

MÓDULO COLUNA 4 PORTAS / 4 DOOR COLUMN MODULE / MÓDULO COLUMNA 4 PUERTAS
PH-3137

Montagem

Recomenda-se a leitura prévia das instruções de montagem e profissionais especializados para montar.

Assistência

Caso ocorra problema com algum dos componentes, sublinhe-o, identifique o problema e retorne esta relação, via fax ou outro meio de comunicação disponível para o representante.

Assinatura do cliente

Assembly

Before the assembling is recommended to read carefully the assembly instruction by professional assemblers.

Assistance

If happen problems with any component, underline the same, identify the problem and send back this relation immediately, by fax or other way.

Client signature

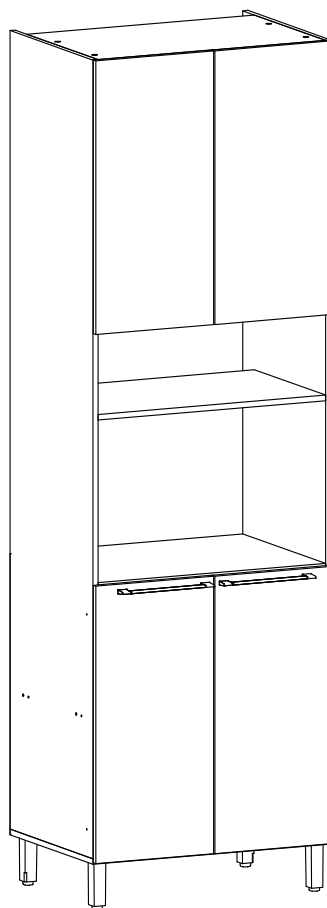
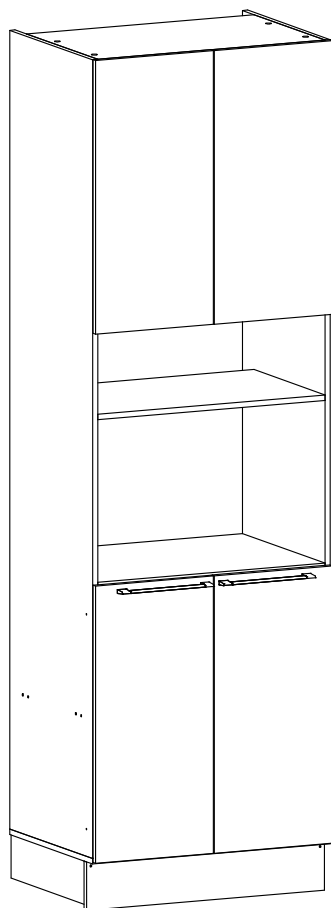
Montaje

Se recomienda la lectura previa de las instrucciones de montaje y profesionales especializados para montarlos.

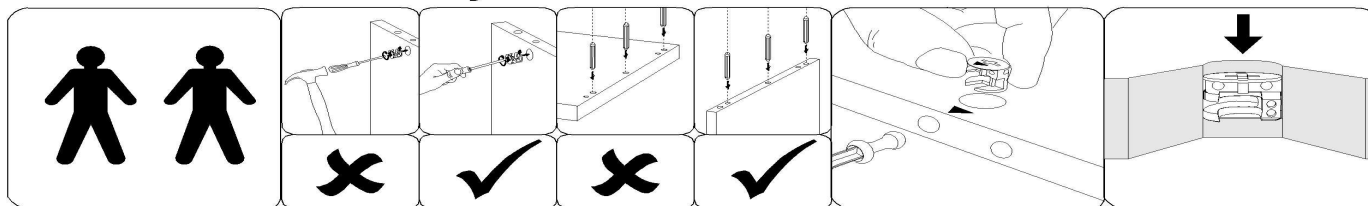
Assistencia

Caso sucedan problemas con alguno de los componentes, subraye el componente, identifique el problema, y retorne esta copia via fax u otro medio de comunicación posible.

Assinatura del cliente



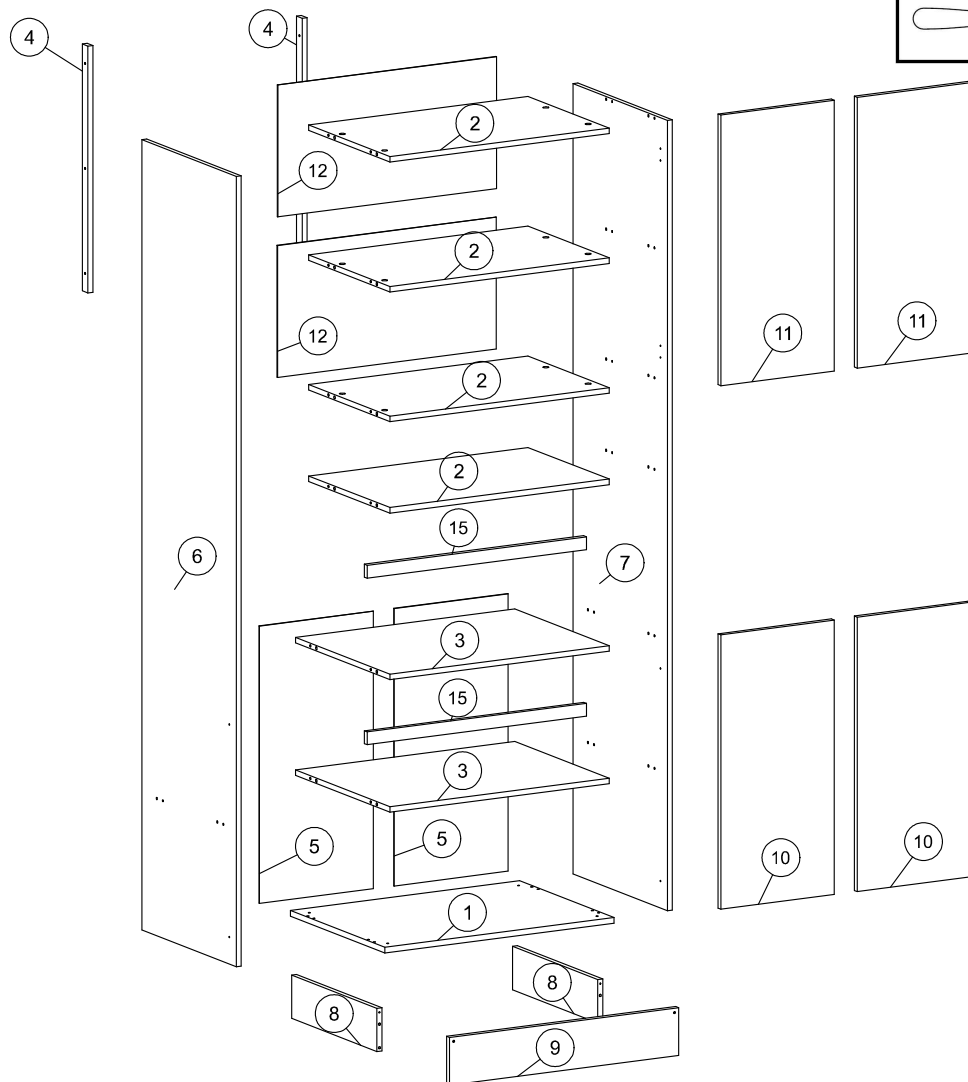
Atenção / Attention / Atención



A Heval se reserva o direito de efetuar alterações nos produtos de suas linhas sem aviso prévio, quando entender necessário.

Herval reserves the right to effect modifications in the products, without previous advice, when understand necessary.

Herval se reserva el derecho de hacer las modificaciones que juzgue necesarias en sus productos, sin aviso previo, cuando lo crea necesario.



