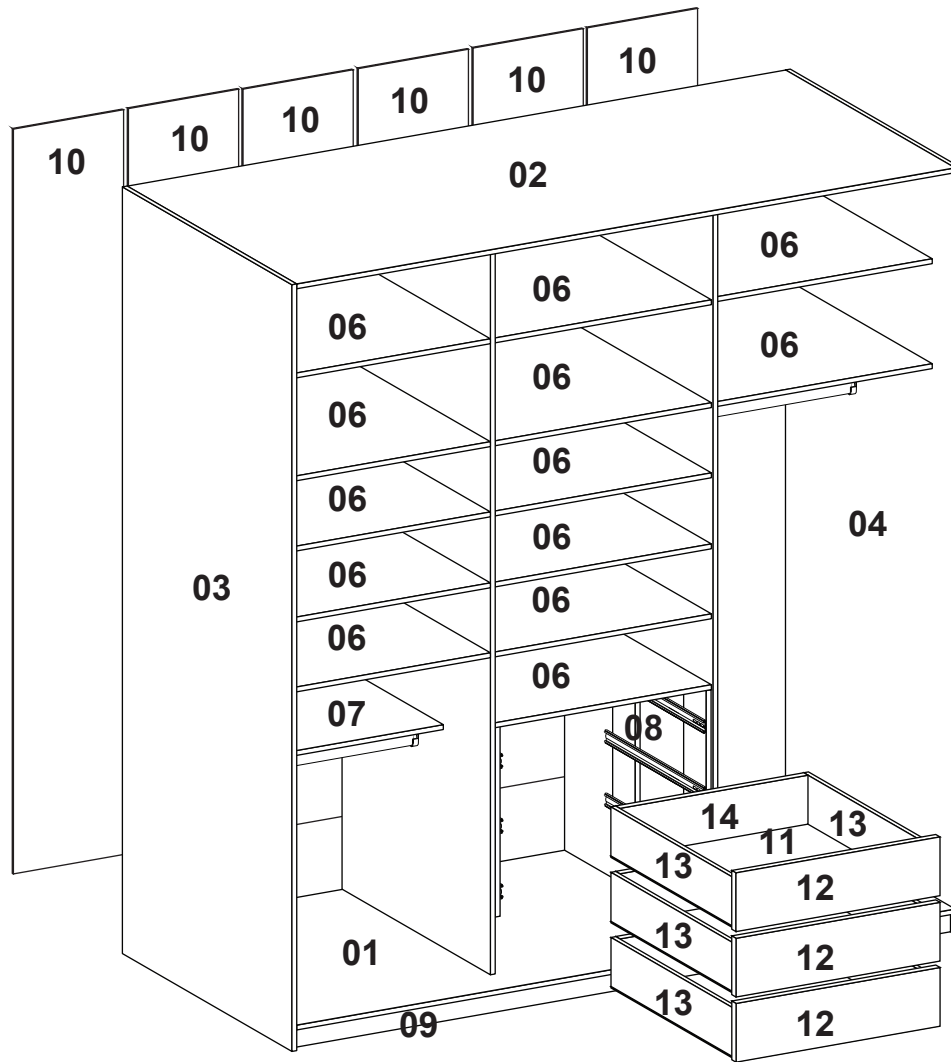




Indústria e Comércio de Móveis

Closet Sion 3 módulos

Manual de montagem

Ref.	Descrição	Dimensões (mm)	Quant.
1	BASE	2049 X 600 X 15	01
2	CHAPÉU	2049 X 600 X 15	01
3	LATERAL ESQUERDA	2350 X 600 X 15	01
4	LATERAL DIREITA	2350 X 600 X 15	01
5	DIVISÓRIAS	2260 X 525 X 15	02
6	PRATELEIRA	673 X 520 X 15	13
7	TAMPO DO CALCEIRO	673 X 360 X 15	01
8	ESPAÇADOR DO GAVETEIRO	585 X 80 X 15	04
9	RODAPÉ	2049 X 60 X 15	02
10	FUNDO	2290 X 339 X 3	06
11	FUNDO GAVETA	617 X 450 X 3	03
12	FRENTE DA GAVETA	635 X 170 X 15	03
13	LATERAIS DA GAVETA	450 X 150 X 15	06
14	CONTRAFUNDO GAVETA	587 X 150 X 15	06
15	GABARITO P/ PRATELEIRA	70 X 200	01
16	GABARITO P/ PRATELEIRA	70 X 310	01

A	Cavilha 6 x 30	16	
B	Parafuso 3,5 x 16mm	124	
C	Parafuso 4,0 x 25mm	20	
D	Parafuso 4,0 x 40mm	20	
E	Suporte Cabideiro	04	
F	Tubo Cabideiro 667mm	02	
G	Parafuso Flangeado 3,5 x 16mm	36	
H	Cantoneira metálica 2 Furos	52	
I	Prego 10 x 10	70	
J	Tapa Furo	20	
K	Corrediça Telescópica 350mm	03 PARES	
L	Parafuso 4,0 x 35mm	24	
M	Perfil H 2290mm	03	
N	Junção de Fundo	20	

MANUAL CLOSET SION

*ATENÇÃO. Todas as prateleiras são fixadas com cantoneiras, EXETO a prateleira que vai em cima das gavetas que será fixada com parafusos.



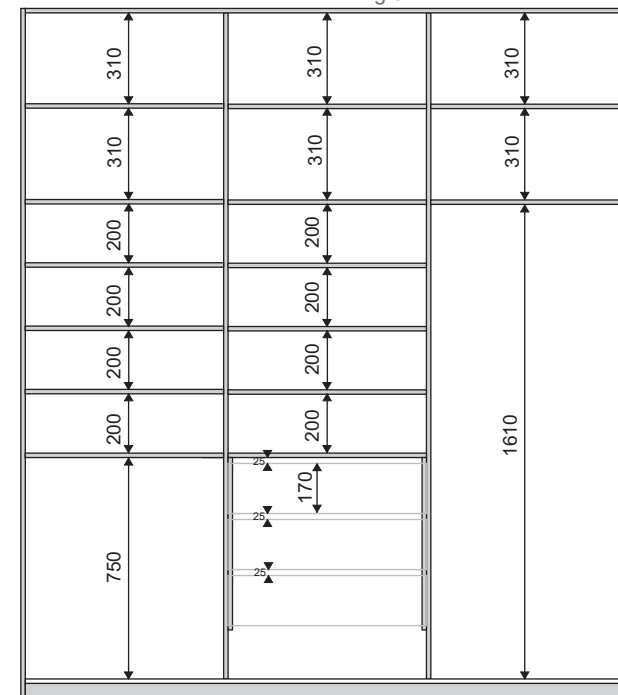
Indústria e Comércio de Móveis

Clôset Sion 3 módulos

Manual de montagem

*ATENÇÃO. Confira medidas do entre vão para fixação das prateleira com espaçamento indicado na figura 01.

Fig.01 medidas do entre vão



*ATENÇÃO. As cantoneiras devem ser fixadas nos quatro cantos de cada prateleira 64mm. E com apoio do GABARITO pode ser feita a fixação no roupeiro na altura correta.

