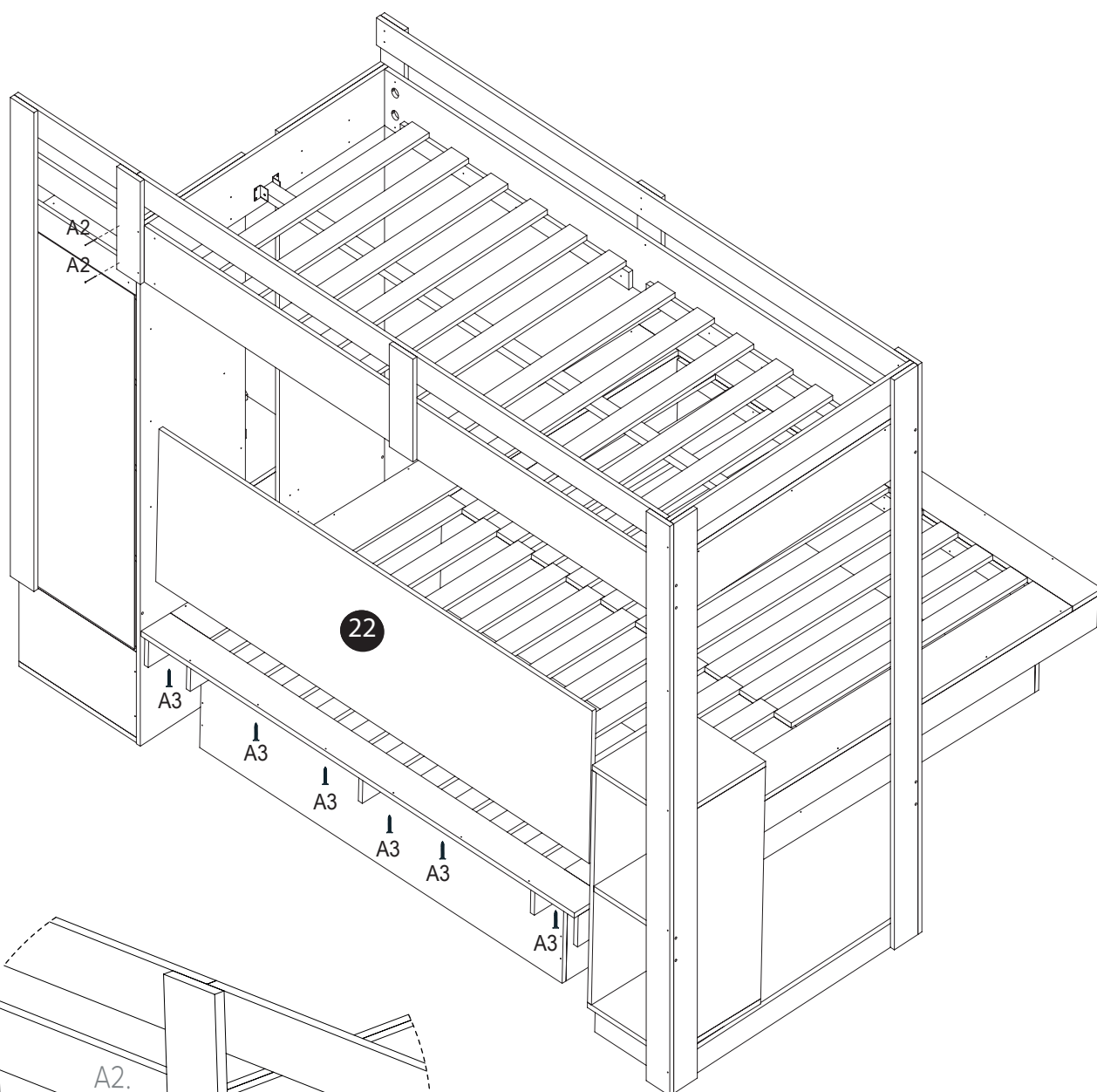
Coloque o nicho de modo que a parte de trás fique alinhada com o encontro dos pés das camas 01 e 02, deixando tudo bem encaixado.

