

# ASSEMBLY INSTRUCTIONS

## MANUAL DE MONTAGEM / INSTRUCCIONES DE ARMADO

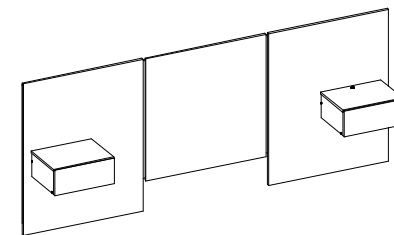
LUMINA BOX HEADBOARD  
CABECEIRA LUMINA BOX  
CABECERO LUMINA BOX

Reference  
Referência  
Referencia

**250353**

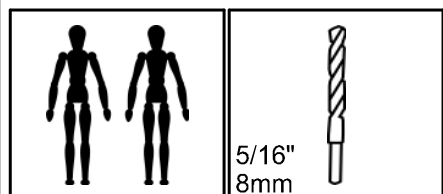
Revise  
Revisão  
Revisión

**00**



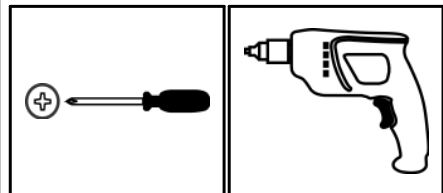
### YOU WILL NEED VOCÊ VAI PRECISAR DE / USTED NECESITARÁ

Tools not supplied  
Ferramentas não fornecidas / Herramientas no incluidas



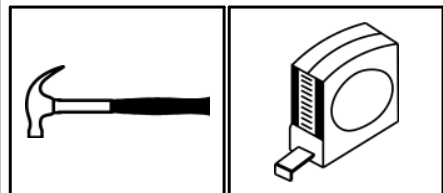
2 People  
2 Pessoas  
2 Personas

Drill bit  
Broca  
Taladro



Screwdriver Phillips  
Chave Phillips  
Destornillador cruz

Drill machine  
Furadeira  
Taladro



Hammer  
Martelo  
Martillo

Measuring tape  
Trena  
Cinta de medición

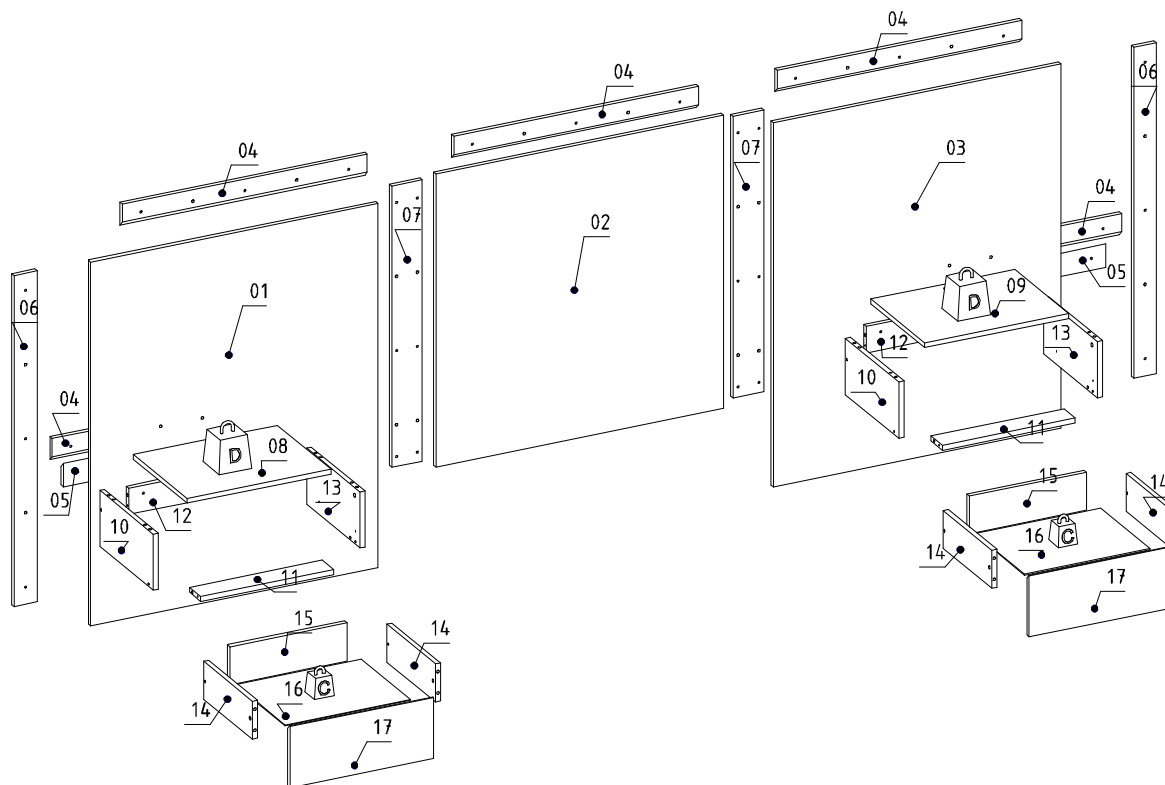
 MAXIMUM RECOMMENDED WEIGHT  
BEING THIS EVENLY DISTRIBUTED.

PESO MÁXIMO RECOMENDADO SENDO  
ESTE DISTRIBUÍDO UNIFORMEMENTE.

PESO MÁXIMO RECOMENDADO SIENDO  
ESTE UNIFORMEMENTE DISTRIBUIDO.

|   | LB | KG |
|---|----|----|
| C | 6  | 3  |
| D | 11 | 5  |

### PARTS IDENTIFICATION IDENTIFICAÇÃO DAS PEÇAS / IDENTIFICACIÓN DE LAS PIEZAS



| Nº | Measures_Inches       | Medidas_cm         | Qty./Qtd. |
|----|-----------------------|--------------------|-----------|
| 01 | 43 1/4 x 34 7/8 x 5/8 | 110.0 x 88.6 x 1.5 | 1         |
| 02 | 34 7/8 x 34 7/8 x 5/8 | 88.6 x 88.6 x 1.5  | 1         |
| 03 | 43 1/4 x 34 7/8 x 5/8 | 110.0 x 88.6 x 1.5 | 1         |
| 04 | 29 5/8 x 2 3/4 x 5/8  | 75.4 x 7.0 x 1.5   | 5         |
| 05 | 23 5/8 x 2 3/4 x 5/8  | 60.0 x 7.0 x 1.5   | 5         |
| 06 | 39 3/8 x 2 3/4 x 5/8  | 100.0 x 7.0 x 1.5  | 2         |
| 07 | 33 1/2 x 3 3/4 x 5/8  | 85.0 x 9.4 x 1.5   | 2         |
| 08 | 17 1/2 x 13 x 5/8     | 44.4 x 33.0 x 1.5  | 1         |
| 09 | 17 1/2 x 13 x 5/8     | 44.4 x 33.0 x 1.5  | 1         |
| 10 | 6 3/4 x 13 x 5/8      | 17.0 x 33.0 x 1.5  | 2         |
| 11 | 16 1/8 x 2 3/4 x 5/8  | 41.0 x 7.0 x 1.5   | 2         |
| 12 | 16 1/8 x 3 1/8 x 5/8  | 41.0 x 8.0 x 1.5   | 2         |
| 13 | 6 3/4 x 13 x 5/8      | 17.0 x 33.0 x 1.5  | 2         |
| 14 | 11 3/4 x 4 1/2 x 5/8  | 30.0 x 11.5 x 1.5  | 4         |
| 15 | 14 1/4 x 4 1/2 x 5/8  | 36.1 x 11.5 x 1.5  | 2         |
| 16 | 15 1/4 x 12 x 1/8     | 38.7 x 30.5 x 0.3  | 2         |
| 17 | 17 3/8 x 7 1/4 x 5/8  | 44.2 x 18.5 x 1.5  | 2         |