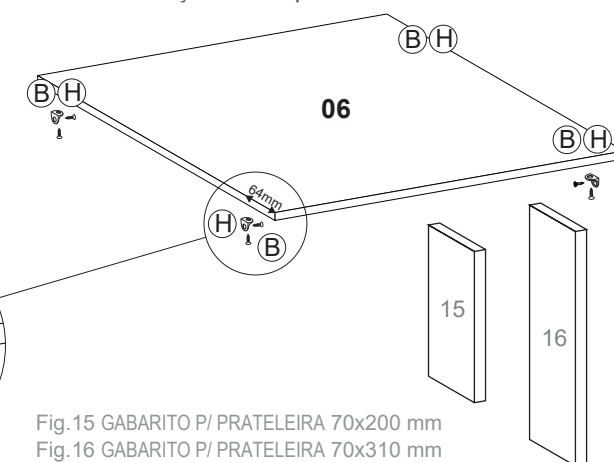
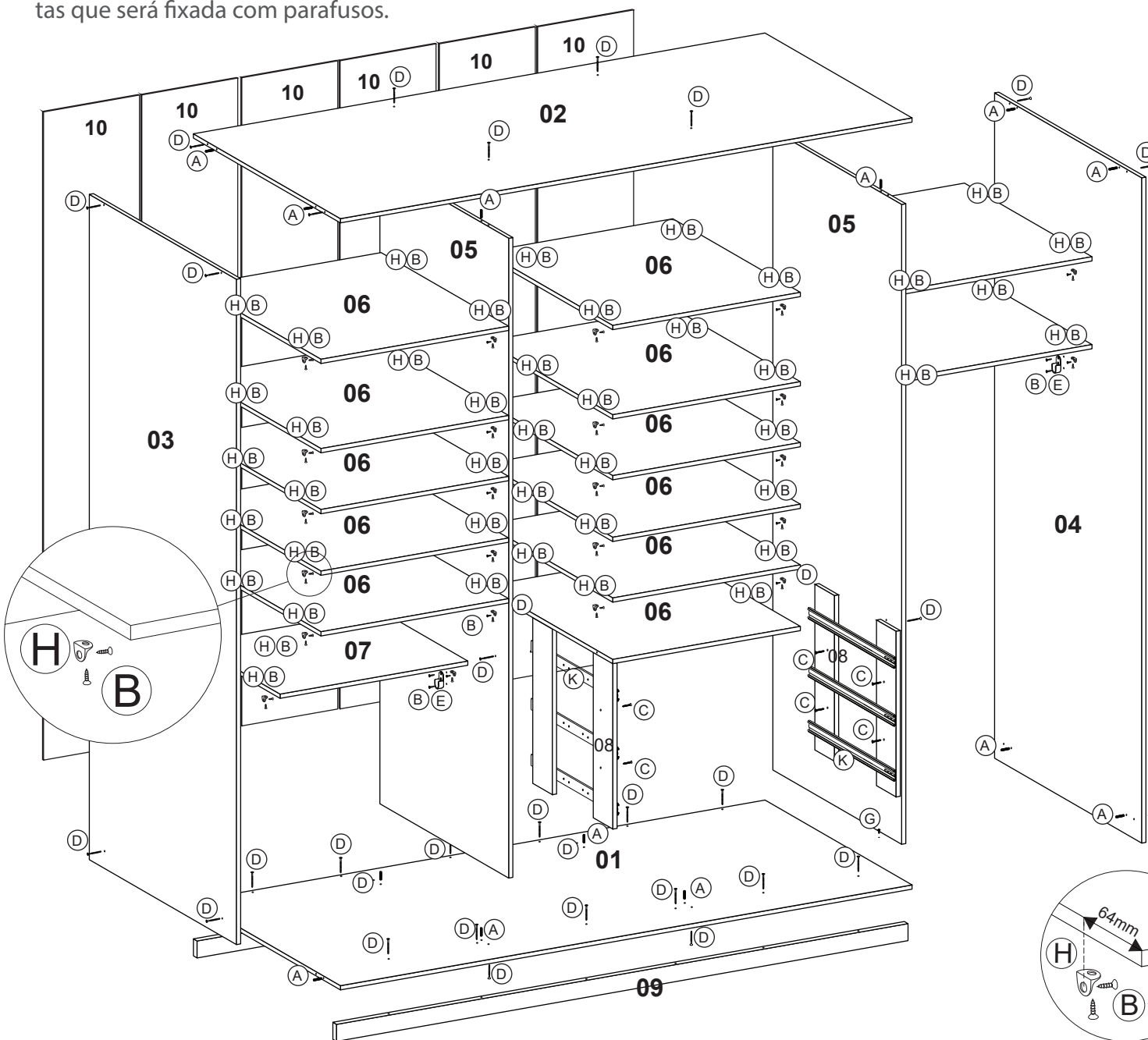