# 44

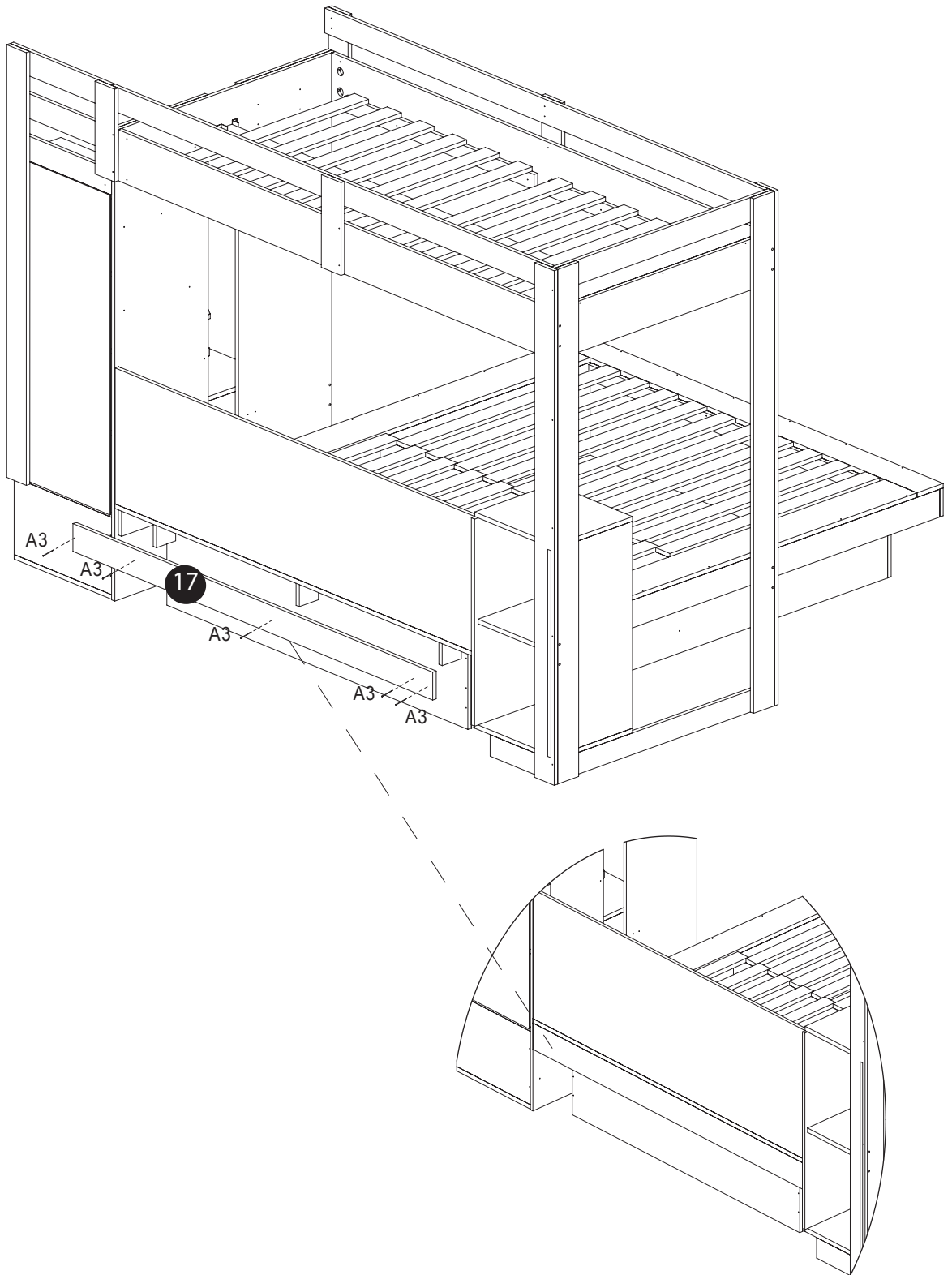
Posicione a cama auxiliar de forma que ela fique alinhada com o nicho.