## IDENTIFICATION OF ACCESSORIES IDENTIFICAÇÃO DOS ACESSÓRIOS/ IDENTIFICACIÓN DE ACCESORIOS



The separation of the accessories before you start the assembly will facilitate the same. In case of doubt on the size of the screws and bolts, use the ruler at the bottom of the page.  
A separação dos acessórios antes de iniciar a montagem facilitará a mesma. Em caso de dúvida no tamanho dos parafusos e cavilhas, utilize a régua ao final da página.  
La separación de los accesorios antes de comenzar el armado facilitará el mismo. En caso de duda sobre el tamaño de los tornillos y taquetes, utilice la regla al pie de página.

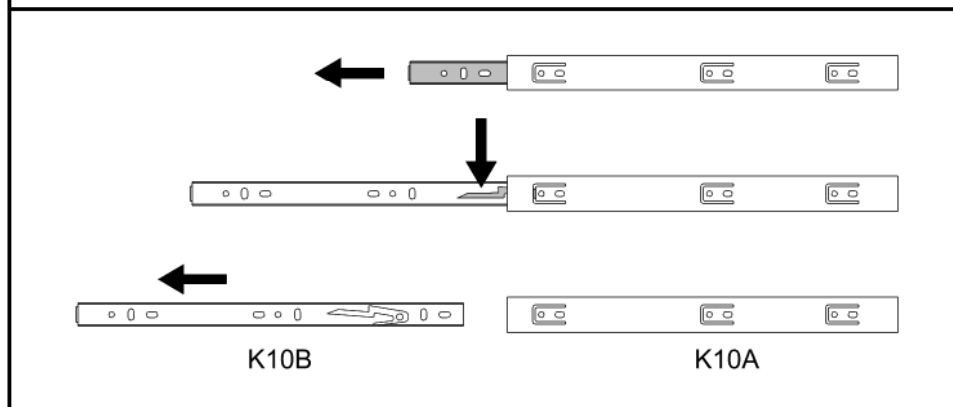
|      |  |                                                                               |           |    |
|------|--|-------------------------------------------------------------------------------|-----------|----|
| A3   |  | Trapeze<br>Trapézió / Trapecio                                                | -         | 4  |
| B3   |  | Bushing<br>Bucha expansiva / Tapón                                            | 8x50 mm   | 15 |
| B5   |  | Metalic angle plates<br>Cantoneira de metal / Soporte de metal                | 46 mm     | 2  |
| D    |  | Flat head screw<br>Parafuso chato / Tornillo de cabeza plana                  | 4,0x40 mm | 4  |
| E    |  | Wooden dowel<br>Cavilha / Taquete                                             | 8x30 mm   | 24 |
| J    |  | Simple minifix screw<br>Haste minifix simples / Tornillo minifix simple       | -         | 8  |
| K10  |  | Telescopic slide<br>Corrediza telescópica / Corredera telescópica             | 300 mm    | 4  |
| L    |  | Drum lock<br>Tambor minifix / Tambor minifix                                  | 12 mm     | 8  |
| L9   |  | Flat head screw<br>Parafuso chato / Tornillo de cabeza plana                  | 3,5x12 mm | 20 |
| M1   |  | Flat head screw<br>Parafuso chato / Tornillo de cabeza plana                  | 3,5x25 mm | 33 |
| M9   |  | Flat head screw<br>Parafuso chato / Tornillo de cabeza plana                  | 5,0x70 mm | 15 |
| M28A |  | Electrical cable part 1<br>Chicote elétrico parte 1 / Cable eléctrico parte 1 | -         | 1  |
| M28B |  | Switch<br>Interruptor / Interruptor                                           | -         | 1  |
| M28C |  | Electrical cable part 2<br>Chicote elétrico parte 2 / Cable eléctrico parte 2 | -         | 1  |
| N    |  | Nail<br>Prego / Clavo                                                         | 10x10     | 22 |
| N7   |  | Wooden dowel<br>Cavilha / Taquete                                             | 8x20 mm   | 26 |
| O    |  | Flat head screw<br>Parafuso chato / Tornillo de cabeza plana                  | 4,5x45 mm | 8  |
| P    |  | Pan head screw<br>Parafuso panela / Tornillo de pan                           | 4,5x25 mm | 10 |
| P6   |  | Pass wires<br>Passa fios / Pasar cables                                       | 46 mm     | 2  |
| S    |  | Pan head screw<br>Parafuso panela / Tornillo de pan                           | 3,5x14 mm | 8  |



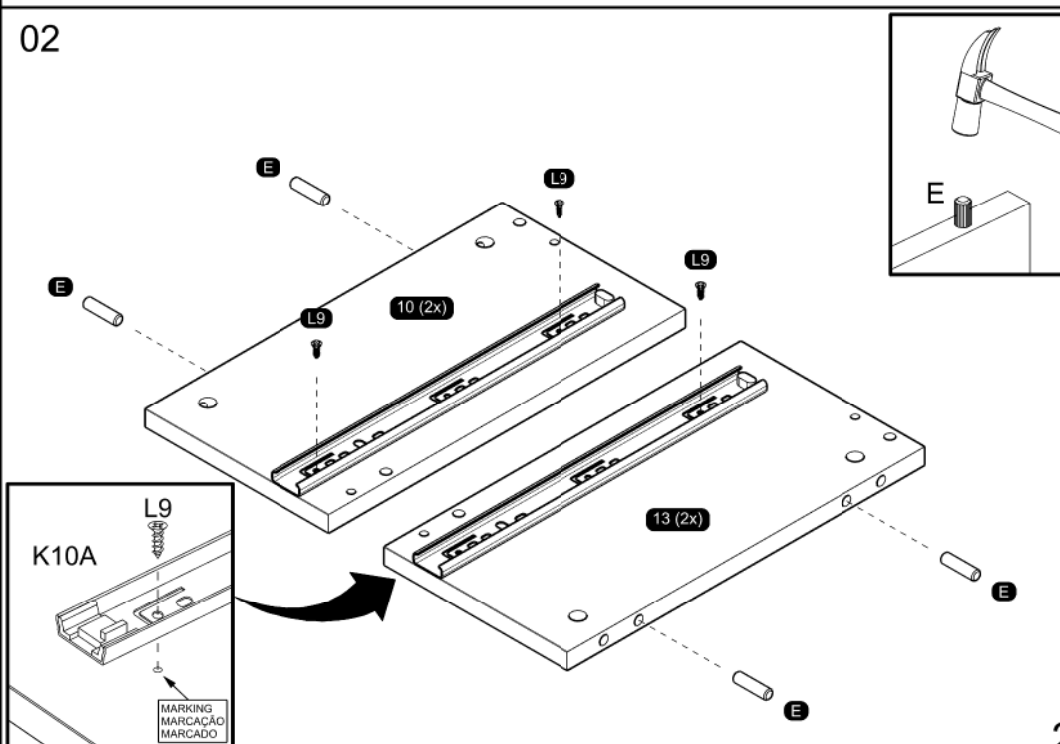
## PRE-ASSEMBLE PRÉ-MONTAGEM / PRE ARMADO