Fig.15 GABARITO P/ PRATELEIRA 70x200 mm

Fig.16 GABARITO P/ PRATELEIRA 70x310 mm

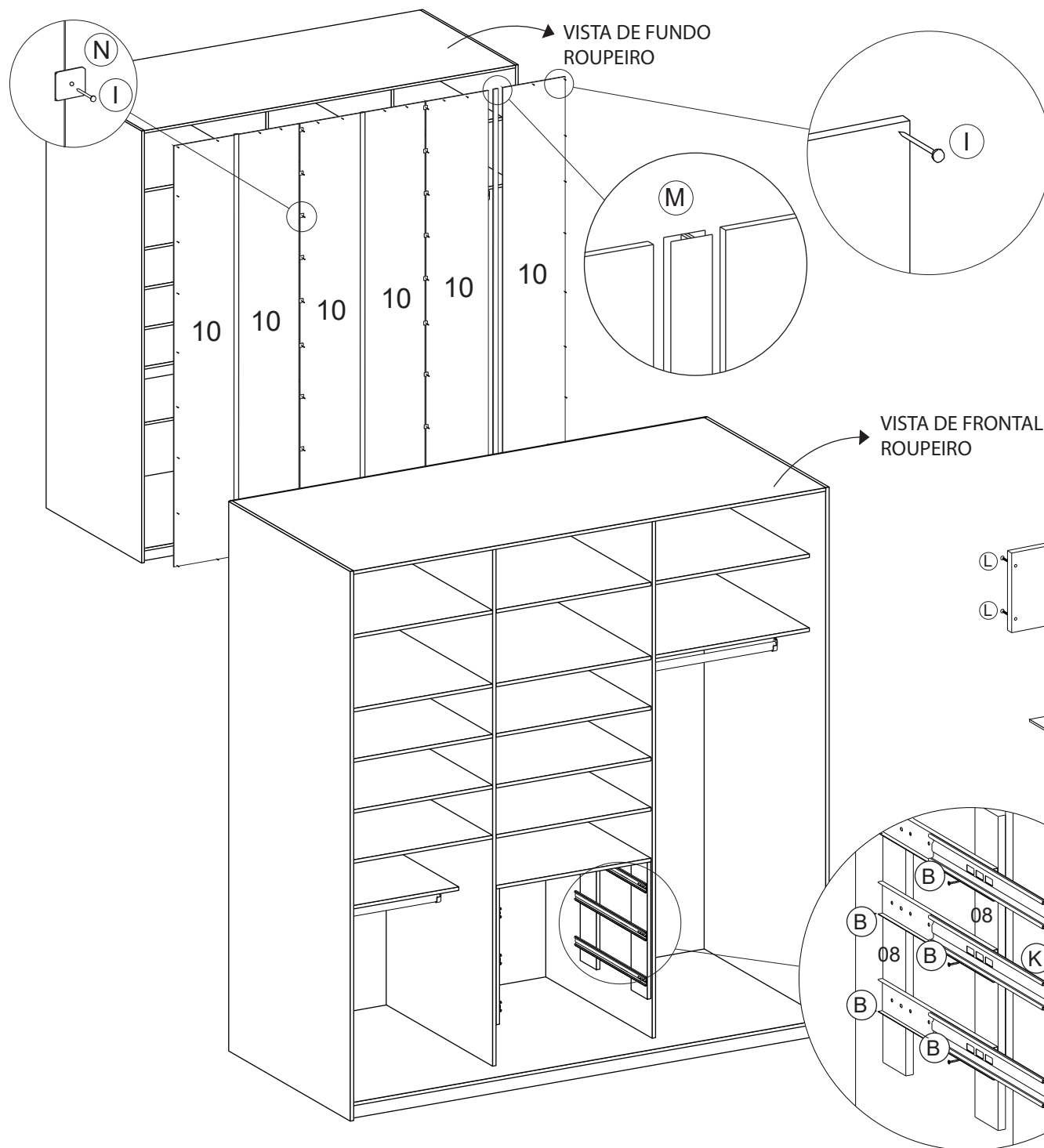




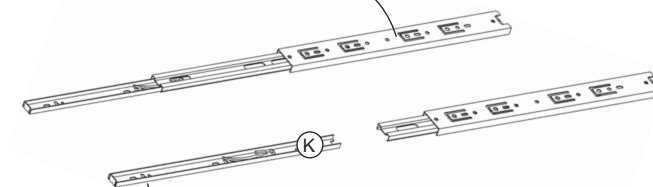
Indústria e Comércio de Móveis

Closet Sion 3 módulos

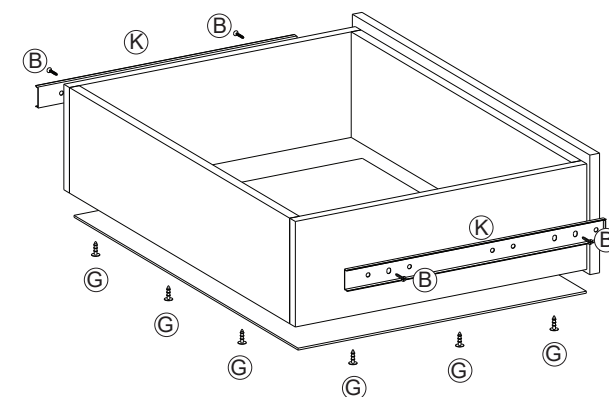
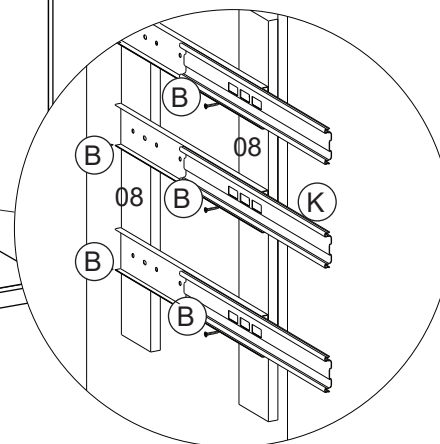
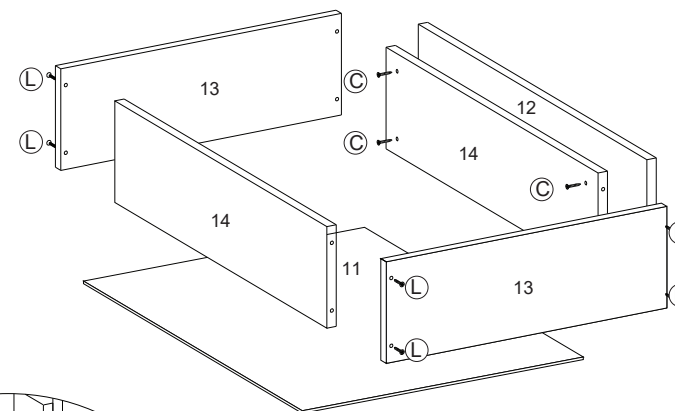
Manual de montagem



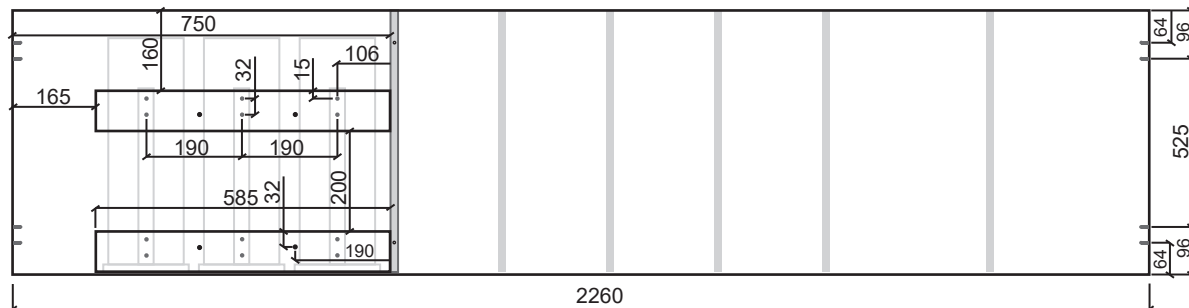
ATENÇÃO.
Parafuse na gaveta



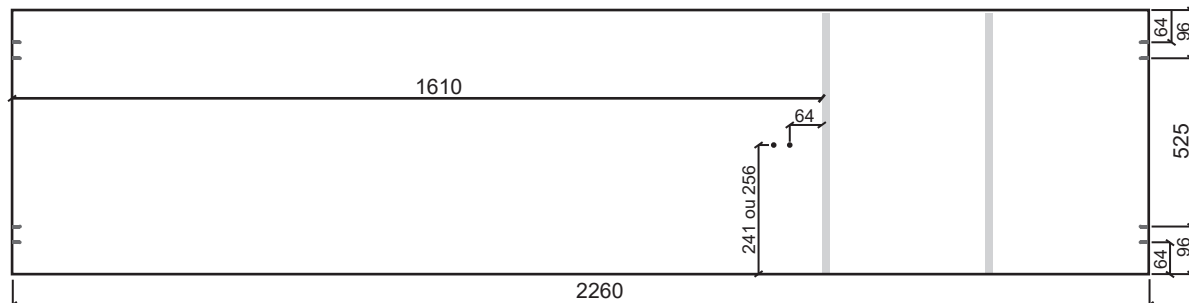
ATENÇÃO. Parafuse no
espaçador de gaveteiro ref 08