LISTA DE PEÇAS / PARTS LIST / LISTA DE PIEZAS

Volume 1 / Carton 1 / Caja 1

ÍNDICE / INDEX	CÓD. / CODE	PEÇA / PART / PIEZA	MED/MEASURE	QTDE / QUANT / CANT
1	160640E	BASE	700.0x500.0x15.0	1
2	160645E	TAMPO-PRATELEIRA	670.0x430.0x15.0	4
3	160643E	PRATELEIRA MAIOR	670.0x500.0x15.0	2
4	160191E	SUPORE FUNDO	670.0x30.0x15.0	2
5	160648E	FUNDO INFERIOR	753.0x348.0x3.0	2
6	160642E	LATERAL ESQUERDA	2145.0x500.0x15.0	1
7	160641E	LATERAL DIREITA	2145.0x500.0x15.0	1
8	160583E	RODAPÉ LATERAL	452.0x118.0x15.0	2
9	160644E	RODAPÉ FRONTAL	700.0x130.0x15.0	1
12	160649E	FUNDO SUPERIOR	668.0x358.0x3.0	2
13	1610261	PUXADOR ANGELINA 38-256 PRETO	xx	2
14	1610300	PERFIL I 723X20X3,8MM AVELÃ	723.0x17.0x6.0	1
15	160682E	VISTA	670.0x35.0x15.0	2
78	1302233	TAPA FURO ADESIVO PAPEL 15mm	15.0x15.0x0.5	14
79	1302232	TAPA FURO ADESIVO PAPEL 20mm	20.0x20.0x0.5	8
-	K072661_1768980	KIT 8 DOB RETA 35MM AMORTECIMENTO	xx	1
-	K072827	KIT PH3137 TORRE QUENTE 70CM 4P - COZ. AMSTERDAM	xx	1

Volume 2 / Carton 2 / Caja 2

ÍNDICE / INDEX	CÓD. / CODE	PEÇA / PART / PIEZA	MED/MEASURE	QTDE / QUANT / CANT
10	160646E	PORTA INFERIOR	745.0x347.0x15.0	2
11	160647E	PORTA SUPERIOR	735.0x347.0x15.0	2

OPCIONAL**KIT PÉ**

ÍNDICE / INDEX	CÓD. / CODE	PEÇA / PART / PIEZA	MED/MEASURE	QTDE / QUANT / CANT
-	1609550	PÉ C/ SAPATA REGULÁVEL PLÁSTICA 0203420	xx	4
2.41	4,5x35	PARAFUSO 4.5 X 35 CAB. CHATA PHILIPS	35.0x10.0x10.0	4

LISTA DE ACESSÓRIOS / FITTINGS LIST / LISTA DE ACCESORIOS

CÓD./ CODE: K072827					
REF.	PEÇA	PART	PIEZA	QTDE	CÓDIGO
1	PARAFUSO MINIFIX	Cam Bolt 32xØ6mm	Perno de Leva 32xØ6mm	24	1602006
2	TAMBOR MINIFIX Ø14.9X11MM	Can Nut Ø15 mm	Porca de Leva Ø15 mm	24	1605358
21	PREGO 10 X 10 C/CABEÇA - Ø1,5 x 23mm	Nail 10 X 10 - Ø1,5 x 23mm	Clavo 10 X 10	45	1605365
25	FIXADOR PARA COSTAS ZINCO BR	Back Panel Bracket	Soporte Panel Trasero	5	1601469
33	CANTONEIRA 18x18 (ZA)	-	-	10	1604580
61	BUCHA 8mm	Wall Plug 8mm	Enchufe de Pared 8mm	4	1602625
185	SUPORTE FIXAÇÃO AÉREO	AIR SUPPORT FIXING	APOYO FIJACIÓN AIRE	4	-
187	PROTECAO P/ SUPORTE FIXACAO AEREO - 10.05.038	Protection Support Fitting Airspace	Protección Soporte Montaje de Aéreo	4	-
865	CANTONEIRA 20x20x42mm (08.02.096)	-	-	4	1610020
1.1	CAVILHA DE MADEIRA 6X30	Dowel Ø6 x 30 mm	Tarugo Ø6 x 30 mm	32	1603818
11.1	SAPATA NIQUELADA 20mm	-	-	4	-
2.11	PARAFUSO 4 X 25 CAB. CHATA PHILIPS	Screw Ø4 x 25 mm	Tornilo Ø4 x 25 mm	14	1607862
2.12	PARAFUSO 4 X 40 CAB. CHATA PHILIPS	Screw Ø4 x 40 mm	Tornilo Ø4 x 40 mm	6	1604937
2.30	PARAFUSO 4 X 14 CAB. CHATA REBAIXADA PHILIPS	Screw Ø4 x 14 mm	Tornilo Ø4 x 14 mm	48	1602420
2.7	PARAFUSO 3.5 X 30 CAB. CHATA PHILIPS	Screw Ø3.5 x 30 mm	Tornilo Ø3.5 x 30 mm	4	1602836
3.24	PARAFUSO 6 X 60 CAB. FLANGEADO	Screw Ø6 x 60 mm	Tornilo Ø6 x 60 mm	4	1606857

KIT DOBRADIÇAS / HINGES KIT / KIT BISAGRAS

CÓD./ CODE: K072661_1768979					
REF.	PEÇA	PART	PIEZA	QTDE	CÓDIGO
2.30	PARAFUSO 4 X 14 CAB. CHATA REBAIXADA PHILIPS	Screw Ø4 x 14 mm	Tornilo Ø4 x 14 mm	48	1602420
D17	DOB.35MM LEVE COLO BX CALÇ FIXO C AMRT. (4115412990)	-	-	8	1768795

PASSO 1
STEP 1
PASO 1

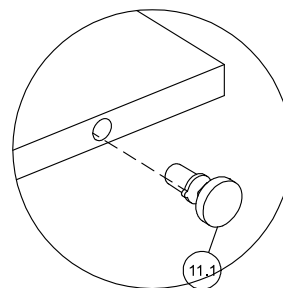
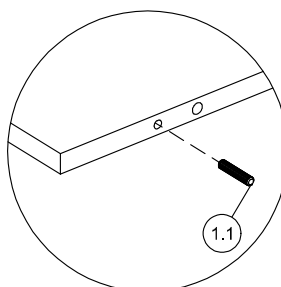
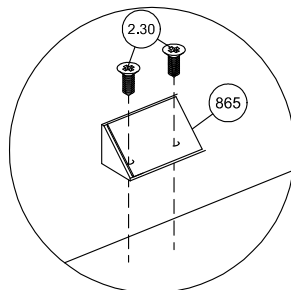
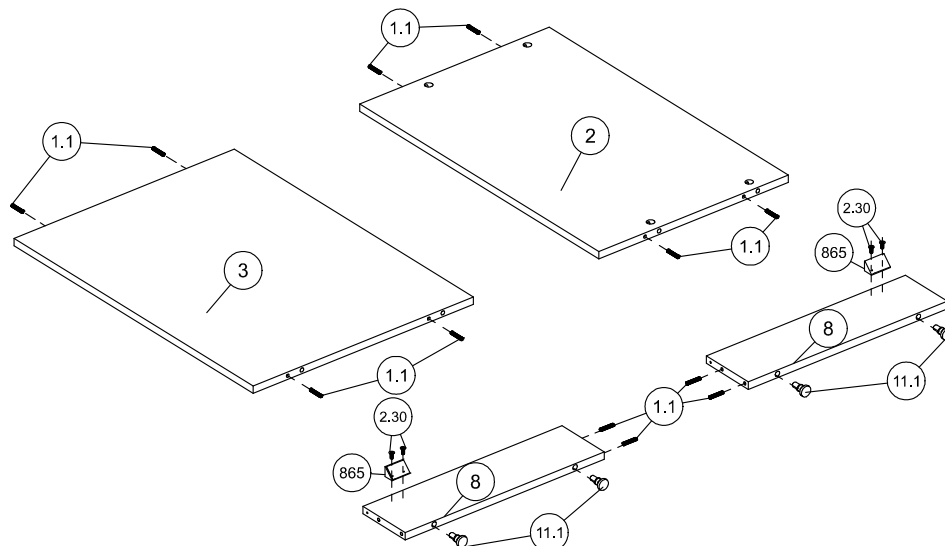
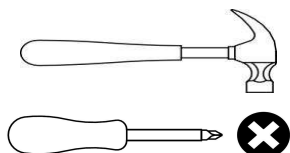
PEÇAS NECESSÁRIAS
PARTS REQUIRED
PIEZAS NECESARIAS