01

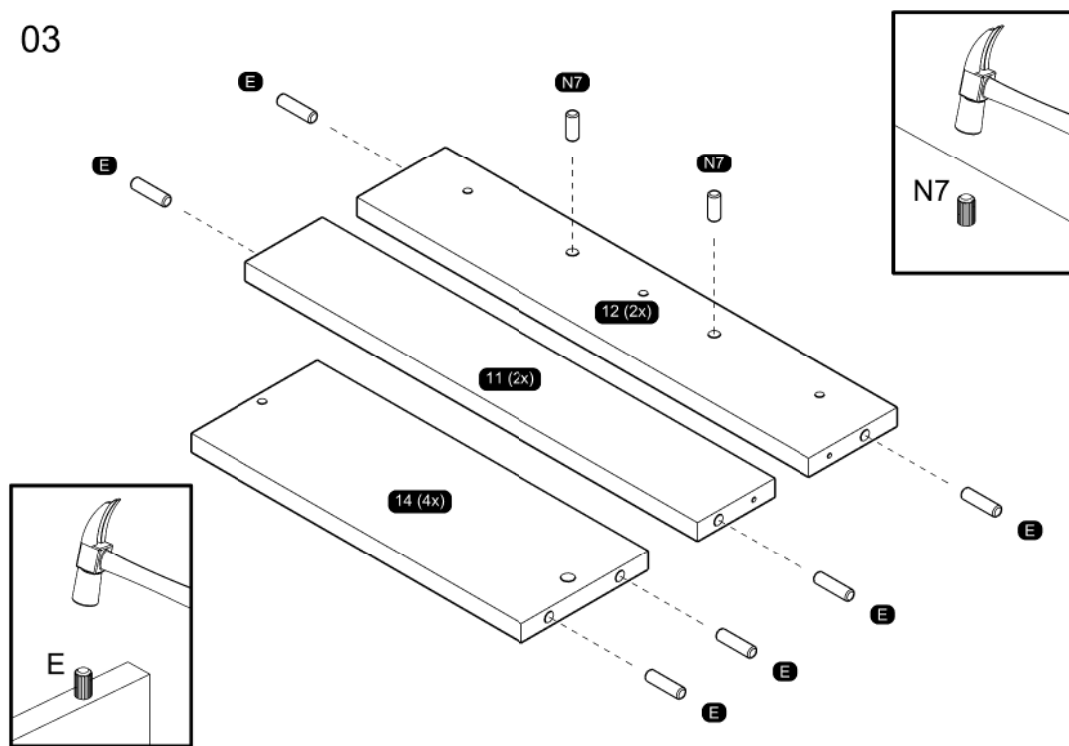
SEPARATE THE TWO PARTS OF THE METAL SLIDE TO THE ASSEMBLY FOLLOWING THE INSTRUCTIONS BELOW.  
SEPARAR AS DUAS PARTES DA CORREDIZA METÁLICA PARA A MONTAGEM SEGUINDO AS INSTRUÇÕES ABAIXO.  
SEPARAR LAS DOS PARTES DE LA CORREDERA DE METAL PARA EL ARMADO Y SEGUIR LAS INSTRUCCIONES ABAJO.