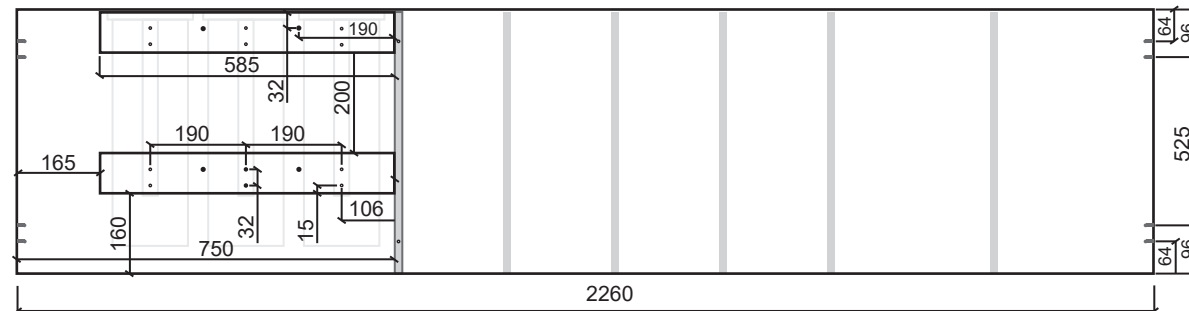
5. Divisória 1_Furação Face voltada p/ Lateral Esquerda_2260X525X15mm



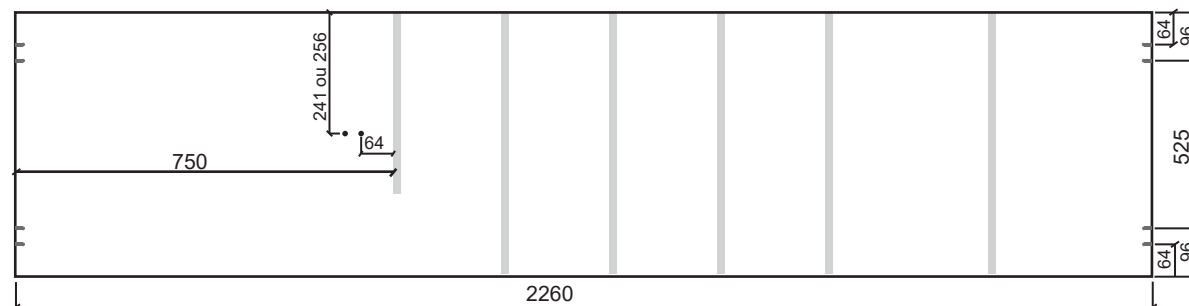
5. Divisória 1_Furação Face voltada p/ Lateral Direita_2260X525X15mm



5.Divisória 2_Furação Face voltada p/ Lateral Direita_2260X525X15mm



Divisória 2_Furação Face voltada p/ Lateral Esquerda_2260X525X15mm

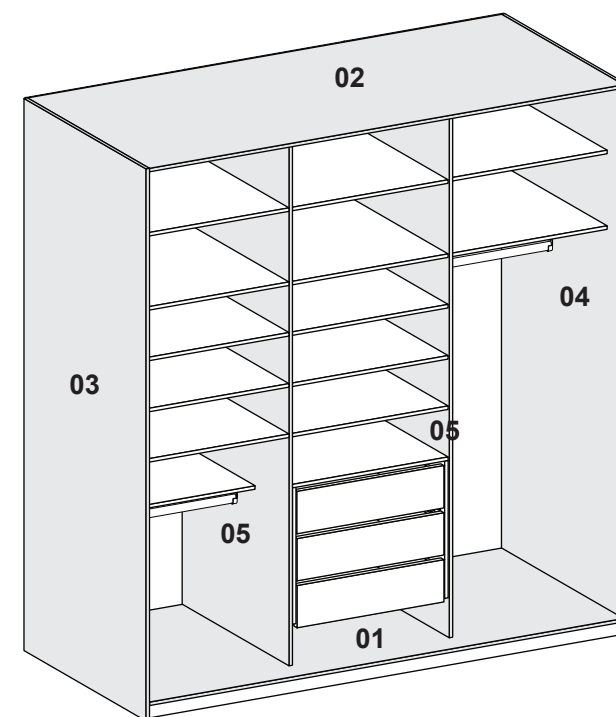


Indústria e Comércio de Móveis

Closet Sion 3 módulos

Manual de montagem

Indicação de estrutura, furo a 64mm vaza.



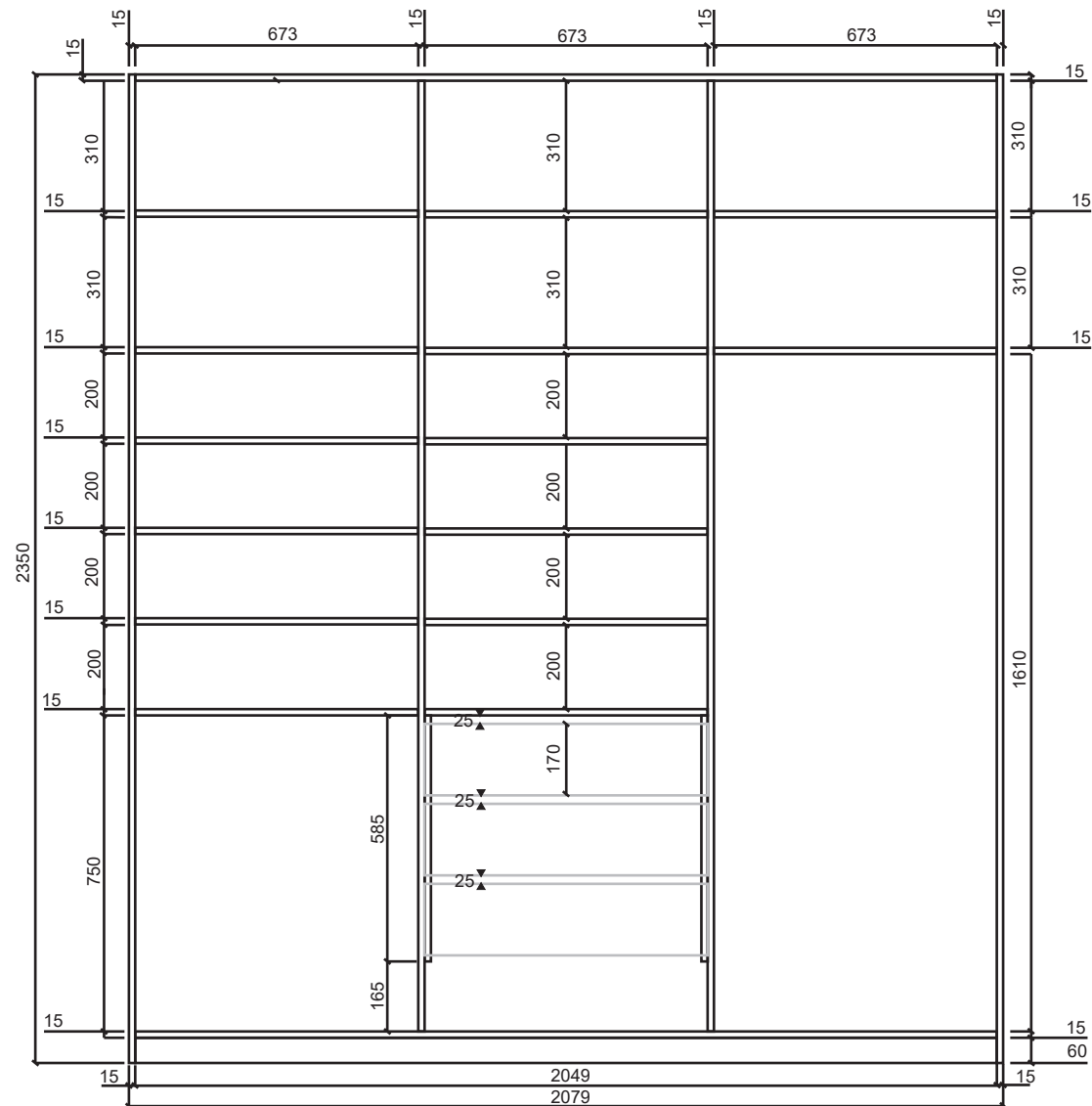
- 01. Base
- 02. Chapéu
- 03. Lateral Esquerda
- 04. Lateral Direita
- 05. Divisória