INDICE	QUANT.
2	3
3	3
8	2

FERRAGEM NECESSÁRIA
HARDWARE REQUIRED
HERRAMIENTA NECESARIA

INDICE	IMAGEM	QTDE
865		2
1.1		28
11.1		4
2.30		4

FERRAMENTAS NECESSÁRIAS
TOOL REQUIRED
HERRAMIENTA NECESARIA



PASSO 2
STEP 2
PASO 2

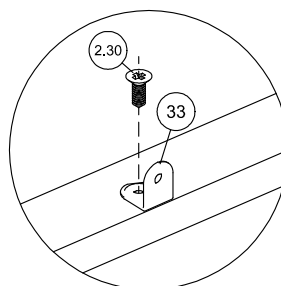
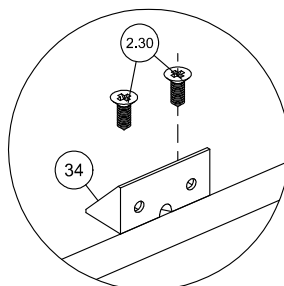
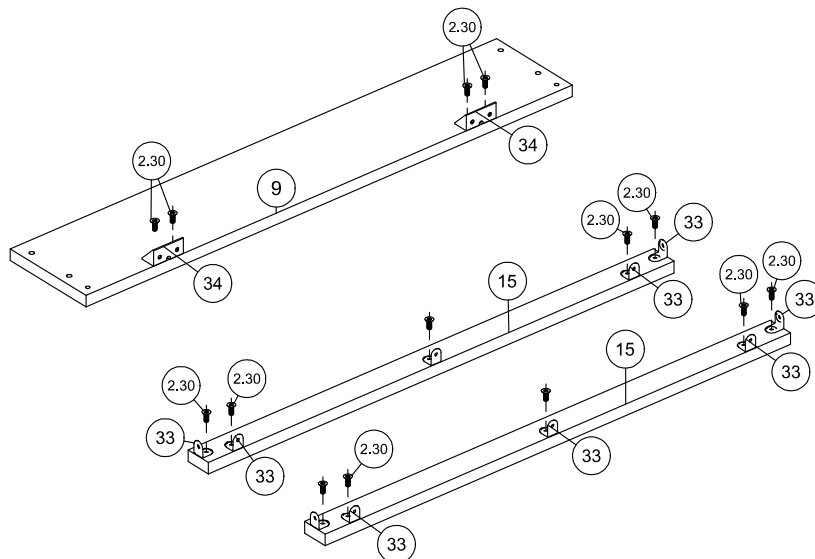
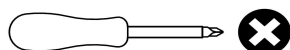
PEÇAS NECESSÁRIAS
PARTS REQUIRED
PIEZAS NECESARIAS

INDICE	QUANT.
9	1
15	2

FERRAGEM NECESSÁRIA
HARDWARE REQUIRED
HERRAMIENTA NECESARIA

INDICE	IMAGEM	QTDE
33		10
34		2
2.30		14

FERRAMENTAS NECESSÁRIAS
TOOL REQUIRED
HERRAMIENTA NECESARIA



PASSO 3
STEP 3
PASO 3

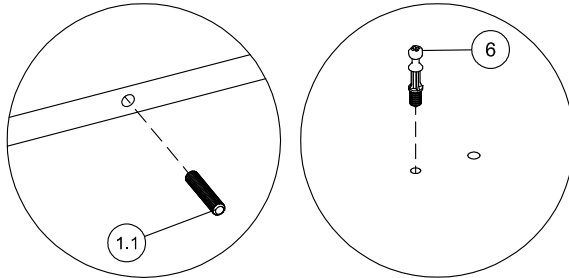
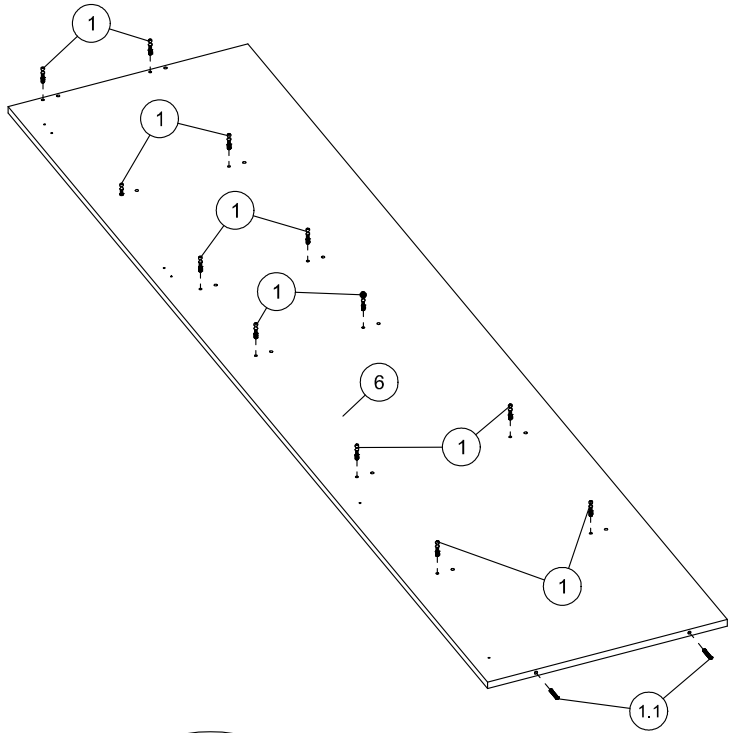
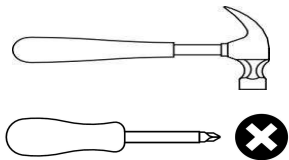
PEÇAS NECESSÁRIAS
PARTS REQUIRED
PIEZAS NECESARIAS

INDICE	QUANT.
6	1

FERRAGEM NECESSÁRIA
HARDWARE REQUIRED
HERRAMIENTA NECESARIA

INDICE	IMAGEM	QTDE
1		12
1.1		2

FERRAMENTAS NECESSÁRIAS
TOOL REQUIRED
HERRAMIENTA NECESARIA



PASSO 4
STEP 4
PASO 4

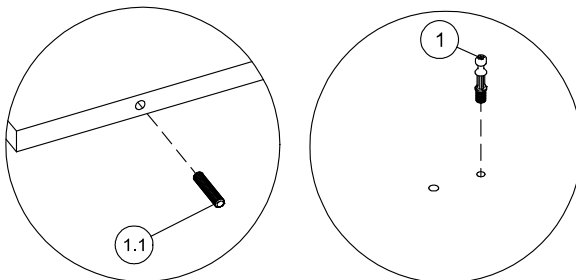
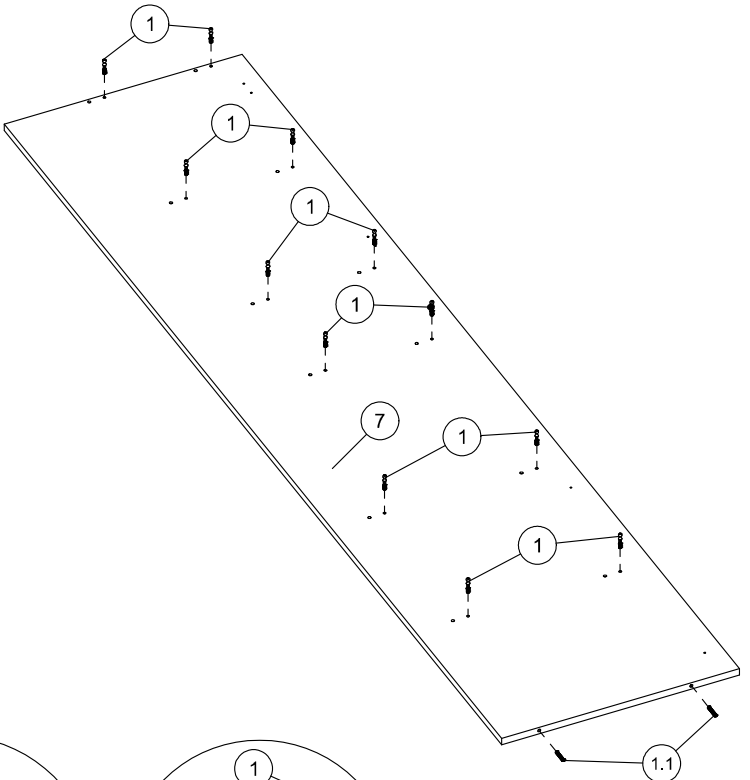
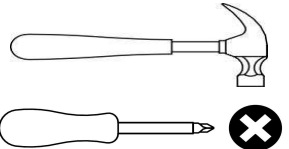
PEÇAS NECESSÁRIAS
PARTS REQUIRED
PIEZAS NECESARIAS