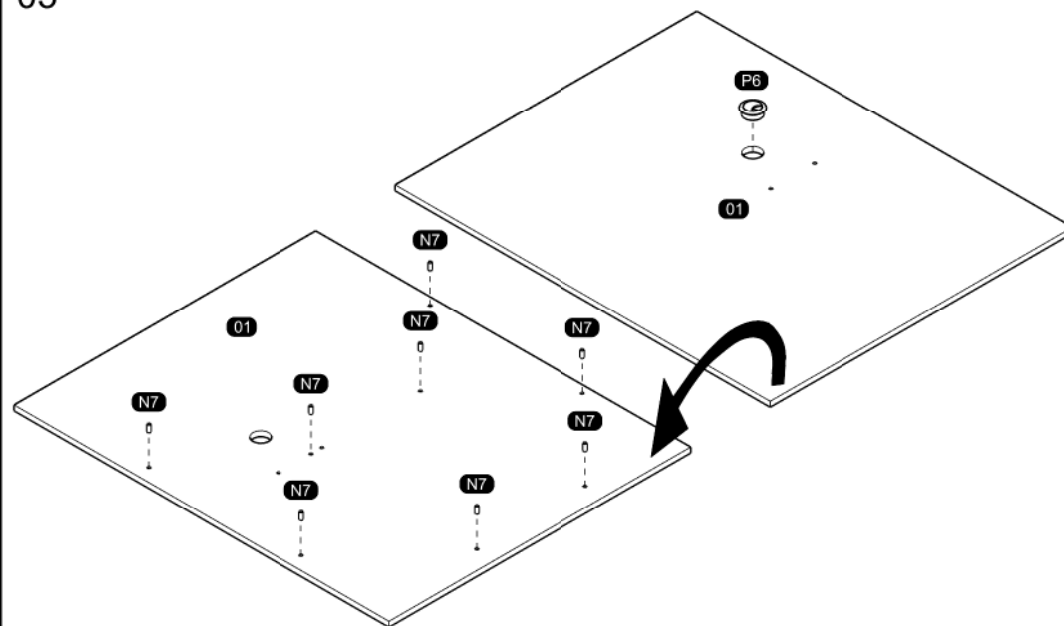
02



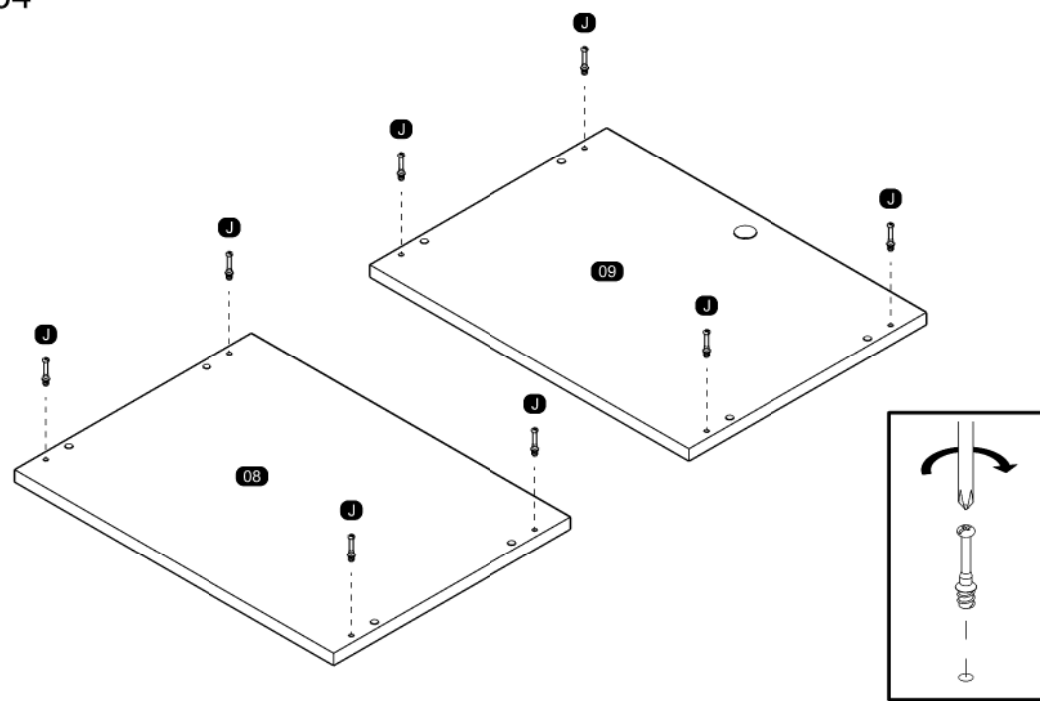
03



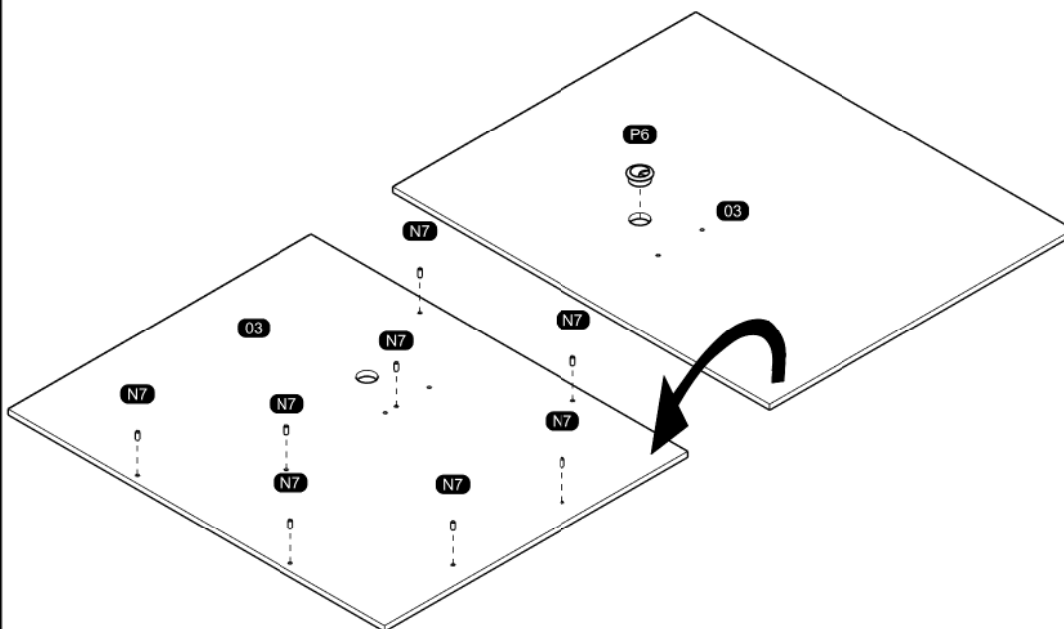
05



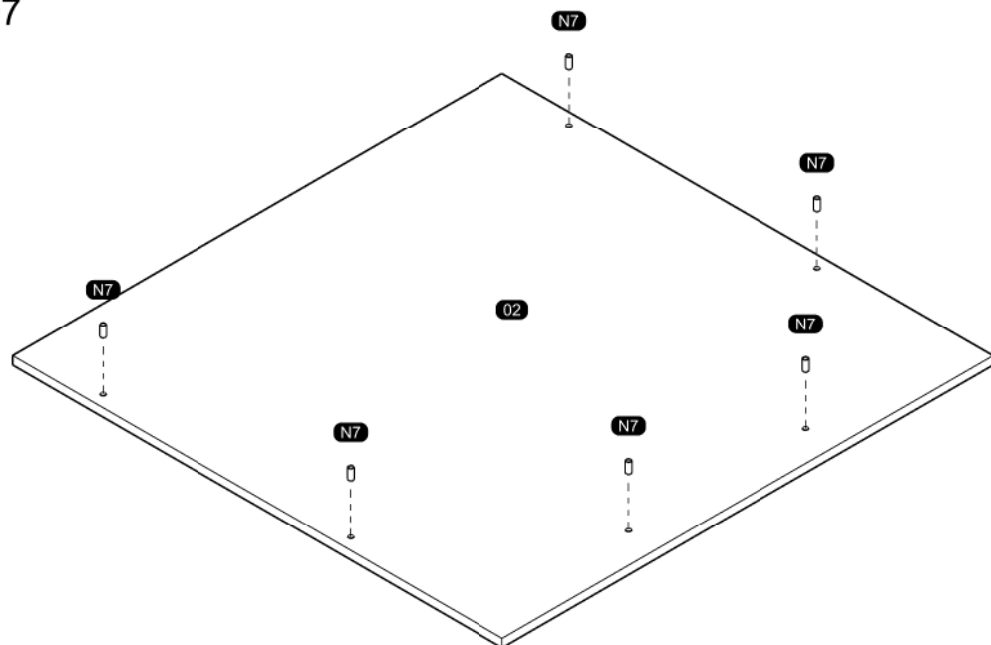
04



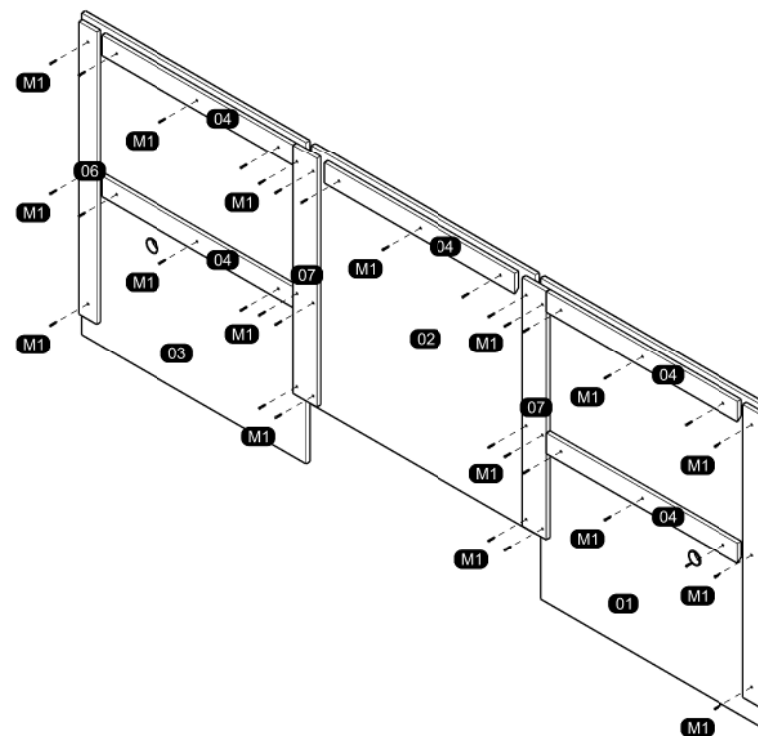
06



07