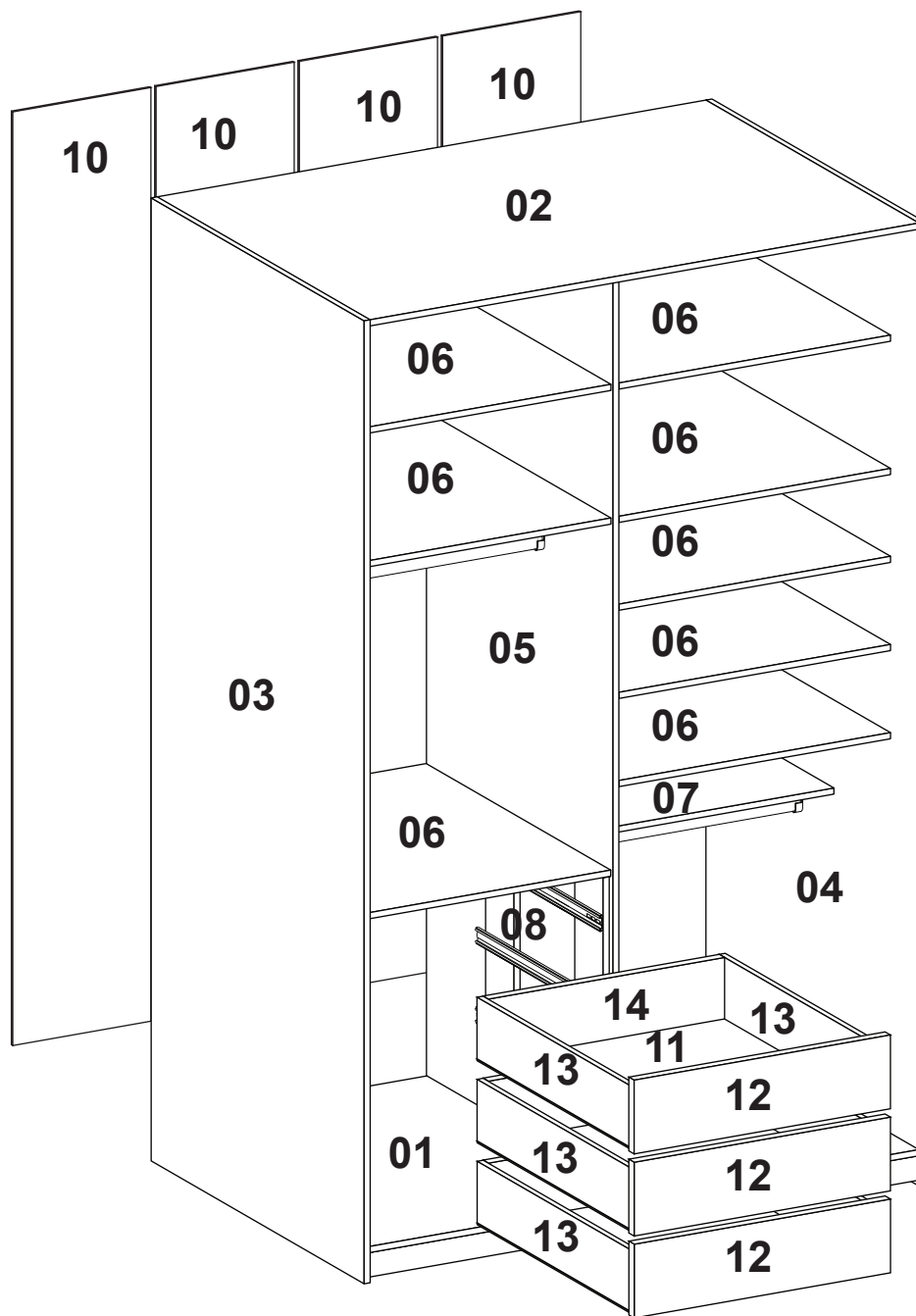
Technical drawing of a wall section showing dimensions and construction details. The drawing includes a cross-section of a wall with a base and a top surface. Key dimensions and features are labeled:

- Overall width: 2049
- Overall height: 600
- Top surface dimensions (from left to right): 192, 480, 896, 480, 192.
- Base dimensions (from left to right): 50, 140, 172, 96, 64, 96.
- Vertical dashed lines indicate internal structure or boundaries.
- Text label: "Furação p/ rodapé, vazão a base" (Drilling for baseboard, flow to base).

Technical drawing of a rectangular table. The overall dimensions are 2049 (width) by 600 (depth). The table features a central rectangular cutout with a width of 96 and a depth of 140. The cutout is positioned 172 from the left edge and 96 from the right edge. The table has a top rail with a thickness of 64 and a bottom rail with a thickness of 96. The legs are 140 high and 64 wide.

Technical drawing of a three-shelf cabinet. The overall height is 585. The width of the cabinet is 587. The depth of the cabinet is 15. The depth of the shelves is 13.