INDICE	QUANT.
7	1

FERRAGEM NECESSÁRIA
HARDWARE REQUIRED
HERRAMIENTA NECESARIA

INDICE	IMAGEM	QTDE
1		12
1.1		2

FERRAMENTAS NECESSÁRIAS
TOOL REQUIRED
HERRAMIENTA NECESARIA



PASSO 5
STEP 5
PASO 5

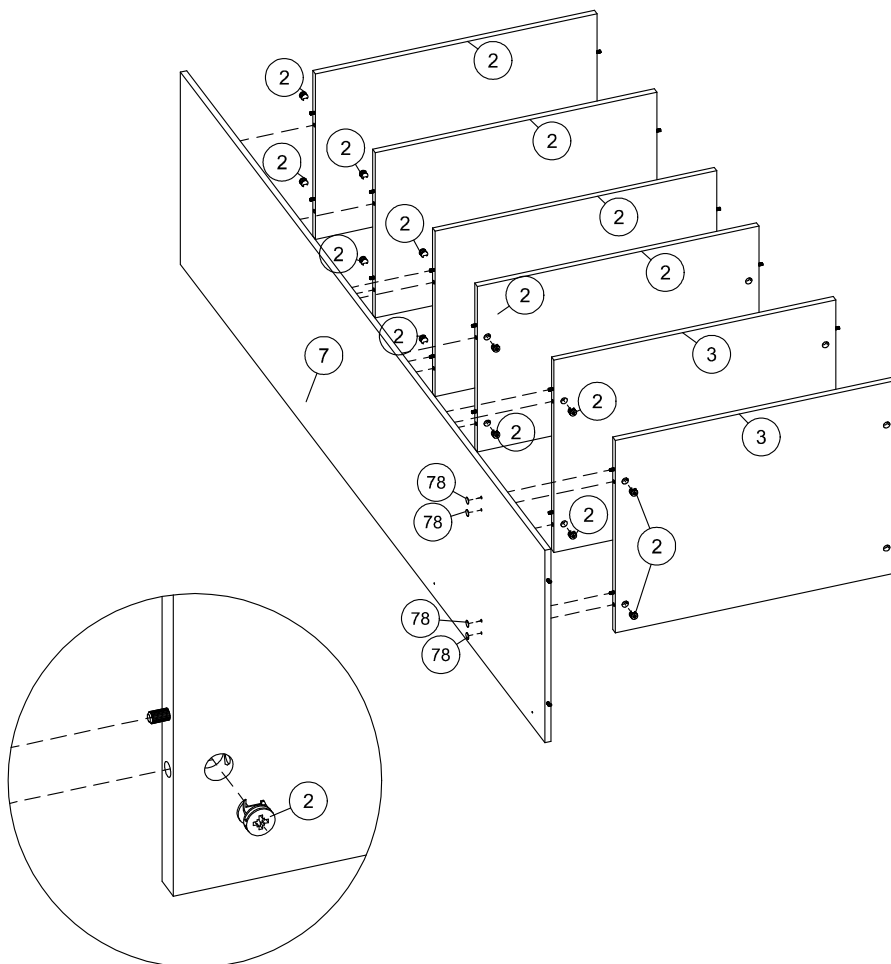
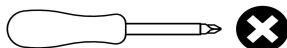
PEÇAS NECESSÁRIAS
PARTS REQUIRED
PIEZAS NECESARIAS

INDICE	QUANT.
2	4
3	2
7	1
78	4

FERRAGEM NECESSÁRIA
HARDWARE REQUIRED
HERRAMIENTA NECESARIA

INDICE	IMAGEM	QTDE
2		12

FERRAMENTAS NECESSÁRIAS
TOOL REQUIRED
HERRAMIENTA NECESARIA



PASSO 6
STEP 6
PASO 6

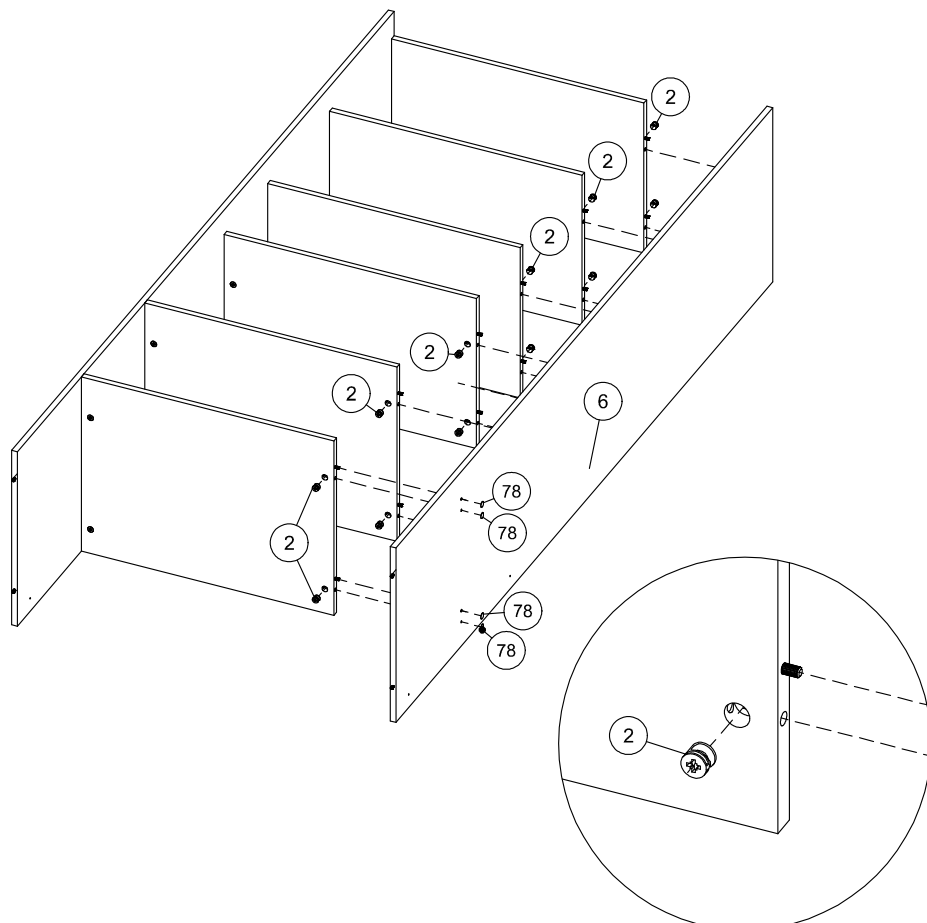
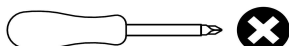
PEÇAS NECESSÁRIAS
PARTS REQUIRED
PIEZAS NECESARIAS

