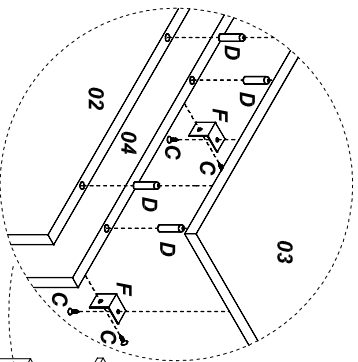
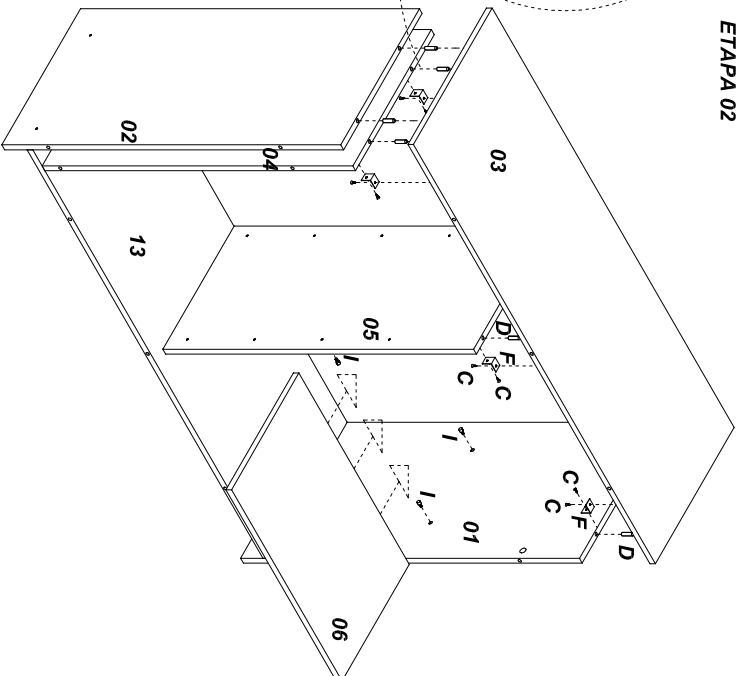


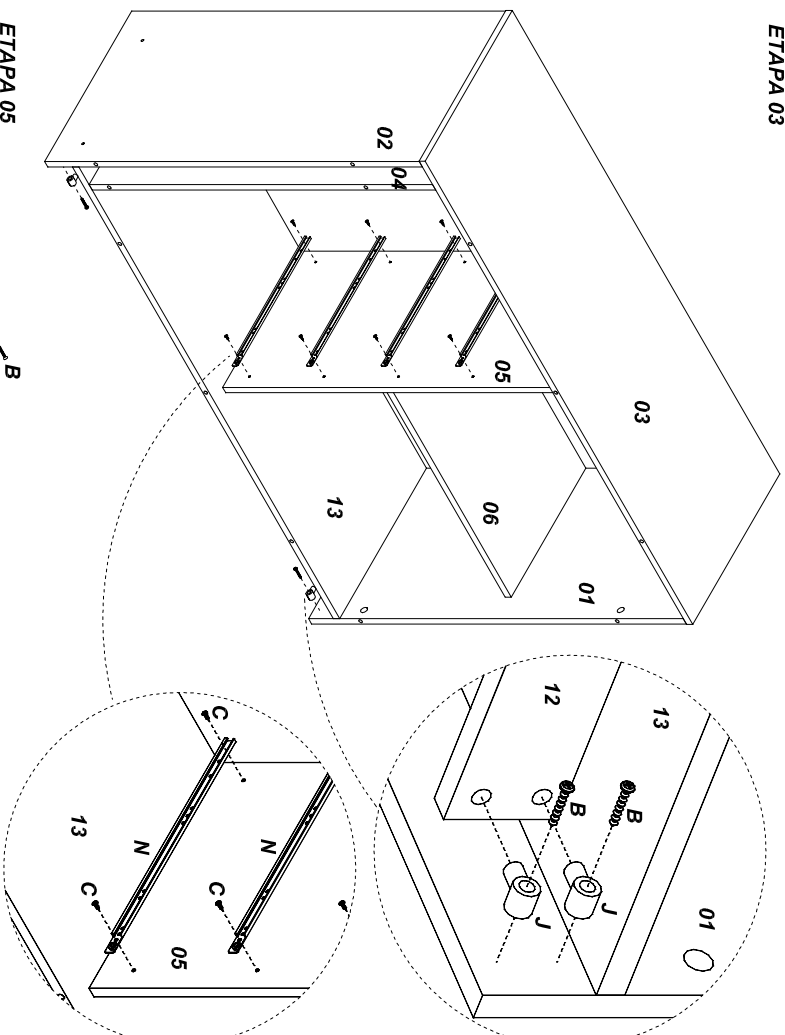
ETAPA 02



ETAPA 03

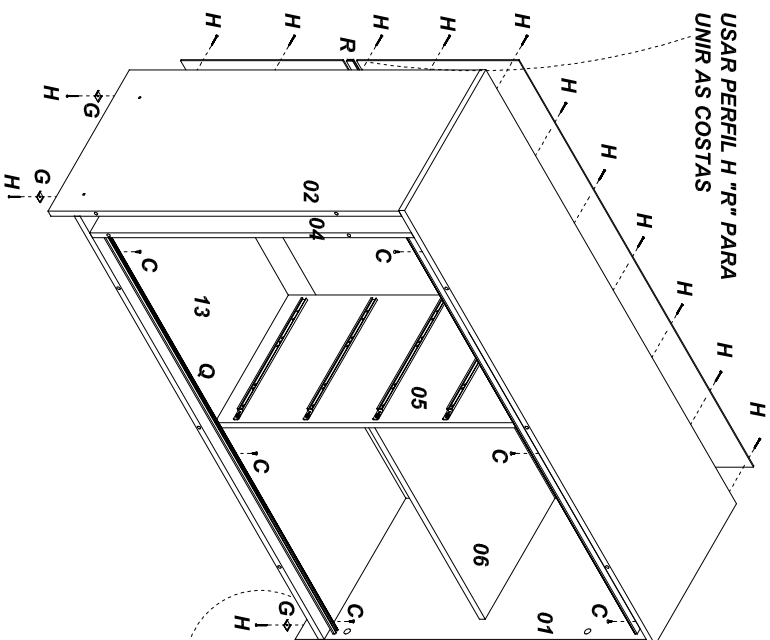


ETAPA 05



ETAPA 04

USAR PERFIL H "R" PARA  
UNIR AS COSTAS



MONTAGEM TRILHO SUPERIOR  
E INFERIOR