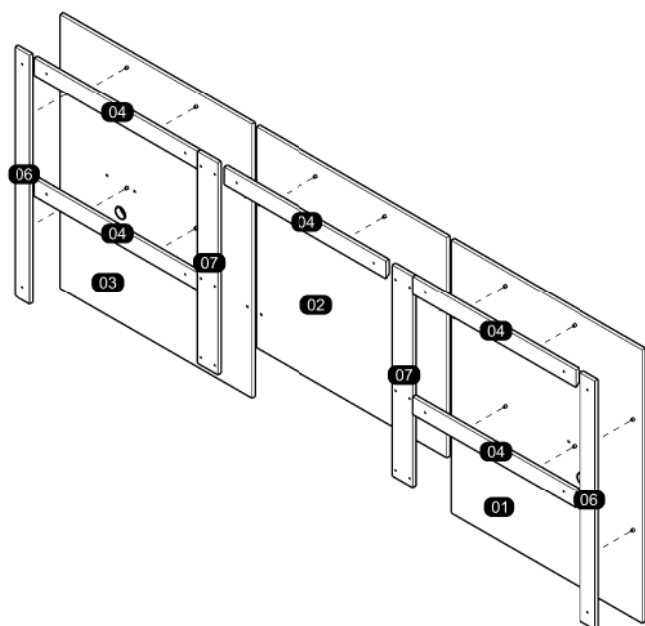


09

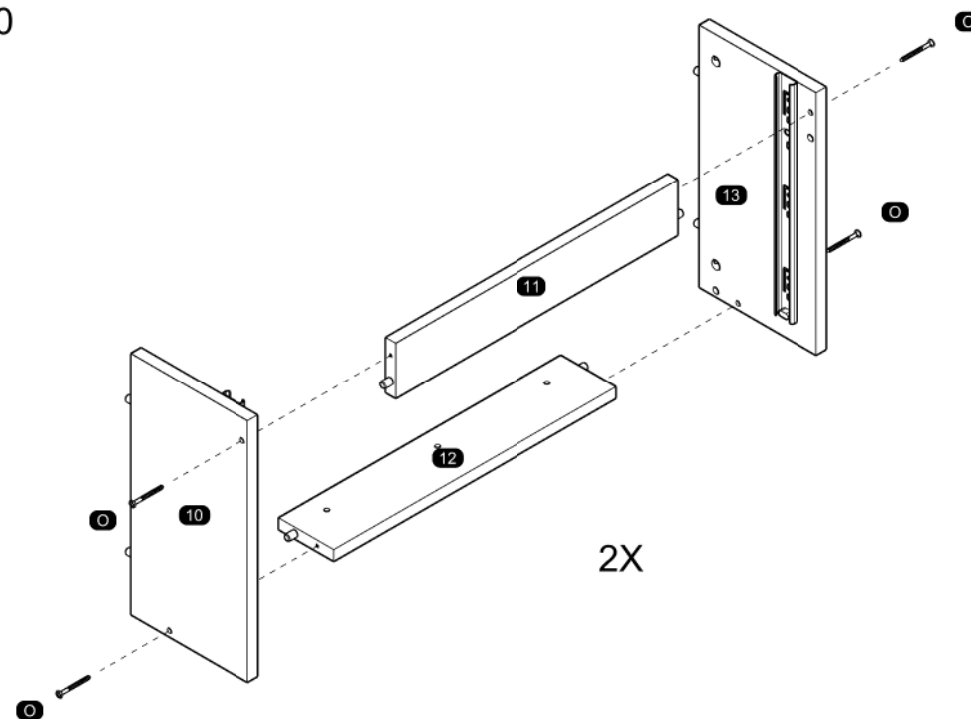


# **ASSEMBLY** **MONTAGEM / ARMADO**

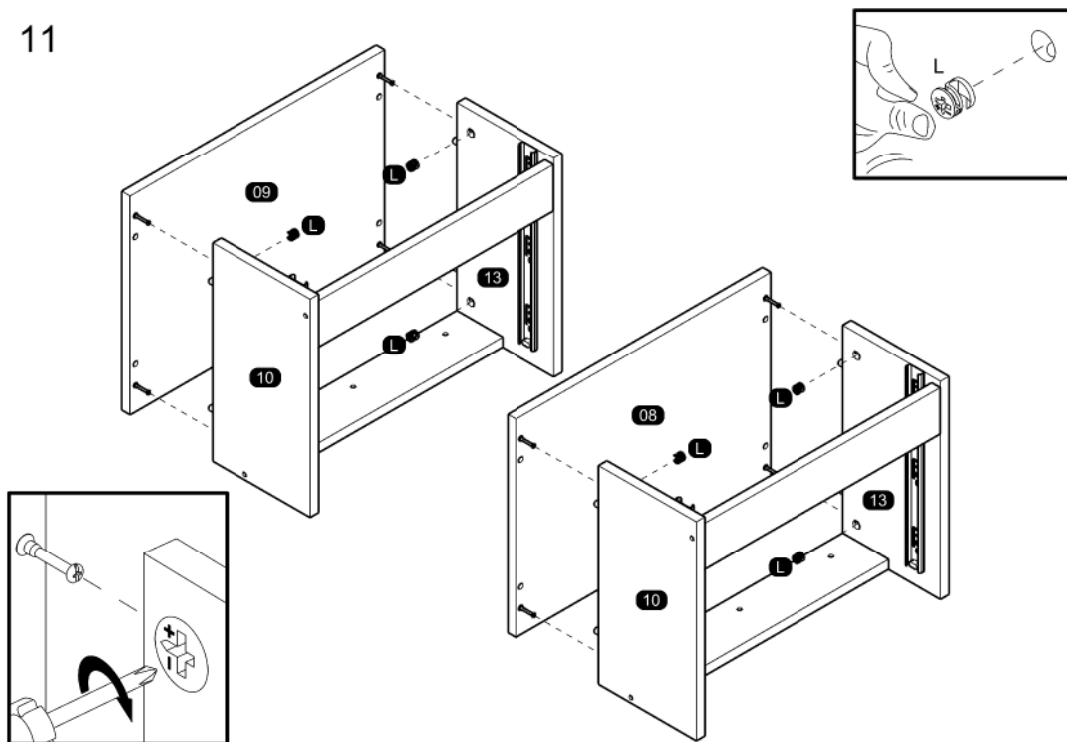
08



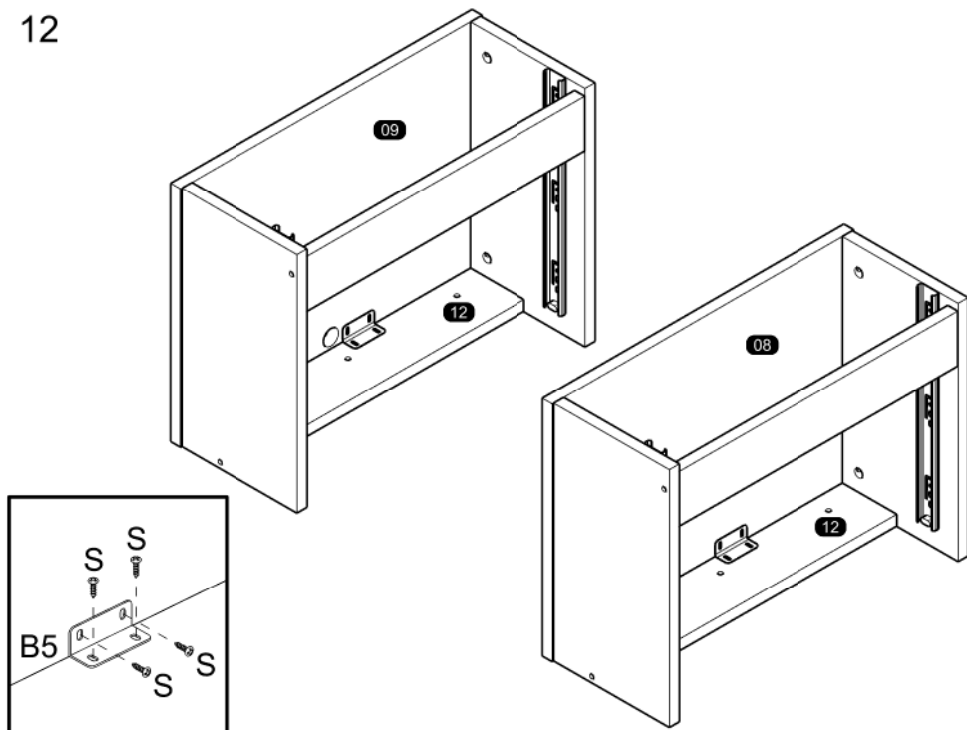
10



11