Indústria e Comércio de Móveis

CLOSET Sion 2 Módulos

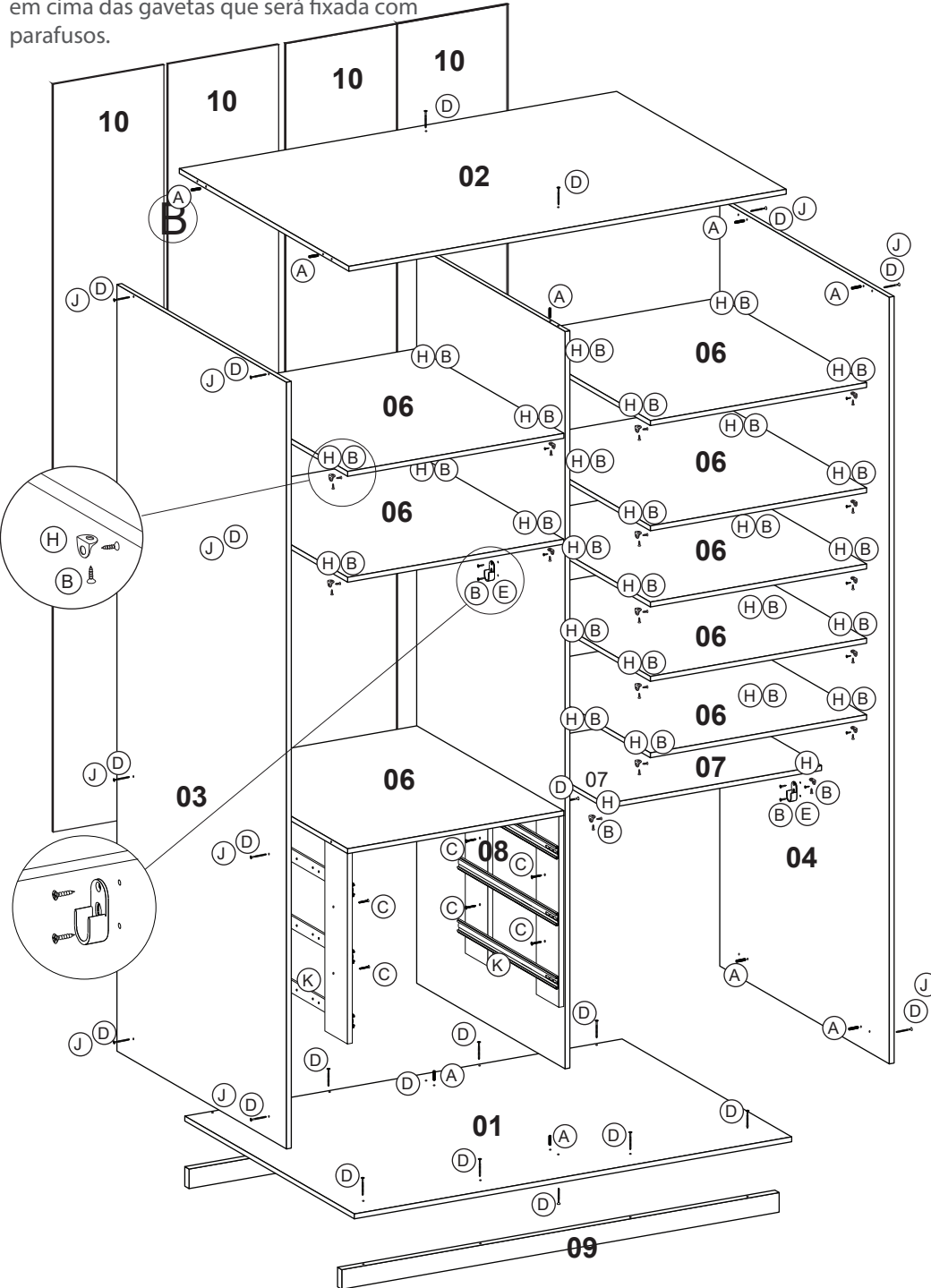
Manual de montagem

Ref.	Descrição	Dimensões (mm)	Quant.
1	BASE	1361 X 600 X 15	01
2	CHAPÉU	1361 X 600 X 15	01
3	LATERAL ESQUERDA	2350 X 600 X 15	01
4	LATERAL DIREITA	2350 X 600 X 15	01
5	DIVISÓRIAS	2260 X 525 X 15	01
6	PRATELEIRA	673 X 520 X 15	08
7	TAMPO DO CALCEIRO	673 X 360 X 15	01
8	ESPAÇADOR DO GAVETEIRO	585 X 80 X 15	04
9	RODAPÉ	1361 X 60 X 15	02
10	FUNDO	2290 X 339 X 3	04
11	FUNDO GAVETA	617 X 450 X 3	03
12	FRENTE DA GAVETA	635 X 170 X 15	03
13	LATERAIS DA GAVETA	450 X 150 X 15	06
14	CONTRAFUNDO GAVETA	587 X 150 X 15	06
15	GABARITO P/ PRATELEIRA	70 X 200	01
16	GABARITO P/ PRATELEIRA	70 X 310	01

A	Cavilha 6 x 30	12	
B	Parafuso 3,5 x 16mm	100	
C	Parafuso 4,0 x 25mm	20	
D	Parafuso 4,0 x 40mm	20	
E	Suporte Cabideiro	04	
F	Tubo Cabideiro 667mm	02	
G	Parafuso Flangeado 3,5 x 16mm	36	
H	Cantoneira metálica 2 Furos	32	
I	Prego 10 x 10	50	
J	Tapa Furo	16	
K	Corrediça Telescópica 350mm	03 PARES	
L	Parafuso 4,0 x 35mm	24	
M	Perfil H 2290mm	02	
N	Junção de Fundo	10	

MANUAL CLOSET SION

em cima das gavetas que será fixada com parafusos.

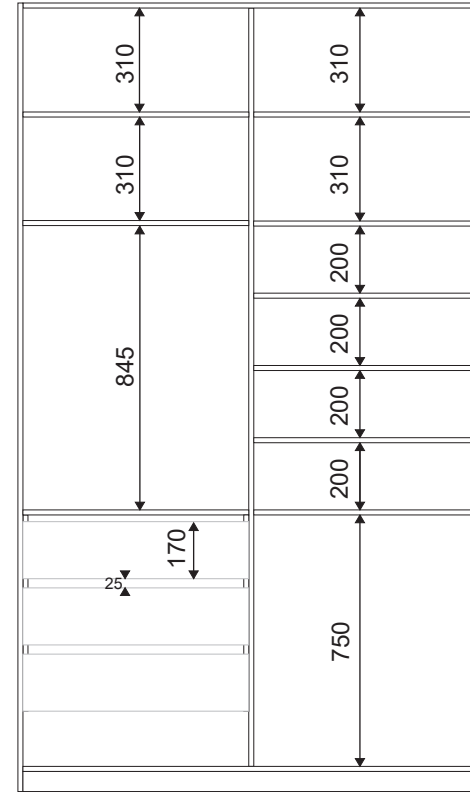


Indústria e Comércio de Móveis

CLOSET Sion 2 Módulos

Manual de montagem

Fig.1 Medidas do entre vão



***ATENÇÃO.** Confira medidas do entre vão para fixação das prateleiras com espaçamento indicado na figura 1.

***ATENÇÃO.** As cantoneiras devem ser fixadas nos quatro cantos de cada prateleira à 64mm. E com apoio do GABARITO pode ser feita a fixação no roupeiro na altura correta.