INDICE	QUANT.
6	1
78	4

FERRAGEM NECESSÁRIA
HARDWARE REQUIRED
HERRAMIENTA NECESARIA

INDICE	IMAGEM	QTDE
2		12

FERRAMENTAS NECESSÁRIAS
TOOL REQUIRED
HERRAMIENTA NECESARIA



PASSO 7
STEP 7
PASO 7

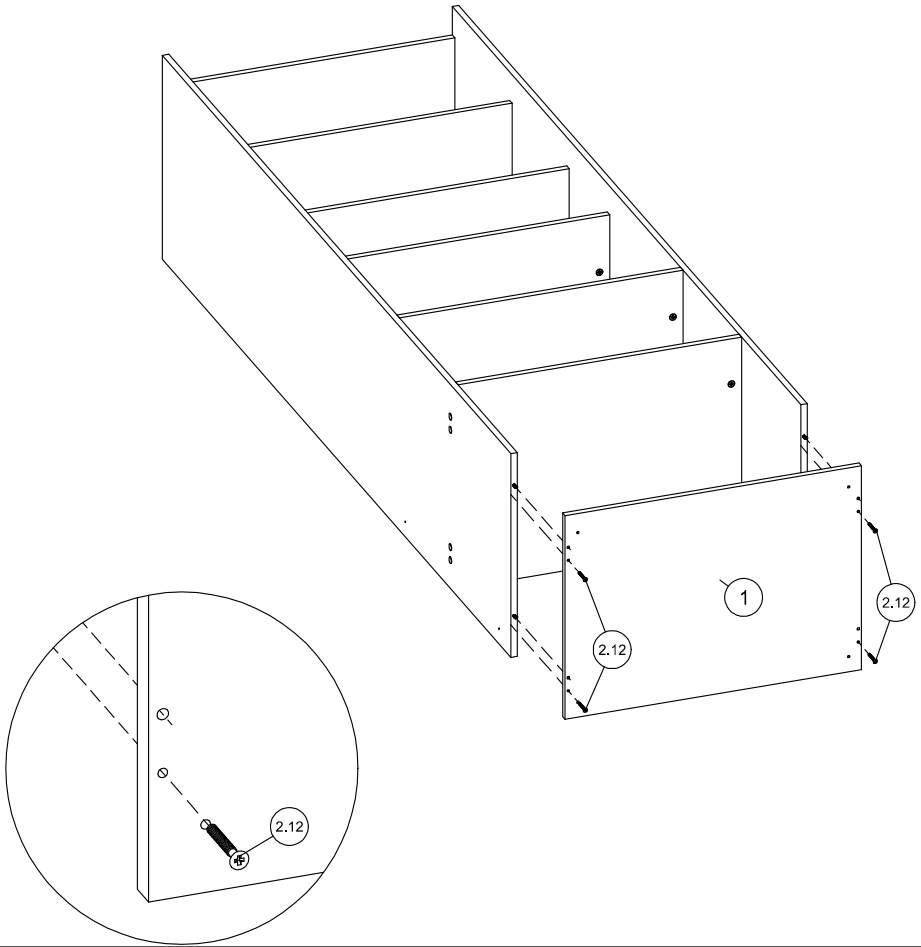
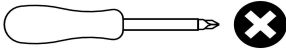
PEÇAS NECESSÁRIAS
PARTS REQUIRED
PIEZAS NECESARIAS

INDICE	QUANT.
1	1

FERRAGEM NECESSÁRIA
HARDWARE REQUIRED
HERRAMIENTA NECESARIA

INDICE	IMAGEM	QTDE
2.12		4

FERRAMENTAS NECESSÁRIAS
TOOL REQUIRED
HERRAMIENTA NECESARIA



PASSO 8
STEP 8
PASO 8

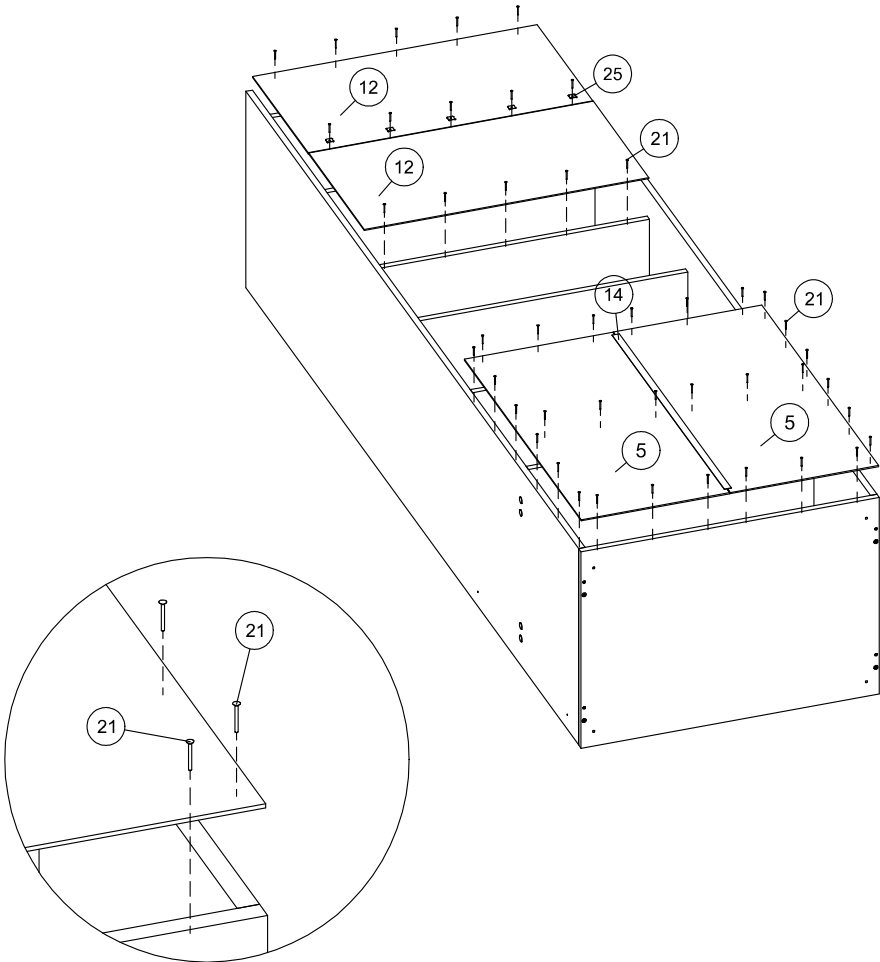
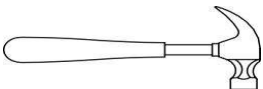
PEÇAS NECESSÁRIAS
PARTS REQUIRED
PIEZAS NECESARIAS

INDICE	QUANT.
5	1
12	2
14	2

FERRAGEM NECESSÁRIA
HARDWARE REQUIRED
HERRAMIENTA NECESARIA

INDICE	IMAGEM	QTDE
3		2
21		45
25		5

FERRAMENTAS NECESSÁRIAS
TOOL REQUIRED
HERRAMIENTA NECESARIA



PASSO 9
STEP 9
PASO 9

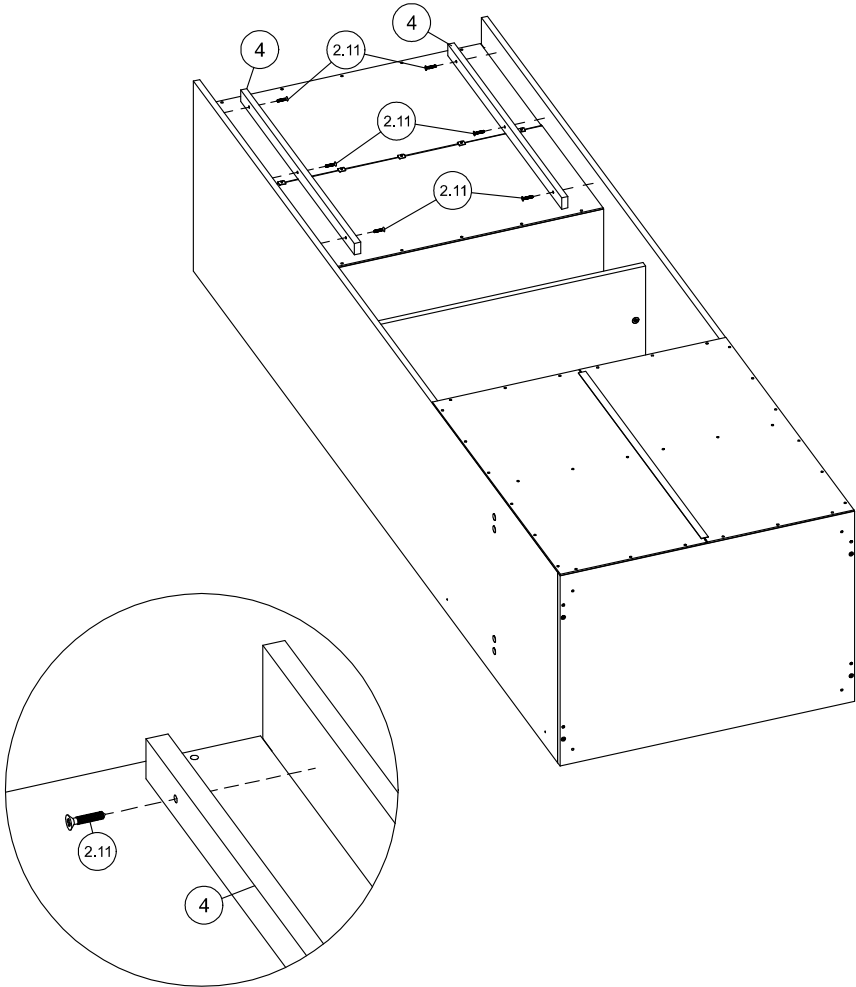
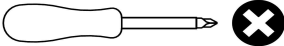
PEÇAS NECESSÁRIAS
PARTS REQUIRED
PIEZAS NECESARIAS