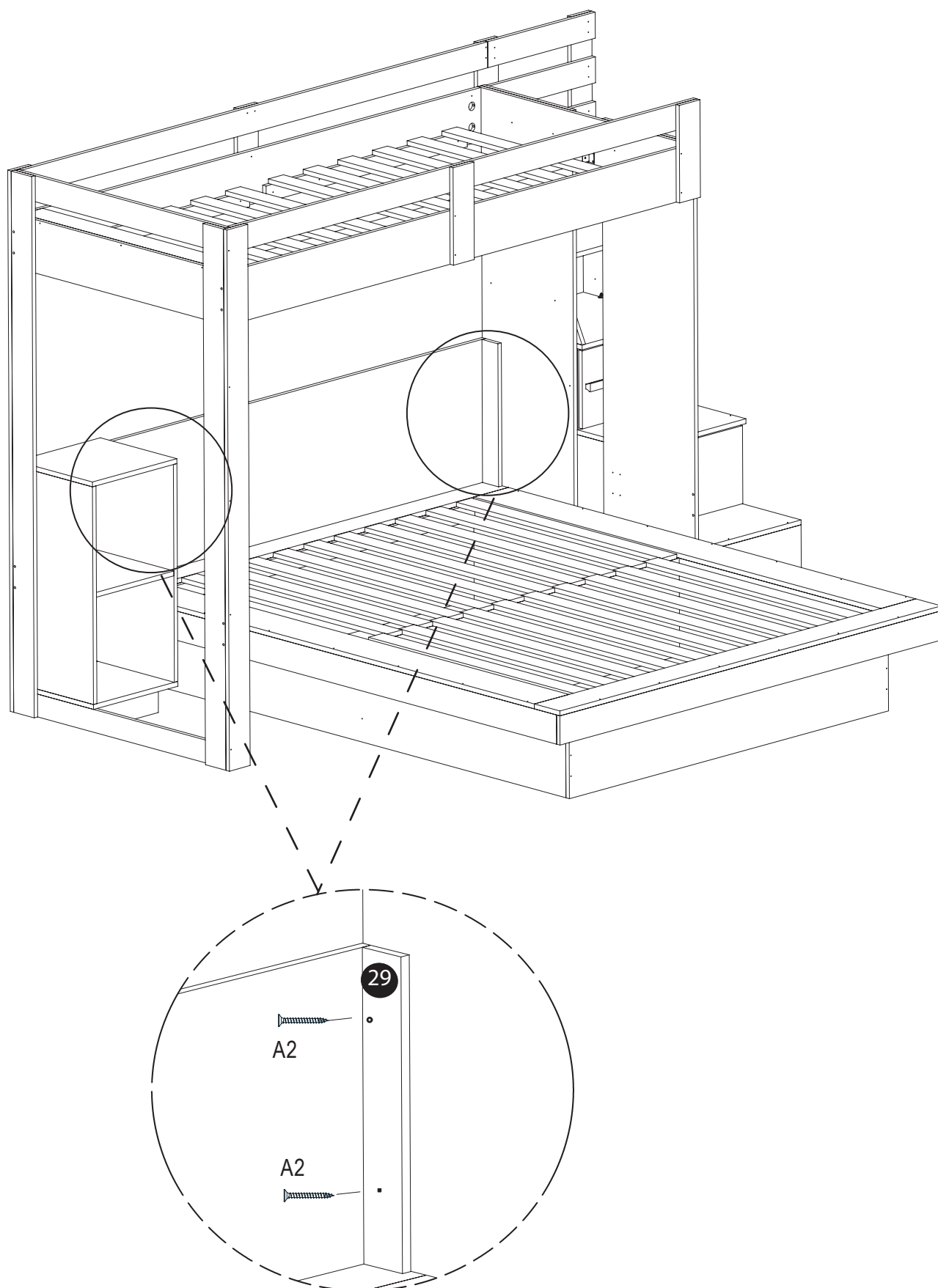
# 45



# 46



# 47



# 47