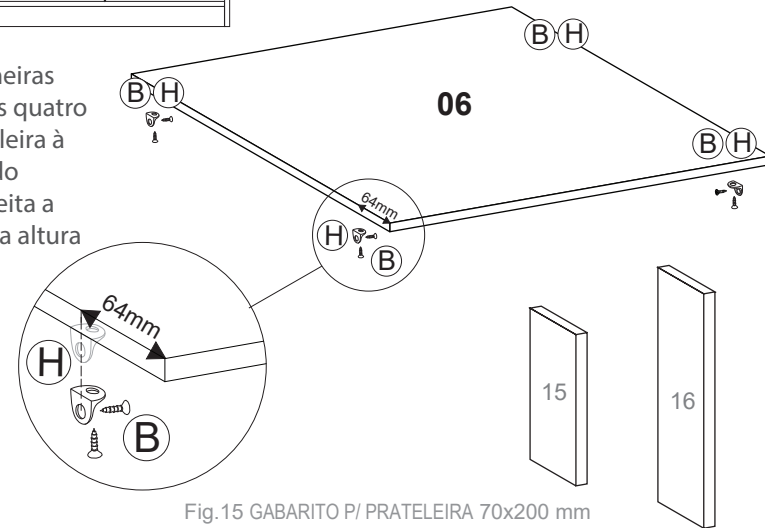
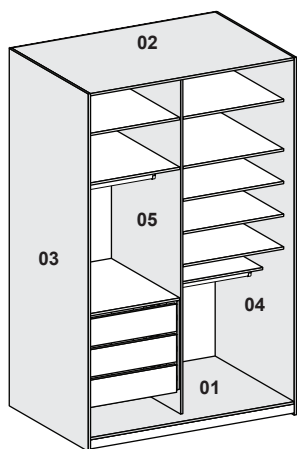


Fig.15 GABARITO P/ PRATELEIRA 70x200 mm

Fig.16 GABARITO P/ PRATELEIRA 70x310 mm



- 01. Base
- 02. Chapéu
- 03. Lateral Esquerda
- 04. Lateral Direita
- 05. Divisória

 Indicação de estrutura, furo a 64mm vaza.

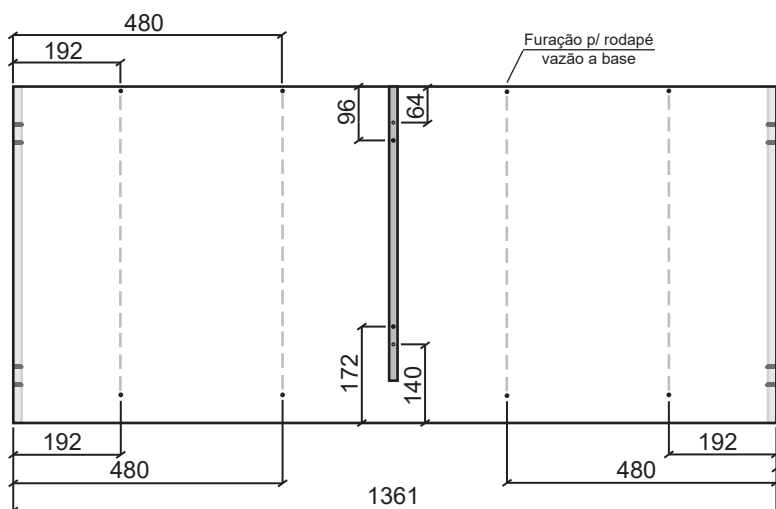


Indústria e Comércio de Móveis

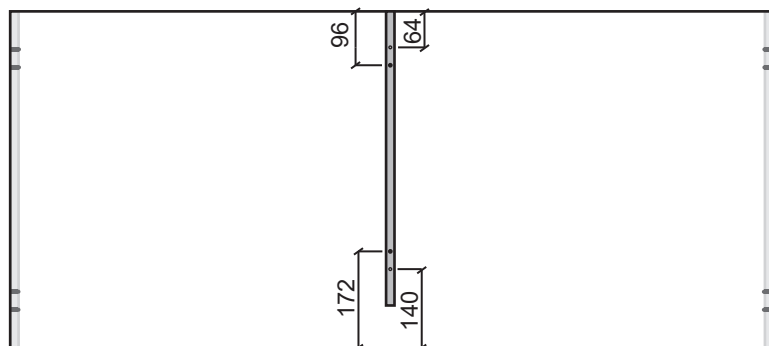
CLOSET Sion 2 Módulos

Manual de montagem

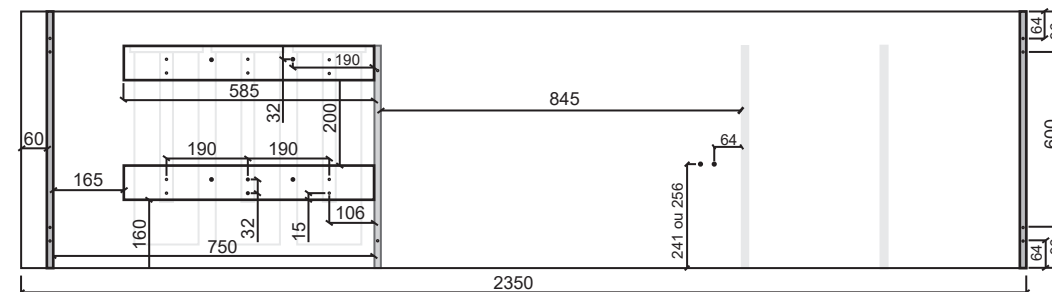
1. Base_Furação Interna_1361X600X15mm



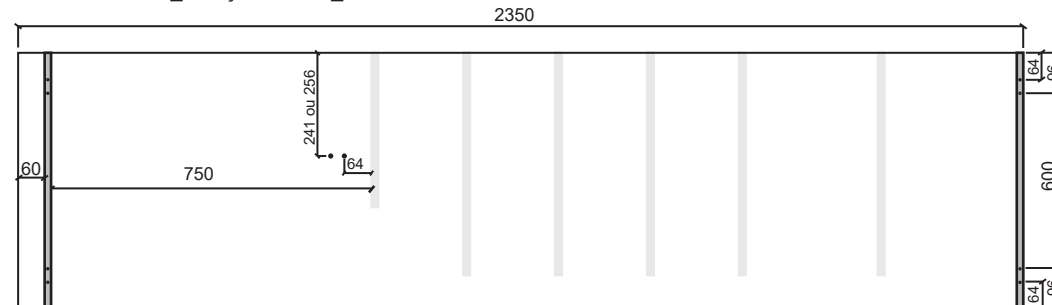
2. Chapéu_Furação Interna_1361X600X15mm



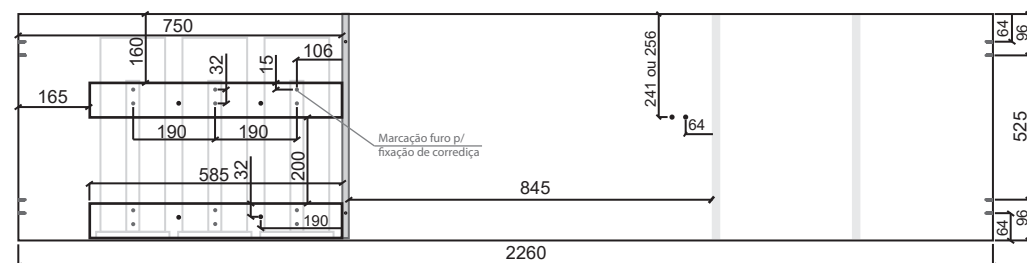
3. Lateral Esquerda_Furação Interna_2350X600X15mm