INDICE	QUANT.
4	2

FERRAGEM NECESSÁRIA
HARDWARE REQUIRED
HERRAMIENTA NECESARIA

INDICE	IMAGEM	QTDE
2.11		6

FERRAMENTAS NECESSÁRIAS
TOOL REQUIRED
HERRAMIENTA NECESARIA



PASSO 10
STEP 10
PASO 10

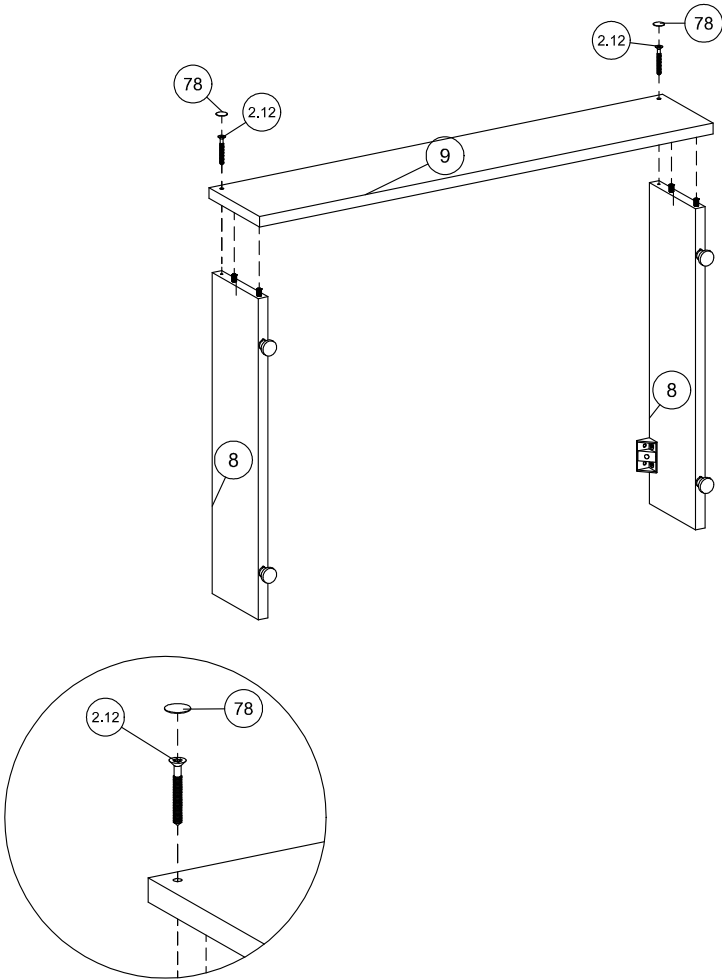
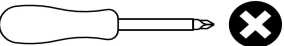
PEÇAS NECESSÁRIAS
PARTS REQUIRED
PIEZAS NECESARIAS

INDICE	QUANT.
8	2
9	1

FERRAGEM NECESSÁRIA
HARDWARE REQUIRED
HERRAMIENTA NECESARIA

INDICE	IMAGEM	QTDE
78		2
2.12		2

FERRAMENTAS NECESSÁRIAS
TOOL REQUIRED
HERRAMIENTA NECESARIA



PASSO 11
STEP 11
PASO 11

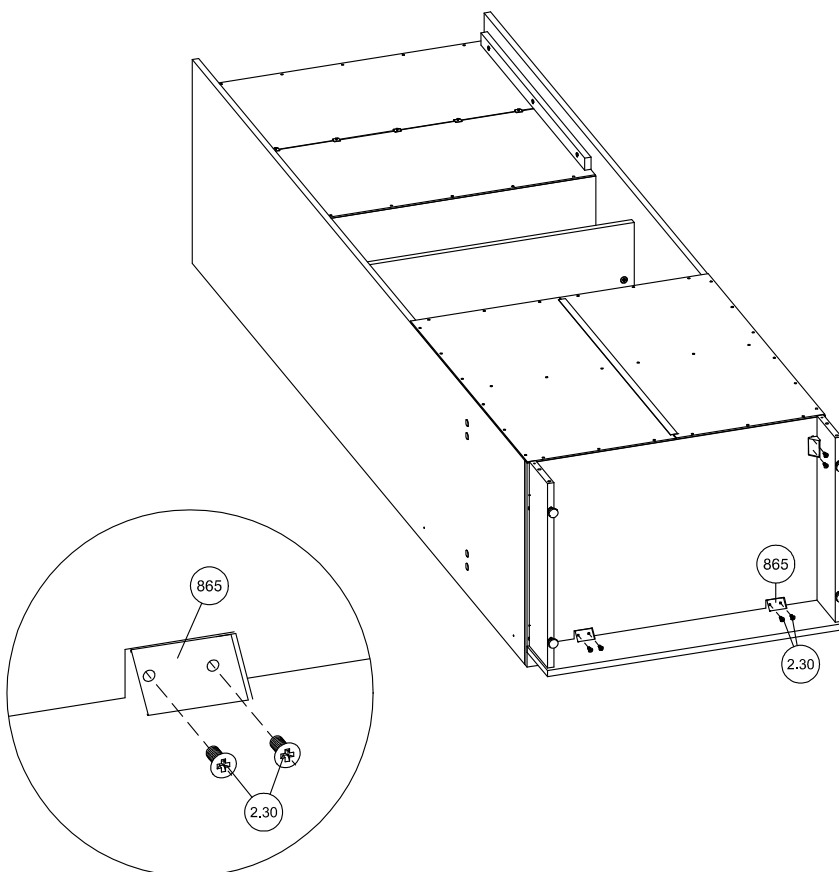
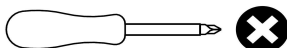
PEÇAS NECESSÁRIAS
PARTS REQUIRED
PIEZAS NECESARIAS