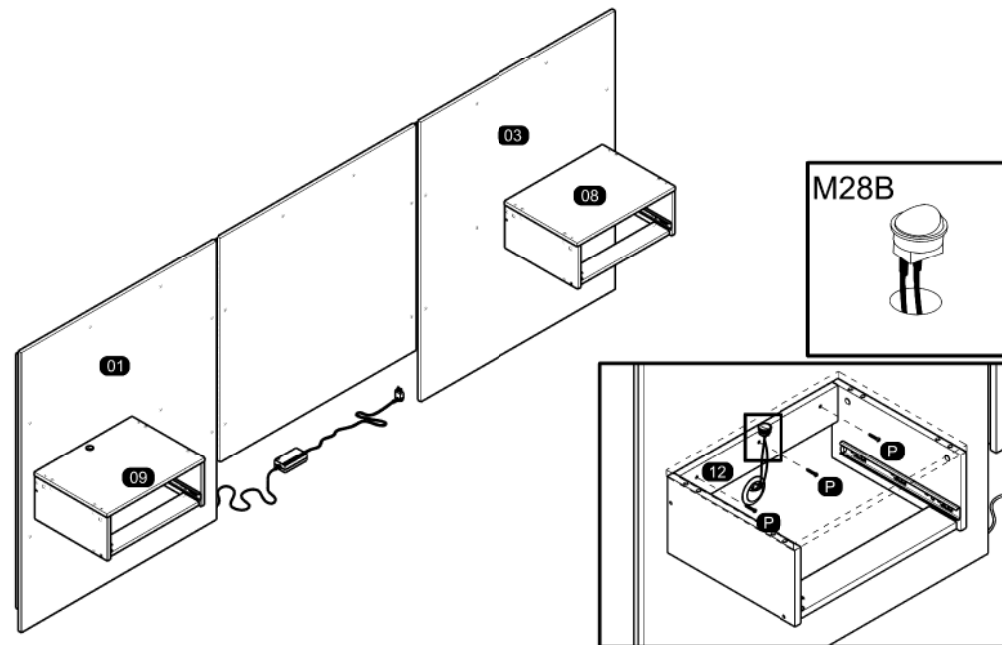


12

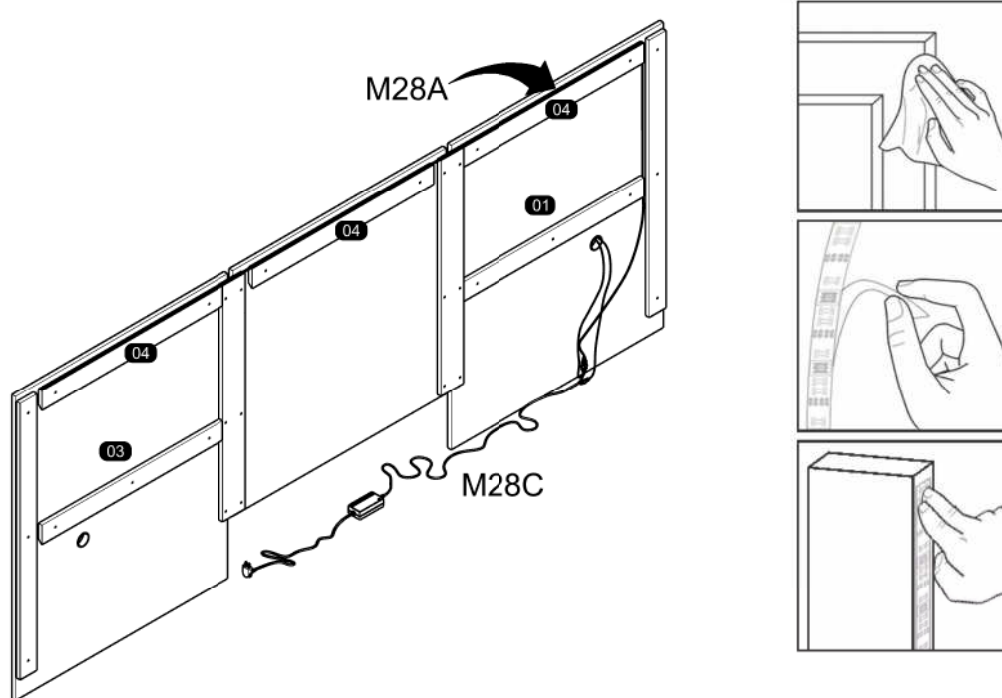


Electrical switch assembly on the left side  
 Montagem do interruptor elétrico para o lado esquerdo  
 Montaje del interruptor eléctrico en el lado izquierdo