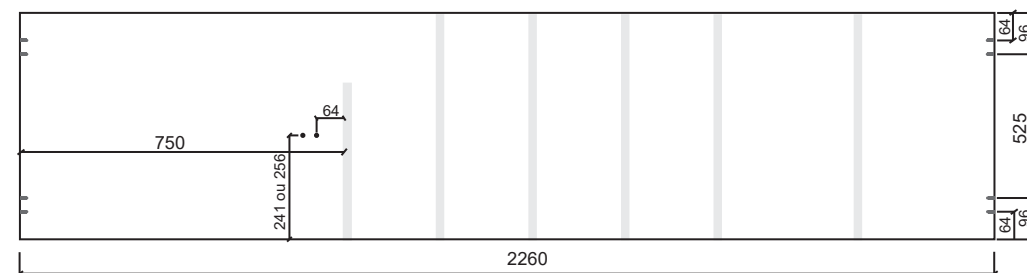
4. Lateral Direita_Furação Interna_2350X600X15mm



5.Divisória _Furação Face voltada p/ Lateral Esquerda_2260X525X15mm

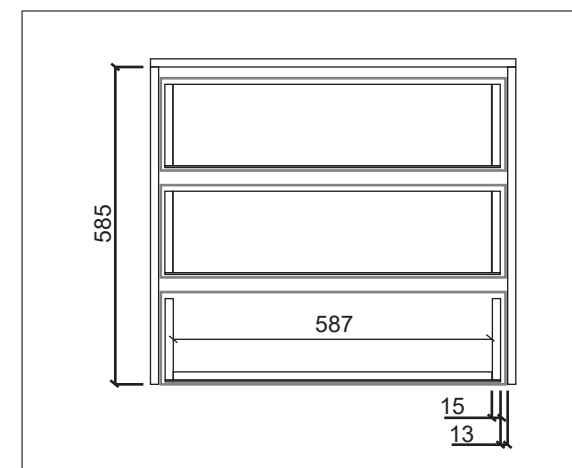


Divisória _Furação Face voltada p/ Lateral Direita_2260X525X15mm

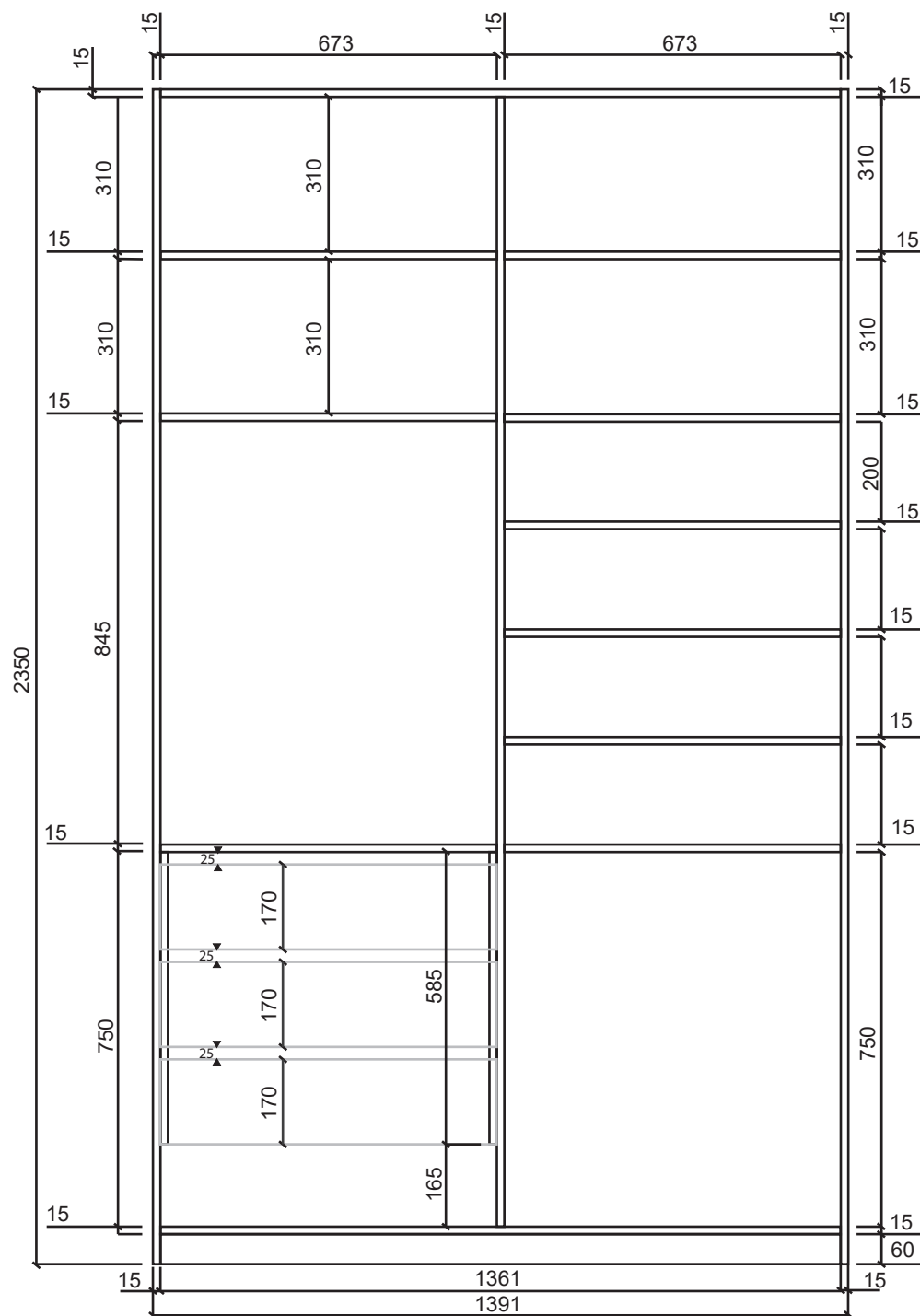
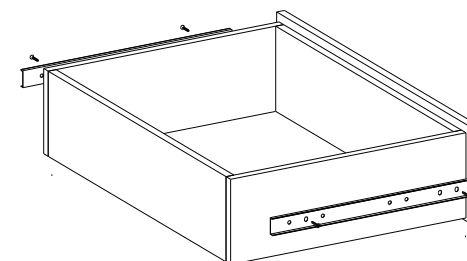




Vista Ortogonal



*ATENÇÃO 13mm é a espessura da correia





MONTAGEM GAVETAS