INDICE	QUANT.
3	1
8	2
9	1

FERRAGEM NECESSÁRIA
HARDWARE REQUIRED
HERRAMIENTA NECESARIA

INDICE	IMAGEM	QTDE
2.30		8

FERRAMENTAS NECESSÁRIAS
TOOL REQUIRED
HERRAMIENTA NECESARIA



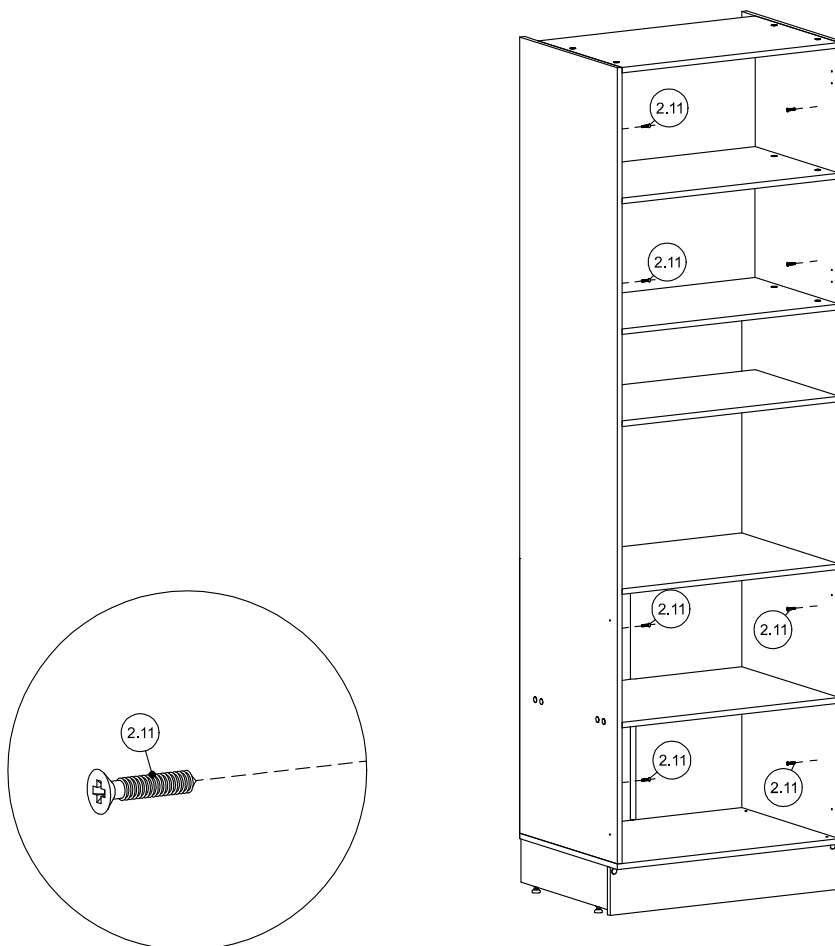
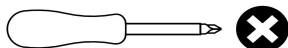
PASSO 12
STEP 12
PASO 12

PEÇAS NECESSÁRIAS
PARTS REQUIRED
PIEZAS NECESARIAS

FERRAGEM NECESSÁRIA
HARDWARE REQUIRED
HERRAMIENTA NECESARIA

INDICE	IMAGEM	QTDE
2.11		8

FERRAMENTAS NECESSÁRIAS
TOOL REQUIRED
HERRAMIENTA NECESARIA



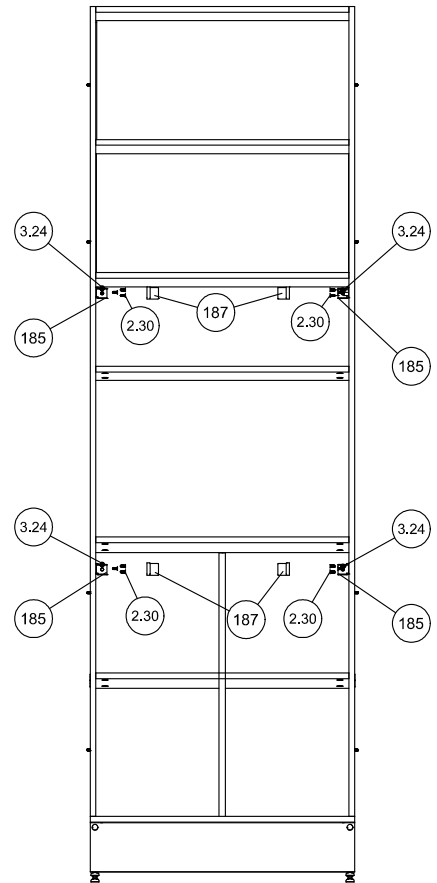
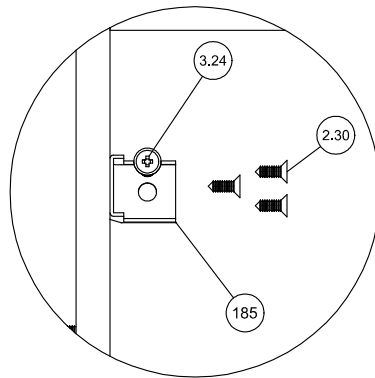
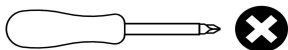
PASSO 13 STEP 13 PASO 13

PEÇAS NECESSÁRIAS
PARTS REQUIRED
PIEZAS NECESARIAS

FERRAGEM NECESSÁRIA
HARDWARE REQUIRED
HERRAMIENTA NECESARIA

INDICE	IMAGEM	QTDE
61		4
185		4
187		4
2.30		28
3.24		4

FERRAMENTAS NECESSÁRIAS
TOOL REQUIRED
HERRAMIENTA NECESARIA



PASSO 14 STEP 14 PASO 14

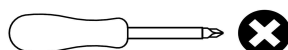
PEÇAS NECESSÁRIAS
PARTS REQUIRED
PIEZAS NECESARIAS

INDICE	QUANT.
15	2

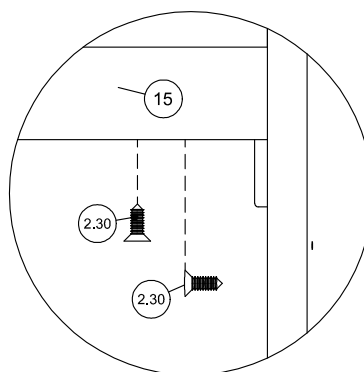
FERRAGEM NECESSÁRIA
HARDWARE REQUIRED
HERRAMIENTA NECESARIA

INDICE	IMAGEM	QTDE
2.30		10

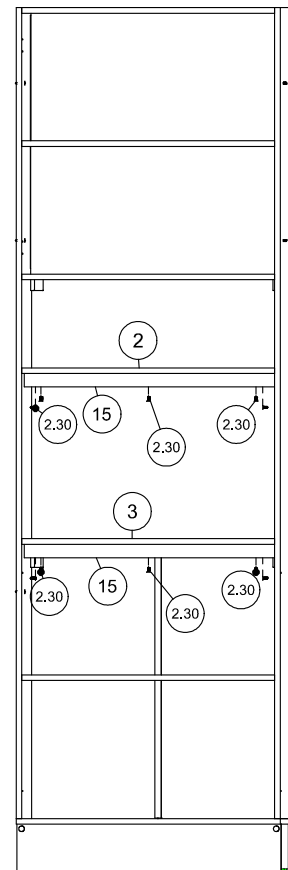
FERRAMENTAS NECESSÁRIAS
TOOL REQUIRED
HERRAMIENTA NECESARIA



FIXAÇÃO DAS PEÇAS VISTA (15)



Fixar as peças n°15 nas peças n°3 afastadas 100mm da borda frontal.



PASSO 15
STEP 15
PASO 15

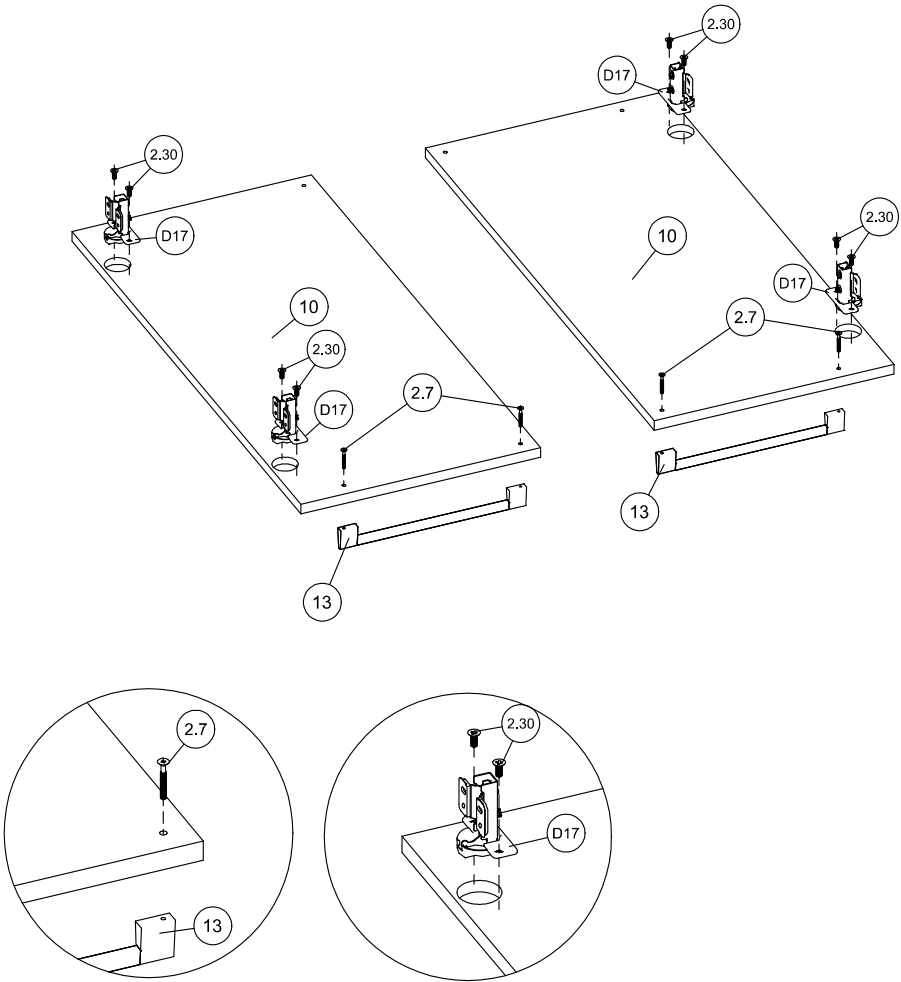
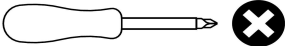
PEÇAS NECESSÁRIAS
PARTS REQUIRED
PIEZAS NECESARIAS