13

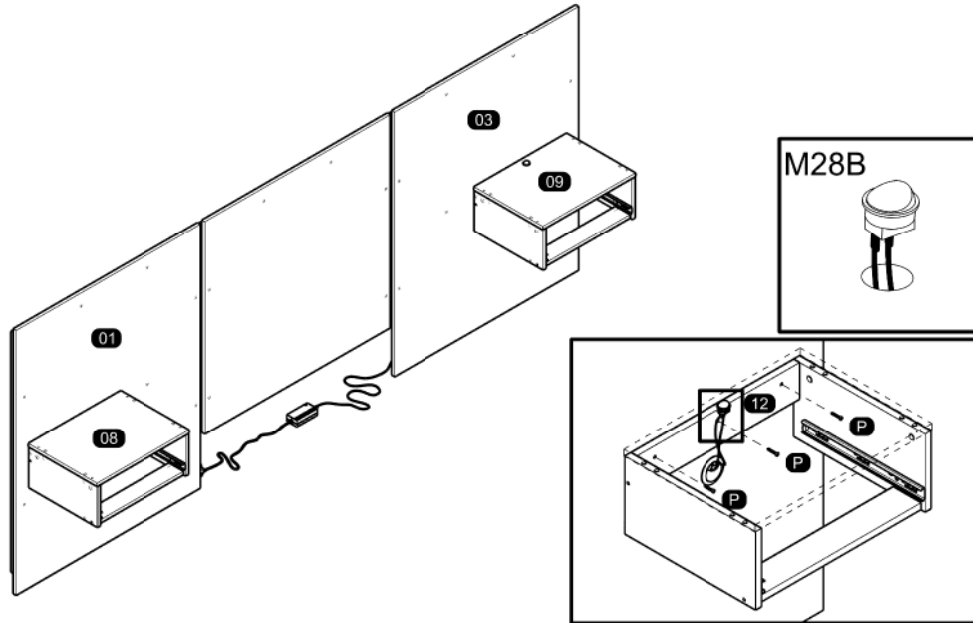


14

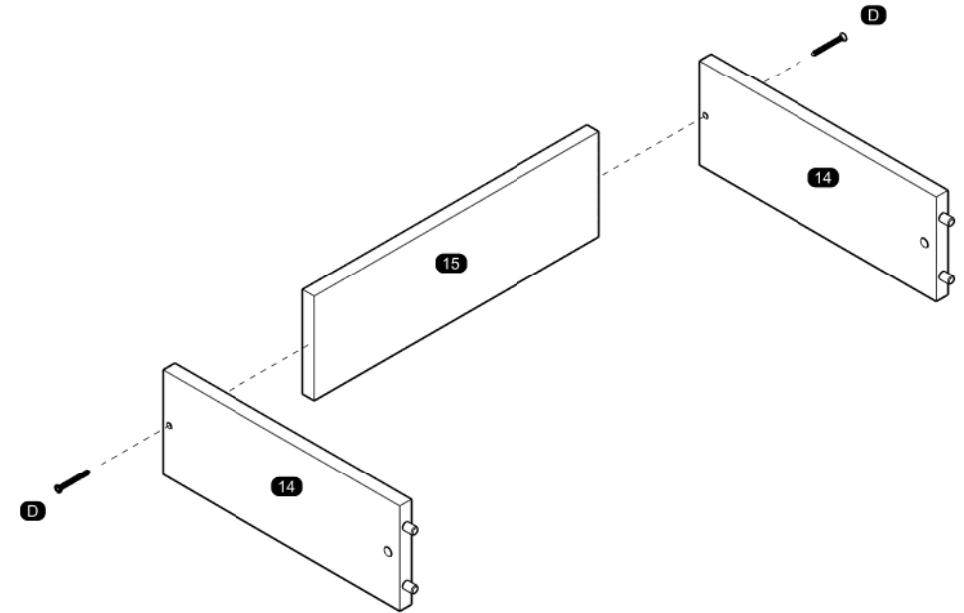


Electrical switch assembly on the right side  
 Montagem do interruptor elétrico para o lado direito  
 Montaje del interruptor eléctrico en el lado derecho