INDICE	QUANT.
10	2
13	2

FERRAGEM NECESSÁRIA
HARDWARE REQUIRED
HERRAMIENTA NECESARIA

INDICE	IMAGEM	QTDE
2.30		8
2.7		4
D17		4

FERRAMENTAS NECESSÁRIAS
TOOL REQUIRED
HERRAMIENTA NECESARIA



PASSO 16
STEP 16
PASO 16

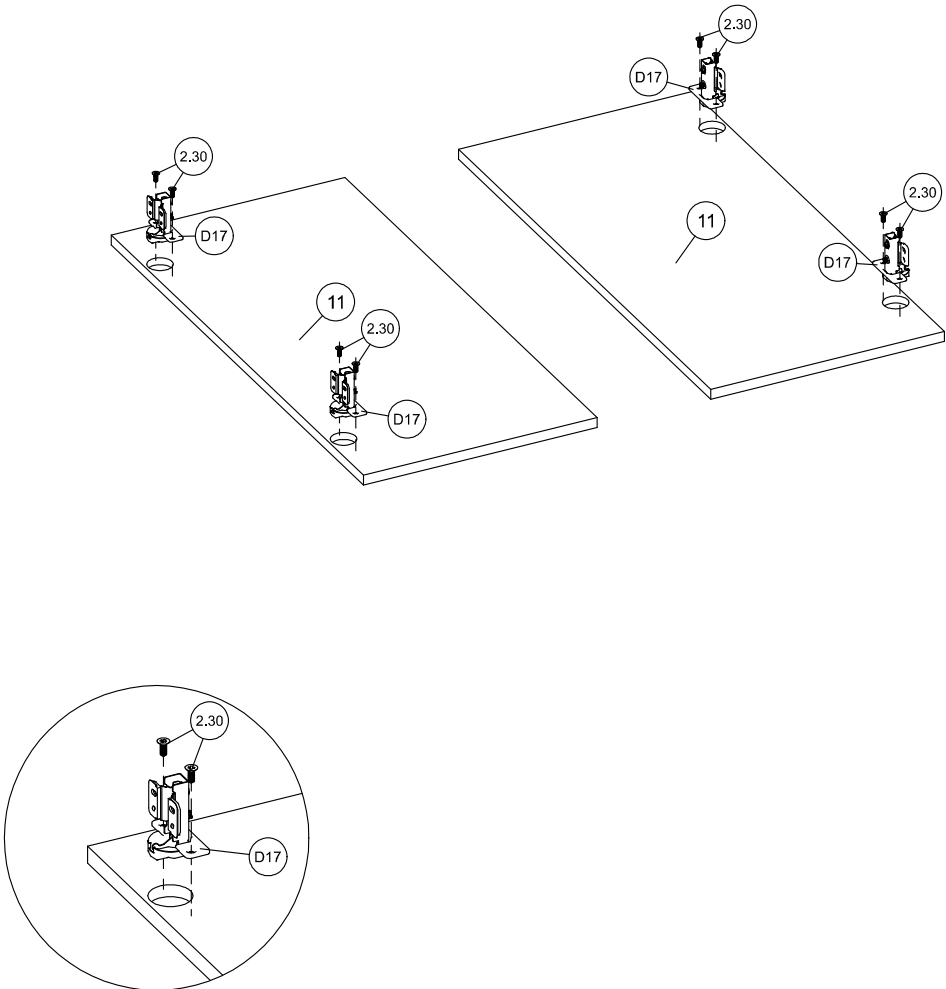
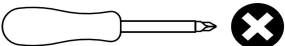
PEÇAS NECESSÁRIAS
PARTS REQUIRED
PIEZAS NECESARIAS

INDICE	QUANT.
11	2

FERRAGEM NECESSÁRIA
HARDWARE REQUIRED
HERRAMIENTA NECESARIA

INDICE	IMAGEM	QTDE
2.30		8
D17		4

FERRAMENTAS NECESSÁRIAS
TOOL REQUIRED
HERRAMIENTA NECESARIA



PASSO 17
STEP 17
PASO 17

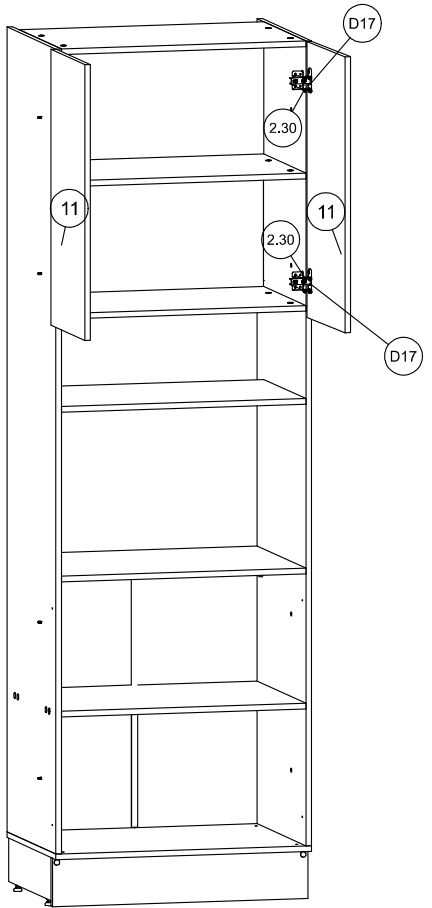
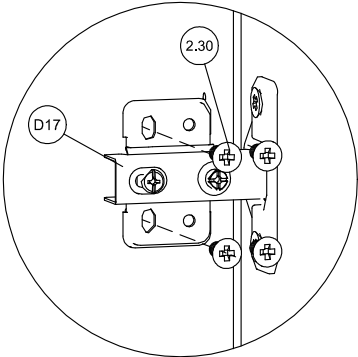
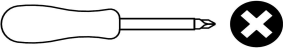
PEÇAS NECESSÁRIAS
PARTS REQUIRED
PIEZAS NECESARIAS

INDICE	QUANT.
3	1
11	2

FERRAGEM NECESSÁRIA
HARDWARE REQUIRED
HERRAMIENTA NECESSARIA

INDICE	IMAGEM	QTDE
2.30		16

FERRAMENTAS NECESSÁRIAS
TOOL REQUIRED
HERRAMIENTA NECESSARIA



PASSO 18
STEP 18
PASO 18

PEÇAS NECESSÁRIAS
PARTS REQUIRED
PIEZAS NECESARIAS

INDICE	QUANT.
10	2

FERRAGEM NECESSÁRIA
HARDWARE REQUIRED
HERRAMIENTA NECESSARIA

INDICE	IMAGEM	QTDE
2.30		16

FERRAMENTAS NECESSÁRIAS
TOOL REQUIRED
HERRAMIENTA NECESSARIA