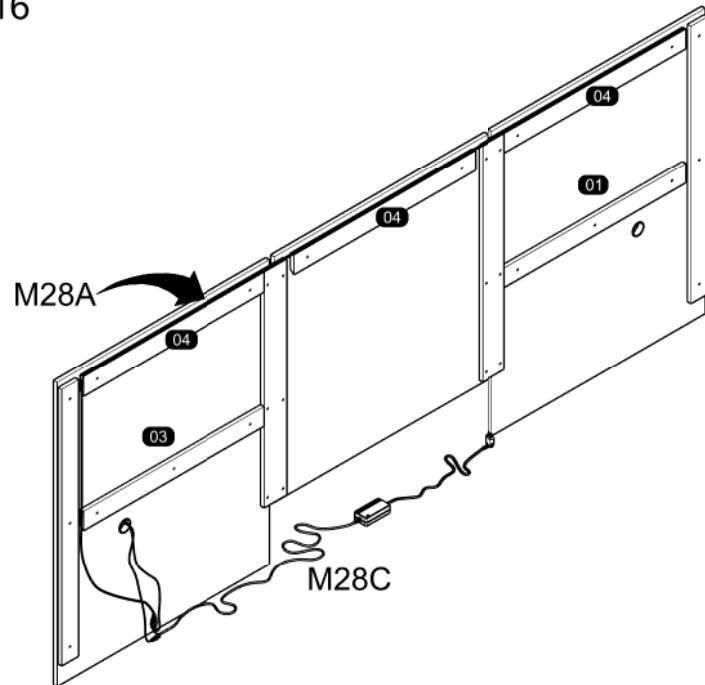
15



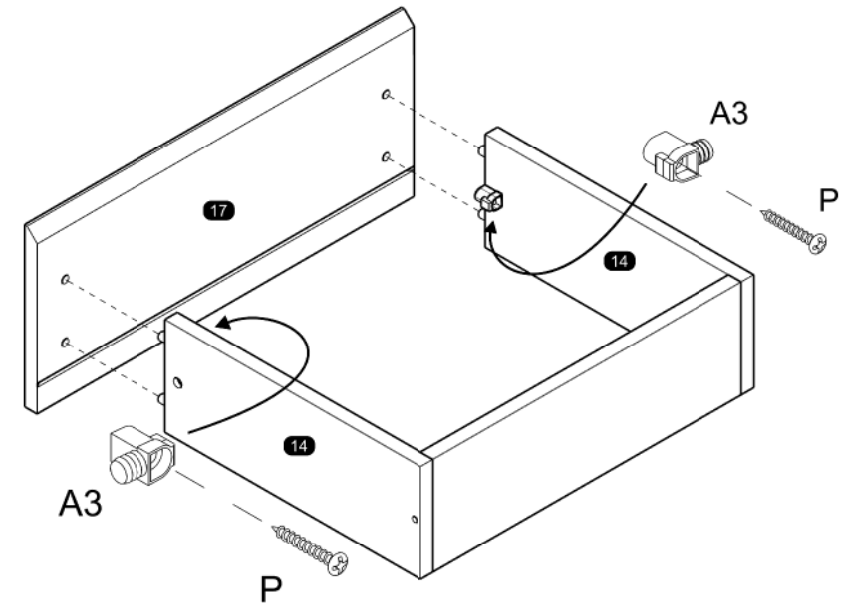
17



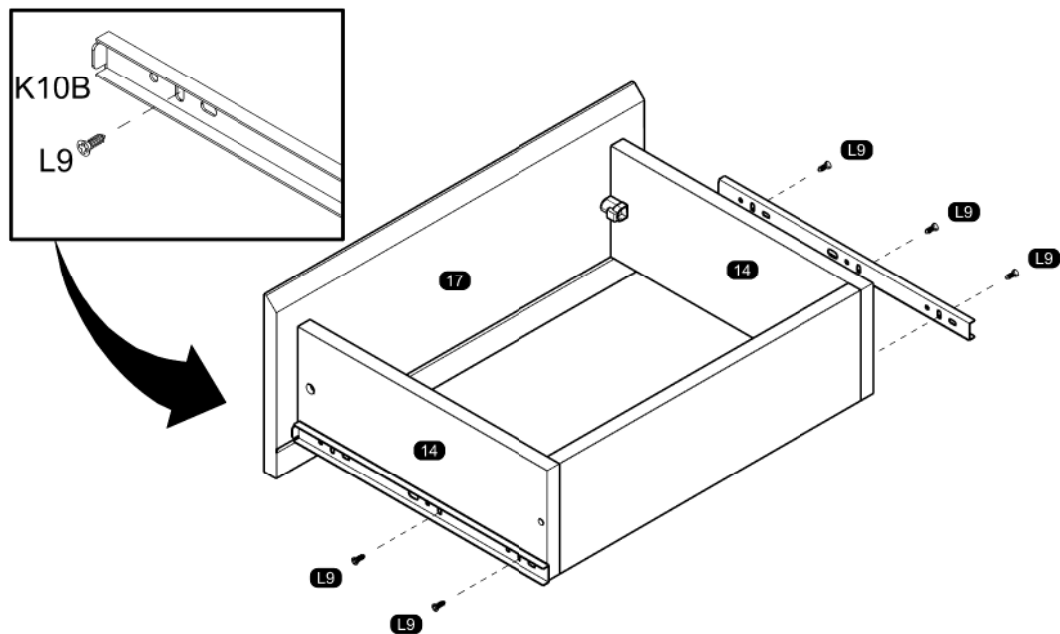
16



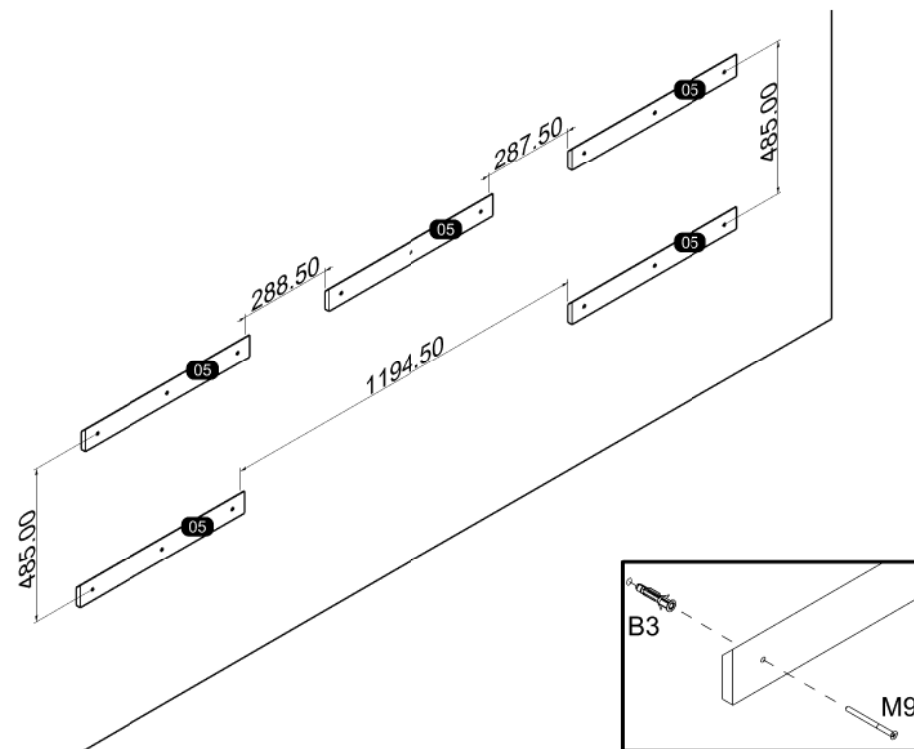
18



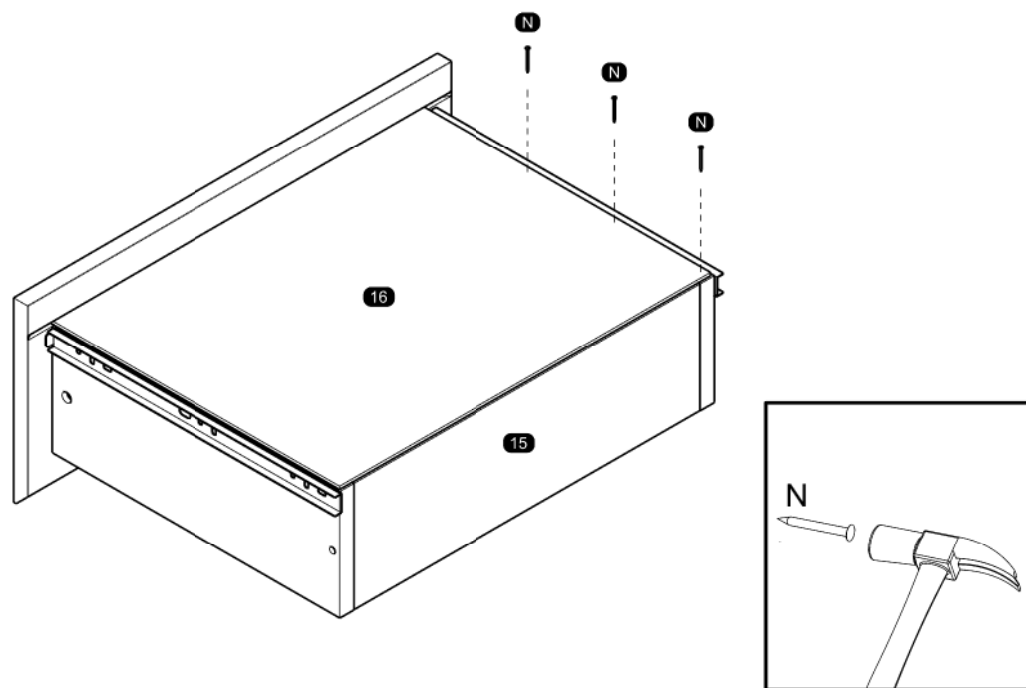
19



21



20



22

